

Match sign width to exit number plaque if needed. Sign width varies in even foot increments.

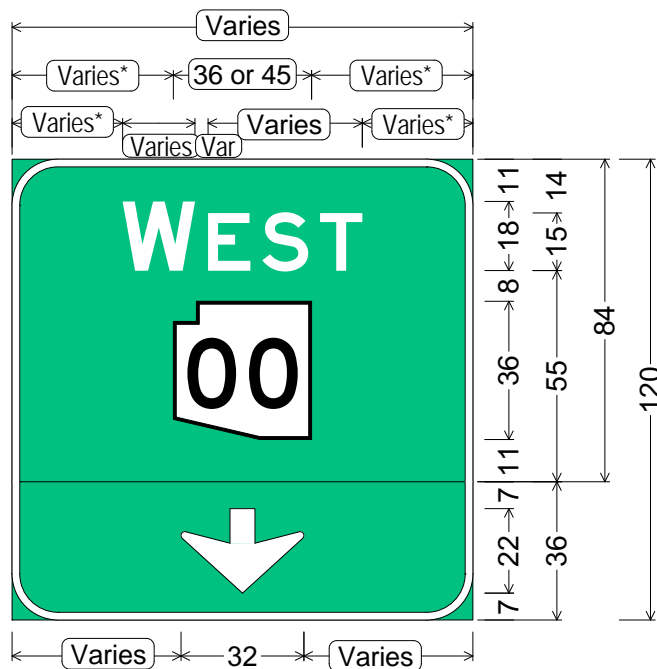
If sign width is an issue, reduce edge or text spacing or use Series D.

Arrows are to be centered over each lane.

* Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101f
SIZE: Varies x 120"
 Freeway

If sign is for an exit movement, use an E1-5 series exit number plaque and square the upper right corner.
 If multiple route shields are used, space horizontally at 18".



E6-101f (freeway - 36" shield);
 12.00" Radius, 2.00" Border, White on Green;
 "WEST" E;
 State Highway 00 M1-5c;
 12.00" Radius, 2.00" Border, White on Green;
 Down Arrow 13.33-16-20" - 22.00" 270°;

Colors:

Legend & Border: White (Reflective)

Background: Green (Reflective)

All dimensions are in inches

Designed By: R. C. Moeur

Issue Date: December 2016

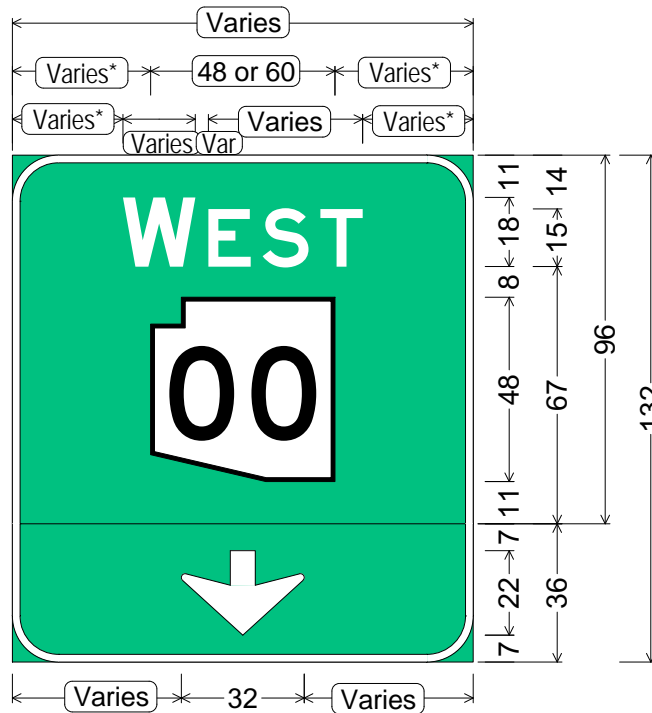
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SIZE: $\frac{\text{Varies} \times 120''}{\text{Freeway}}$

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 If multiple route shields are used, space horizontally at 18".



E6-101f (freeway - 48" shield option);
 12.00" Radius, 2.00" Border, White on Green;
 "WEST" E;
 State Highway 00 M1-5c;
 12.00" Radius, 2.00" Border, White on Green;
 Down Arrow 13.33-16-20" - 22.00" 270°;

Colors:

Legend & Border: White (Reflective)

Background: Green (Reflective)

All dimensions are in inches

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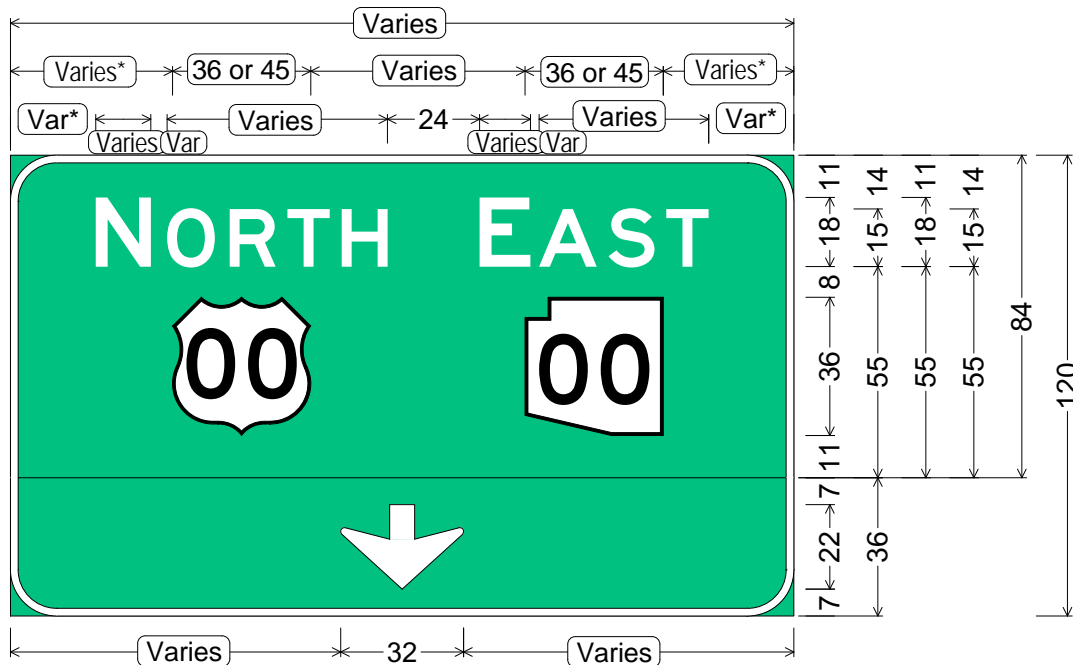
Sign width varies by shields and cardinal direction. Sign width varies in even foot increments.
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SIZE: $\frac{\text{Varies} \times 120''}{\text{Freeway}}$

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- E6-101f (freeway - 36" shield);
- 12.00" Radius, 2.00" Border, White on Green;
- "NORTH" E; "EAST" E; US 00 M1-4c;
- State Highway 00 M1-5c;
- 12.00" Radius, 2.00" Border, White on Green;
- Down Arrow 13.33-16-20" - 22.00" 270°;

Colors:

Legend & Border: White (Reflective)
 Background: Green (Reflective)

All dimensions are in inches

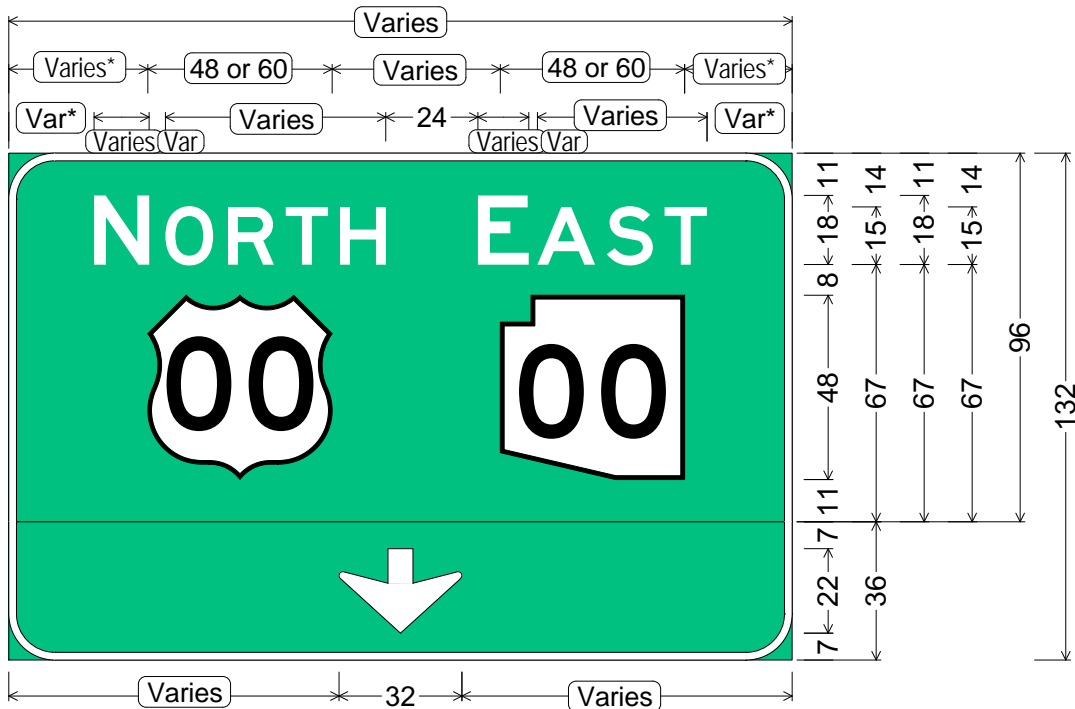
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 12.00" Radius, 2.00" Border, White on Green;
 "NORTH" E; "EAST" E; US 00 M1-4c;
 State Highway 00 M1-5c;
 12.00" Radius, 2.00" Border, White on Green;
 Down Arrow 13.33-16-20" - 22.00" 270°;

Colors:
 Legend & Border: White (Reflective)
 Background: Green (Reflective)

All dimensions are in inches

Designed By: R. C. Moeur

Issue Date: December 2016

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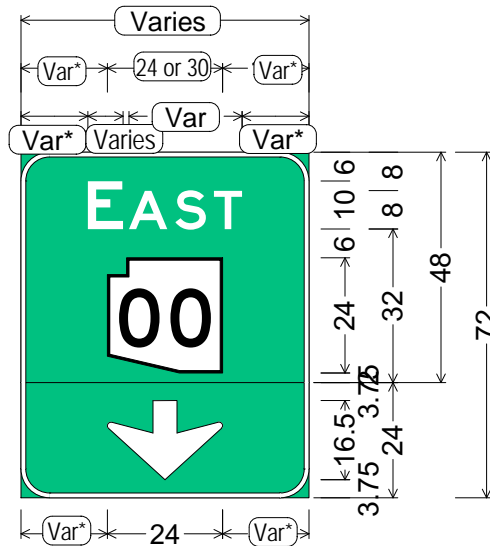
If sign width is an issue, reduce edge or text spacing or use Series D.

On multi-line signs, horizontally center destination text groupings relative to one another.

* Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101f
SIZE: Varies x 72"
 Ramp - Crossroad

For use at freeway interchange ramps and crossroads.
 Arrows are to be centered over each lane.
 If multiple route shields are used, space horizontally at 10".



E6-101f (ramp-crossroad);
 6.00" Radius, 1.00" Border, White on Green;
 "EAST" E;
 State Highway 00 M1-5c;
 6.00" Radius, 1.00" Border, White on Green;
 Down Arrow 12" - 16.50" 270°;

Colors:

Legend & Border: White (Reflective)

Background: Green (Reflective)

All dimensions are in inches

Designed By: R. C. Moeur

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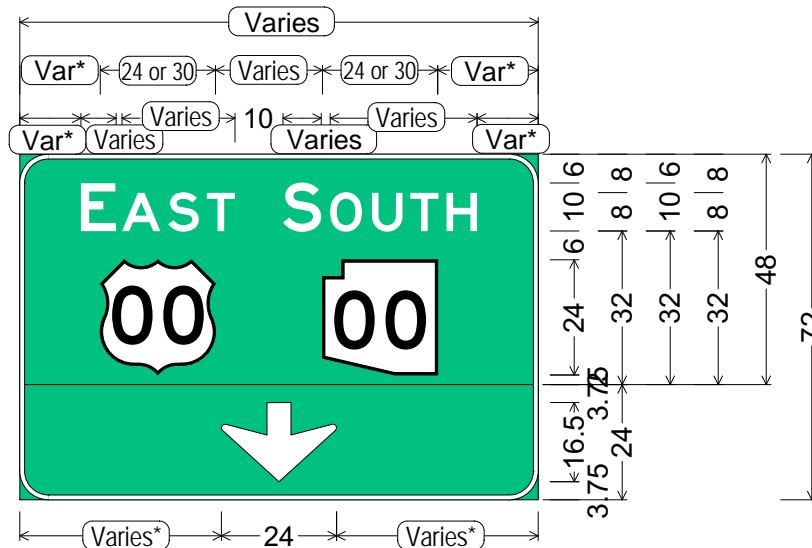
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6.00" Radius, 1.00" Border, White on Green;
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State Highway 00 M1-5c;
6.00" Radius, 1.00" Border, White on Green;
Down Arrow 12" - 16.50" 270°;

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