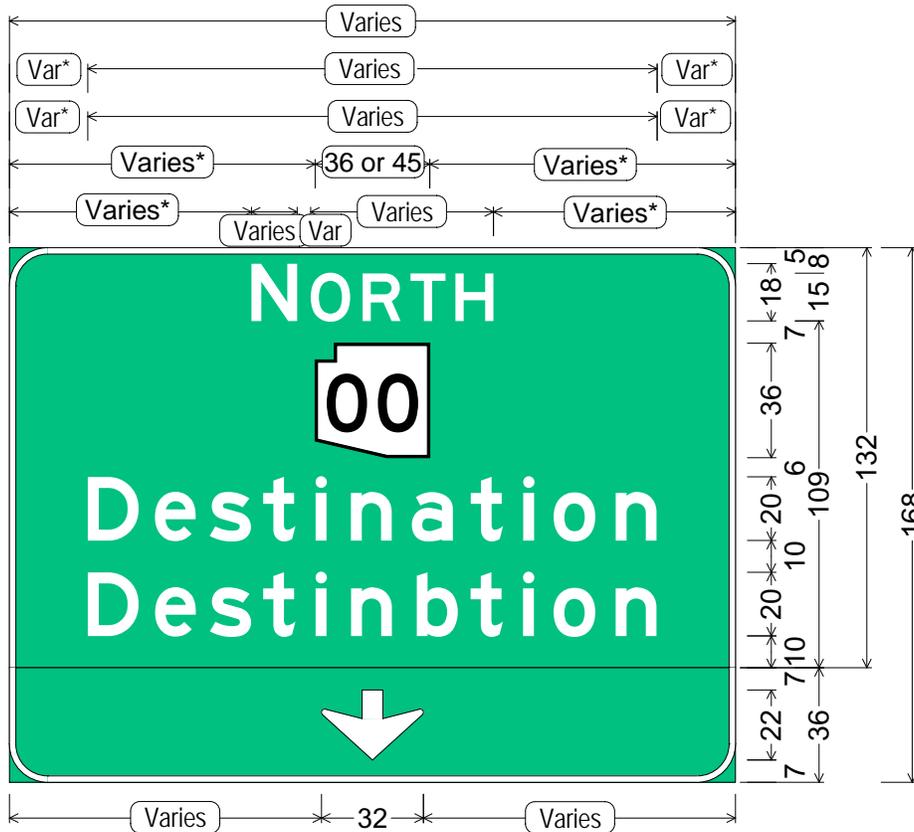


Sign width varies by destination(s). Sign width varies in even foot increments.  
 If sign width is an issue, reduce edge or text spacing or use Series D.  
 Arrows are to be centered over each lane.  
 \* Center entire legend package horizontally on each panel or sub-panel.

**CODE:** E6-101d  
**SIZE:** Varies x 168"  
 Freeway

For use at major interchanges.  
 If sign is for an exit movement, use an E1-5 series exit number plaque and square the upper right corner.  
 If multiple route shields are used, space horizontally at 18".



E6-101d (freeway);  
 12.00" Radius, 2.00" Border, White on Green;  
 "NORTH" E; State Highway 00 M1-5c; "Destination" E;  
 "Destinbtion" E;  
 12.00" Radius, 2.00" Border, White on Green;  
 Down Arrow 13.33-16-20" - 22.00" 270°;

**Colors:**  
 Legend & Border: White (Reflective)  
 Background: Green (Reflective)

**All dimensions are in inches**

**Designed By:** R. C. Moeur

**Issue Date:** December 2016

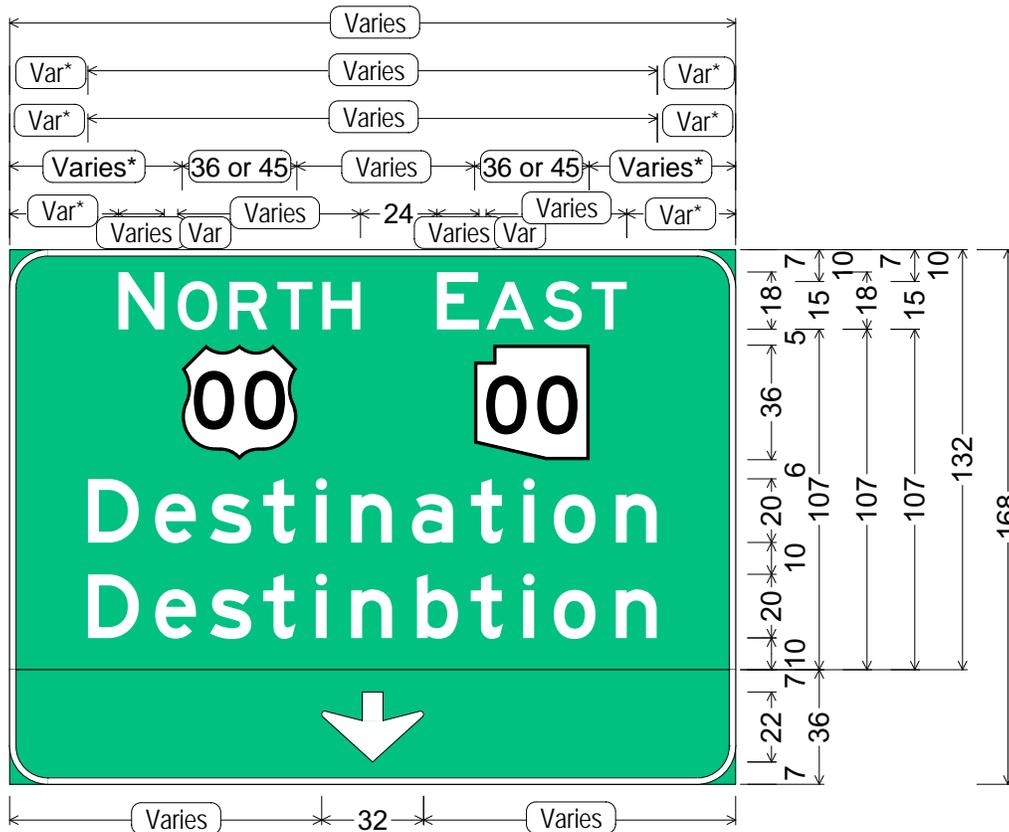
Sign width varies by destination(s). Sign width varies in even foot increments.  
 If sign width is an issue, reduce edge or text spacing or use Series D.  
 Arrows are to be centered over each lane.

**CODE:** E6-101d  
**SIZE:** Varies x 168"  
 Freeway

\* Center entire legend package horizontally on each panel or sub-panel.

For use at major interchanges.

If sign is for an exit movement, use an E1-5 series exit number plaque and square the upper right corner.



E6-101d (freeway);  
 12.00" Radius, 2.00" Border, White on Green;  
 "NORTH" E; "EAST" E; US 00 M1-4c;  
 State Highway 00 M1-5c; "Destination" E;  
 "Destinbtion" E;  
 12.00" Radius, 2.00" Border, White on Green;  
 Down Arrow 13.33-16-20" - 22.00" 270°;

**Colors:**

Legend & Border: White (Reflective)  
 Background: Green (Reflective)

**All dimensions are in inches**

**Designed By:** R. C. Moer

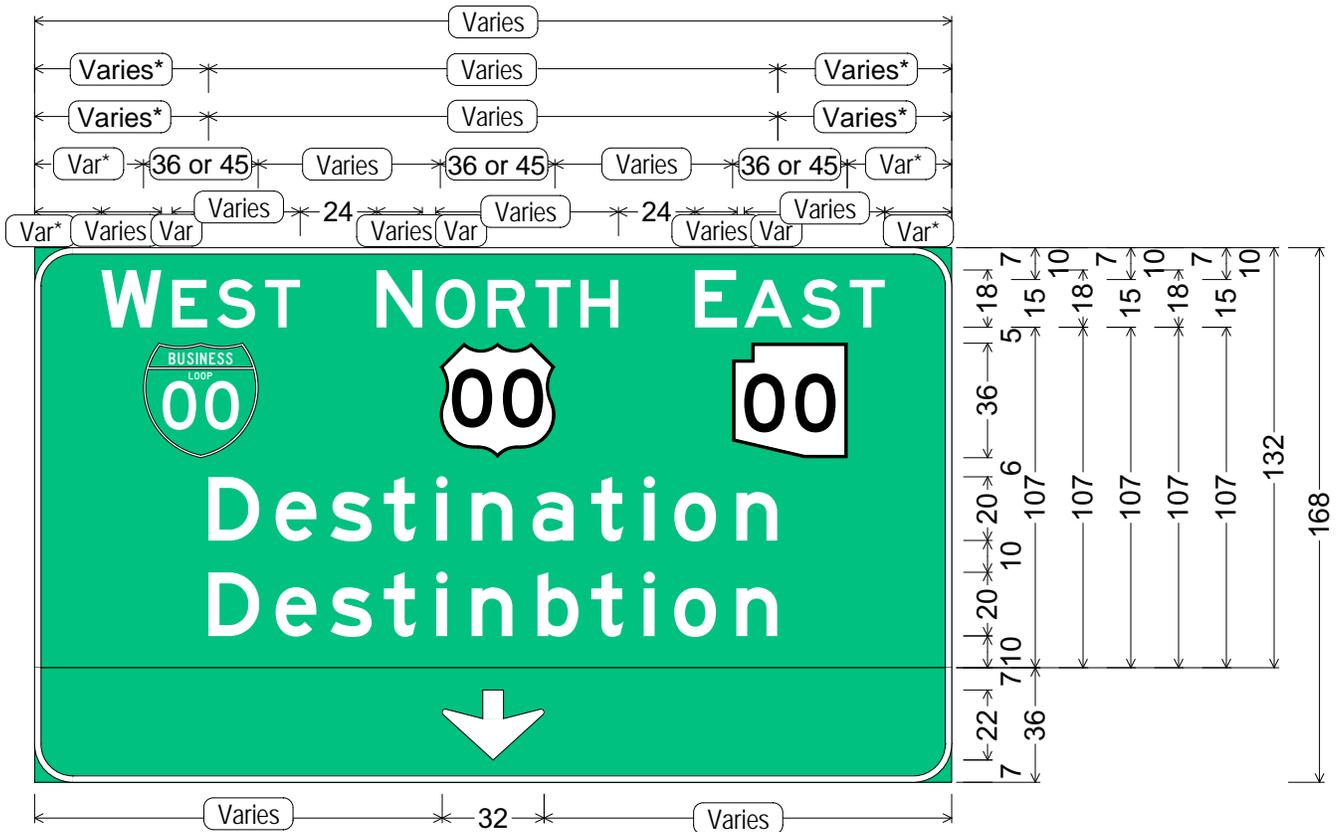
**Issue Date:** December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.  
 If sign width is an issue, reduce edge or text spacing or use Series D.  
 Arrows are to be centered over each lane.  
 \* Center entire legend package horizontally on each panel or sub-panel.

**CODE:** E6-101d  
**SIZE:** Varies x 168"  
 Freeway

For use at major interchanges.

If sign is for an exit movement, use an E1-5 series exit number plaque and square the upper right corner.



E6-101d (freeway);  
 12.00" Radius, 2.00" Border, White on Green;  
 "WEST" E; "NORTH" E; "EAST" E; Business Loop 00 M1-2a;  
 US 00 M1-4c; State Highway 00 M1-5c; "Destination" E;  
 "Destinbtion" E;  
 12.00" Radius, 2.00" Border, White on Green;  
 Down Arrow 13.33-16-20" - 22.00" 270°;

**Colors:**

Legend & Border: White (Reflective)  
 Background: Green (Reflective)

**All dimensions are in inches**

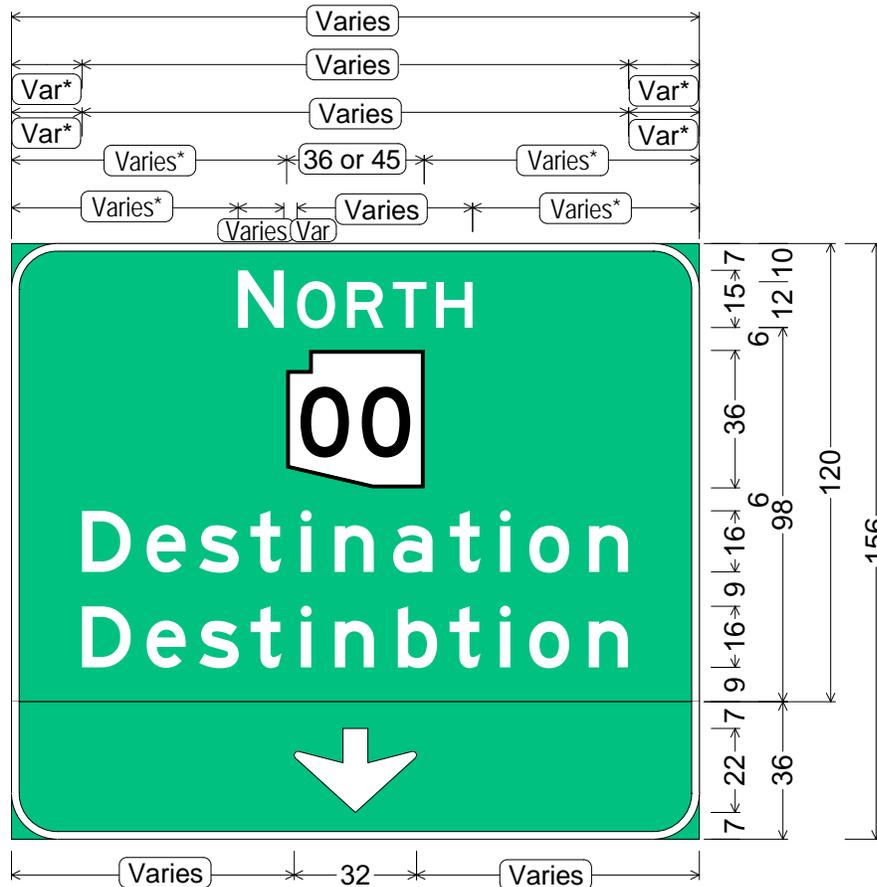
**Designed By:** R. C. Moeur

**Issue Date:** December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.  
 If sign width is an issue, reduce edge or text spacing or use Series D.  
 Arrows are to be centered over each lane.  
 \* Center entire legend package horizontally on each panel or sub-panel.

**CODE:** E6-101d  
**SIZE:** Varies x 156"  
 Freeway

For use at intermediate or minor interchanges.  
 If sign is for an exit movement, use an E1-5 series exit number plaque and square the upper right corner.  
 If multiple route shields are used, space horizontally at 15".



E6-101d (freeway);  
 12.00" Radius, 2.00" Border, White on Green;  
 "NORTH" E; State Highway 00 M1-5c;  
 "Destination" E; "Destinbtion" E;  
 12.00" Radius, 2.00" Border, White on Green;  
 Down Arrow 13.33-16-20" - 22.00" 270°;

**Colors:**  
 Legend & Border: White (Reflective)  
 Background: Green (Reflective)

**All dimensions are in inches**

**Designed By:** R. C. Moer

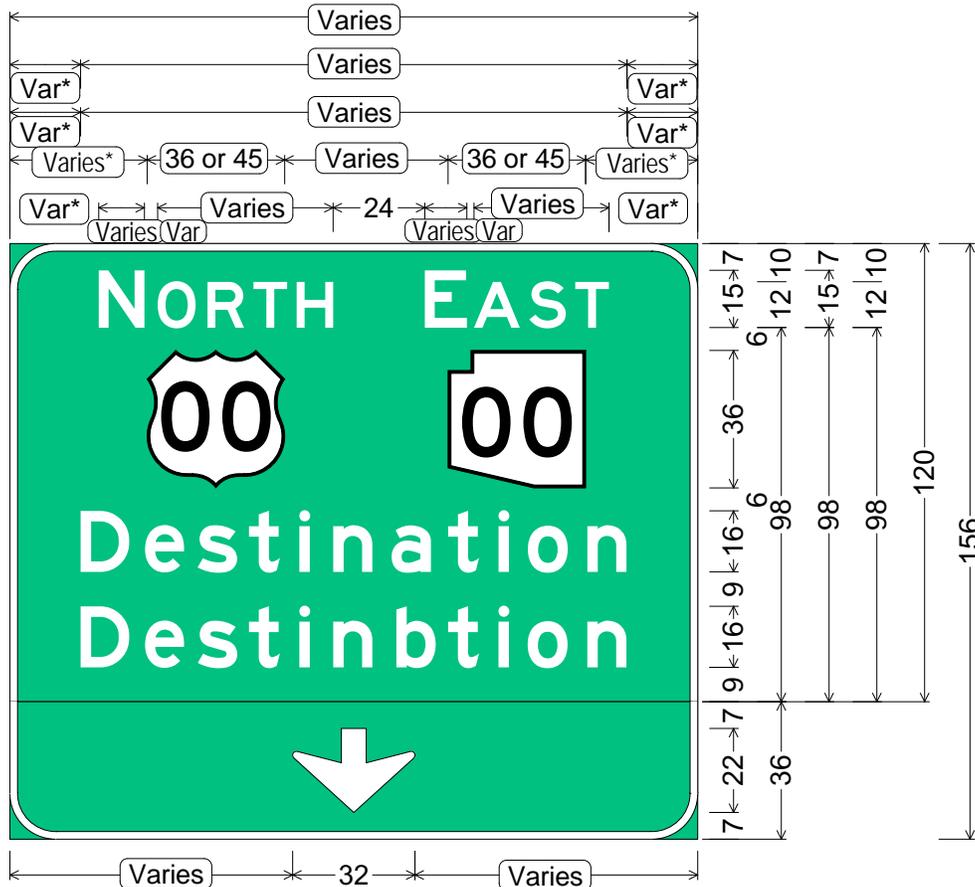
**Issue Date:** December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.  
 If sign width is an issue, reduce edge or text spacing or use Series D.  
 Arrows are to be centered over each lane.  
 \* Center entire legend package horizontally on each panel or sub-panel.

**CODE:** E6-101d  
**SIZE:**  $\frac{\text{Varies} \times 156''}{\text{Freeway}}$

For use at intermediate or minor interchanges.

If sign is for an exit movement, use an E1-5 series exit number plaque and square the upper right corner.



E6-101d (freeway);  
 12.00" Radius, 2.00" Border, White on Green;  
 "NORTH" E; "EAST" E; US 00 M1-4c;  
 State Highway 00 M1-5c; "Destination" E;  
 "Destinbtion" E;  
 12.00" Radius, 2.00" Border, White on Green;  
 Down Arrow 13.33-16-20" - 22.00" 270°;

**Colors:**

Legend & Border: White (Reflective)  
 Background: Green (Reflective)

**All dimensions are in inches**

**Designed By:** R. C. Moeur

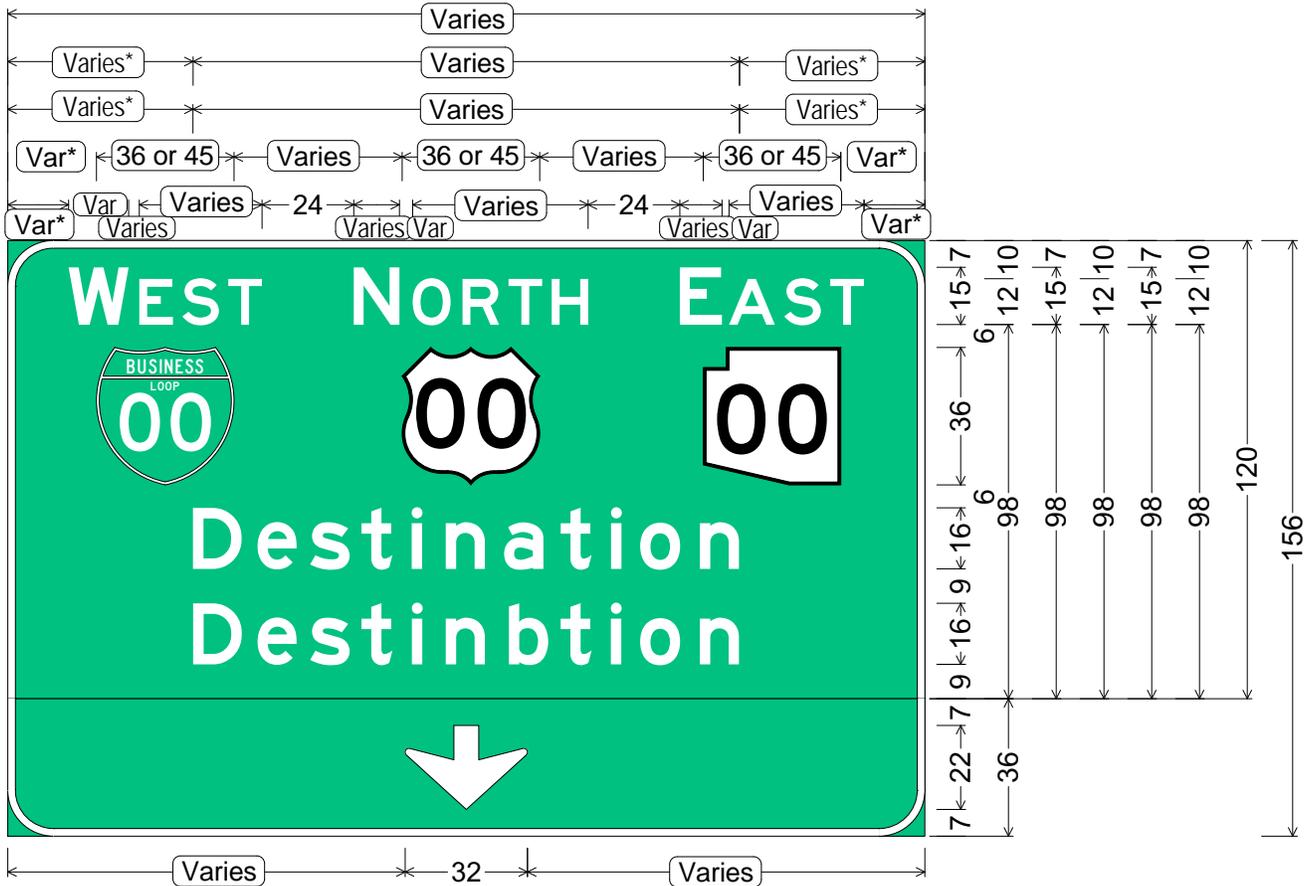
**Issue Date:** December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.  
 If sign width is an issue, reduce edge or text spacing or use Series D.  
 Arrows are to be centered over each lane.  
 \* Center entire legend package horizontally on each panel or sub-panel.

**CODE:** E6-101d  
**SIZE:** Varies x 156"  
 Freeway

For use at intermediate or minor interchanges.

If sign is for an exit movement, use an E1-5 series exit number plaque and square the upper right corner.



E6-101d (freeway);  
 12.00" Radius, 2.00" Border, White on Green;  
 "WEST" E; "NORTH" E; "EAST" E; Business Loop 00 M1-2a;  
 US 00 M1-4c; State Highway 00 M1-5c; "Destination" E;  
 "Destinbtion" E;  
 12.00" Radius, 2.00" Border, White on Green;  
 Down Arrow 13.33-16-20" - 22.00" 270°;

**Colors:**

Legend & Border: White (Reflective)  
 Background: Green (Reflective)

**All dimensions are in inches**

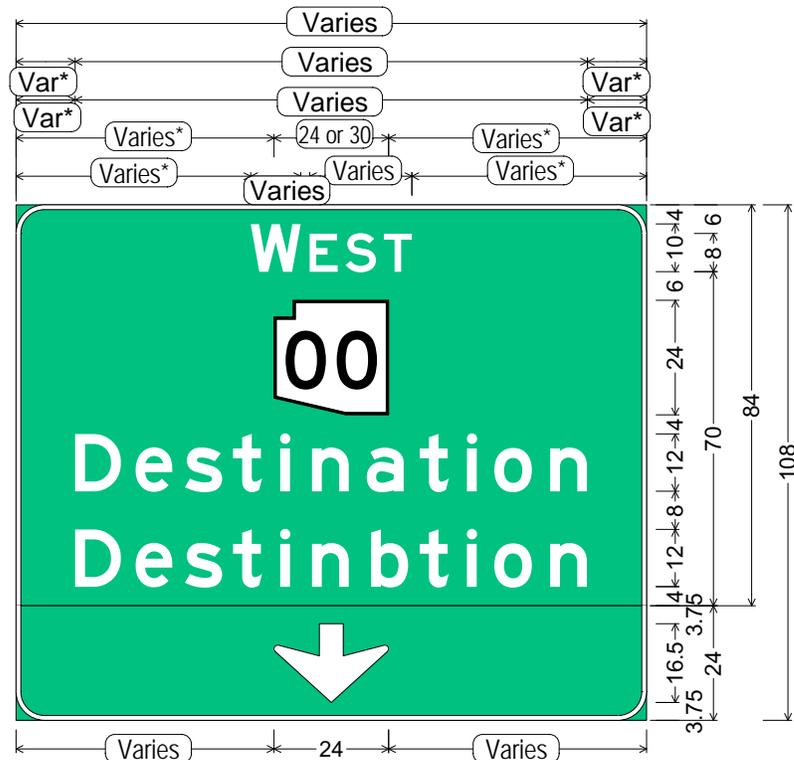
**Designed By:** R. C. Moeur

**Issue Date:** December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.  
 If sign width is an issue, reduce edge or text spacing or use Series D.  
 On multi-line signs, horizontally center destination text groupings relative to one another.  
 \* Center entire legend package horizontally on each panel or sub-panel.

**CODE:** E6-101d  
**SIZE:** Varies x 108"  
 Ramp - Crossroad

For use at freeway interchange ramps and crossroads.  
 Arrows are to be centered over each lane.  
 If multiple route shields are used, space horizontally at 10".



E6-101d (ramp - crossroad);  
 6.00" Radius, 1.00" Border, White on Green;  
 "WEST" E; State Highway 00 M1-5c; "Destination" E;  
 "Destinbtion" E;  
 6.00" Radius, 1.00" Border, White on Green;  
 Down Arrow 12" - 16.50" 270°;

**Colors:**  
 Legend & Border: White (Reflective)  
 Background: Green (Reflective)

**All dimensions are in inches**

**Designed By:** R. C. Moeur

**Issue Date:** December 2016

