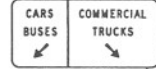


CONVERSION TABLE

MILES	FEET
.07	370'
.21	1109'
.25	1320'
.35	1848'
.50	2640'
.75	3960'
1.00	5280'
0.00	Gore Point

Determine traffic pattern for individual station before fabricating this sign.

Mount on canopy



D8-8
10" Caps

RI-1
STOP

W3-1
48" x 48"

R2-1
36" x 48"

RI3-I(B)
12'-6"
10" Caps
White on Black

ALL VEHICLES
MUST STOP
1/2 MILE

R2-1
36" x 48"

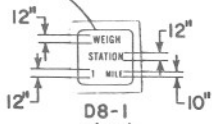
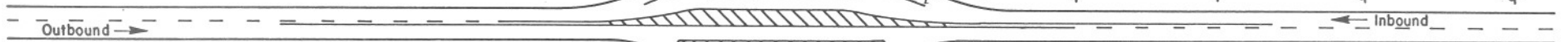
SPEED LIMIT
00

D8-4
12' x 7'

SPEED LIMIT
00

1.00

2-LANE HIGHWAY



(See Note 4)

COMMERCIAL TRUCKS STOP 1/2 MILE
RI3-I(A)
11' x 8'
10" Caps
White on Black

WEIGH STATION OR COMMERCIAL TRUCKS
D8-3 8' x 7' 10" Caps OR D8-11 11' x 7' 10" Caps

D8-7 10" Caps

W3-1 48" x 48"

11' x 6' 10" Caps

R2-1 36" x 48"

RI3-I(B) 12' x 6' 10" Caps White on Black

R2-1 36" x 48"

D8-4 12' x 7'

COMMERCIAL TRUCKS STOP 1 MILE

RI3-I(C) 11' x 8' 10" Caps White on Black

STOP RI-1

CARS BUSES COMMERCIAL TRUCKS

STOP AHEAD

COMMERCIAL TRUCKS NEXT RIGHT

SPEED LIMIT 00

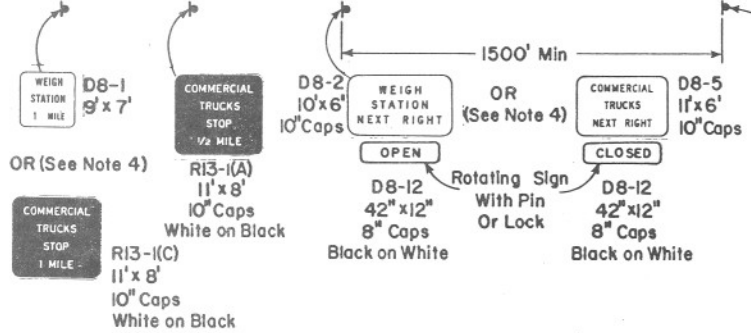
ALL VEHICLES MUST STOP 1/2 MILE

SPEED LIMIT 00

INSPECTION STATION 1 MILE



4-LANE HIGHWAY



OR (See Note 4)

COMMERCIAL TRUCKS STOP 1 MILE
RI3-I(C) 11' x 8' 10" Caps White on Black

1500' Min
D8-2 10' x 6' 10" Caps OR WEIGH STATION NEXT RIGHT (See Note 4)
D8-5 11' x 6' 10" Caps
D8-12 42" x 12" 8" Caps Rotating Sign With Pin Or Lock
D8-12 42" x 12" 8" Caps Black on White

WEIGH STATION D8-3 8' x 7' 10" Caps OR (See Note 4) COMMERCIAL TRUCKS D8-11 11' x 7' 10" Caps

NOTES:

- All signs shall have white legends and borders on a green background except for RI-1, R2-1 and W3-1 signs or as otherwise noted.
- Where roadway conditions do not permit the use of this standard, alternate treatment shall be as directed by the Traffic Engineer.
- All signs shall be located from the gore point.
- Where inspection stations have scales for outbound commercial traffic, the D8-1, RI3-1A, D8-2 and D8-3 series of signs shall be used; where inspection stations do not have scales and commercial vehicles are required to stop, the RI3-1C, RI3-1A, D8-5 and D8-11 series of signs shall be used. The D8-2 and D8-5 signs are used only on 4 lane roadways.

DO NOT SCALE

DESIGN APPROVED <i>[Signature]</i>	STATE OF ARIZONA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS STANDARD DRAWINGS	REV 10/70 1/74 6/74 12/72 10/82
APPROVED FOR DISTRIBUTION <i>[Signature]</i>	INSPECTION STATION SIGNING - NON-FREEWAYS	DRAWING NO. 4-S-1.02