**Splicing and Welding Notes**

The location for any Shop built steel splice shall be submitted to the Engineer for approval.

Bolt splices shall be designed to avoid direct stress. Bolt splices shall be designed to accommodate direct stress. Bolt splices shall be designed to accommodate direct stress.

Screwed splices shall be designed to accommodate direct stress. Screwed splices shall be designed to accommodate direct stress.

Welded splices shall be designed to accommodate direct stress. Welded splices shall be designed to accommodate direct stress.

**Plan - Top Chord**

- Cap outstanding leg to clear horizontal alignment when necessary (typical).
- Check hole and flare with 2 nuts.

**Column**

- Finish 2's edge and 2 holes.
- Column diagram.

**Plan - Bottom Chord**

- Overhead sign structure details.

**Elevation**

- Splice hole and flare with 2 nuts.