MATERIALS TESTING MANUAL

TABLE OF CONTENTS

Introduction (November 2, 2016)
Glossary of Terms (July 15, 2005)

The following methods shall be performed in accordance with the respective designation:

SERIES 100   SAMPLING (November 8, 2017)

ARIZ 103b   Sampling Bituminous Materials
ARIZ 104f   Sampling Bituminous Mixtures
ARIZ 105f   Sampling Soils and Aggregates
ARIZ 108    Sampling Hydrated Lime and Lime Products
ARIZ 109    Sampling Metallic Materials
ARIZ 110    Sampling Miscellaneous Materials

AASHTO procedures commonly used in this series are shown below:

R 60       Sampling Freshly Mixed Concrete
R 71       Sampling and Amount of Testing of Hydraulic Cement
R 76       Reducing Field Samples of Aggregate to Testing Size

SERIES 200   SOILS AND AGGREGATES (November 8, 2017)

ARIZ 201d   Sieving of Coarse and Fine Graded Soils and Aggregates
ARIZ 205c   Composite Grading
ARIZ 210c   Specific Gravity and Absorption of Coarse Aggregate
ARIZ 211f   Specific Gravity and Absorption of Fine Aggregate
ARIZ 212f   Percentage of Fractured Coarse Aggregate Particles
ARIZ 220    Determination of Cement Content Required for Cement Treated Mixtures
ARIZ 221    Moisture-Density Relations of Cement Treated Mixtures
ARIZ 222b   Rock Correction Procedure for Maximum Density Determination of Cement Treated Mixtures
ARIZ 223    Field Density of Cement Treated Mixtures by Sand Cone Method or by Rubber Balloon Method
ARIZ 225b   Maximum Dry Density and Optimum Moisture of Soils by Proctor Method A
ARIZ 226    Maximum Density and Optimum Moisture of Soils – Methods C and D
ARIZ 227d   Rock Correction Procedure for Maximum Dry Density and Optimum Moisture Content Determination
ARIZ 229a | Calibration of Standard Sand and Sand Cone  
ARIZ 230a | Field Density by the Sand Cone Method  
ARIZ 232b | Moisture-Density Relationship Using Typical Moisture-Density Curves (One Point Proctor) Method A  
ARIZ 233d | Flakiness Index of Coarse Aggregate  
ARIZ 235 | Density and Moisture Content of Soil and Soil-Aggregate Mixtures by the Nuclear Method  
ARIZ 236d | Determining pH and Minimum Resistivity of Soils and Aggregates  
ARIZ 237b | Determining pH and Soluble Salts of Soils  
ARIZ 238a | Percent Carbonates in Aggregate  
ARIZ 240a | Sieve Analysis and Separation of Salvaged AC Pavement Particles for Recycled Asphaltic Concrete  
ARIZ 241a | Compressive Strength of Molded Cement Treated Base or Soil-Cement Specimens  
ARIZ 242a | Sand Equivalent Test for Mineral Aggregate for Asphaltic Concrete Friction Course  
ARIZ 244 | Artificial Grading of Mineral Aggregate  
ARIZ 245a | Maximum Dry Density and Optimum Moisture of Soils by Proctor Alternate Method D  
ARIZ 246b | Moisture-Density Relationship using Typical Moisture-Density Curves (One Point Proctor) Alternate Method D  
ARIZ 247b | Particle Shape and Texture of Fine Aggregate Using Uncompacted Void Content  
ARIZ 248 | Alternate Procedures for Sieving of Coarse and Fine Graded Soils and Aggregates  
ARIZ 249 | Remolded Ring Samples for Direct Shear, Swell, and Consolidation  
ARIZ 251a | Combined Coarse and Fine Aggregate Specific Gravity and Absorption

AASHTO procedures commonly used in this series are shown below:

R 58 | Dry Preparation of Disturbed Soil and Soil-Aggregate Samples for Test  
R 76 | Reducing Field Samples of Aggregate to Testing Size  
T 19 | Unit Weight and Voids in Aggregate  
T 89 | Determining the Liquid Limit of Soils  
T 90 | Determining the Plastic Limit and Plasticity Index of Soils  
T 96 | Resistance to Abrasion of Small Size Coarse Aggregate by use of the Los Angeles Machine  
T 104 | Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate  
T 135 | Wetting-and-Drying Test of Compacted Soil-Cement Mixtures  
T 136 | Freezing-and-Thawing Tests of Compacted Soil-Cement Mixtures  
T 176 | Plastic Fines in Graded Aggregates and Soils by Use of the Sand Equivalent Test  
T 190 | Resistance to R-Value and Expansion Pressure of Compacted Soils
T 217  Determination of Moisture in Soils by Means of a Calcium Carbide Gas Pressure Moisture Tester
T 220  Determination of Strength of Soil-Lime Mixtures
T 255  Total Moisture Content of Aggregate by Drying
T 265  Laboratory Determination of Moisture Content of Soils

ASTM procedures commonly used in this series are shown below:

D4791  Flat and Elongated Particles in Coarse Aggregate

SERIES 300  CONCRETE (November 2, 2016)

ARIZ 308a  Method of Adjusting Concrete Mixes for Variations in Moisture Content
ARIZ 309a  Testing Impervious Materials and Compounds for Curing Concrete
ARIZ 310a  Measuring Texture Depth of Portland Cement Concrete with Metal Tine Finish
ARIZ 311a  Method of Test for Flow of Grout Mixtures (Flow Cone Method)
ARIZ 314c  Compressive Strength of Cylindrical Concrete Specimens
ARIZ 315  Precast Mortar Blocks Test
ARIZ 317a  Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ARIZ 318a  Estimating the Development of Concrete Strength by the Maturity Method

AASHTO procedures commonly used in this series are shown below:

T 22  Compressive Strength of Cylindrical Concrete Specimens
T 23  Making and Curing Test Specimens in the Field
T 97  Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading
T 119  Slump of Portland Cement Concrete
T 121  Weight per Cubic Foot, Yield, and Air Content (Gravimetric) of Concrete
T 126  Making and Curing Concrete Test Specimens in the Laboratory
T 152  Air Content of Freshly Mixed Concrete by the Pressure Method
T 231  Capping Cylindrical Concrete Specimens

ASTM procedures commonly used in this series are shown below:

C31  Making and Curing Concrete Test Specimens in the Field
C39  Compressive Strength of Cylindrical Concrete Specimens
C78  Flexural Strength of Concrete
C138  Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
C143  Slump of Hydraulic-Cement Concrete
C172  Sampling Freshly Mixed Concrete
C173  Air Content of Freshly Mixed Concrete by Volumetric Method
<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>C231</td>
<td>Air Content of Freshly Mixed Concrete by Pressure Method</td>
</tr>
<tr>
<td>C617</td>
<td>Capping Cylindrical Concrete Specimens</td>
</tr>
<tr>
<td>C1064</td>
<td>Temperature of Freshly Mixed Concrete</td>
</tr>
<tr>
<td>C1231</td>
<td>Unbonded Caps for Concrete Cylinders</td>
</tr>
</tbody>
</table>

**SERIES 400**  **BITUMINOUS MIXTURES** *(December 4, 2015)*

- **ARIZ 406d**  Moisture Content of Bituminous Mixtures
- **ARIZ 410f**  Compaction and Testing of Bituminous Mixtures Utilizing Four Inch Marshall Apparatus
- **ARIZ 411a**  Determination of Bituminous Distributor Truck Transverse Spread Rate
- **ARIZ 412b**  Density of Compacted Bituminous Mixtures by the Nuclear Method
- **ARIZ 413**  Extraction of Asphalt from Bituminous Mixtures by Soxhlet Extraction
- **ARIZ 415d**  Bulk Specific Gravity and Bulk Density of Compacted Bituminous Mixtures
- **ARIZ 416e**  Preparing and Splitting Field Samples of Bituminous Mixtures for Testing
- **ARIZ 417e**  Maximum Theoretical Specific Gravity and Density of Field Produced Bituminous Mixtures (Rice Test)
- **ARIZ 421**  Bituminous Material Content of Asphaltic Concrete Mixtures by the Nuclear Method
- **ARIZ 422**  Compaction and Testing of Bituminous Mixtures Utilizing 152.4 mm (Six Inch) Marshall Apparatus
- **ARIZ 424d**  Determination of Air Voids in Compacted Bituminous Mixtures
- **ARIZ 427a**  Asphalt Binder Content of Asphaltic Concrete Mixtures by the Ignition Furnace Method
- **ARIZ 428**  Asphalt Binder Content of Asphaltic Concrete Mixtures Containing Reclaimed Asphalt Pavement (RAP) by the Ignition Furnace Method

AASHTO procedures commonly used in this series are shown below:

- **T 164**  Quantitative Extraction of Asphalt Binder from Hot Mix Asphalt (HMA)
- **T 283**  Resistance of Compacted Bituminous Mixtures to Moisture Induced Damage
- **T 312**  Preparing and Determining the Density of Asphalt Mixture Specimens by Means of Superpave Gyratory Compactor

**SERIES 500**  **BITUMINOUS MATERIALS** *(December 4, 2015)*

- **ARIZ 502b**  Percentage of Uncoated Particles Using Asphalt Emulsions
- **ARIZ 504**  Vacuum Recovery of Asphalt Emulsion Residue
- **ARIZ 505a**  Asphalt Rejuvenating Agent Residue Insoluble in Petroleum Ether
- **ARIZ 509a**  Rapid Determination of Asphaltenes and Chemical Reactivity of Asphalts
- **ARIZ 511**  Recovery of Asphalt from Extraction Solution
- **ARIZ 512b**  Residue by Evaporation
### AASHTO procedures commonly used in this series are shown below:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>M 82</td>
<td>Cutback Asphalt (Medium-Curing Type)</td>
</tr>
<tr>
<td>M 320</td>
<td>Performance Graded Asphalt Binder</td>
</tr>
<tr>
<td>R 28</td>
<td>Accelerated Aging of Asphalt Binder Using a Pressurized Aging Vessel (PAV)</td>
</tr>
<tr>
<td>T 44</td>
<td>Solubility of Bituminous Materials</td>
</tr>
<tr>
<td>T 48</td>
<td>Flash and Fire Points by Cleveland Open Cup</td>
</tr>
<tr>
<td>T 49</td>
<td>Penetration of Bituminous Materials</td>
</tr>
<tr>
<td>T 50</td>
<td>Float Test for Bituminous Materials</td>
</tr>
<tr>
<td>T 51</td>
<td>Ductility of Bituminous Materials</td>
</tr>
<tr>
<td>T 53</td>
<td>Softening Point of Bitumen (Ring and Ball Apparatus)</td>
</tr>
<tr>
<td>T 55</td>
<td>Water in Petroleum Products and Bituminous Materials by Distillation</td>
</tr>
<tr>
<td>T 59</td>
<td>Testing Emulsified Asphalts</td>
</tr>
<tr>
<td>T 72</td>
<td>Saybolt Viscosity</td>
</tr>
<tr>
<td>T 79</td>
<td>Flash Point with Tag Open-Cup Apparatus for Use with Material Having a Flash Less Than 93.3 °C (200 °F)</td>
</tr>
<tr>
<td>T 201</td>
<td>Kinematic Viscosity of Asphalts</td>
</tr>
<tr>
<td>T 202</td>
<td>Viscosity of Asphalts by Vacuum Capillary Viscometer</td>
</tr>
<tr>
<td>T 228</td>
<td>Specific Gravity of Semi-Solid Bituminous Materials</td>
</tr>
<tr>
<td>T 240</td>
<td>Effect of Heat and Air on a Moving Film of Asphalt (Rolling Thin Film Oven Test)</td>
</tr>
<tr>
<td>T 301</td>
<td>Elastic Recovery Test of Bituminous Materials by Means of a Ductilometer</td>
</tr>
<tr>
<td>T 313</td>
<td>Determining the Flexural Creep Stiffness of Asphalt Binder Using the Bending Beam Rheometer (BBR)</td>
</tr>
<tr>
<td>T 315</td>
<td>Determining the Rheological Properties of Asphalt Binder Using a Dynamic Shear Rheometer (DSR)</td>
</tr>
<tr>
<td>T 316</td>
<td>Viscosity Determination of Asphalt Binder Using Rotational Viscometer</td>
</tr>
<tr>
<td>T 350</td>
<td>Multiple Stress Creep Recovery (MSCR) Using Dynamic Shear Rheometer (DSR)</td>
</tr>
</tbody>
</table>

### ASTM procedures commonly used in this series are shown below:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>D5329</td>
<td>Hot-Applied Sealants and Fillers for Joints and Cracks in Pavement</td>
</tr>
<tr>
<td>D7741</td>
<td>Apparent Viscosity of Asphalt-Rubber Using a Rotational Handheld Viscometer</td>
</tr>
</tbody>
</table>

### SERIES 600  CEMENT AND RELATED MATERIALS  (July 15, 2005)

AASHTO procedures commonly used in this series are shown below:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>T 21</td>
<td>Organic Impurities in Fine Aggregates for Concrete</td>
</tr>
<tr>
<td>T 71</td>
<td>Effect of Organic Impurities in Fine Aggregate on Strength of Mortar</td>
</tr>
<tr>
<td>T 105</td>
<td>Chemical Analysis of Hydraulic Cement</td>
</tr>
<tr>
<td>T 106</td>
<td>Compressive Strength of Hydraulic Cement Mortar (Using 50 mm or 2-in. Cube Specimens)</td>
</tr>
</tbody>
</table>
T 107    Autoclave Expansion of Portland Cement
T 129    Normal Consistency of Hydraulic Cement
T 131    Time of Setting of Hydraulic Cement by Vicat Needle
T 133    Density of Hydraulic Cement
T 137    Air Content of Hydraulic Cement Mortar
T 153    Fineness of Portland Cement by Air Permeability Apparatus
T 162    Mechanical Mixing of Hydraulic Cement Pastes and Mortars of Plastic Consistency

ASTM procedures commonly used in this series are shown below:

C25    Chemical Analysis of Limestone, Quicklime, and Hydrated Lime
C110   Physical Testing of Quicklime, Hydrated Lime, and Limestone

SERIES 700    CHEMICAL AND SPECIALTY (December 4, 2014)

ARIZ 702a  Testing of Paint, Varnish, Lacquer, and Related Material
ARIZ 714b  Sampling and Sieving of Crumb Rubber
ARIZ 719c  Heating and Drying Materials in Microwave Oven
ARIZ 725a  Tensile Proof Dowel Test
ARIZ 726a  Reflectance, Dry Opacity, and Yellowness Index of Traffic Paint
ARIZ 727a  Chloride in Hardened Concrete
ARIZ 729b  Exchangeable Sodium in Topsoil
ARIZ 732a  Calcium Carbonate in Topsoil (Neutralization Potential of Topsoil)
ARIZ 733b  Sulfate in Soils
ARIZ 734   Determination of Portland Cement Content in Cement Treated Base Material
ARIZ 735a  Testing of Thermoplastic Pavement Marking Material
ARIZ 736b  Chloride in Soils
ARIZ 738   Chloride in Concrete Admixtures
ARIZ 742   Mean Macrotexture Depth of Milled Pavement
ARIZ 743   Titanium Dioxide in Paints and Thermoplastics
ARIZ 744   Rock Salt in Crash Barrel Sand

AASHTO procedures commonly used in this series are shown below:

T 26    Quality of Water To Be Used in Concrete
T 42    Preformed Expansion Joint Filler for Concrete Construction
T 65    Mass (Weight) of Coating on Iron and Steel Articles with Zinc or Zinc-Alloy Coatings
T 244   Mechanical Testing of Steel Products
ASTM procedures commonly used in this series are shown below:

D1155  Roundness of Glass Spheres
D2240  Rubber Properties - Durometer Hardness
D4491  Water Permeability of Geotextiles by Permittivity
E18    Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials

**SERIES 800 DESIGN (March 31, 2017)**

ARIZ 801a  Evaluation of Profiles
ARIZ 802h  Effect of Water on Strength of Compacted Bituminous Mixtures (Immersion Compression Test)
ARIZ 805b  Centrifuge Kerosene Equivalent of Aggregate, Including K-Factor
ARIZ 806e  Maximum Theoretical Specific Gravity of Laboratory Prepared Bituminous Mixtures (Rice Test)
ARIZ 807  Design of Slurry Seal
ARIZ 814b  Design of Asphaltic Concrete Friction Course
ARIZ 815d  Marshall Mix Design Method for Asphaltic Concrete
ARIZ 819a  Design of Exposed Aggregate Seal Coats
ARIZ 822  Determination of Additive or Asphalt Blend Required for Modification of Asphalt Viscosity
ARIZ 825a  Method of Test for Determining the Quantity of Asphalt Rejuvenating Agent Required for an Asphaltic Pavement
ARIZ 829a  Evaluation of Pavement Smoothness
ARIZ 832a  Marshall Mix Design Method for Asphaltic Concrete (Asphalt-Rubber) [AR-AC]
ARIZ 833  Marshall Mix Design Method for Asphaltic Concrete with Reclaimed Asphalt Pavement (RAP)

**APPENDIX**

Appendix A1  Rounding Procedure (December 4, 2015)
Appendix A2  Metric Guide (July 15, 2005)
Appendix A3  Equipment Calibration and Verification (September 28, 2012)