

FLAKINESS INDEX OF COARSE AGGREGATE

(An Arizona Method)

1. SCOPE

- 1.1 This test method describes the procedure for determining the "Flakiness Index" (flatness) of coarse plus No. 8 aggregate. The Flakiness Index is the percentage of particles having a least dimension smaller than 60 percent of the mean size of each of one or more of the coarse sieve fractions. The lower the index for any sample of aggregate, the more nearly the aggregate particles approximate a cubical shape.
- 1.2 Once the Flakiness Index is known, the average least dimension of the aggregate can be determined if required, for example as in Arizona Test Method 819, "Design of Exposed Aggregate Seal Coats". The procedure for determining the average least dimension of the aggregate is described in Section 6 of this test method.
- 1.3 This test method may involve hazardous material, operations, or equipment. This test method does not purport to address all of the safety concerns associated with its use. It is the responsibility of the user to consult and establish appropriate safety and health practices and determine the applicability of any regulatory limitations prior to use.
- 1.4 See Appendix A1 of the Materials Testing Manual for information regarding the procedure to be used for rounding numbers to the required degree of accuracy.

2. APPARATUS

- 2.1 Requirements for the frequency of equipment calibration and verification are found in Appendix A3 of the Materials Testing Manual.
- 2.2 For each size of material to be tested, a 16 gauge steel plate (1/16 inch nominal thickness) with a slotted opening approximately 4 inches in length and having a width conforming to the applicable requirements given below. If desired, the same plate may contain all or some of the required slots, rather than a separate plate for each.

Size of Material		Slot Width (inches)	Slot Width Tolerance (inches)
Passing	Retained		
1-1/2"	1"	0.738	± 0.023
1"	3/4"	0.520	± 0.016
3/4"	1/2"	0.372	± 0.012
1/2"	3/8"	0.260	± 0.008
3/8"	1/4"	0.187	± 0.006
1/4"	No. 4	0.131	± 0.004
No. 4	No. 8	0.084	± 0.003

2.3 A balance or scale capable of measuring the maximum weight to be determined and conforming to the requirements of AASHTO M 231, except the readability and sensitivity of any balance or scale utilized shall be at least one gram.

2.4 Sieves conforming to the requirements of AASHTO M 92, of sizes 1-1/2", 1", 3/4", 1/2", 3/8", 1/4", No. 4, and No. 8, as necessary for the material being tested.

3. SAMPLE PREPARATION

3.1 A representative sample of the aggregate for the specified use shall be obtained. The size of sample shall be at least the size required by Arizona Test Method 201, and larger if necessary to provide adequate material for the applicable required individual size fractions indicated below. See Subsection 3.3 below for determination of the individual size fractions to be tested.

Size of Material		Minimum Test Sample (grams)
Passing	Retained	
1-1/2"	1"	3000
1"	3/4"	1500
3/4"	1/2"	1000
1/2"	3/8"	500
3/8"	1/4"	200
1/4"	No. 4	100
No. 4	No. 8	50

3.2 The sample shall be subjected to sieve analysis in accordance with Arizona Test Method 201. If both the coarse and fine sieve analysis of the material are

performed, material passing the No. 4 sieve shall be separated into No. 8 and passing No. 8 fractions by sieving over a No. 8 sieve. Reference can also be made to Section 3 of Arizona Test Method 248 for utilizing a No. 8 sieve in the coarse sieving, and a fine sieve analysis not being required. The coarse aggregate size fractions of No. 8 and larger shall be placed in individual containers. The material passing the No. 8 sieve may be discarded.

- 3.3 From each size fraction that has a percent retained value from sieve analysis which is equal to or greater than 10%, obtain a representative test sample of the weight specified in Subsection 3.1 above.

4. FLAKINESS INDEX TEST PROCEDURE

- 4.1 Weigh each test sample to the nearest gram and record as the "Weight of Test Sample", for the respective size fraction.

- 4.2 The particles from the test sample for each size fraction shall be individually tested for their ability to pass through the appropriate slot, as specified in Subsection 2.2. Weigh the material which passes the appropriate slot, and record to the nearest gram as the "Weight Passing Slot", for the respective size fraction.

5. CALCULATIONS FOR FLAKINESS INDEX DETERMINATION

- 5.1 Figure 1 is an example of the calculations. Figure 2 is a blank Flakiness Index form which contains the required calculations.

- 5.2 Calculate the "Percent Passing Slot", for each respective size fraction, and record to the nearest percent.

- 5.3 Calculate the "Flakiness Index", and report the result to the nearest percent.

6. DETERMINATION OF AVERAGE LEAST DIMENSION OF AGGREGATE

- 6.1 When it is required (such as in Arizona Test Method 819), the average least dimension of the aggregate may be determined by using Figures 3 and 4. (These figures include an example which illustrates the procedure described in the paragraphs below.)

- 6.2 The median size of the aggregate is determined as shown in the example in Figure 3. Plot the % passing from sieve analysis for the two sieve sizes sufficient to locate the 50% line intercept. Draw a line between the two points. From the 50% passing point on the right side of the chart, proceed horizontally to the left until the line drawn between the two points is intercepted. Draw a line vertically from this point to intercept the "Median Size" scale at the bottom of the chart. Read the resultant median size to the nearest 0.01 inch.
- 6.3 The average least dimension of the aggregate is determined as shown in the example in Figure 4. Find the point for "Median Size" on the left side of the chart. Proceed horizontally to the right until the corresponding line for Flakiness Index is intercepted. Draw a line vertically from this point to intercept the "AVERAGE LEAST DIMENSION" at the bottom of the chart. Read and record the average least dimension of the aggregate to the nearest 0.01 inch.



**FLAKINESS INDEX CALCULATIONS
(ARIZONA TEST METHOD 233)**

Project No.: F-099-9 (9) / H099901C Lab No.: 15-524 Material: Cover Material

Sieve Size	1-1/2"	1"	3/4"	1/2"	3/8"	1/4"	#4	# 8
% Pass from Sieve Analysis				100	78	27	13	2
% Ret. From Sieve Analysis (F)				0	22	51	14	11
Weight of Test Sample				-	611	263	139	78
Weight Passing Slot				-	104	71	28	19
* Percent Passing Slot (P)				-	17	27	20	24
NOTE Only the size fractions which have 10 or more percent retained are tested for passing the appropriate slot, and uses to determine the flakiness Index by the equation below.	$*\text{Percent Passing Slot (P)} = \frac{\text{Weight Passing Slot}}{\text{Weight of Test Sample}} \times 100$							

FIGURE 1

$$\text{FLAKINESS INDEX} = \frac{[\text{F } 1\text{-}1/2\text{' X P } 1\text{-}1/2\text{'}] + \dots + \dots + [\text{F No. 8 X P No. 8}]}{[\text{F } 1\text{-}1/2\text{' + } \dots + \dots + \text{F No. 8}]}$$

$$\text{FLAKINESS INDEX} = \frac{(\text{22 x 17}) + (\text{51 x 27}) + (\text{14 x 20}) + (\text{11 x 24})}{(\text{22}) + (\text{51}) + (\text{14}) + (\text{11})} = \underline{\text{23}} \%$$

REMARKS:

Test Operator and Date: Joe Tester 11/20/96 Supervisor and Date: Peter Headman 11/20/96

FLAKINESS INDEX CALCULATIONS (ARIZONA TEST METHOD 233)

Project No.: _____ Lab No.: _____ Material: _____

Sieve Size	1-1/2"	1"	3/4"	1/2"	3/8"	1/4"	#4	# 8
% Pass from Sieve Analysis								
% Ret. From Sieve Analysis (F)								
Weight of Test Sample								
Weight Passing Slot								
* Percent Passing Slot (P)								
NOTE: Only the size fractions which have 10 or more percent retained are tested for passing the appropriate slot, and uses to determine the flakiness Index by the equation below.	$*Percent\ Passing\ Slot\ (P) = \frac{Weight\ Passing\ Slot}{Weight\ of\ Test\ Sample} \times 100$							

FIGURE 2

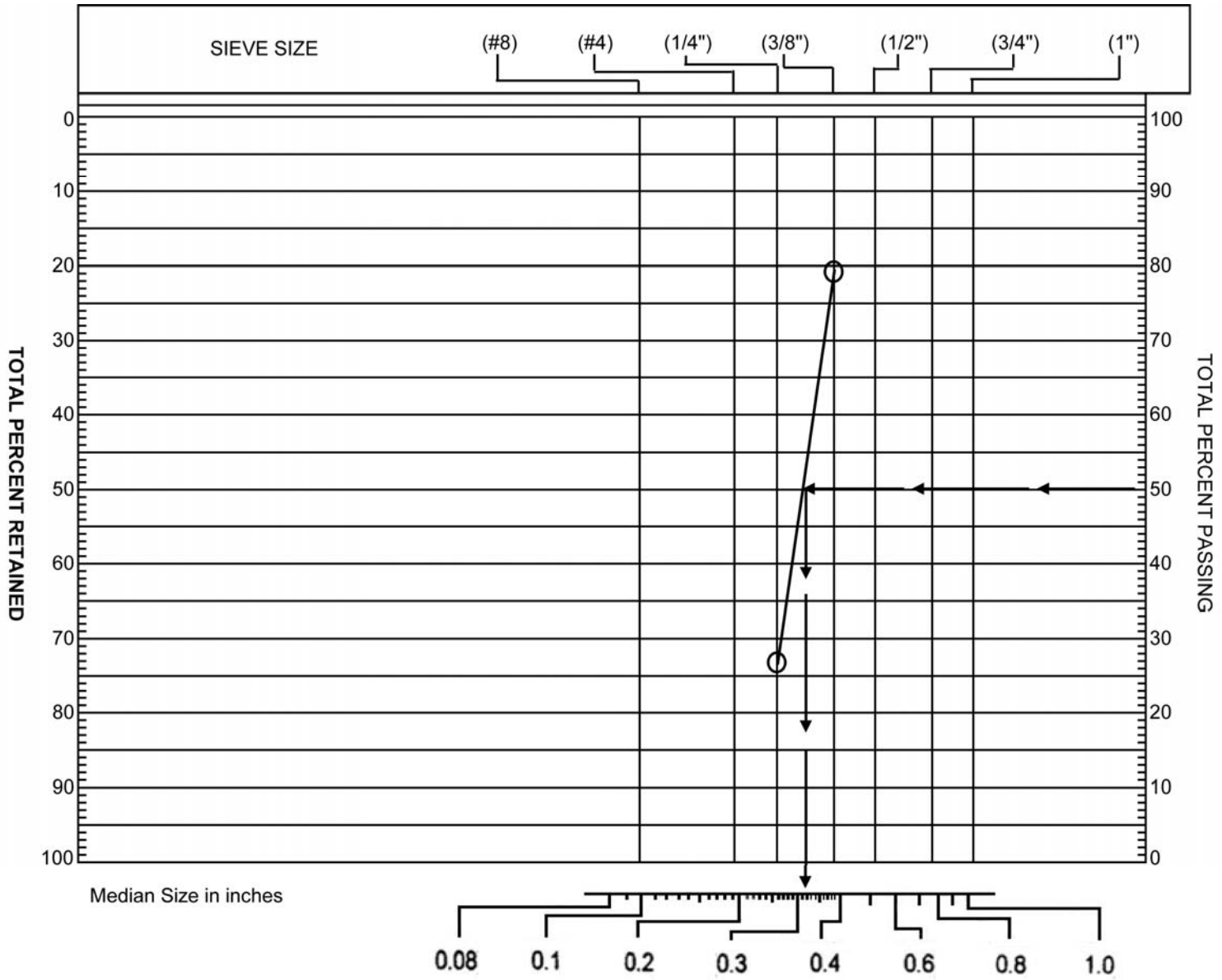
$$FLAKINESS\ INDEX = \frac{[F\ 1-1/2" \times P\ 1-1/2"] + \dots + [F\ No.\ 8 \times P\ No.\ 8]}{[F\ 1-1/2" + \dots + [F\ No.\ 8]}}$$

$$FLAKINESS\ INDEX = \frac{(\quad \times \quad) + (\quad \times \quad) + (\quad \times \quad) + (\quad \times \quad)}{(\quad + \quad + \quad + \quad)} = \quad \%$$

REMARKS:

Test Operator and Date: _____ Supervisor and Date: _____

FIGURE 3



GRADING CHART FOR DETERMINING MEDIAN SIZE OF AGGREGATE

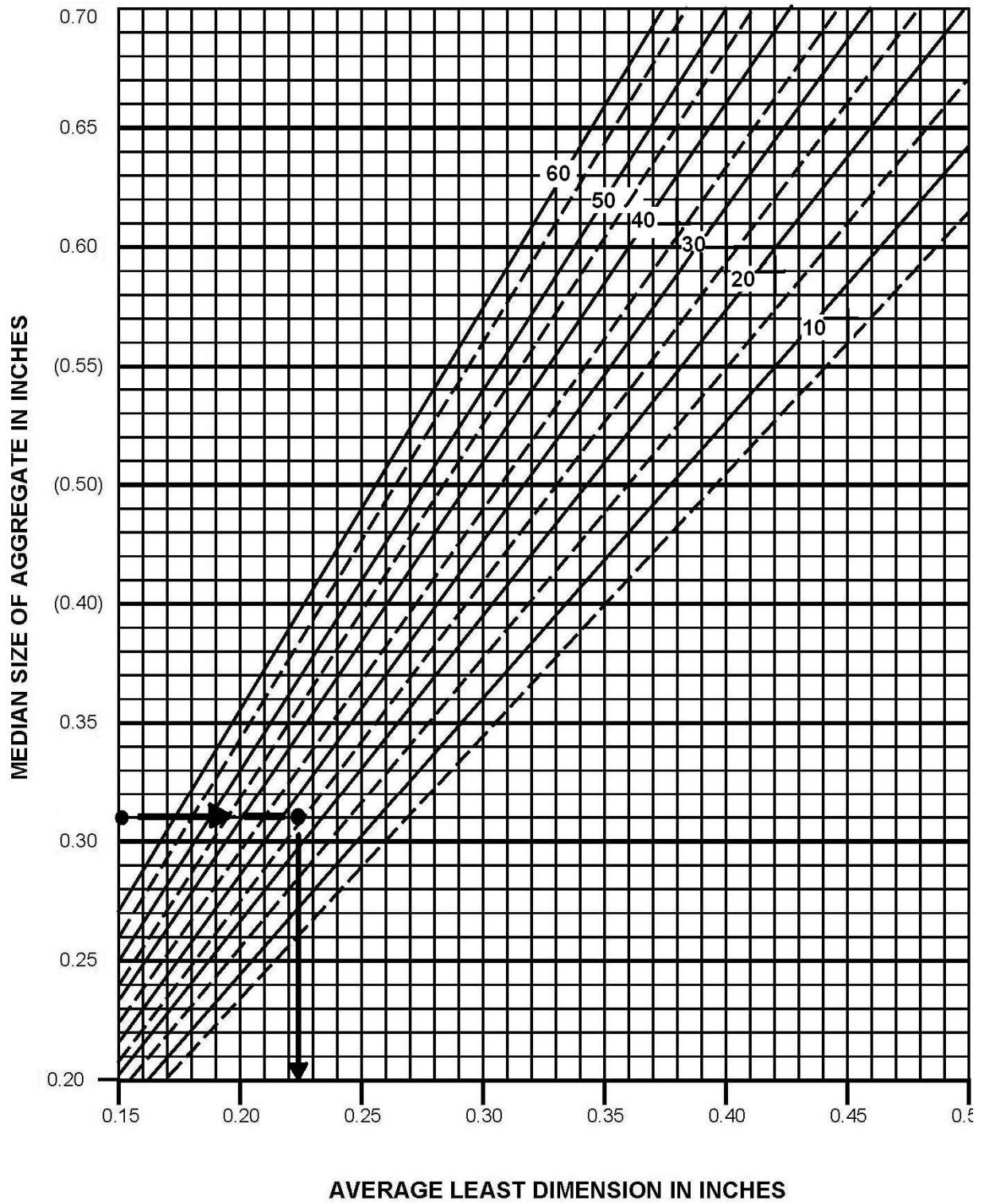


FIGURE 4