# MATERIALS TESTING MANUAL

## TABLE OF CONTENTS

Introduction (November 2, 2016)
Glossary of Terms (July 15, 2005)

### SERIES 100  SAMPLING  (December 4, 2015)

- **ARIZ 103b**  Sampling Bituminous Materials
- **ARIZ 104e**  Sampling Bituminous Mixtures
- **ARIZ 105f**  Sampling Soils and Aggregates
- **ARIZ 108**  Sampling Hydrated Lime and Lime Products
- **ARIZ 109**  Sampling Metallic Materials
- **ARIZ 110**  Sampling Miscellaneous Materials

AASHTO procedures commonly used in this series are shown below:

- **R 60**  Sampling Freshly Mixed Concrete
- **T 127**  Sampling and Amount of Testing of Hydraulic Cement
- **T 248**  Reducing Samples of Aggregate to Testing Size

### SERIES 200  SOILS AND AGGREGATES  (November 2, 2016)

- **ARIZ 201d**  Sieving of Coarse and Fine Graded Soils and Aggregates
- **ARIZ 205c**  Composite Grading
- **ARIZ 210c**  Specific Gravity and Absorption of Coarse Aggregate
- **ARIZ 211e**  Specific Gravity and Absorption of Fine Aggregate
- **ARIZ 212f**  Percentage of Fractured Coarse Aggregate Particles
- **ARIZ 220**  Determination of Cement Content Required for Cement Treated Mixtures
- **ARIZ 221**  Moisture-Density Relations of Cement Treated Mixtures
- **ARIZ 222b**  Rock Correction Procedure for Maximum Density Determination of Cement Treated Mixtures
- **ARIZ 223**  Field Density of Cement Treated Mixtures by Sand Cone Method or by Rubber Balloon Method
- **ARIZ 225b**  Maximum Dry Density and Optimum Moisture of Soils by Proctor Method A
- **ARIZ 226**  Maximum Density and Optimum Moisture of Soils – Methods C and D
- **ARIZ 227d**  Rock Correction Procedure for Maximum Dry Density and Optimum Moisture Content Determination
ARIZ 229a  Calibration of Standard Sand and Sand Cone
ARIZ 230a  Field Density by the Sand Cone Method
ARIZ 232b  Moisture-Density Relationship Using Typical Moisture-Density Curves
            (One Point Proctor) Method A
ARIZ 233d  Flakiness Index of Coarse Aggregate
ARIZ 235  Density and Moisture Content of Soil and Soil-Aggregate Mixtures by the
          Nuclear Method
ARIZ 236d  Determining pH and Minimum Resistivity of Soils and Aggregates
ARIZ 237b  Determining pH and Soluble Salts of Soils
ARIZ 238a  Percent Carbonates in Aggregate
ARIZ 240a  Sieve Analysis and Separation of Salvaged AC Pavement Particles for Recycled
            Asphaltic Concrete
ARIZ 241a  Compressive Strength of Molded Cement Treated Base or
            Soil-Cement Specimens
ARIZ 242a  Sand Equivalent Test for Mineral Aggregate for
            Asphaltic Concrete Friction Course
ARIZ 244  Artificial Grading of Mineral Aggregate
ARIZ 245a  Maximum Dry Density and Optimum Moisture of Soils by
            Proctor Alternate Method D
ARIZ 246b  Moisture-Density Relationship using Typical Moisture-Density Curves
            (One Point Proctor) Alternate Method D
ARIZ 247b  Particle Shape and Texture of Fine Aggregate Using Uncompacted Void Content
ARIZ 248  Alternate Procedures for Sieving of Coarse and Fine Graded
            Soils and Aggregates
ARIZ 249  Remolded Ring Samples for Direct Shear, Swell, and Consolidation
ARIZ 251a  Combined Coarse and Fine Aggregate Specific Gravity and Absorption

AASHTO procedures commonly used in this series are shown below:

R 58  Dry Preparation of Disturbed Soil and Soil-Aggregate Samples for Test
T 19  Unit Weight and Voids in Aggregate
T 89  Determining the Liquid Limit of Soils
T 90  Determining the Plastic Limit and Plasticity Index of Soils
T 96  Resistance to Abrasion of Small Size Coarse Aggregate by use of the
      Los Angeles Machine
T 104  Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
T 135  Wetting-and-Drying Test of Compacted Soil-Cement Mixtures
T 136  Freezing-and-Thawing Tests of Compacted Soil-Cement Mixtures
T 176  Plastic Fines in Graded Aggregates and Soils by Use of the Sand Equivalent Test
T 190  Resistance to R-Value and Expansion Pressure of Compacted Soils
T 217  Determination of Moisture in Soils by Means of a Calcium Carbide Gas Pressure Moisture Tester
T 220  Determination of Strength of Soil-Lime Mixtures
T 248  Reducing Field Samples of Aggregates to Testing Size
T 255  Total Moisture Content of Aggregate by Drying
T 265  Laboratory Determination of Moisture Content of Soils

SERIES 300  CONCRETE  (November 2, 2016)

ARIZ 308a  Method of Adjusting Concrete Mixes for Variations in Moisture Content
ARIZ 309a  Testing Impervious Materials and Compounds for Curing Concrete
ARIZ 310a  Measuring Texture Depth of Portland Cement Concrete with Metal Tine Finish
ARIZ 311a  Method of Test for Flow of Grout Mixtures (Flow Cone Method)
ARIZ 314c  Compressive Strength of Cylindrical Concrete Specimens
ARIZ 315  Precast Mortar Blocks Test
ARIZ 317a  Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ARIZ 318a  Estimating the Development of Concrete Strength by the Maturity Method

AASHTO procedures commonly used in this series are shown below:

T 22  Compressive Strength of Cylindrical Concrete Specimens
T 23  Making and Curing Test Specimens in the Field
T 97  Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading
T 119  Slump of Portland Cement Concrete
T 121  Weight per Cubic Foot, Yield, and Air Content (Gravimetric) of Concrete
T 126  Making and Curing Concrete Test Specimens in the Laboratory
T 152  Air Content of Freshly Mixed Concrete by the Pressure Method
T 231  Capping Cylindrical Concrete Specimens

ASTM procedures commonly used in this series are shown below:

C 39  Compressive Strength of Cylindrical Concrete Specimens
C 1064  Temperature of Freshly Mixed Concrete

SERIES 400  BITUMINOUS MIXTURES  (December 4, 2015)

ARIZ 406d  Moisture Content of Bituminous Mixtures
ARIZ 410f  Compaction and Testing of Bituminous Mixtures Utilizing Four Inch Marshall Apparatus
ARIZ 411a  Determination of Bituminous Distributor Truck Transverse Spread Rate
ARIZ 412b  Density of Compacted Bituminous Mixtures by the Nuclear Method
ARIZ 413  Extraction of Asphalt from Bituminous Mixtures by Soxhlet Extraction
ARIZ 415d Bulk Specific Gravity and Bulk Density of Compacted Bituminous Mixtures
ARIZ 416e Preparing and Splitting Field Samples of Bituminous Mixtures for Testing
ARIZ 417e Maximum Theoretical Specific Gravity and Density of Field Produced Bituminous Mixtures (Rice Test)
ARIZ 421 Bituminous Material Content of Asphaltic Concrete Mixtures by the Nuclear Method
ARIZ 422 Compaction and Testing of Bituminous Mixtures Utilizing 152.4 mm (Six Inch) Marshall Apparatus
ARIZ 424d Determination of Air Voids in Compacted Bituminous Mixtures
ARIZ 427a Asphalt Binder Content of Asphaltic Concrete Mixtures by the Ignition Furnace Method
ARIZ 428 Asphalt Binder Content of Asphaltic Concrete Mixtures Containing Reclaimed Asphalt Pavement (RAP) by the Ignition Furnace Method

AASHTO procedures commonly used in this series are shown below:

T 164 Quantitative Extraction of Asphalt Binder from Hot Mix Asphalt (HMA)
T 312 Preparing and Determining the Density of Asphalt Mixture Specimens by Means of Superpave Gyratory Compactor

SERIES 500  BITUMINOUS MATERIALS  (December 4, 2015)

ARIZ 502b Percentage of Uncoated Particles Using Asphalt Emulsions
ARIZ 504 Vacuum Recovery of Asphalt Emulsion Residue
ARIZ 505a Asphalt Rejuvenating Agent Residue Insoluble in Petroleum Ether
ARIZ 509a Rapid Determination of Asphaltenes and Chemical Reactivity of Asphalts
ARIZ 511 Recovery of Asphalt from Extraction Solution
ARIZ 512b Residue by Evaporation

AASHTO procedures commonly used in this series are shown below:

M 82 Cutback Asphalt (Medium-Curing Type)
M 320 Performance Graded Asphalt Binder
R 28 Accelerated Aging of Asphalt Binder Using a Pressurized Aging Vessel (PAV)
T 44 Solubility of Bituminous Materials
T 48 Flash and Fire Points by Cleveland Open Cup
T 49 Penetration of Bituminous Materials
T 50 Float Test for Bituminous Materials
T 51 Ductility of Bituminous Materials
T 53 Softening Point of Bitumen (Ring and Ball Apparatus)
T 55 Water in Petroleum Products and Bituminous Materials by Distillation
<table>
<thead>
<tr>
<th>Test Number</th>
<th>Test Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>T 59</td>
<td>Testing Emulsified Asphalts</td>
</tr>
<tr>
<td>T 72</td>
<td>Saybolt Viscosity</td>
</tr>
<tr>
<td>T 78</td>
<td>Distillation of Cut-Back Asphaltic (Bituminous) Products</td>
</tr>
<tr>
<td>T 79</td>
<td>Flash Point with Tag Open-Cup Apparatus for Use with Material Having a Flash Less Than 93.3 °C (200 °F)</td>
</tr>
<tr>
<td>T 102</td>
<td>Spot Test of Asphaltic Materials</td>
</tr>
<tr>
<td>T 201</td>
<td>Kinematic Viscosity of Asphalts</td>
</tr>
<tr>
<td>T 202</td>
<td>Viscosity of Asphalts by Vacuum Capillary Viscometer</td>
</tr>
<tr>
<td>T 228</td>
<td>Specific Gravity of Semi-Solid Bituminous Materials</td>
</tr>
<tr>
<td>T 240</td>
<td>Effect of Heat and Air on a Moving Film of Asphalt (Rolling Thin Film Oven Test)</td>
</tr>
<tr>
<td>T 301</td>
<td>Elastic Recovery Test of Bituminous Materials by Means of a Ductilometer</td>
</tr>
<tr>
<td>T 313</td>
<td>Determining the Flexural Creep Stiffness of Asphalt Binder Using the Bending Beam Rheometer (BBR)</td>
</tr>
<tr>
<td>T 314</td>
<td>Determining the Fracture Properties of Asphalt Binder in Direct Tension (DT)</td>
</tr>
<tr>
<td>T 315</td>
<td>Determining the Rheological Properties of Asphalt Binder Using a Dynamic Shear Rheometer (DSR)</td>
</tr>
<tr>
<td>T 316</td>
<td>Viscosity Determination of Asphalt Binder Using Rotational Viscometer</td>
</tr>
</tbody>
</table>

ASTM procedures commonly used in this series are shown below:

- D 2007: Characteristic Groups in Rubber Extender and Processing Oils and Other Petroleum-Derived Oils by the Clay-Gel Absorption Chromatographic Method
- D 5546: Viscosity Determination of Asphalt Binder Using Rotational Viscometer

**SERIES 600 CEMENT AND RELATED MATERIALS** (July 15, 2005)

AASHTO procedures commonly used in this series are shown below:

- T 21: Organic Impurities in Fine Aggregates for Concrete
- T 71: Effect of Organic Impurities in Fine Aggregate on Strength of Mortar
- T 105: Chemical Analysis of Hydraulic Cement
- T 106: Compressive Strength of Hydraulic Cement Mortar (Using 50 mm or 2-in. Cube Specimens)
- T 107: Autoclave Expansion of Portland Cement
- T 129: Normal Consistency of Hydraulic Cement
- T 131: Time of Setting of Hydraulic Cement by Vicat Needle
- T 133: Density of Hydraulic Cement
- T 137: Air Content of Hydraulic Cement Mortar
- T 153: Fineness of Portland Cement by Air Permeability Apparatus
- T 162: Mechanical Mixing of Hydraulic Cement Pastes and Mortars of Plastic Consistency
ASTM procedures commonly used in this series are shown below:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>C 25</td>
<td>Chemical Analysis of Limestone, Quicklime, and Hydrated Lime</td>
</tr>
<tr>
<td>C 110</td>
<td>Physical Testing of Quicklime, Hydrated Lime, and Limestone</td>
</tr>
</tbody>
</table>

**SERIES 700  CHEMICAL AND SPECIALTY** (December 4, 2014)

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ARIZ 702a</td>
<td>Testing of Paint, Varnish, Lacquer, and Related Material</td>
</tr>
<tr>
<td>ARIZ 714b</td>
<td>Sampling and Sieving of Crumb Rubber</td>
</tr>
<tr>
<td>ARIZ 719c</td>
<td>Heating and Drying Materials in Microwave Oven</td>
</tr>
<tr>
<td>ARIZ 725a</td>
<td>Tensile Proof Dowel Test</td>
</tr>
<tr>
<td>ARIZ 726a</td>
<td>Reflectance, Dry Opacity, and Yellowness Index of Traffic Paint</td>
</tr>
<tr>
<td>ARIZ 727a</td>
<td>Chloride in Hardened Concrete</td>
</tr>
<tr>
<td>ARIZ 729b</td>
<td>Exchangeable Sodium in Topsoil</td>
</tr>
<tr>
<td>ARIZ 732a</td>
<td>Calcium Carbonate in Topsoil (Neutralization Potential of Topsoil)</td>
</tr>
<tr>
<td>ARIZ 733b</td>
<td>Sulfate in Soils</td>
</tr>
<tr>
<td>ARIZ 734</td>
<td>Determination of Portland Cement Content in Cement Treated Base Material</td>
</tr>
<tr>
<td>ARIZ 735a</td>
<td>Testing of Thermoplastic Pavement Marking Material</td>
</tr>
<tr>
<td>ARIZ 736b</td>
<td>Chloride in Soils</td>
</tr>
<tr>
<td>ARIZ 738</td>
<td>Chloride in Concrete Admixtures</td>
</tr>
<tr>
<td>ARIZ 742</td>
<td>Mean Macrotexture Depth of Milled Pavement</td>
</tr>
<tr>
<td>ARIZ 743</td>
<td>Titanium Dioxide in Paints and Thermoplastics</td>
</tr>
<tr>
<td>ARIZ 744</td>
<td>Rock Salt in Crash Barrel Sand</td>
</tr>
</tbody>
</table>

AASHTO procedures commonly used in this series are shown below:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>T 26</td>
<td>Quality of Water To Be Used in Concrete</td>
</tr>
<tr>
<td>T 42</td>
<td>Preformed Expansion Joint Filler for Concrete Construction</td>
</tr>
<tr>
<td>T 65</td>
<td>Mass (Weight) of Coating on Iron and Steel Articles with Zinc or Zinc-Alloy Coatings</td>
</tr>
<tr>
<td>T 244</td>
<td>Mechanical Testing of Steel Products</td>
</tr>
</tbody>
</table>

AASHTO procedures commonly used in this series are shown below:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>D 1155</td>
<td>Roundness of Glass Spheres</td>
</tr>
<tr>
<td>D 2240</td>
<td>Rubber Properties - Durometer Hardness</td>
</tr>
<tr>
<td>D 4491</td>
<td>Water Permeability of Geotextiles by Permittivity</td>
</tr>
<tr>
<td>E 18</td>
<td>Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials</td>
</tr>
</tbody>
</table>

**SERIES 800  DESIGN** (February 22, 2013)

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ARIZ 801a</td>
<td>Evaluation of Profiles</td>
</tr>
</tbody>
</table>
ARIZ 802g  Effect of Water on Strength of Compacted Bituminous Mixtures (Immersion Compression Test)
ARIZ 805b  Centrifuge Kerosene Equivalent of Aggregate, Including K-Factor
ARIZ 806e  Maximum Theoretical Specific Gravity of Laboratory Prepared Bituminous Mixtures (Rice Test)
ARIZ 807  Design of Slurry Seal
ARIZ 814a  Design of Asphaltic Concrete Friction Course
ARIZ 815d  Marshall Mix Design Method for Asphaltic Concrete
ARIZ 819a  Design of Exposed Aggregate Seal Coats
ARIZ 822  Determination of Additive or Asphalt Blend Required for Modification of Asphalt Viscosity
ARIZ 825a  Method of Test for Determining the Quantity of Asphalt Rejuvenating Agent Required for an Asphaltic Pavement
ARIZ 829a  Evaluation of Pavement Smoothness
ARIZ 832a  Marshall Mix Design Method for Asphaltic Concrete (Asphalt-Rubber) [AR-AC]
ARIZ 833  Marshall Mix Design Method for Asphaltic Concrete with Reclaimed Asphalt Pavement (RAP)

SERIES 900  MATERIALS QUALITY ASSURANCE PROGRAM (January 17, 2014)

QA Program  Materials Quality Assurance Program (January 17, 2014)
Appendix A  Arizona Department of Transportation Local Public Agency Certification Acceptance Quality Assurance Requirements
Appendix B  Final Certification of Materials for Consultant Administered Projects
Appendix C  Sampling Guide Schedule

SERIES 1000  CERTIFICATES (November 2, 2016)

Certificates  Certificate Requirements (November 2, 2016)

APPENDIX

Appendix A1  Rounding Procedure (December 4, 2015)
Appendix A2  Metric Guide (July 15, 2005)
Appendix A3  Equipment Calibration and Verification (September 28, 2012)