

### PRACTICE AND PROCEDURE DIRECTIVE

PPD No. 14b <u>EFFECTIVE DATE:</u> August 27, 2025

**SUBJECT:** Testing and Certification of Bituminous Distributor Trucks

#### 1. GENERAL

- 1.1. Prior to spreading of bituminous material on any AODT project, bituminous distributor trucks shall have been testing in accordance with Arizona Test Method 411, "Determination of Bituminous Distributor Truck Transverse Spread Rate", and shall have been certified within 12 months prior to the date of spreading in accordance with the requirements of Subsection 404-3.02(A) of the ADOT Specifications.
- 1.2. ADOT Regional Materials Engineers are responsible for the certification of bituminous distributor trucks.
- 1.3. All testing, including the preparation of test pads and test plates, shall be performed by an independent testing laboratory which has been approved by the respective ADOT Regional Materials Engineer. A professional Engineer, registered in the State of Arizona and employed by the independent testing laboratory, shall be responsible for all testing and test methods.
- 1.4. The distributor truck owner shall be responsible for all costs associated with the testing performed by the independent testing laboratory.
- 1.5. Upon completion of testing, the independent testing laboratory shall issue a letter to the owner of the distributor truck. The letter shall include the following:
- 1.5.1. A statement that the testing was performed in accordance with the requirements of Arizona Test Method 411.
  - 1.5.2. The name and location of the facility where the testing was performed.
  - 1.5.3. The date that the testing was performed.

- 1.5.4. Identification of the truck for which testing was performed. Such identification shall consist of
  - (a) Name of the owner of the distribution truck.
  - (b) Truck number.
  - (c) Truck license plate number.
  - (d) Truck make and VIN number
  - 1.5.5. Name of person performing the testing
- 1.5.6. Name, signature, and seal of the registered professional Engineer responsible for the testing and test results. The date shall be recorded as part of the seal.
- 1.5.7. A copy of the test results shall be attached to the letter from the independent testing laboratory. The test results shall be sealed, signed, and dated by the Engineer responsible for the testing.
  - (a) An example of the test results is shown in Attachment #2.
- 1.6. The owner of the distributor truck shall submit the letter from the independent testing laboratory, along with the accompanying test results, to the respective ADOT Regional Materials Engineer.
- 1.6.1. The Regional Materials Engineer shall review the submitted from the owner of the distributor truck for accuracy and completeness. If the submittal is satisfactory, the Regional Materials Engineer will approve the test results.
- 1.6.2. Upon approval of the bituminous distributor truck transverse spread rate test results, the respective ADOT regional Materials Engineer will issue a completed "Certificate of Test" and a completed "ADOT Bituminous Distributor Truck Certification" sticker to the owner of the distributor truck. Illustrations of blank Certificate of Test and a blank certification sticker are shown in Attachment #3 and Attachment #4, respectively.
- 1.7. The owner of the distributor truck shall apply the completed certification sticker to the inside of the driver's side door of the truck in a clearly visible location. The Certificate of Test shall be kept in the distributor truck and shall be readily available for review by the Engineer.

- 1.8. Bituminous distributor trucks that do not have a valid and current Certificate of Test and ADOT certification sticker will not be allowed to supply bituminous materials on ADOT projects.
- 1.9. Regardless of certification, the Engineer may at any time require that distributor trucks be tested to determine their acceptability.

Attachments (4)

### Letterhead of Approved Independent Laboratory

(Name of Laboratory is shown as "ABC" below)

Month, Day, Year	
First Name, Last Name Title of Position Held Owner of Distributor Truck (Company Nat Address City, State Zip	me is shown as "XYZ" below)
RE: Bituminous Distributor Truck Cer	tification
Dear (),	
As requested and authorized by XYZ Conbituminous distributor truck which is own	npany, ABC laboratory has completed testing on the following ned and operated by XYZ.
Truck Make:	VIN Number:
Truck Number:	License Plate Number:
Testing was performed in accordance "Determination of Transverse Distributor	e with the requirements of Arizona Test Method 411, Spread Rate".
the testing, the pads were prepared, Method 411. Spray bar application of th from the metal sheets and weighed to d	ed at (name of testing facility) on (Date). Prior to performing weighed, and assembled in accordance with Arizona Test e bituminous material was observed. The pads were removed etermine the application rate of the bituminous material. The od 411 and Subsection 404-3.02(A) of the ADOT Specifications.
this letter, along with the accompanyi	I to this report for your information and review. Please submit ng test results, to the respective ADOT Regional Materials on of the referenced bituminous distributor truck.
If you have any questions regarding this please do not hesitate to contact us.	information, or if we may be of further assistance in any way,
Sincerely,	Reviewed By:(Name)
(Name)	(Title of Position Held)
(Title of Position Held)	
(Signature)	(Sealed, Signed, and Dated)

Attachment

Attachment #1 – Example of letter from the independent testing laboratory to the owner of the distributor truck

## (Name of Approved Independent Laboratory) TRANSVERSE DISTRIBUTOR TRUCK SPREAD RATE

Arizona Test Method 411

DISTRIBUTO	OR TRUCK OW	VNER:						TESTED BY:				DATE:	
TRUCK #:			LICENSE PI	ATE#:			VIN#:				SPRAY	WIDTH:	FT
TEST FACIL	JTY:									JOB#:			
TYPE OF BI	TUMINOUS MA	ATERIAL	USED:			TEMP.:		TEST I	RESULT:				
PAD#	WT. PAD + BIT. MATL	PAD TARE	WT. BIT. MATL	* SPREAD RATE	PAD OUT	REMARKS	PAD#	WT. PAD + BIT. MATL	PAD TARE	WT. BIT. MATL	* SPREAD RATE	PAD OUT	REMARKS
1		8.9	0.0	0.000		OMIT	26	21.0	8.8	12.3	0.132		
2	21.7	8.8	12.8	0.137			27	20.8	8.9	12.0	0.128	1	
3	21.9	8.9	13.0	0.139			28	20.6	8.8	11.8	0.126		
4	22.0	8.7	13.3	0.142			29	20.9	8.9	12.1	0.129		
5	22.2	8.8	13.3	0.142			30	21.0	8.8	12.3	0.132		
6	21.9	8.8	13.1	0.140			31	20.3	8.9	11.4	0.122		
7	21.5	8.9	12.7	0.136			32	21.2	8.8	12.4	0.133		
8	21.6	8.8	12.8	0.137			33	21.9	8.8	13.2	0.141		
9	21.0	8.8	12.1	0.129			34	21.6	8.8	12.8	0.137		
10	21.7	8.8	12.9	0.138			35	21.8	8.8	13.0	0.139		
11	22.3	8.9	13.4	0.143			36	21.2	8.8	12.4	0.133		
12	20.5	8.9	11.6	0.124			37	21.1	8.8	12.3	0.132		
13	22.0	8.9	13.1	0.140			38	20.0	8.8	11.2	0.120		
14	21.7	8.9	12.8	0.137			39	20.2	8.9	11.3	0.121		
15	21.1	8.9	12.2	0.131			40	21.9	8.8	13.1	0.140		
16	19.6	8.8	10.9	0.117	X		41	21.5	8.8	12.7	0.136		
17	20.9	8.9	12.1	0.129			42	21.8	8.8	13.0	0.139		
18	20.8	8.9	11.9	0.127			43	21.0	8.8	12.2	0.131		
19	20.3	8.9	11.4	0.122			44	21.1	8.8	12.2	0.131		
20	20.9	8.8	12.1	0.129			45	21.7	8.9	12.8	0.137		
21	21.0	8.9	12.2	0.131			46	21.6		12.8			
22	20.9	8.8	12.1	0.129			47	22.3	8.8	13.5	0.144		
23	21.2	8.8	12.4				48	23.0	8.8	14.2	0.152	X	
24	20.7	8.8	11.9			$\vdash$	49	21.5	8.8	12.6			
25	20.7	8.8	11.9				50	19.9		11.0			
			* SPREAD R	ATE = GALL	ONS PEI		51 FAL NUMB	BER OF PADS O	8.8 DUTSIDE	0.0 ACCEPTAI		3	OMIT
AVG. PAD T													
AVG. SPREA			GALS/SQ. Y	D.							0.146		
TOTAL SPR	EAD:	6.5	GALS.			SPECIFICATIO	ON LIMITS	· Average Spi whichever is			±0.02 Gallor on 404-3.02(		Yd.,
REMARKS:													
Tested By:			(Na	me)				Reviewed B	v:		(Na	me)	
	Tested By: (Name) (Title of Position Held)						(Title of Position Held)						
			(Phone N								, , , , ,		-
			(Signa	**************************************									
Testing Fac	ility:			Name)							(Sealed, Sign	ned, Date	rd)
				ddress) State, Zip)									
			(City,	sidie, Zip)									



# **Certificate of Test**

RE: Bituminous Distributor Truck Transverse Spread Rate (Arizona Test Method 411)

Name of Approved Independent .aboratory Performing Testing:
est Date: Distributor Truck Owner:
ruck Make: VIN Number:
ruck Number: License Plate Number:
Date of Certificate Issuance:
Date of Certificate Expiration:
This is to certify that the distributor truck identified above complies with the equirements of Arizona Test Method 411 and Subsection 404-3.02(A) of the ADOT Specifications.
Region Name) Regional Materials Engineer:(Name)
(Signature)

Attachment #3 – Blank Certificate of Test

BITUMINOL	D.O.T. US DISTRIBUTOR ERTIFICATION
TRUCK LICENSE PLATE NUMBER	
DATE TESTED	
TESTED BY	
44-0420 R02/13	

(Sticker shown above is larger than actual size)

Sticker has silver lettering on a red background)

Attachment #4 – Blank ADOT Bituminous Distributor Truck Certification Sticker