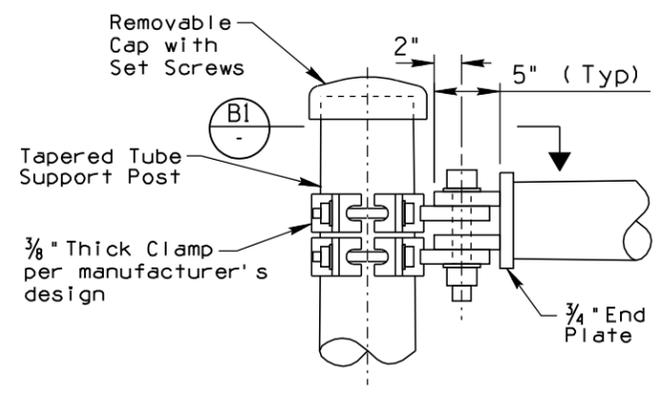
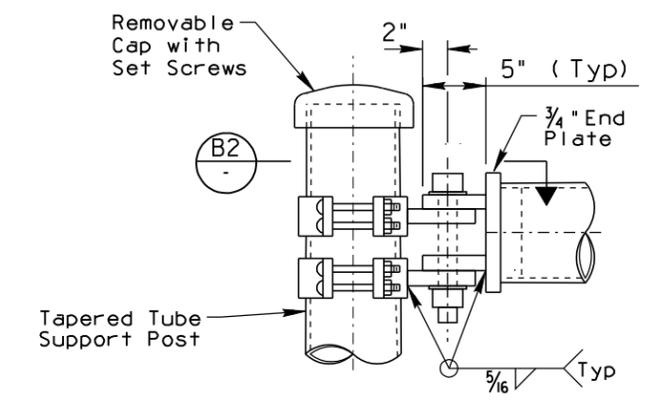


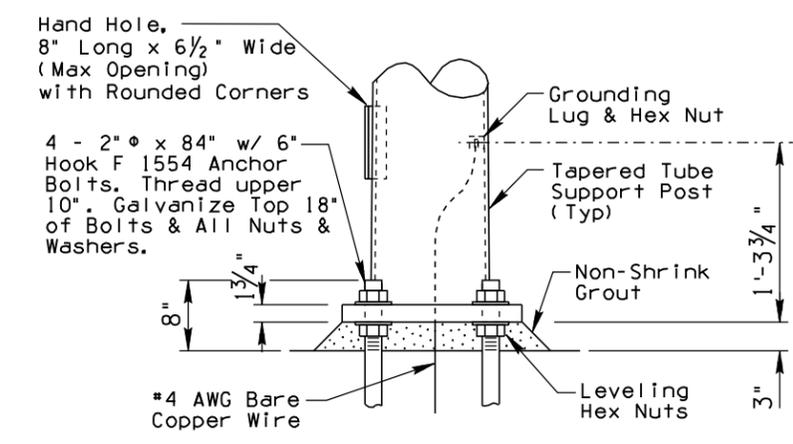
DATE	MADE BY	NO	DATE	MADE BY	NO
		3	7/04	BAKER E&E	3
		4	6/14	D. SHREEVE	4
DESCRIPTION OF REVISIONS					
1 ORIGINAL ISSUE					
2 UPDATE BORDER.					



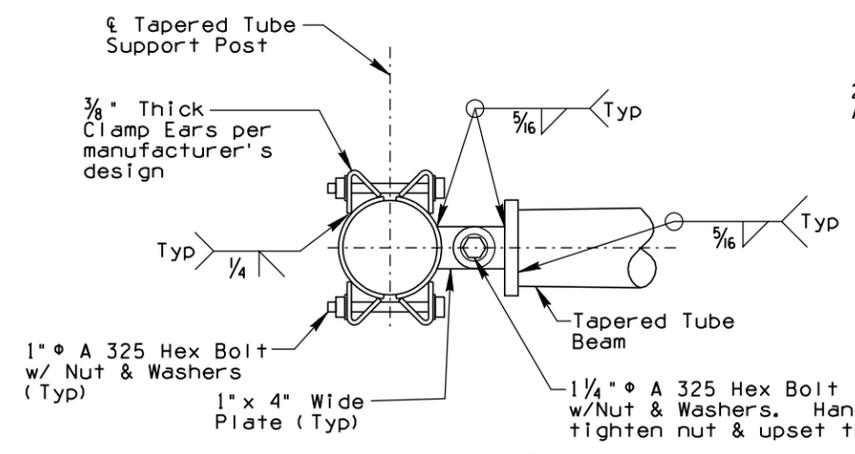
BEAM SUPPORT DETAIL - ALTERNATE 1



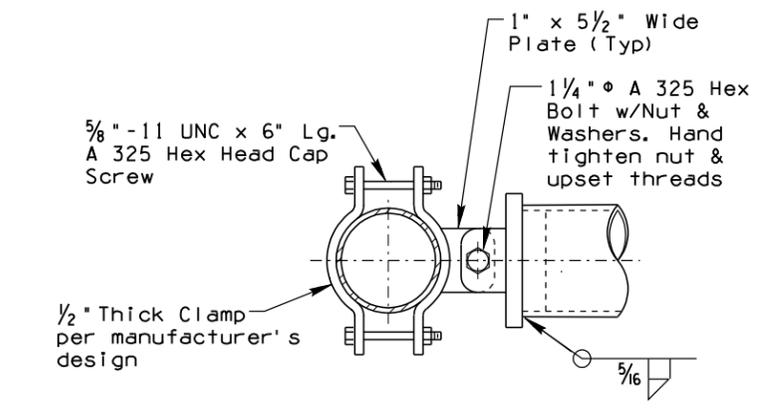
BEAM SUPPORT DETAIL - ALTERNATE 2



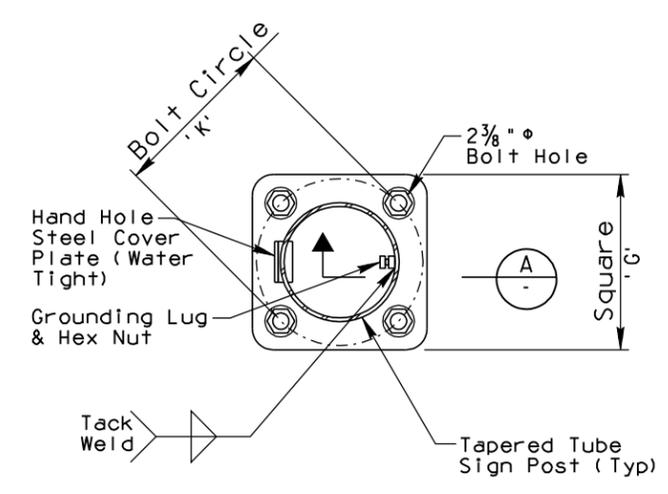
SUPPORT POST BASE PLATE DETAIL



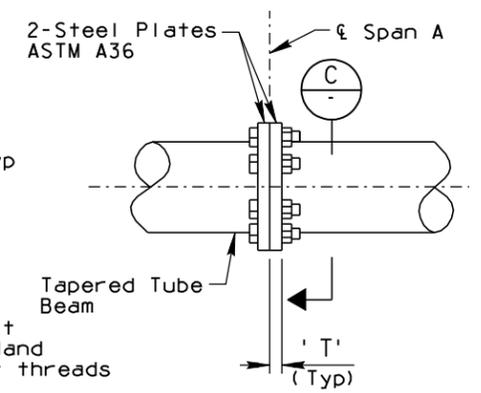
SECTION B1



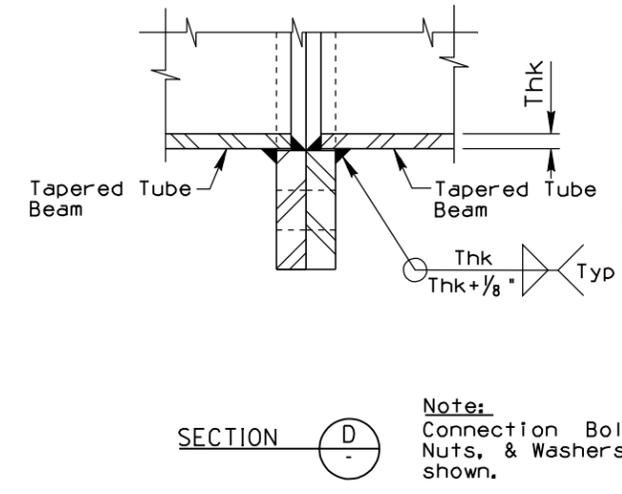
SECTION B2



SUPPORT POST BASE PLATE PLAN

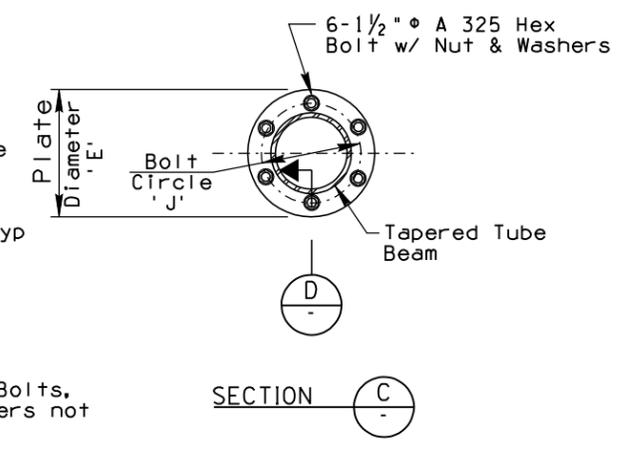


SPLICE PLATE DETAIL

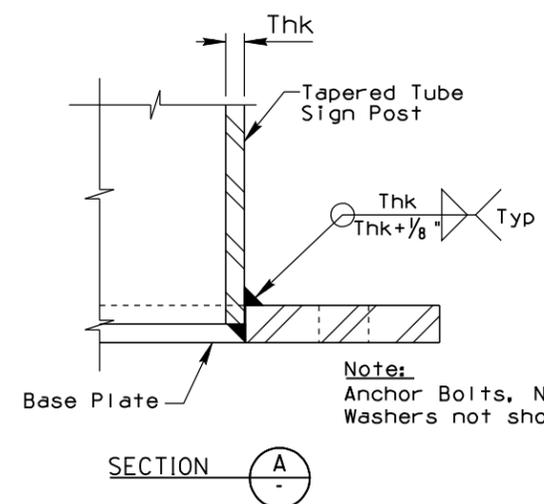


SECTION D

Note: Connection Bolts, Nuts, & Washers not shown.

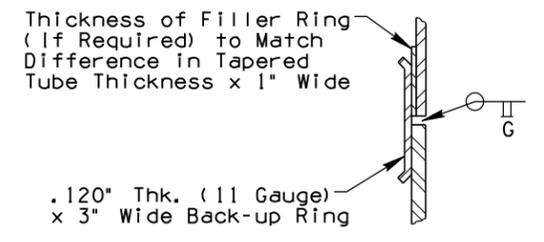


SECTION C



SECTION A

Note: Anchor Bolts, Nuts, & Washers not shown.



SPLICE DETAIL (OPTIONAL)

**WELDING NOTES:**

Welding of structural tubing shall conform to the requirements of the American Welding Society, Structural Welding Code, Latest Edition. All other welding shall conform to the requirements of the American Welding Society D1.1 Welding Code. All welding shall be continuous unless noted otherwise. All butt welds shall be full penetration using prequalified welding procedures and shall be inspected by ultrasonic testing. All butt welds shall be ground flush with base material.

NOT TO SCALE

DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION INTERMODAL TRANSPORTATION DIVISION TRAFFIC SIGNING & MARKING STANDARD DRAWINGS	REVISION 6/14
<b>SIGNATURES</b>		DRAWING NO. S-11
APPROVED FOR DISTRIBUTION	TAPERED TUBE SIGN STRUCTURE SINGLE BEAM POST AND BEAM DETAILS	SHEET NO. 4 of 4
<b>ON FILE</b>		