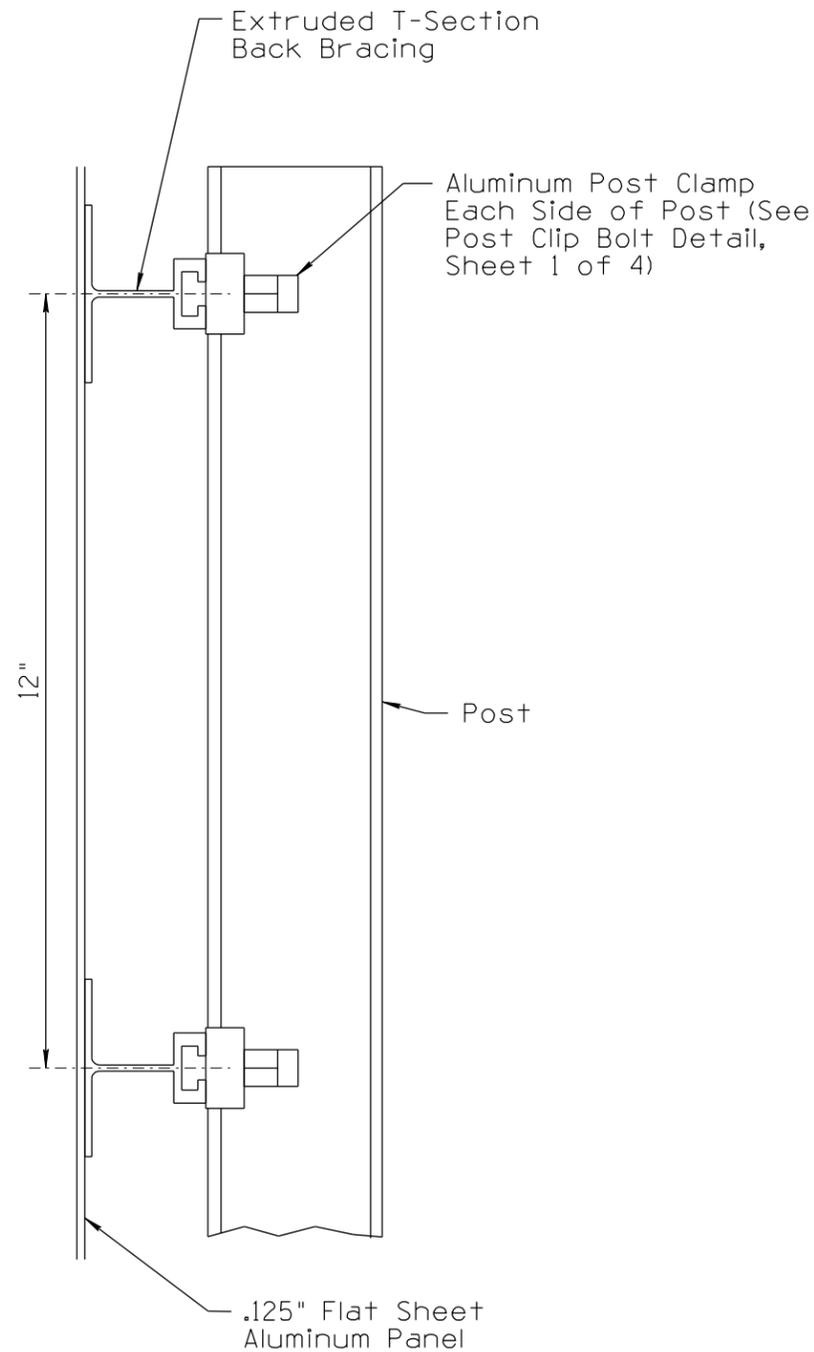
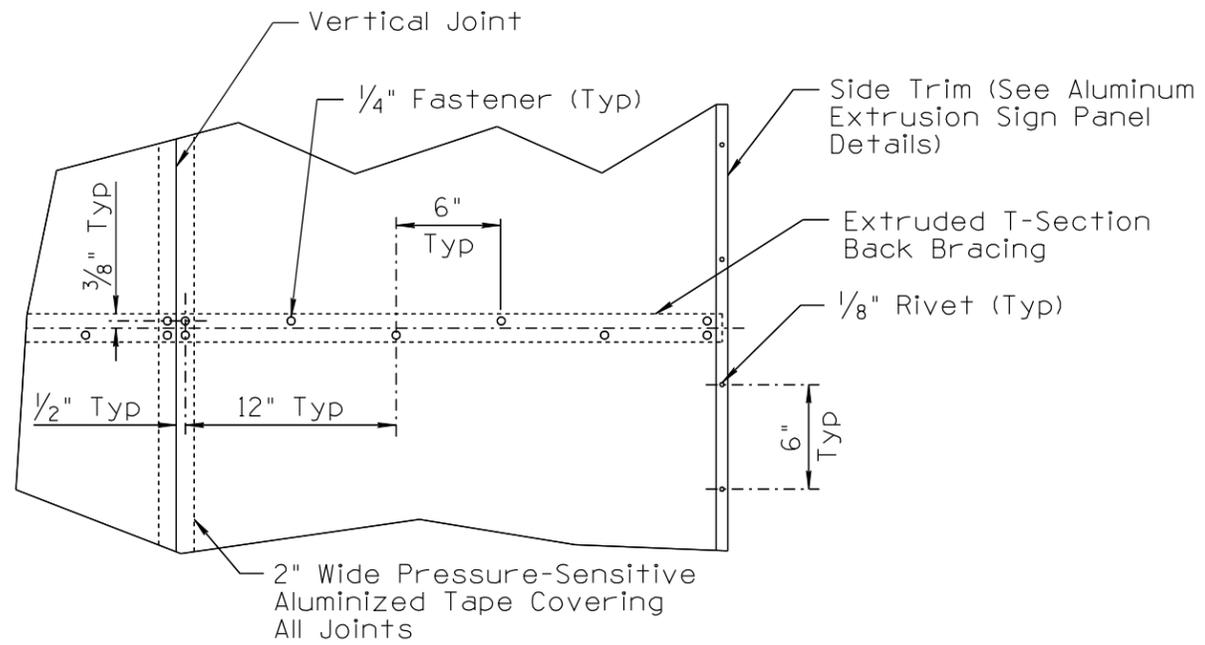


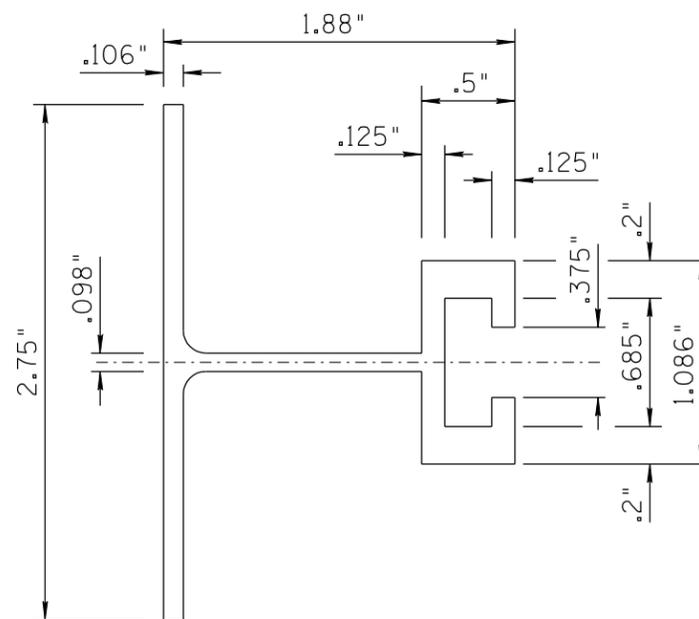
|    |  |          |      |    |   |          |      |
|----|--|----------|------|----|---|----------|------|
| NO | DESCRIPTION OF REVISIONS                           | MADE BY  | DATE | NO | DESCRIPTION OF REVISIONS  | MADE BY  | DATE |
| 1  | RE-ISSUE   | L. LOPEZ | 2/02 | 3  | REVISED DRAWING, CHANGE TEXT CASE, MOVED TO SHEET 1 OF 2, UPDATED BORDER. | L. LOPEZ | 6/14 |
| 2  | REMOVED INCREMENT DETAIL, REVISED DETAILS & NOTES. | L. LOPEZ | 8/06 | 4  |   |          |      |



PANEL DETAIL



RIVET SPACING DETAIL



EXTRUDED T-SECTION BACK BRACING

NOTES:

1. The use of flat sheet aluminum panels on "S" and "W" posts shall be reserved for special circumstances and shall require the approval of ADOT Traffic Design and ADOT Traffic Operations.
2. Signs less than 60" high and 120" wide shall be made of a single sheet of aluminum.
3. Signs over 120" high may have horizontal and vertical joints; however, no sheet shall be less than 24" wide or 24" high.
4. All horizontal joints shall occur at extruded T-sections.
5. All screws, bolts, and lock washers shall be aluminum alloy, stainless steel, or plated steel.
6. All rivets shall be aluminum.
7. Vertical and horizontal joints are to be butt jointed and not overlapped.
8. All dimensions are in inches.

NOT TO SCALE

|                           |  |                     |
|---------------------------|--|---------------------|
| DESIGN APPROVED           | ARIZONA DEPARTMENT OF TRANSPORTATION<br>INTERMODAL TRANSPORTATION DIVISION<br>TRAFFIC SIGNING & MARKING<br>STANDARD DRAWINGS | REVISION<br>6/14    |
| <b>SIGNATURES</b>         |  | DRAWING NO.<br>S-8  |
| APPROVED FOR DISTRIBUTION | FLAT SHEET ALUMINUM PANEL<br>ON BREAKAWAY POSTS<br>INSTALLATION DETAIL   | SHEET NO.<br>1 of 2 |
| <b>ON FILE</b>            |  |                     |