1. Install two post clips at each junction of extrusions and vertical supports. One on each lower extrusion and one on each upper extrusion where extrusions join one another.

2. Install 3/8" x 3 1/2", cad plated hex head bolt with flat and lock washer under nut and flat washer under head.

NOTE: See Note #2

WING CHANNEL 4" WITH X 1/8"
DEPTCH X 1/8" THICKNESS

MESSAGE THIS SIDE

SIGN SHEETING

SIGN SHEETING

12'

CLIP BOTH SIDES OF WING CHANNEL EVERY FOOT

SECTION A-A

EXTRUDED PANEL

NOT TO SCALE

SHEET 4 OF 4

ARIZONA DEPARTMENT OF TRANSPORTATION
INTERMODAL TRANSPORTATION DIVISION
STANDARD DRAWINGS

ARCHIVED

ALUMINUM EXTRUSION SIGN INSTALLATION DETAIL TO PERFORATED POSTS

DRAWN

CHECKED

5-8