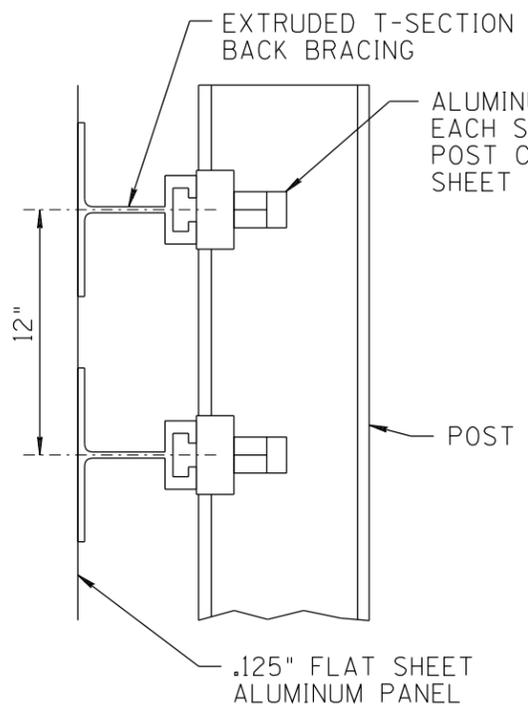
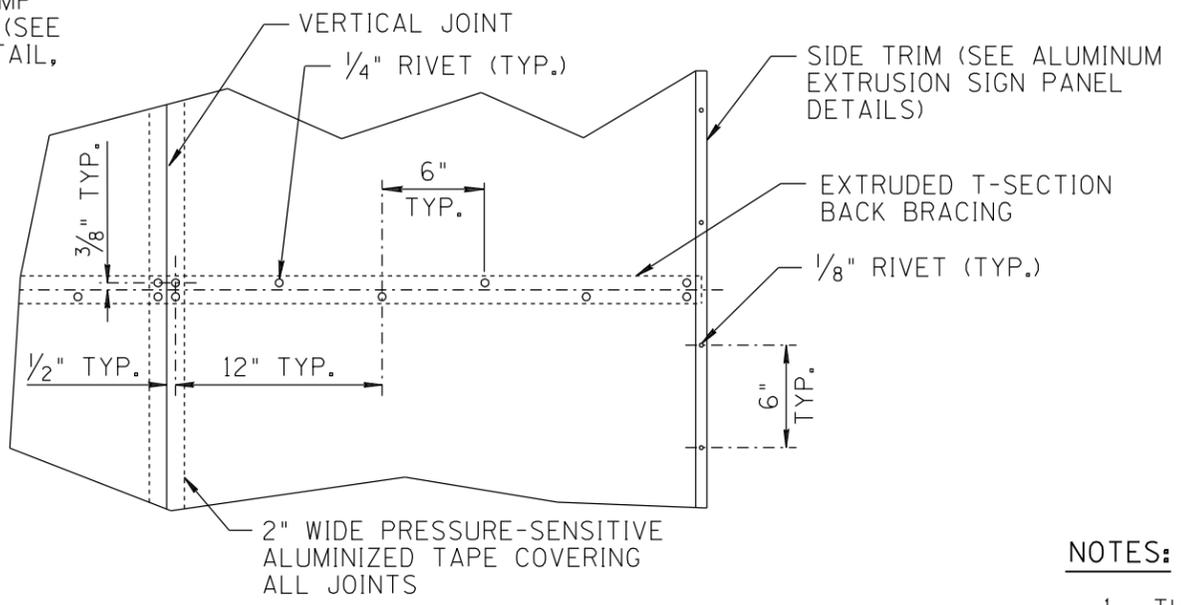


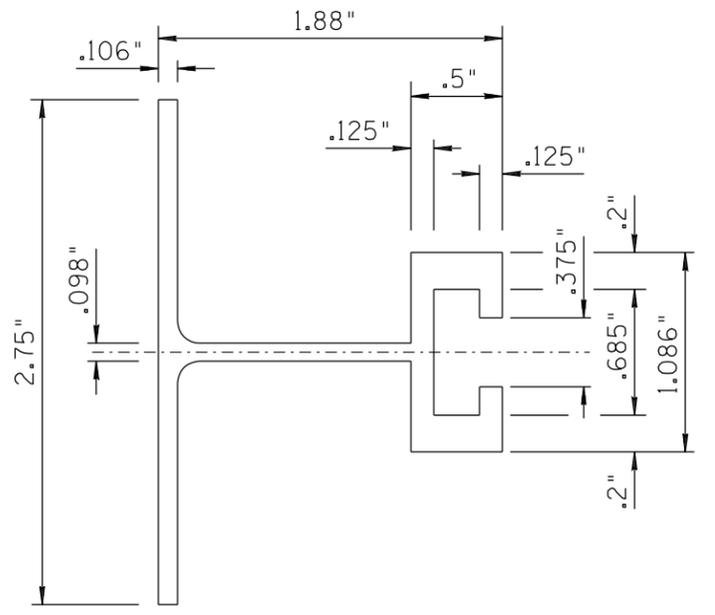
NO	DESCRIPTION OF REVISIONS	MADE BY	DATE
1	RE-ISSUE	L. LOPEZ	2/02
2	REMOVED INCREMENT DETAIL, REVISED DETAILS & NOTES.	L. LOPEZ	8/06
3			
4			



PANEL DETAIL



RIVET SPACING DETAIL



EXTRUDED T-SECTION BACK BRACING

NOTES:

1. THE USE OF FLAT SHEET ALUMINUM PANELS ON "S" AND "W" POSTS SHALL BE RESERVED FOR SPECIAL CIRCUMSTANCES AND SHALL REQUIRE THE APPROVAL OF ADOT TRAFFIC DESIGN AND ADOT TRAFFIC OPERATIONS.
2. ALL DIMENSIONS ARE IN INCHES.
3. SIGNS LESS THAN 60" HIGH AND 120" WIDE SHALL BE MADE OF A SINGLE SHEET OF ALUMINUM.
4. SIGNS OVER 120" HIGH MAY HAVE HORIZONTAL AND VERTICAL JOINTS; HOWEVER, NO SHEET SHALL BE LESS THAN 24" WIDE OR 24" HIGH.
5. ALL HORIZONTAL JOINTS SHALL OCCUR AT EXTRUDED T-SECTIONS.
6. ALL SCREWS, BOLTS, AND LOCK WASHERS SHALL BE ALUMINUM ALLOY, STAINLESS STEEL, OR CADMIUM PLATED STEEL.
7. ONLY ALUMINUM RIVETS SHALL BE USED.
8. VERTICAL AND HORIZONTAL JOINTS TO BE BUTT JOINTED NOT OVERLAPPED.

SHEET 3 OF 4
NOT TO SCALE

DESIGN APPROVED APPROVED FOR DISTRIBUTION	ARIZONA DEPARTMENT OF TRANSPORTATION INTERMODAL TRANSPORTATION DIVISION STANDARD DRAWINGS	REV. 8/06
	INSTALLATION DETAIL FLAT SHEET ALUMINUM PANEL ON BREAKAWAY POSTS	DRAWING NO. S-8