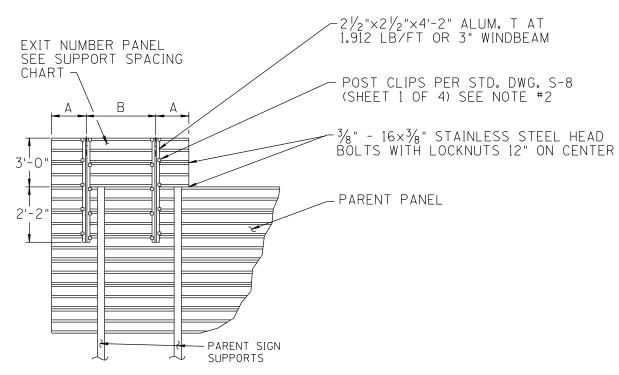
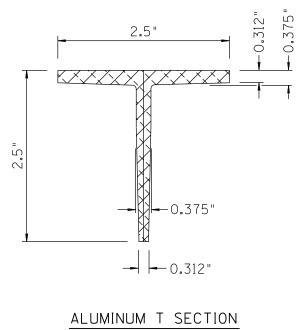
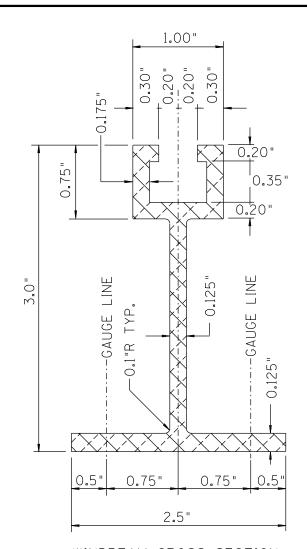
N0	DESCRIPTION OF REVISIONS	MADE BY	DATE
	RE-ISSUE	L. LOPEZ	2/02
(2)	CALL-OUT CORRECTIONS	L. LOPEZ	8/06
(3)			
$\overline{A}$			



## ALUMINUM EXTRUSION PANEL REAR ELEVATION

	EXIT NUMBER PANEL SUPPORT SPACING CHART			
PANEL WIDTH	DIMENSION A	DIMENSION B		
7'	1'-0"	5'-0"		
8'	1'-6"	5'-0"		
9'	2'-0"	5'-0"		
11'	2'-6"	6'-0"		
14'	2'-6"	9'-0"		
15'	3'-0"	9'-0"		





WINDBEAM CROSS SECTION

## NOTES:

- 1. THE EXIT NUMBER PANEL SHALL BE MOUNTED WITH TWO (2) UPRIGHTS SO THAT ITS RIGHT EDGE IS EVEN WITH THE RIGHT EDGE OF THE PARENT SIGN OR REVERSE FOR LEFT HAND EXITS.
- 2. INSTALL TWO POST CLIPS AT EACH JUNCTION OF EXTRUSIONS AND VERTICAL SUPPORT, ONE ON UPPER EXTRUSION AND ONE ON LOWER EXTRUSION WHERE EXTRUSIONS JOIN ONE ANOTHER.
- 3. THE EXIT PANEL SUPPORT MAY BE MOVED 6" IF IT CONFLICTS WITH THE PARENT SIGN SUPPORT.
- 4. ALUMINUM SUPPORTS SHALL BE 6061-T6.

ARIZONA DEPARTMENT OF TRANSPORTATION INTERMODAL TRANSPORTATION DIVISION STANDARD DRAWINGS

ALUMINUM EXTRUSION EXIT NUMBER PANEL DETAIL S-8

SHEET 2 OF 4 NOT TO SCALE