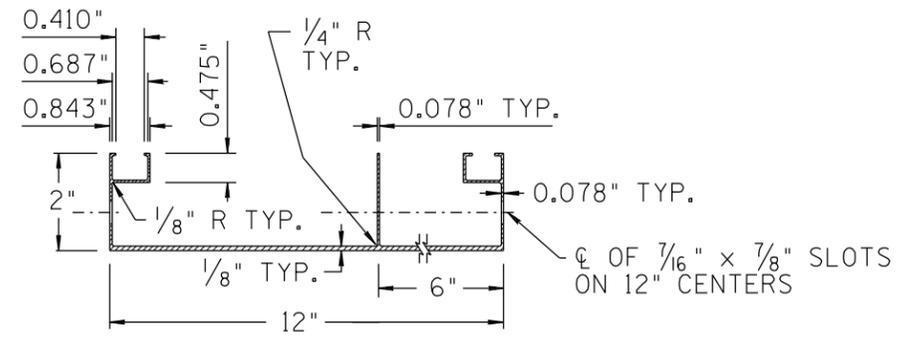
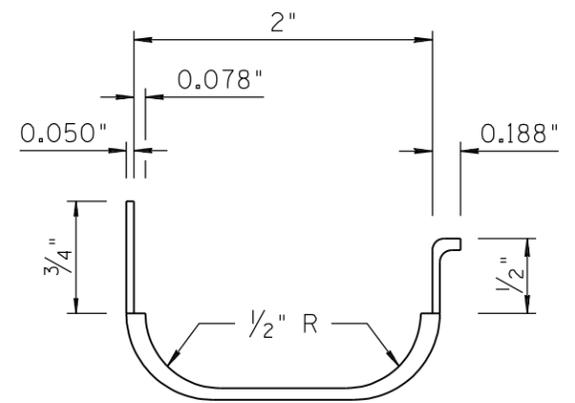


NO	DESCRIPTION OF REVISIONS	MADE BY	DATE
1	RE-ISSUE	L. LOPEZ	2/02
2	CORRECTIONS AND ADDITIONS	L. LOPEZ	8/06
3			
4			

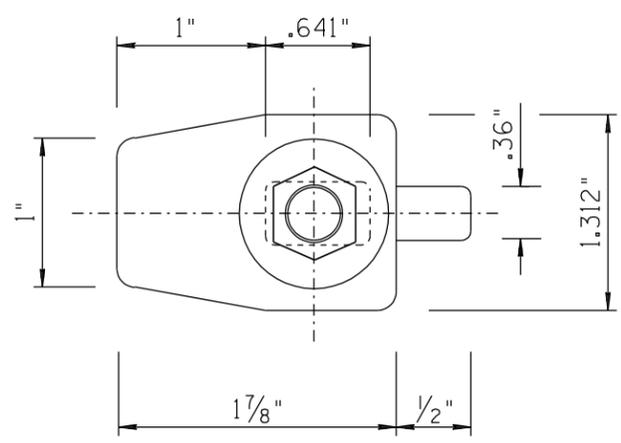


WT/LIN. FOOT 2.69 LBS. MINIMUM
12" EXTRUSION

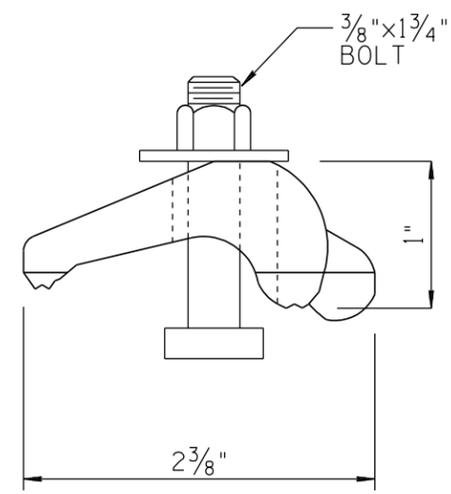
SECTION VIEW OF EXTRUSION



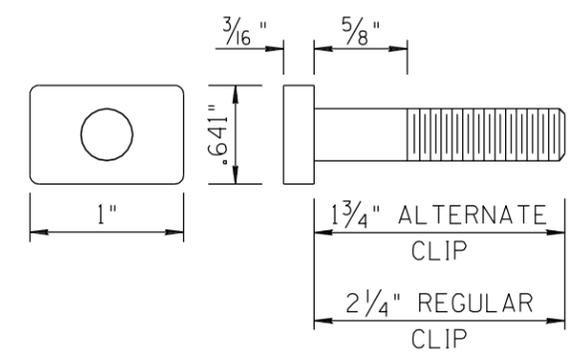
WT./LIN. FOOT = 0.276 LBS.
SIDE TRIM MOLDING DETAIL



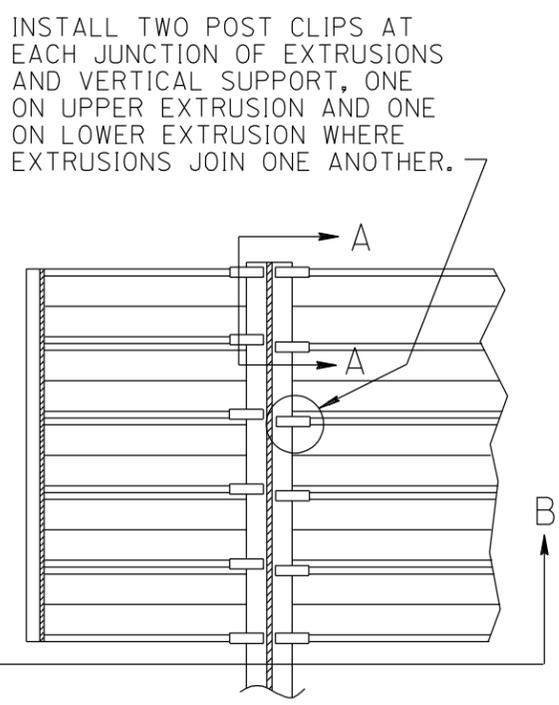
PLAN



ELEVATION

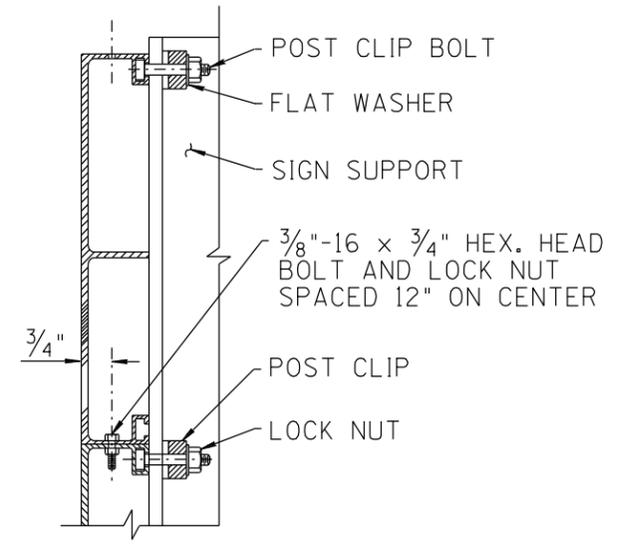


POST CLIP BOLT DETAIL

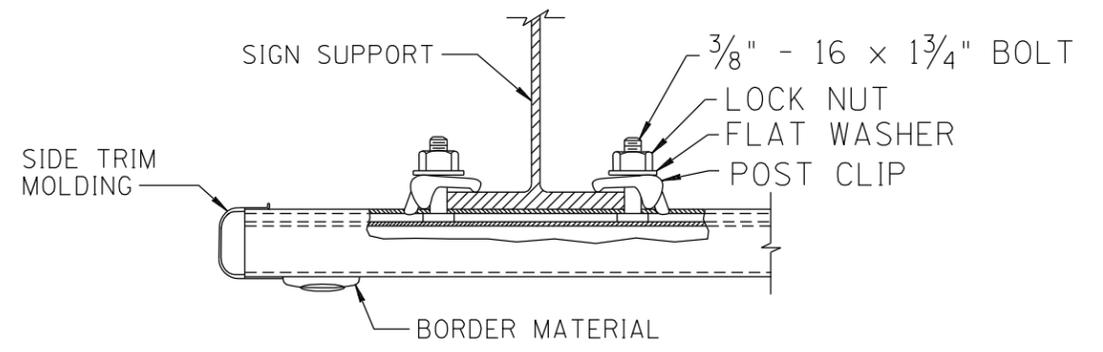


BACK ELEVATION OF SIGN PANEL

INSTALL TWO POST CLIPS AT EACH JUNCTION OF EXTRUSIONS AND VERTICAL SUPPORT, ONE ON UPPER EXTRUSION AND ONE ON LOWER EXTRUSION WHERE EXTRUSIONS JOIN ONE ANOTHER.



SECTION "A-A"
INSTALLATION DETAIL



SECTION B-B
INSTALLATION DETAIL

NOTE:

ALL BOLTS, WASHERS AND LOCK NUTS SHALL BE ALUMINUM ALLOY, STAINLESS STEEL, OR CADMIUM PLATED.

	DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION INTERMODAL TRANSPORTATION DIVISION STANDARD DRAWINGS	REV. 8/06
		ALUMINUM EXTRUSION SIGN PANEL DETAILS	DRAWING NO. S-8