Velocity and have the speces - 15 W St x 0.188" Ofa. Pipe started? - 55 km solls will be pursioned with the NOTES: -WELDED - 3/8" x 2 1/2" x 1" WIDE J HOOK 1. CONSTRUCTION — ARIZONA DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, 1990 EDITION, AND THE ADOT 1985 TRAFFIC SIGNALS & LIGHTING STANDARD DRAWINGS. ANALYSIS AND DESIGN — ASAHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, FK-0.584 2 1/2" STD. PIPE -LUMINAIRES AND TRAFFIC SIGNALS, 1994. 2. 5". 6" & 8" PIPE SHALL HAVE MINIMUM YIELD STRENGTH OF 42 KSI. 3/16/ 3. ALL OTHER STEEL SHALL BE PER ASTM A 36 OR A 53B. 4. ANCHOR BOLTS SHALL BE PER SHEET NO (\_\_\_\_\_ ? 5" (K .188") DIA, PIPE 5. WELDING SHALL CONFORM TO AWS D1.1 (LATEST EDITION). 6. POLE SHALL BE GALVANIZED PER ASTM A 123.  $\bigcirc$ 'n BACK-UP RING -.25 THICK 1/8" x 1" 180 DEGREE .25 THICK -6" x .280" DIA. PIPE WELDED JOINT SLIP JOINT ō 4 - 5/8" x 1" CUP POINT SQ. HEAD 45 DEGREE 20,-SET SCREWS Ō 65, AFTER BRACKET HAS BEEN INSTALLED ON POLE TENON, DRILL 3/8 x 4 1/2 HEX HEAD CADMIUM PLATED BOLT, NUT & WASHER 3" PLATE В -1" R. (TYP) (ASTM A 36)-36" 1/4 1/8 -8" x .322" DIA. PIPE 1/4" x 2"-BACK-UP RING SECTION A-A 1 3/4" DIA. HOLE ∠2" STO, PIPÈ RAINTIGHT CAP (REMOVABLE) Ô SECTION B-B 3" STD. PIPE BASE PLATE DETAIL 3/161 551-125 HANDHOLE COVER TYPE "U" POLE t1 1/2" - 4 - 5/8" N. C. SQ. NUT WELDED OVER 11/18" DIA. HOLE 90 DEGREE APART 65 FT. W/ MOD. BASE POLE ASSEMBLY TWIN LUMINAIRE BRACKET HAND HOLE DETAIL SHEET \_ OF \_ AND SET SCREW DETAIL 12/4/98 UPOLE65B.DWG

- specific land weight + men, yout.

- Secondary bender