Extra

TO:

All Users of Construction Standards

FROM:

Mr. Terry H. Otterness, Design Program Manager, Roadway Engineering Group

Mr. August V. Hardt, Assistant State Engineer, District Operations Group, Administration

SUBJECT:

Revisions to Construction Standards

Several changes are being made to existing Construction Standard Drawings and the Construction Standards Index.

Major changes include: revising and expanding dikes and berms, replacing buried anchor guard rail with nested guard rail, consolidating bolted anchor guard rail into one standard, updating glare screen, and new standards for: guard rail transitions, concrete half barrier transition, and rub rail. Also, eleven existing standards are being deleted.

A complete listing of the changed Standards and the various revisions is as follows:

REVISED	DRAWING	

REVISION

C-03.10 Ditches, Channels, Dikes & Berms

Deleted old note 4 that referred to a non-existant standard.

Corrected spelling of "dyke".

Added slope rounding to crown and grader ditch details.

Added a callout for profile grades on channels with a bottom width more than 10'.

Expanded standard: ditches and channels on one sheet and dikes on another. Added items frequently used as details: ditch dikes, pipe berms, headwall berms.

Fixed dike slopes within clear zone or "recovery area" at 10:1. Added a perspective view of a typical median dike installation.

C-05.30 Sidewalk Ramps

Type 1 - Added note indicating 4' minimum bottom width, as per ADA.

Types 2 & 4 - Added note indicating that for curb heights over 7" to see plans.

Modified note indicating that for curb heights under 6" to use values shown for 6" high curb.

REVISED DRAWING	REVISION
C-07.01 PCCP Joints	Revised median barrier joint to show all PCCP. Revised median barrier joint to show AC and PCCP and revised the joint. Added note on pavement cross slope.
C-10.28 Nested Steel W Beam	New standard replaces old buried anchor portions of old Stds C-10.23 & C-10.24.
C-10.29 Bolted Anchor Guard Rail	New standard from bolted anchor portions of old Stds C-10.23 & C-10.24
C-10.30 Guard Rail Transition W Beam to Half Barrier (Approach)	New standard from portions of old Stds C-10.25, C-10.30, & C-10.35. Removed all but first two rectangular plate washers. For steel posts, changed the W structural shape blockouts on the first two posts to 6"x6" tube.
C-10.31 Guard Rail Transition W Beam to Half Barrier (Appr.)(Curb)	New standard from portions of old Stds C-10.25, C-10.30, & C-10.35. Removed all but first two rectangular plate washers. For steel posts, changed the W structural shape blockouts on the first two posts to 6"x6" tube. Added rub rail. Added 25' of Nested (additional) Steel W Beam.
C-10.32 Guard Rail Transition W Beam to Half Barrier (Departure)	New standard.
C-10.39 Hardware for W Beam Transition to Concrete Barrier	New standard.
C-10.70 Concrete Half Barrier Transition	New standard from portions of old Stds C-10.25, C-10.30, & C-10.35. Revised shape of end of transition to that of bridge concrete barrier transition. Changed the long bolt holes to embedded anchors as per Std B-21.21.

REVISED DRAWING	REVISION
C-10.74 Hardware for Concrete Barrier Transitions	New standard.
C-10.80 Rub Rail	New standard from portions of old Stds C-10.25, C-10.30, C-10.35 & C-10.40. Standard 25' length of rub rail is to be cut, bent, and welded. End of rub rail is attached to last guard rail post with an additional blockout.
C-10.83 Hardware for Rub Rail	New standard.
C-10.97 Glare Screen	Added details showing location of glare screen on median barrier. Added detail that shows the routing of the top and bottom tension wires. Deleted size of hole for expansion anchor bolts. Added three types of wire ties for fastening the tension wires to the posts. Added a note and detail indicating that the glare screen fabric shall be installed such that it blocks headlight glare. Added details clarifying assembly of the top and bottom bolts. Changed the large Type B washer. Added a detail for when the glare encounters an obstruction.
C-12.20 Fence, Chain Link	Corrected bottom clearance dimension in note six. Revised length of corner posts on Type 2 fence. Revised the typical fence location drawing.

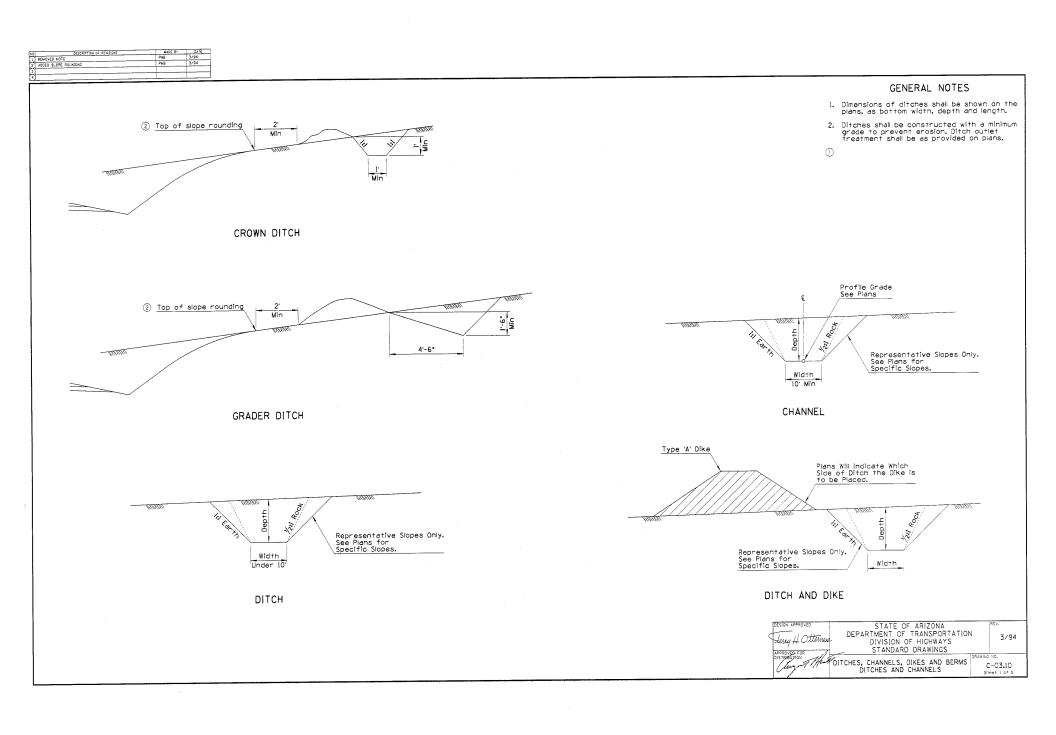
The following existing Construction Standard Drawings are being deleted.

DELETED DRAWINGS

- C-09.20 Grooving for Concrete Shoulders (Rev. 1/83)
- C-10.23 Buried & Bolted Anchor, Timber Post (Rev. 7/85)
- C-10.24 Buried & Bolted Anchor, Steel Post (Rev. 7/85)
- C-10.25 Transition W Beam (Timber Post) to Concrete Half Barrier (Rev. 3/87)
- C-10.30 Transition W Beam (Steel Post) to Concrete Half Barrier (Rev. 6/86)
- C-10.35 Transition W Beam (Steel Post) to Concrete Half Barrier, Curb Installation (Rev. 6/86)
- C-10.40 Transition W Beam to Concrete Median Barrier (Rev. 6/86)
- C-10.45 W Beam BCT Attenuator Assembly (Rev. 7/85)
- C-10.50 W Beam BCT Attenuator Assembly (Rev. 7/85)
- C-10.55 W Beam BCT Attenuator Assembly (Rev. 7/85)
- C-10.96 Glare Screen, Type "P", Concrete Median Barrier (Rev. 1/83)

CONSTRUCTION STANDARD - INDEX

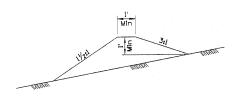
DRAWING NO.	TITLE	DRAWING NO.	TITLE
C-01.10 C-01.11 C-01.12 C-01.13 C-01.30 C-01.31 C-01.32	SYMBOL LEGEND GENERAL ABBREVIATIONS GENERAL ABBREVIATIONS SENERAL ABBREVIATIONS SLOPES, PRIMARY ROADWAYS SLOPES, PRIMARY ROADWAYS SLOPES, SECONDARY/MISC ROADWAYS PAVEMENT CROWN, PARABOLIC DITCHES, CHANNELS, DIKES AND BERMS (5 SHEETS) SPILLWAY, EMBANKMENT DOWNDRAIN, EMBANKMENT DOWNDRAIN, EMBANKMENT LENGTH TABLE DOWNDRAIN, EMBANKMENT LENGTH TABLE DOWNDRAIN, EMBANKMENT LENGTH TABLE DOWNDRAIN EMERGY DISSAPATOR SINGLE CURB, CURB & GUTTER EMBANKMENT CURB RAMP CURB & GUTTER LAYOUT CURB & GUTTER TRANSITIONS CONCRETE DRIVEWAYS & SIDEWALKS SIDEWALK RAMP (4 SHEETS) MEDIAN PAVING AND MOSE TRANSITION CONCRETE BUS BAY DRIVEWAY & TURNOUT LAYOUTS (2 SHEETS) GEOMETRICS, DETOUR PCCP JOINTS (2 SHEETS) LOAD TRANSFER DOWEL ASSEMBLY MAINLINE PCCP JOINT LOCATIONS (8 SHEETS) ENTRANCE RAMP PCCP JOINTS TRENCH BACKFILL AND PAVEMENT REPLACEMENT RAMP GEOMETRICS PAVED GORE AREA GROOVING FOR BITUMINOUS SHOULDERS	C-10.01 C-10.02 C-10.03 C-10.04 C-10.05 C-10.06 C-10.07	TYPE A GUARD RAIL INSTALLATION, REFLECTOR TAB TYPE B GUARD RAIL INSTALLATION, REFLECTOR TAB MEASUREMENT LIMITS FOR W BEAM AND THRIE BEAM SYSTEM G4(1W) AND G4(2W) BLOCKED OUT W BEAM (TIMBER POST) G4(1S) AND G4(2S) BLOCKED OUT W BEAM (STEEL POST) G4(1S-MODIFIED) BLOCKED OUT W BEAM (STEEL POST) WITH SPECIAL CURB AND GUTTER G9(A) AND G9(B) BLOCKED OUT THRIE BEAM (STEEL POST) G9(C) BLOCKED OUT THRIE BEAM (STEEL POST) HALF BARRIER, CAST IN PLACE, SLIP FORM HALF BARRIER, CAST IN PLACE, FIXED FORM
C-02.10 C-02.20 C-02.30 C-02.40	SLOPES, INTERSTATE SLOPES, PRIMARY ROADWAYS SLOPES, SECONDARY/MISC ROADWAYS PAVEMENT CROWN, PARABOLIC	C-10.09 C-10.10 C-10.11 C-10.12 C-10.13	HALF BARRIER, CAST IN PLACE, SLIP FORM HALF BARRIER, CAST IN PLACE, FIXED FORM HALF BARRIER, PRECAST MEDIAN BARRIER, CAST IN PLACE, SLIP FORM MEDIAN BARRIER, CAST IN PLACE, FIXED FORM MEDIAN BARRIER, CAST IN PLACE, FIXED FORM
C-03.10	DITCHES, CHANNELS, DIKES AND BERMS (5 SHEETS)	C-10.14 C-10.15	MEDIAN BARRIER, PRECAST FLARED BREAKAWAY CABLE TERMINAL ASSEMBLY (TIMBER POST) FLARED BREAKAWAY CABLE TERMINAL ASSEMBLY (STEEL POST)
C-04.10 C-04.20 C-04.30 C-04.40 C-04.50	SPILLWAY, EMBANKMENT DOWNDRAIN, EMBANKMENT SPILLWAY, EMBANKMENT LENGTH TABLE DOWNDRAIN, EMBANKMENT LENGTH TABLE DOWNDRAIN ENERGY DISSAPATOR	C-10, 16 C-10, 17 C-10, 18 C-10, 19 C-10, 20 C-10, 21	FLARED BREAKAWAY CABLE TERMINAL ASSEMBLY (SIELL POSI) BCT ASSEMBLY STEEL BCT ASSEMBLY TIMBER GUARDRAIL ASSEMBLY (2 SHEETS) BARRIER DETAILS AT PIERS GUARD RAIL ANCHOR ASSEMBLY STEEL TERMINAL POST
C-05.10 C-05.11 C-05.12 C-05.20 C-05.30 C-05.40 C-05.50	SINGLE CURB, CURB & GUTTER EMBANKMENT CURB RAMP CURB & GUTTER LAYOUT CURB & GUTTER TRANSITIONS CONCRETE DRIVEWAYS & SIDEWALKS SIDEWALK RAMP (4 SHEETS) MEDIAN PAVING AND MOSE TRANSITION CONCRETE BUS BAY	C-10. 22 C-10. 28 C-10. 29 C-10. 30 C-10. 31 C-10. 32 C-10. 70	GUARD RAIL ANCHOR ASSEMBLY TIMBER TERMINAL POST NESTED STEEL W BEAM (2 SHEETS) BOLTED ANCHOR GUARD RAIL (2 SHEETS) GUARD RAIL TRANSITION, W BEAM TO CONCRETE HALF BARRIER (APPROACH) (3 SHEETS) GUARD RAIL TRANSITION, W BEAM TO CONCRETE HALF BARRIER (APPROACH) (CURB) (3 SHEETS) GUARD RAIL TRANSITION, W BEAM TO CONCRETE HALF BARRIER (DEPARTURE) (3 SHEETS) HARDWARE FOR W BEAM TRANSITION TO CONCRETE BARRIER CONCRETE HALF BARRIER TRANSITION (4 SHEETS) HARDWARE FOR CONCRETE BARRIER TRANSITIONS
C-06.10 C-06.20	DRIVEWAY & TURNOUT LAYOUTS (2 SHEETS) GEOMETRICS, DETOUR	C-10.74 C-10.80 C-10.83	HARDWARE FOR CONCRETE BARRIER TRANSITIONS RUB RAIL (2 SHEETS) HARDWARE FOR RUB RAIL
C-07.01 C-07.02 C-07.03	PCCP JOINTS (2 SHEETS) LOAD TRANSFER DOWEL ASSEMBLY MAINLINE PCCP JOINT LOCATIONS (8 SHEETS)	C-10.97 C-10.98 C-10.99	GLARE SCREEN, CONCRETE MEDIAN BARRIER (3 SHEETS) BARRIER TRANSITION - TANGENT TYPES A & B (2 SHEETS) BARRIER TRANSITION - CURVE
C-07.04 C-07.05 C-07.06	ENTRANCE RAMP POUR JOINTS EXIT RAMP POUR JOINTS TRENCH BACKFILL AND PAVEMENT REPLACEMENT	C-11.10 C-11.11 C-11.12	ROADWAY CATTLE GUARD - FOOTING TYPE ROADWAY CATTLE GUARD - GRILL & GRILL CLAMP DETAIL ROADWAY CATTLE GUARD - FOOTING TYPE, MISC. DETAILS
C-08.10 C-08.20	RAMP GEOMETRICS PAVED GORE AREA	C-11.20 C-11.30	CATTLE GUARD, DRAINAGE CATTLE GUARD, RAILROAD
C-09.10	GROOVING FOR BITUMINOUS SHOULDERS	C-12.10 C-12.20 C-12.30	FENCE, WOVEN AND BARBED WIRE WITH GATES (5 SHEETS) FENCE, CHAIN LINK TYPES I AND 2 WITH GATES (3 SHEETS) CHAINLINK CABLE BARRIER (3 SHEETS)





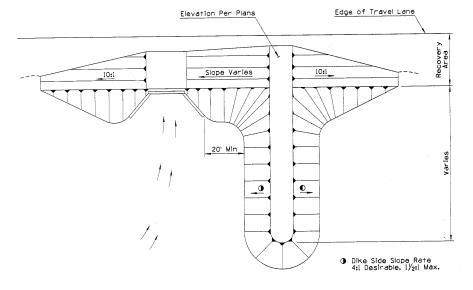


TYPE A DIKE



CROWN DIKE

SLOPE TABLE				
Inside Recovery Area	Outside Recovery Ar-			
	Desirable	Maximum		
10:1	4:1	1/2:1		

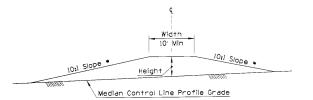


2 TYPICAL DIKE INSTALLATION AT STRUCTURE

Place dikes at structures to create water cushion.

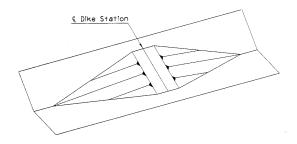
GENERAL NOTES

- Dimensions of dikes shall be shown on the plans as top width, height, length and top of dike elevation.
- Dike side slopes outside the recovery area shall be shown on the plans.



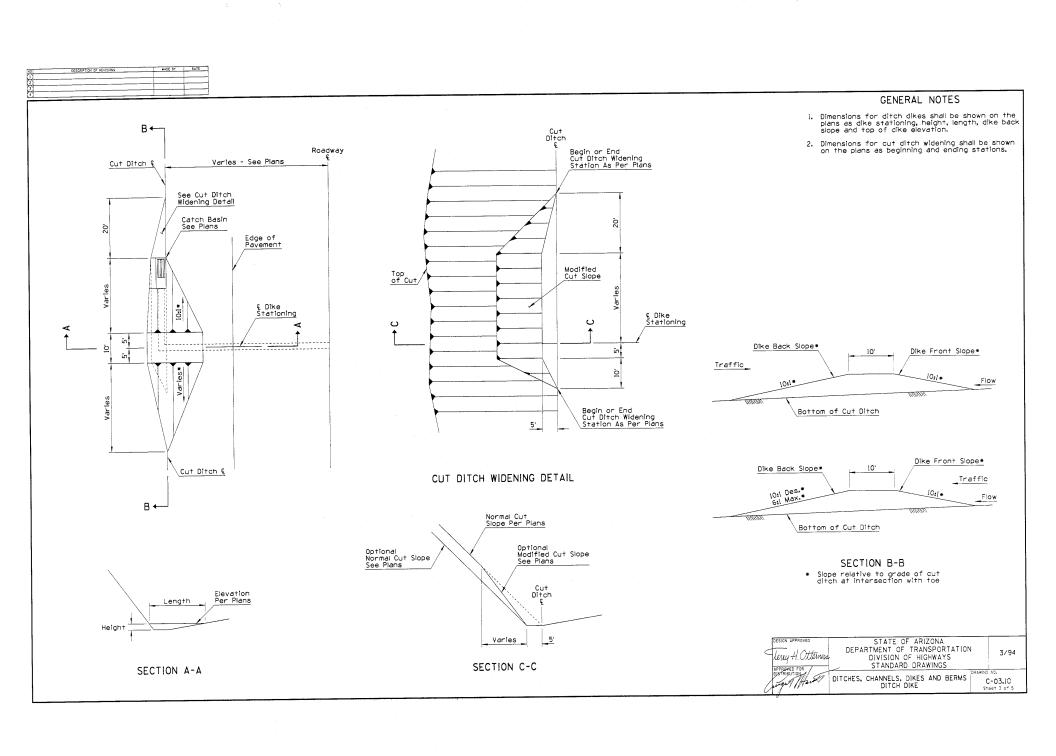
TYPE B TRANSVERSE MEDIAN DIKE

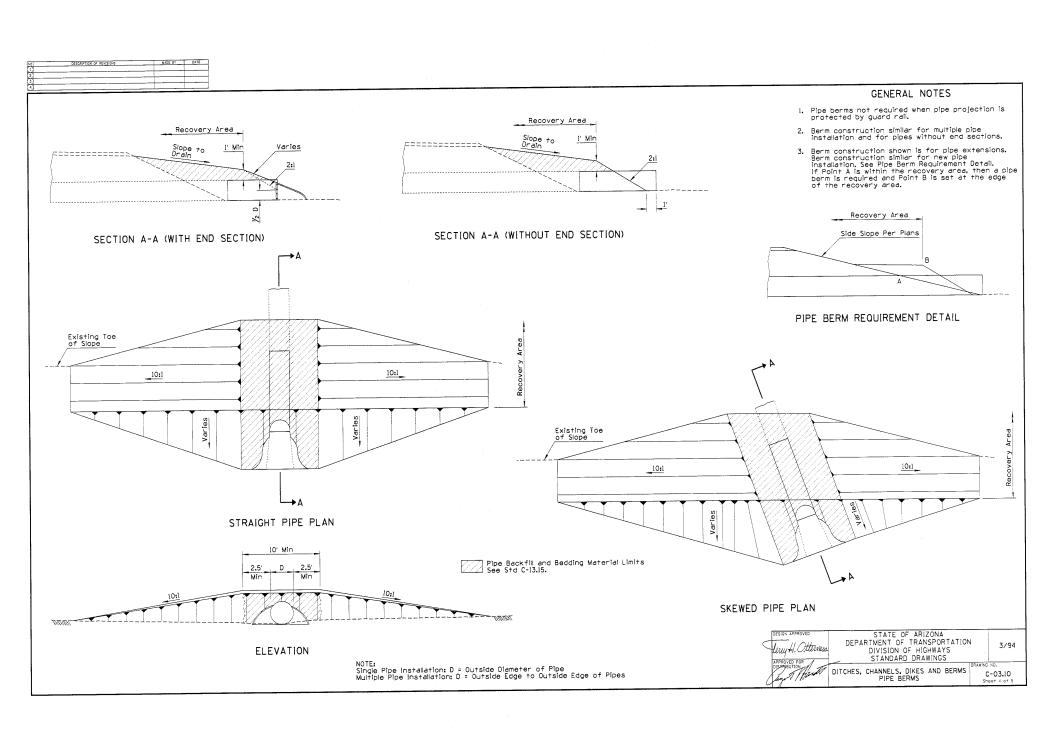
* Slope relative to grade of median at intersection with toe

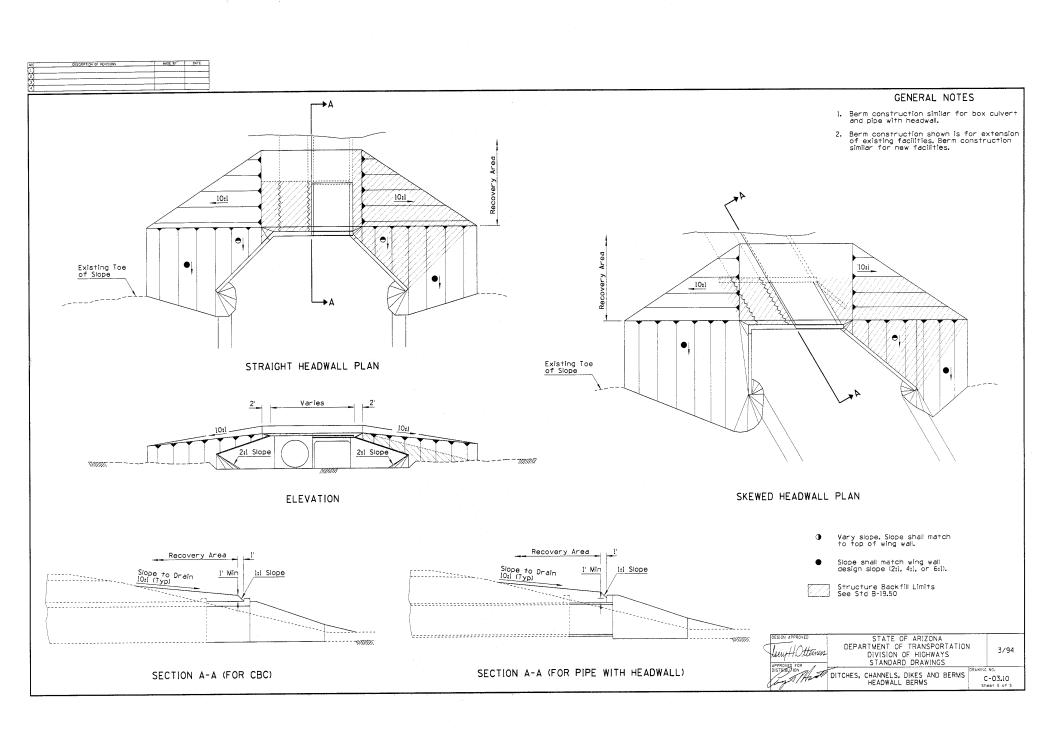


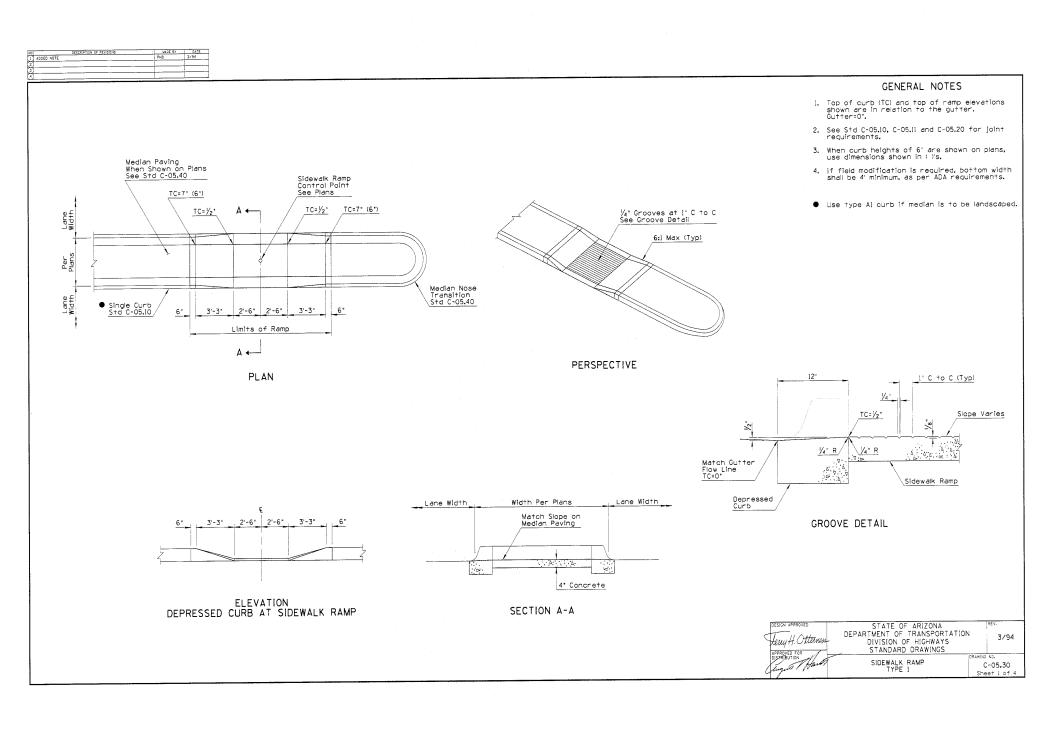
3 TYPICAL TRANSVERSE MEDIAN DIKE INSTALLATION

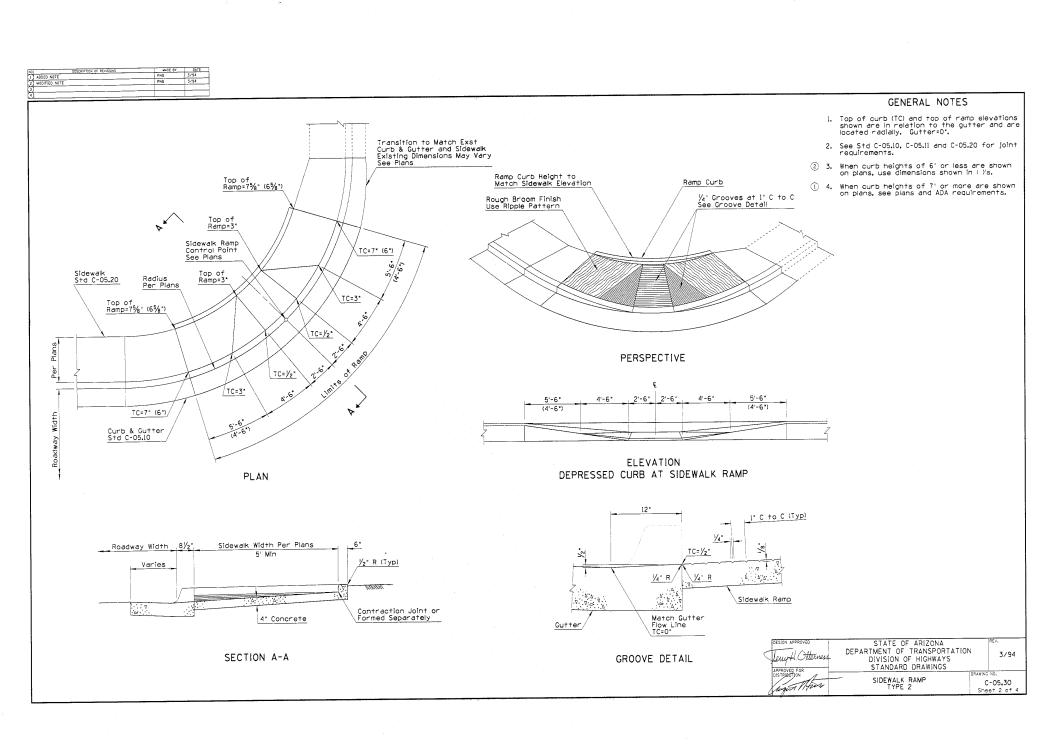
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	APPROVED FOR A	STANDARD DRAWINGS	
	DISTRIBUTION		DRAWING NO.
/	tun A Hand	DIKES CHANNELS, DIKES AND BEIGNS	C-03.10
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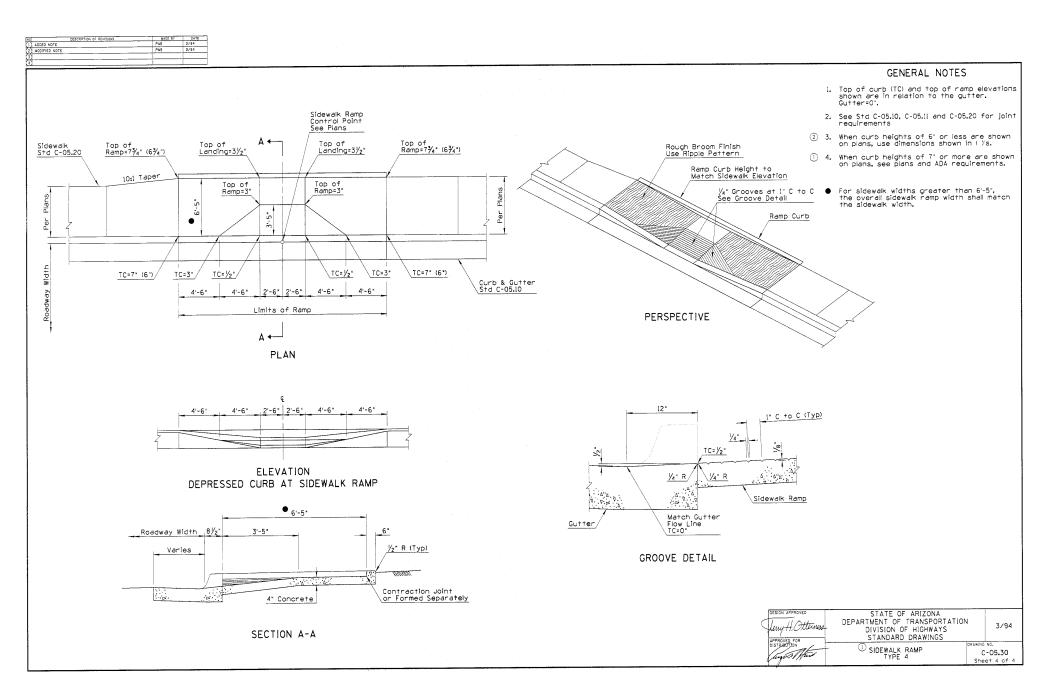




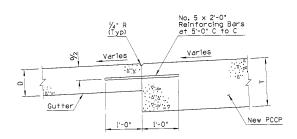




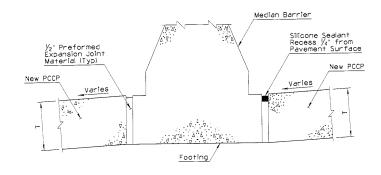




NOT DESCRIPTION OF REVISIONS	WADE BY	DATE
REVISED DETAIL TO SHOW ALL PCCP	PNB	3/94
2 REVISED DETAIL TO SHOW AC & PCCP	PNB	3/94
3 DELETED EXPANSION MATERIAL	PNB	3/94
AT ADDED NOTE ON DAVENENT SLOPE	I PNB	3/94



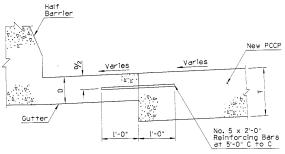
CURB & GUTTER JOINT
G Joint



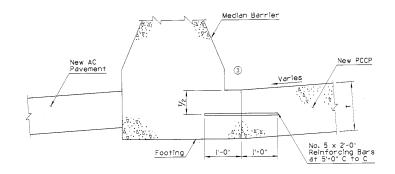
MEDIAN BARRIER JOINT
 B Joint
 PCCP On Both Sides of Barrier

GENERAL NOTES

 I. Joints are generally shown with pavement sloping toward the joint. Joints are similar with pavement sloping away from the joint.



HALF BARRIER JOINT
B Joint



② MEDIAN BARRIER JOINT B Joint AC Pavement On Back Side of Barrier

JOINT ABBREVIATIONS

- G Gutter Joint
- T PCCP Thickness
- D Gutter Thickness
- B Barrier Joint

DESIGN APPROVED

STATE OF ARIZONA

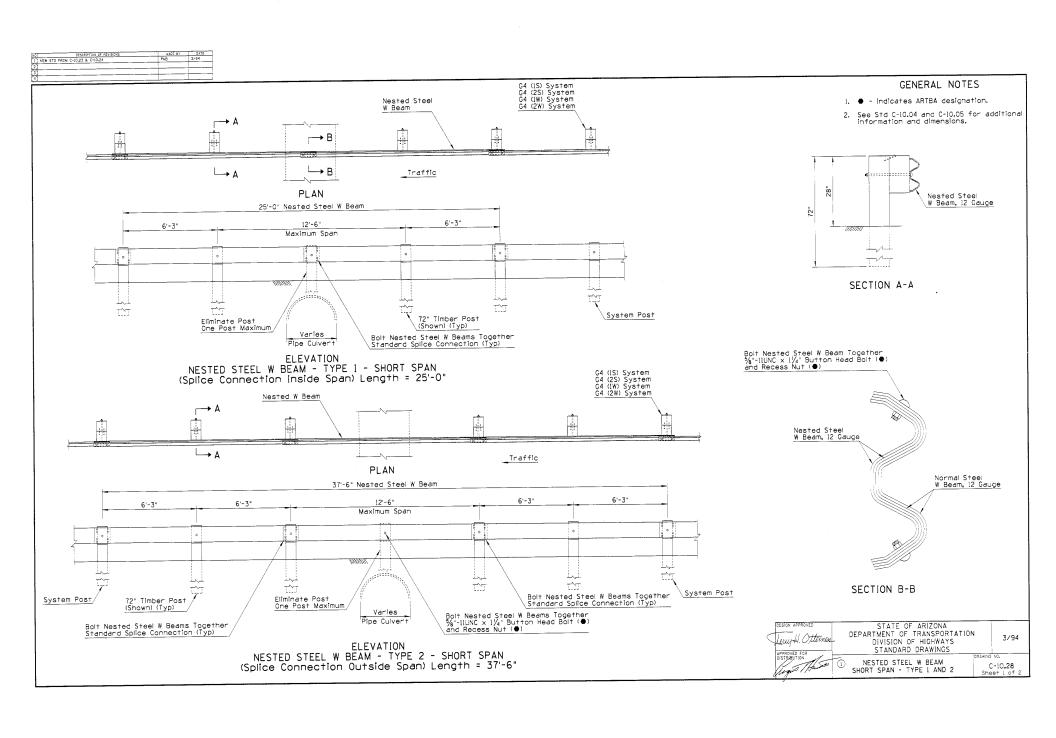
JULY HOLLINGS

DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS
STANDARD DRAWINGS

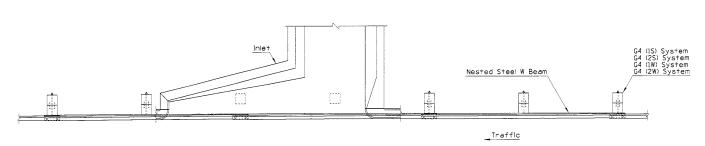
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS
STANDARD DRAWINGS

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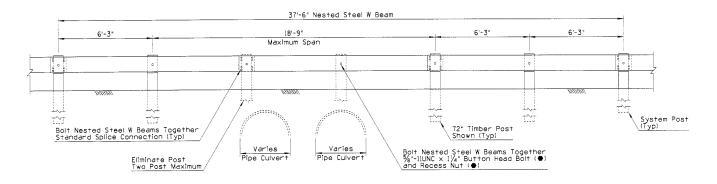
C-07.01
Sheet 2 of 2



ING DESCRIPTION OF REVISIONS	MADE BY	DATE
! NEW STD FROM C-10.23 & C-10.24	PNB	3/94
21		
1		
X		



PLAN



ELEVATION

NESTED STEEL W BEAM - TYPE 3 - LONG SPAN Length = 37'-6"

DEPARTMENT OF ARIZONA

DEPARTMENT OF TRANSPORTATION 3/94

DIVISION OF HIGHWAYS

STANDARD DRAWINGS

DISTRIBUTION

TO NESTED STEEL W BEAM

LONG SPAN - TYPE 3

Sheet 2 of 2

GENERAL NOTES

1. Use Type 3 Nested Steel W Beam to span downdrain or spillway inlets as shown in the plan view.

2. Use Type 3 to span multiple obstructions as shown in the elevation view.

DESCRIPTION OF REVIS GENERAL NOTES See Std C-10.04 and C-10.05 for additional information and dimensions. G4 (IS) System G4 (2S) System G4 (IW) System G4 (2W) System Steel W Beam Traffic PLAN 6'-3" 6'-3" 0 / · • • System Post Bolted Anchor See Timber or Steel Post installation Detail (Typ) 72" Timber Post (Shown) (Typ) Box Cuivert - Width Varies ELEVATION BOLTED ANCHOR BOX CULVERT INSTALLATION

DESIGN APPROVED

STATE OF ARIZONA

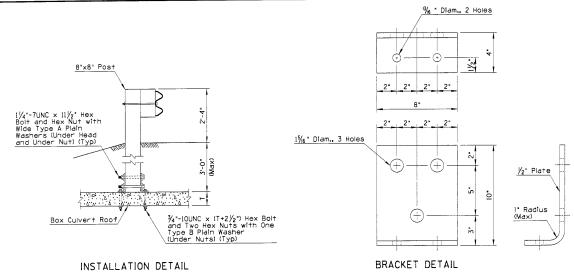
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STANDARD DRAWINGS
STANDARD DRAWINGS

DEPARTMENT

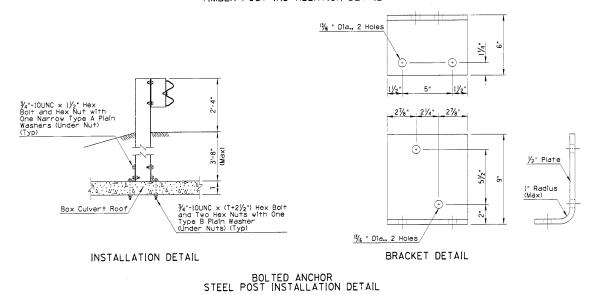
BOLTED ANCHOR
GUARD RAIL

Sheet 1 of 2





BOLTED ANCHOR TIMBER POST INSTALLATION DETAIL



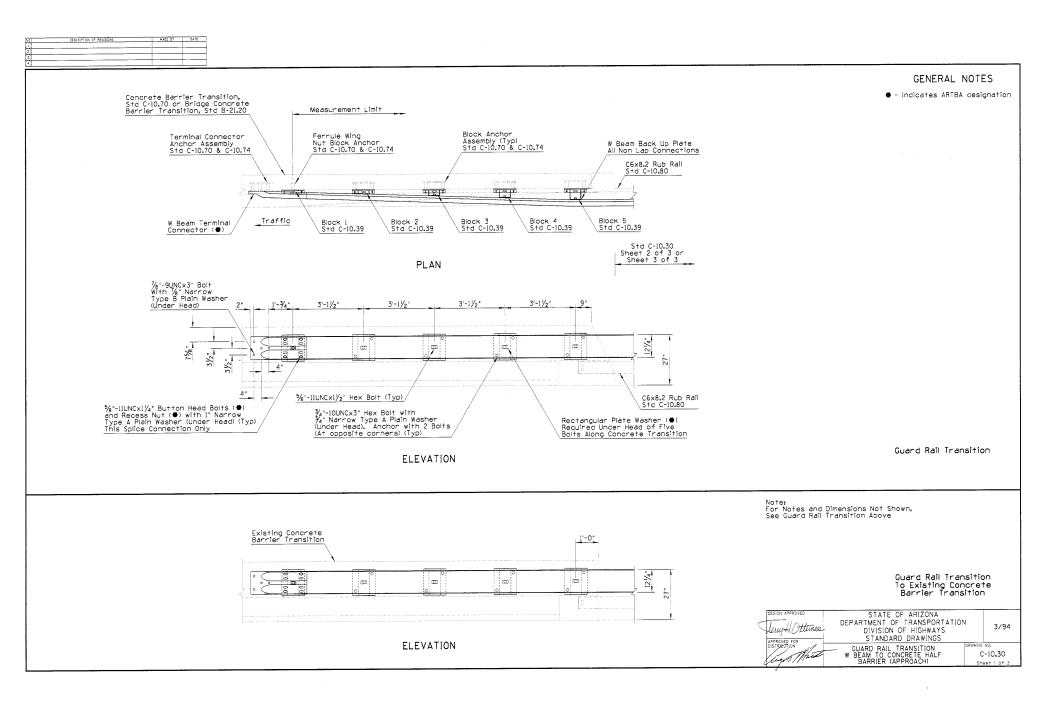
GENERAL NOTES

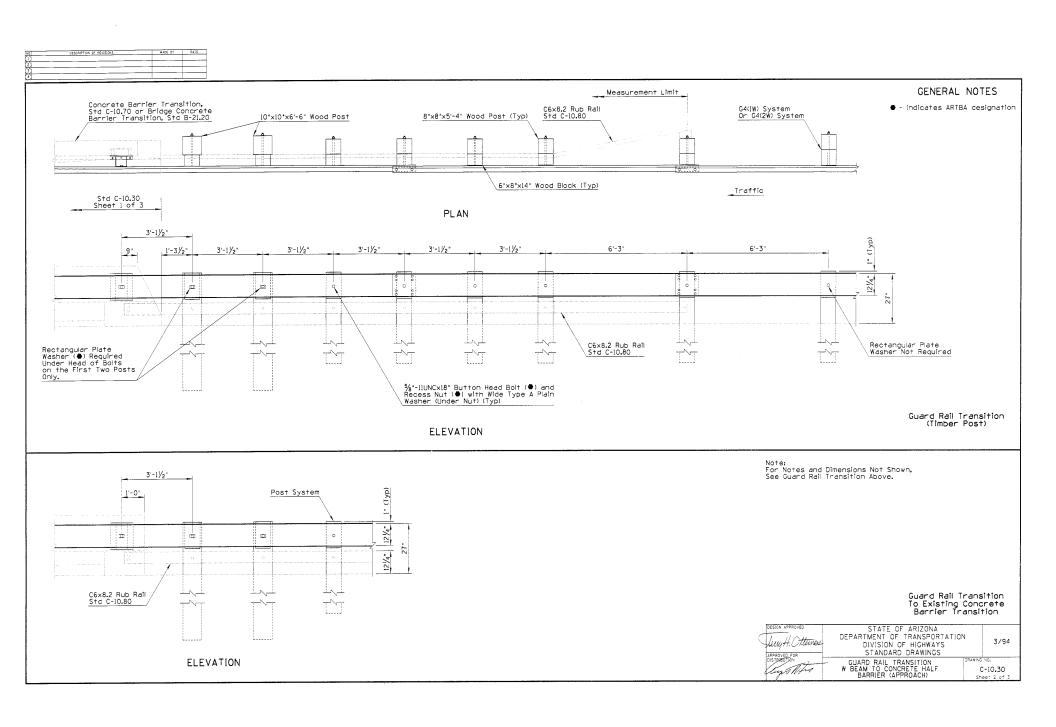
- 1. Drill through top of box culvert with rotary drill.
- 2. Bracket may be made of one piece hot bent, or two pieces welded together.
- 3. Short timber posts anchored to box culvert roof shall be 8° \times 8° only.

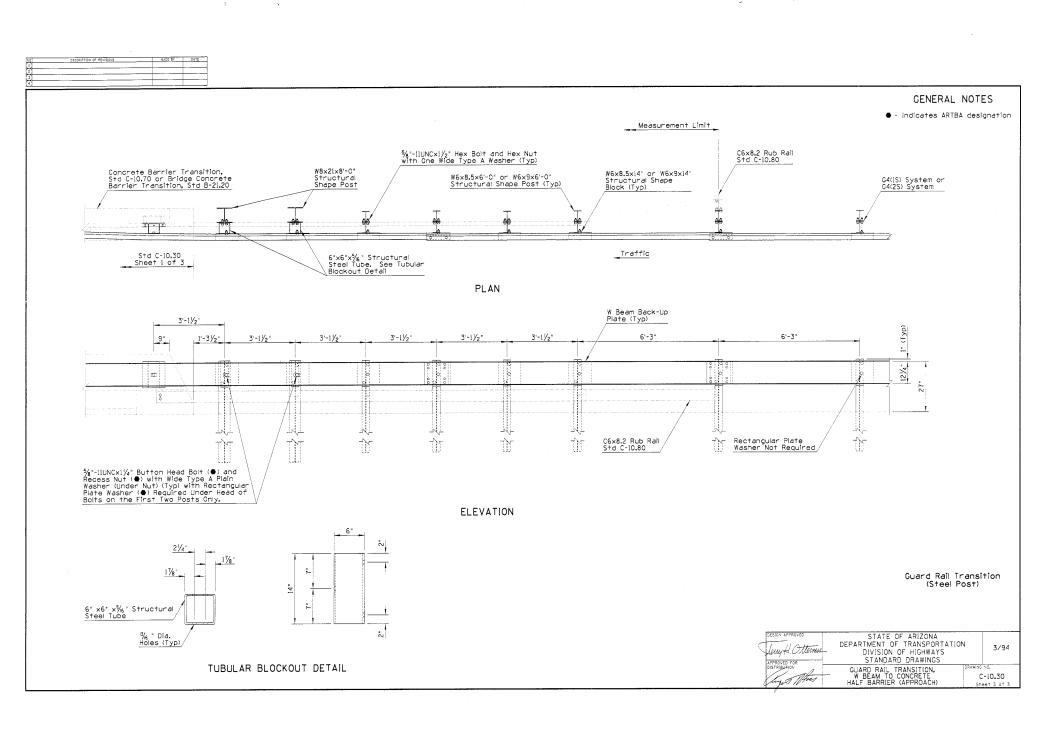
DEPARTMENT OF TRANSPORTATION
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STANDARD DRAWINGS

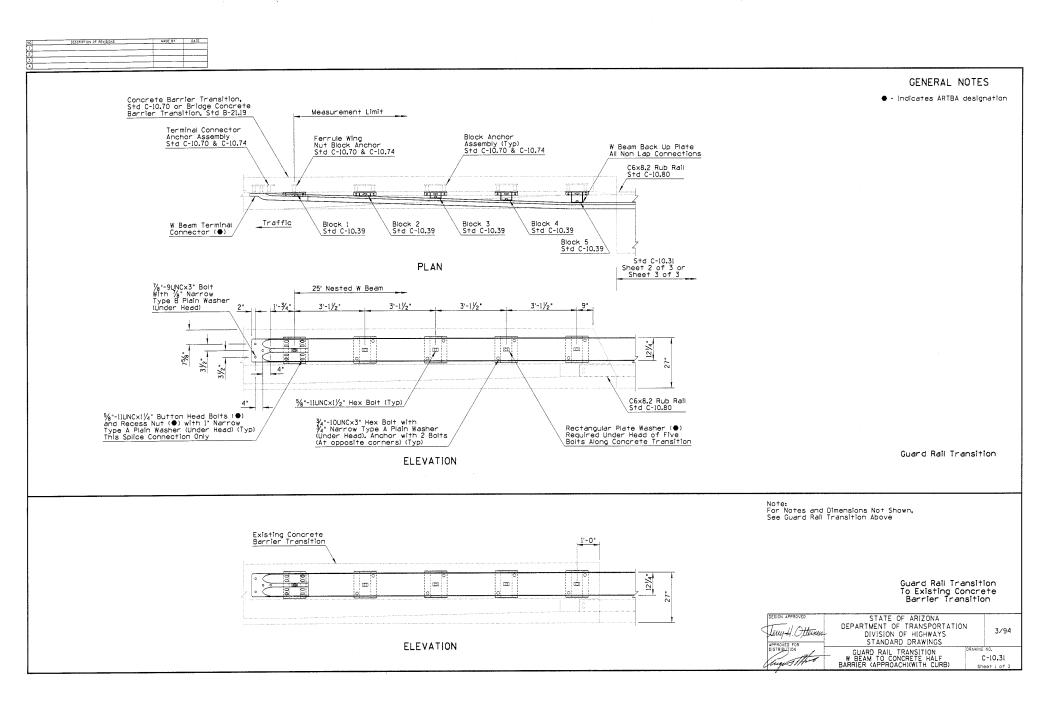
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DIVISION OF HIGHWAYS
STANDARD DRAWINGS

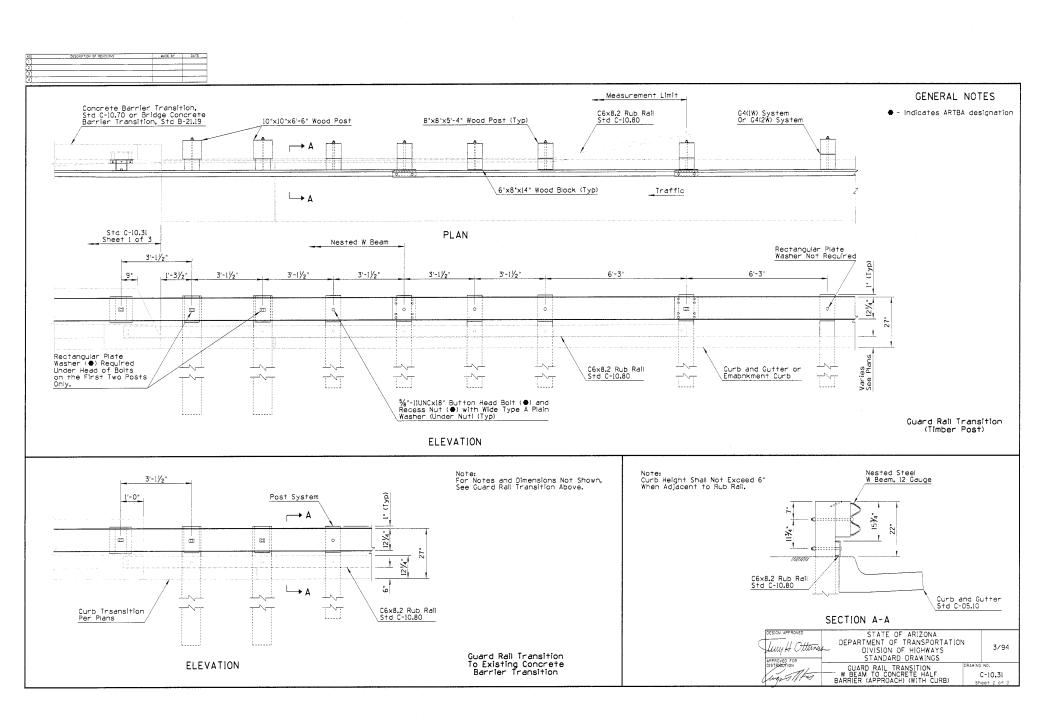
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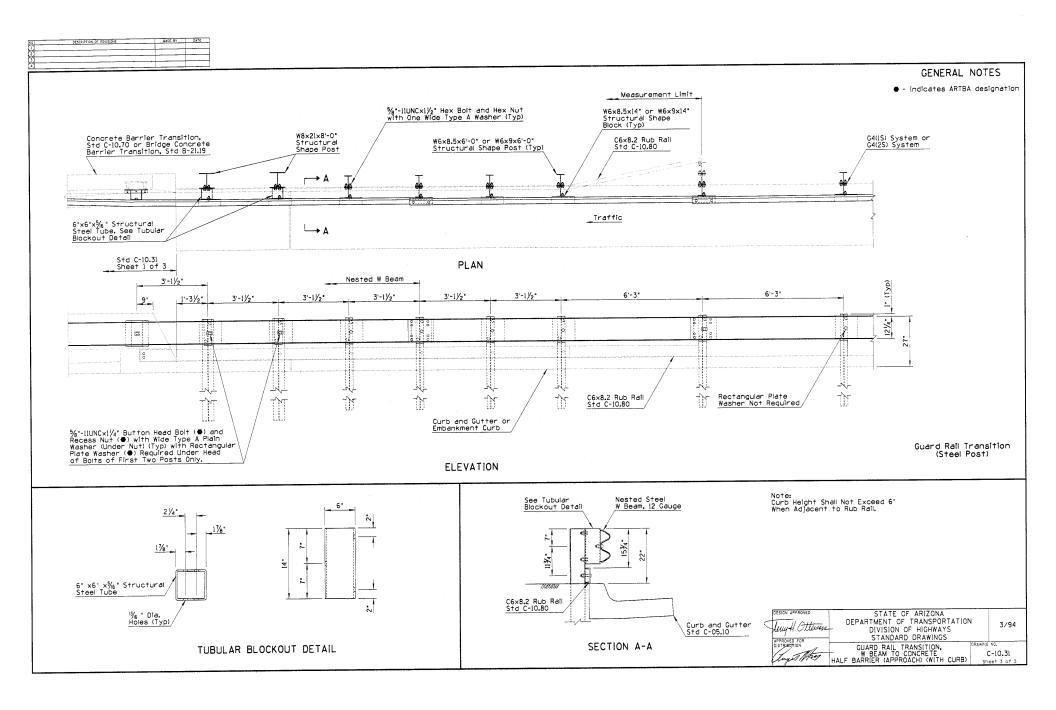


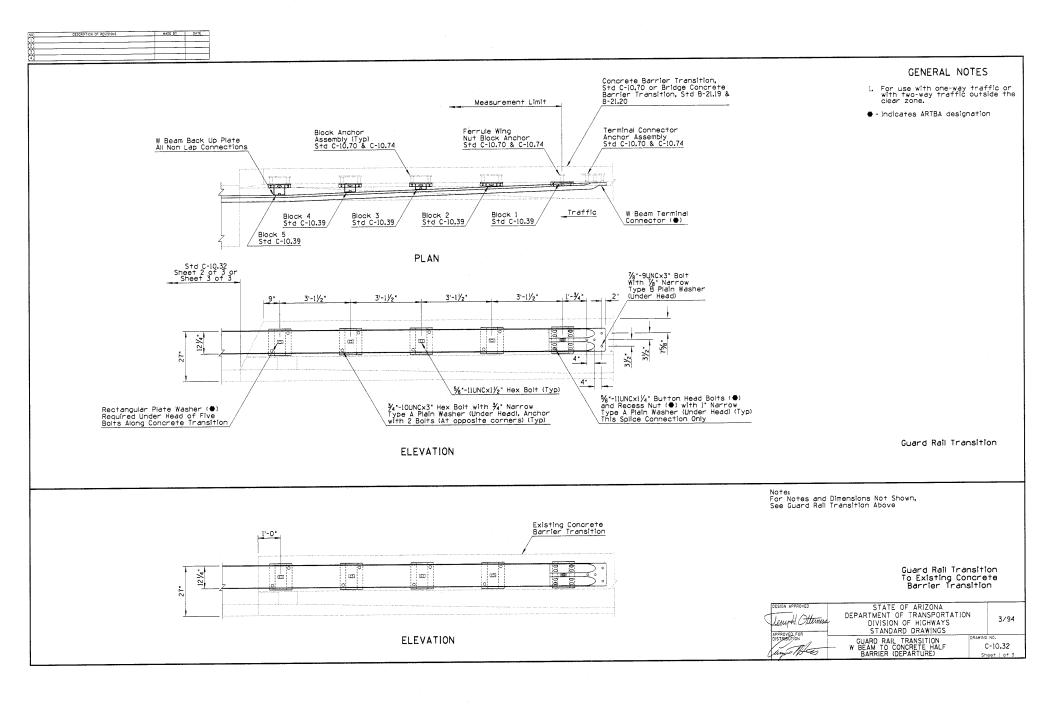


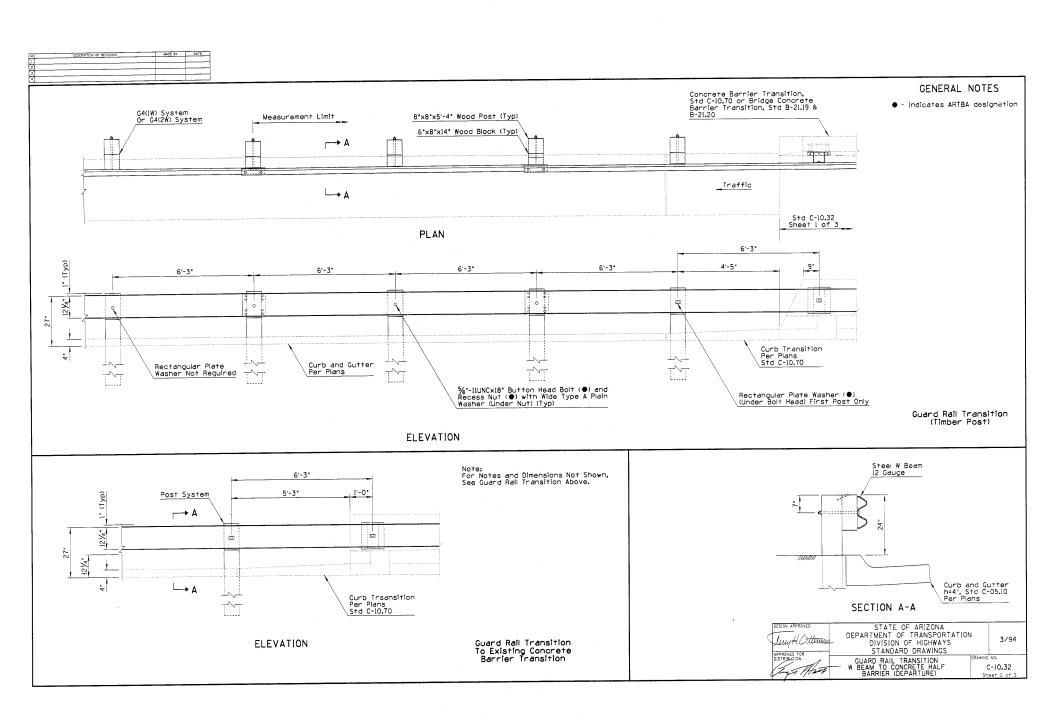


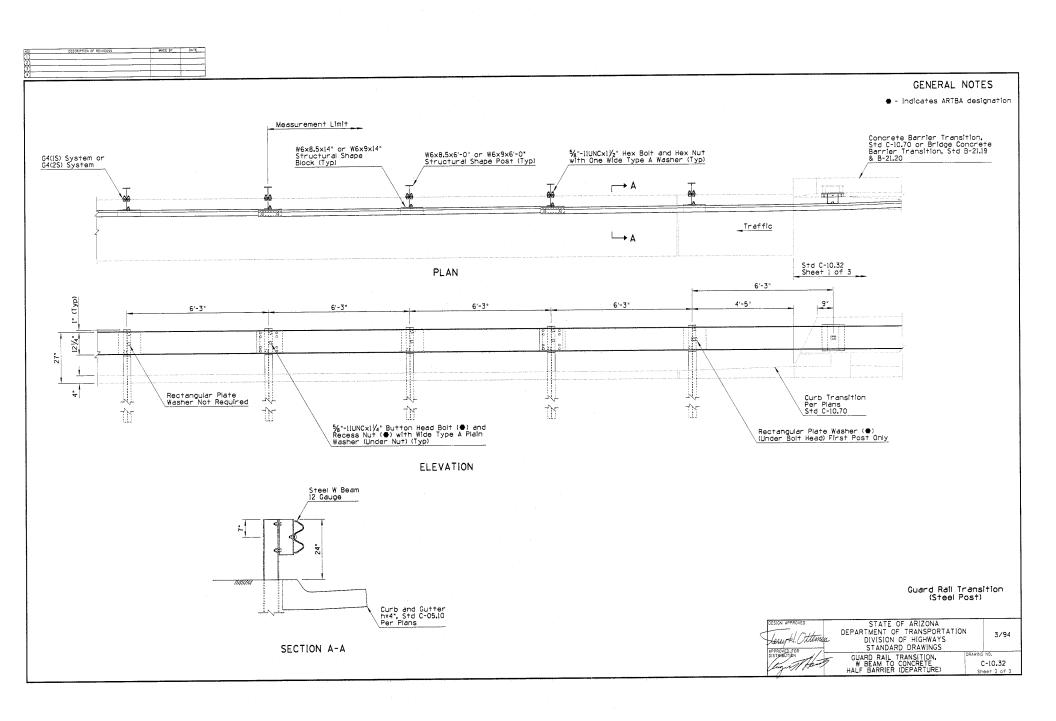


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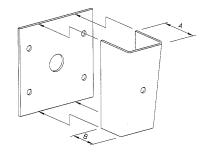






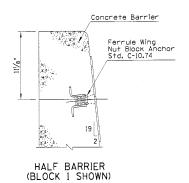






	DIMENSION		
BLOCK	А	В	
2	11/4"	7∕8"	
3	21/2"	13/4"	
4	311/16"	25/8"	
5	415/16"	3 1/16 "	

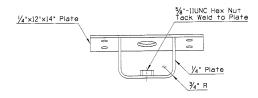
Note: Block 1 is a 1/4"x12"x14" Plate

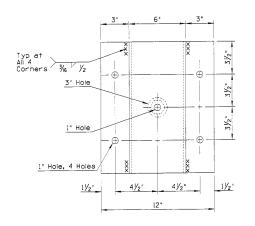


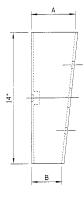
HALF BARRIER (BLOCK 2 SHOWN)

Concrete Barrier

Block Anchor Assembly S+d. C-10.74

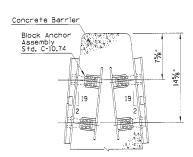






Blocks 2,3,4 and 5

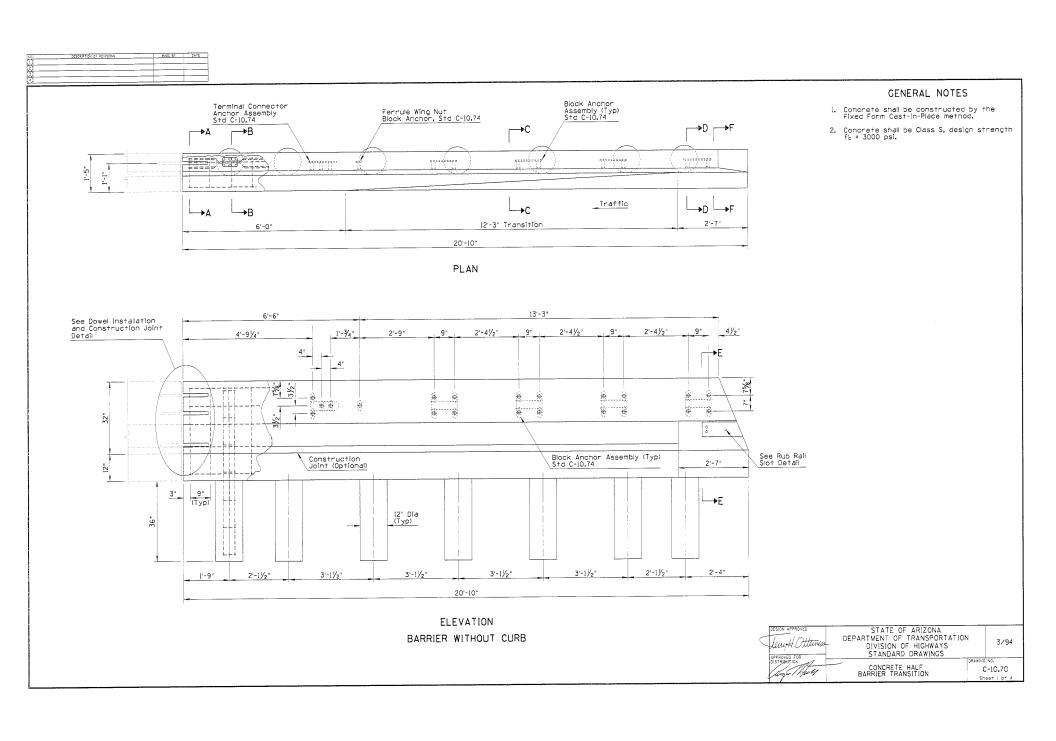
BLOCK DETAILS

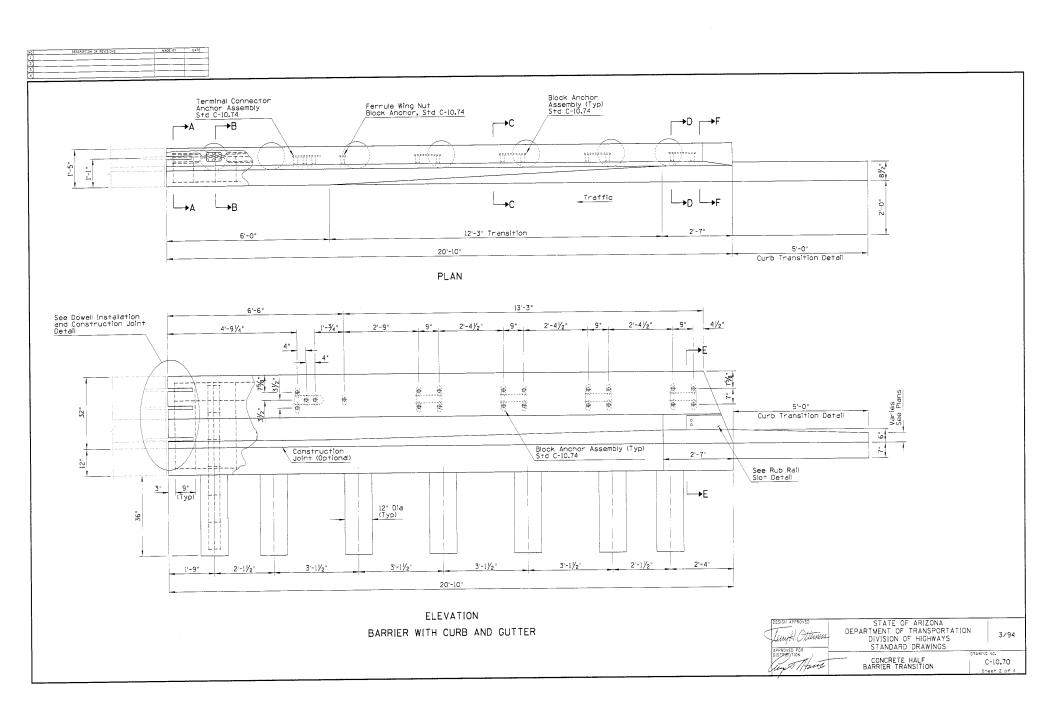


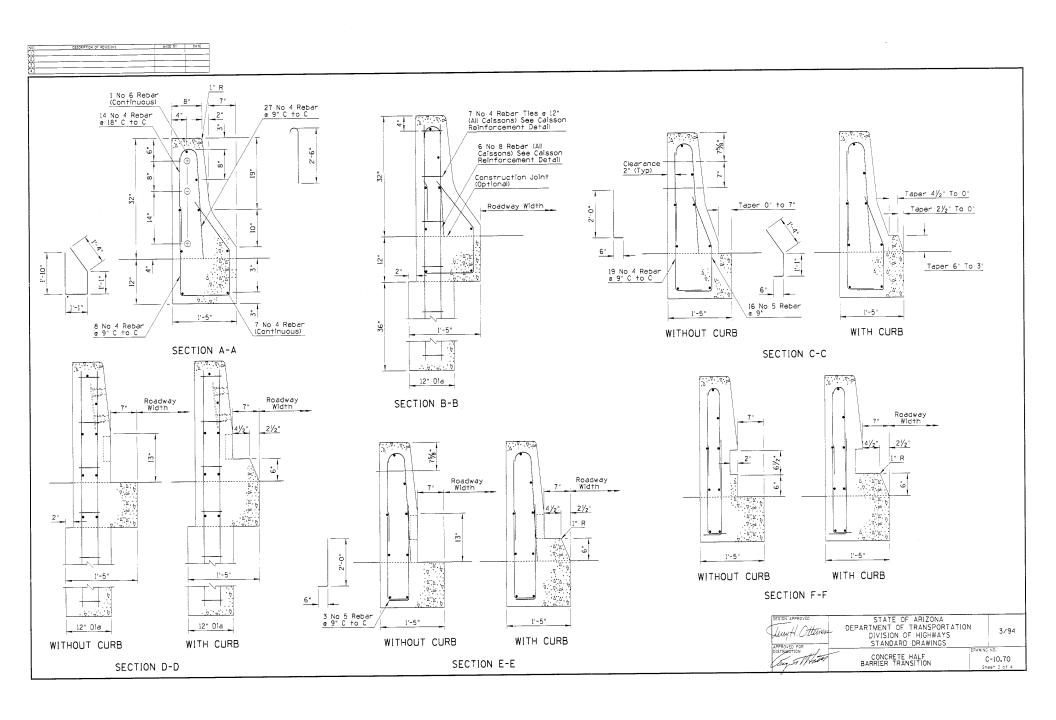
MEDIAN BARRIER (BLOCK 2 SHOWN)

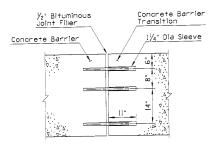
BLOCK AND ANCHORAGE DETAILS

Lewy H. Ottewers	STATE OF ARIZONA DEPARTMENT OF TRANSPORTAT DIVISION OF HIGHWAYS STANDARD DRAWINGS	3/94	
ury A / Frees	HARDWARE FOR W BEAM TRANSITION TO CONCRETE BARRIER	 C-10.39	





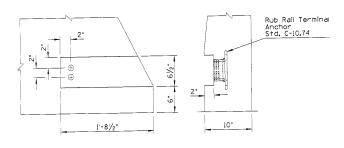




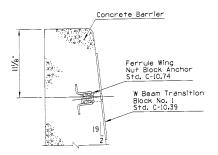
Joint Assembly

Dowel Locations

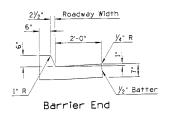
DOWEL INSTALLATION AND CONSTRUCTION JOINT DETAIL

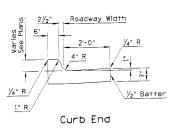


RUB RAIL SLOT DETAIL

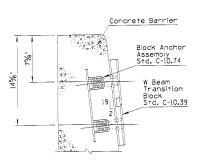


BLOCK AND ANCHORAGE HALF BARRIER (BLOCK I SHOWN)

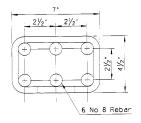


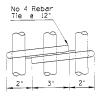


CURB TRANSITION DETAIL



BLOCK AND ANCHORAGE HALF BARRIER (BLOCK 2 SHOWN)

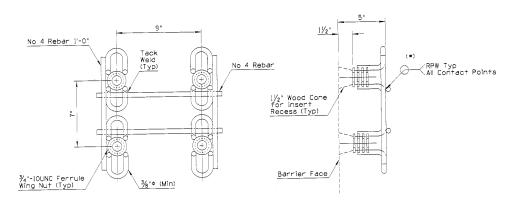




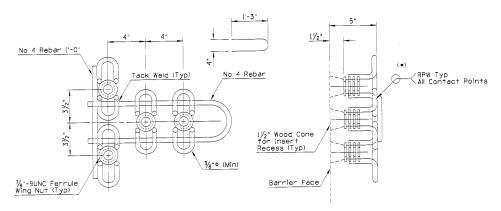
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Jewy H. Ottomen	STATE OF ARIZONA DEPARTMENT OF TRANSPORTA DIVISION OF HIGHWAYS STANDARD DRAWINGS	TION	3/94
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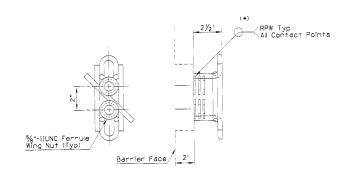


BLOCK ANCHOR ASSEMBLY

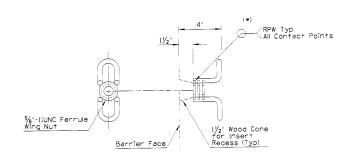


TERMINAL CONNECTOR ANCHOR ASSEMBLY

* Each Weld Shall Develop The Tensile Strength Of The Wire

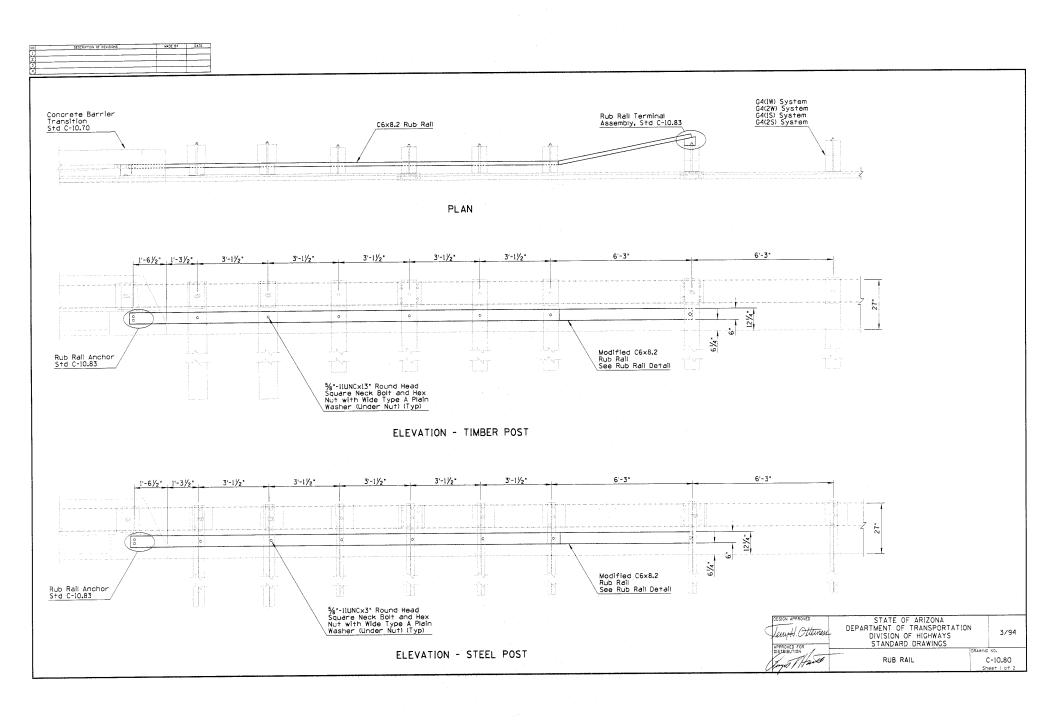


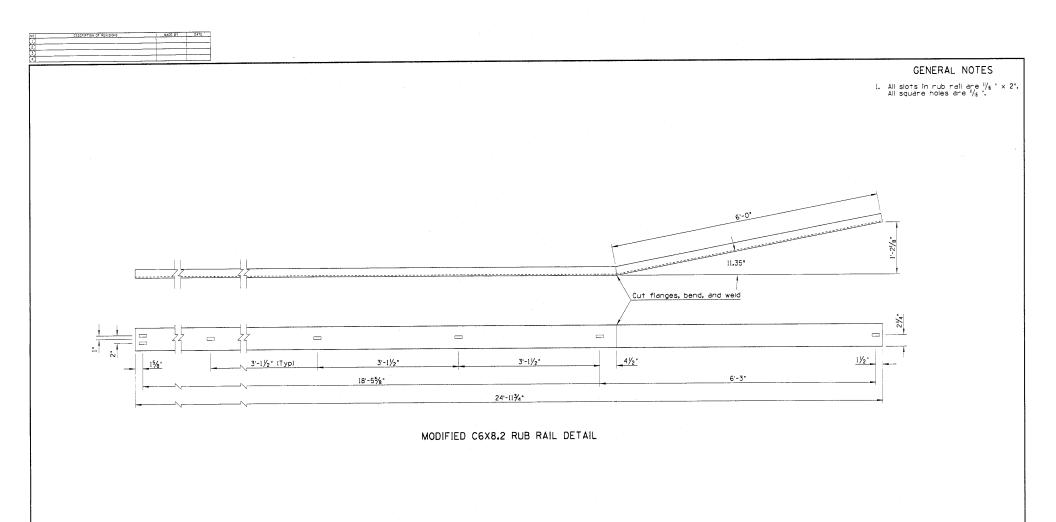
RUB RAIL TERMINAL ANCHOR



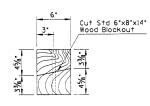
FERRULE WING NUT BLOCK ANCHOR

DESIGN APPROVED LEMY H OTHERWAY APPROVED FOR	STATE OF ARIZONA DEPARTMENT OF TRANSPORTATIO DIVISION OF HIGHWAYS STANDARD DRAWINGS	N	3/94
DISTRIBUTION THE TO	HARDWARE FOR CONCRETE BARRIER TRANSITIONS	BRAWING	NO. C-10.74

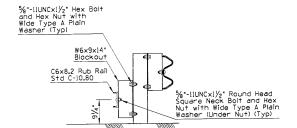




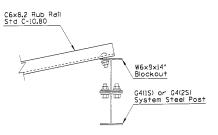
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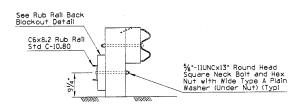
PLAN
RUB RAIL BACK BLOCKOUT DETAIL



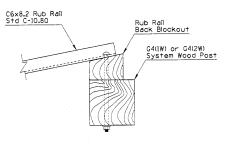
SECTION



PLAN STEEL POST

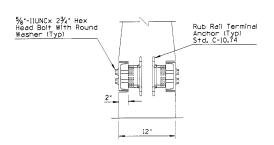


SECTION

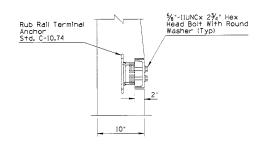


PLAN TIMBER POST

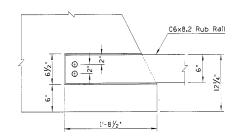
RUB RAIL TERMINAL ASSEMBLY



Median Barrier

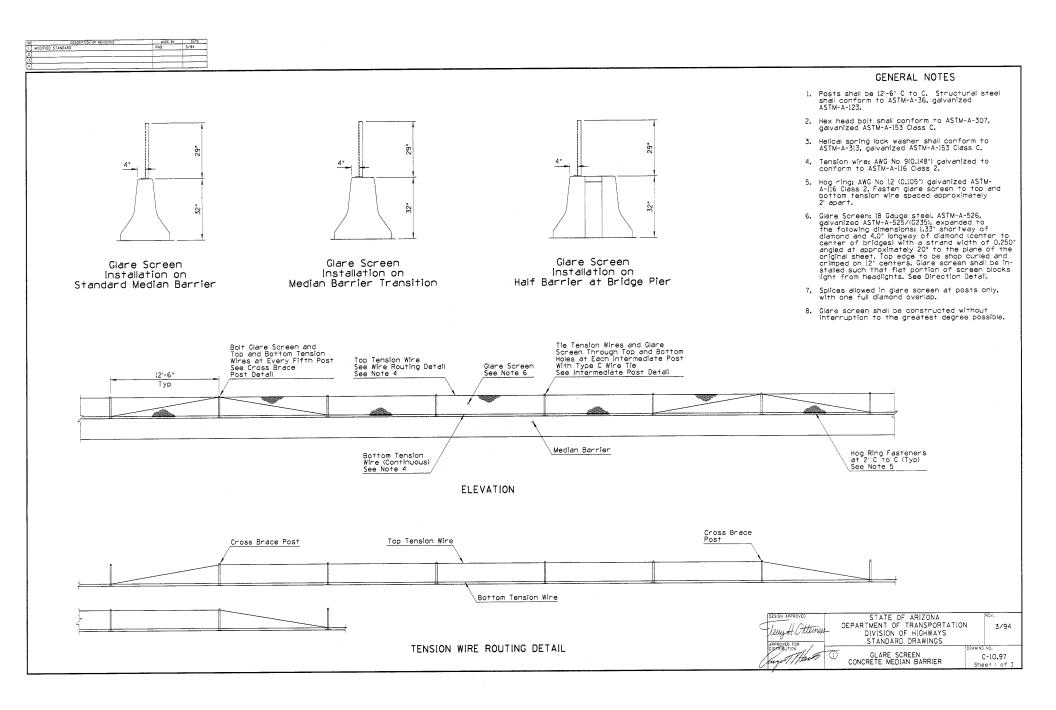


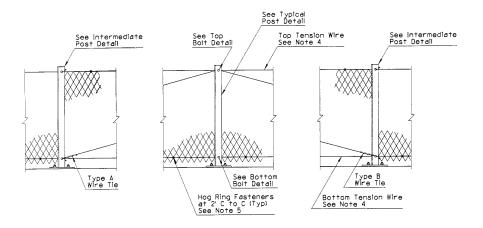
Half Barrier



Elevation RUB RAIL ANCHOR

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tuyet Hand		DRAWING	NO. C-10.83





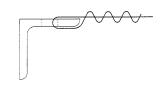
CROSS BRACE POST DETAIL

See Typical
Post Detail

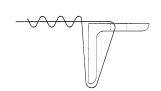
Type C
Wire Tie

Type C
Wire Tie

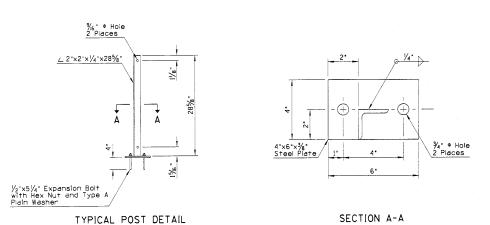
Hog Ring Fasteners
at 2° C to C (Typ)
See Note 5



TYPE A WIRE TIE



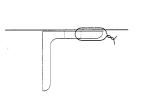
TYPE B WIRE TIE





DIRECTION DETAIL

INTERMEDIATE POST DETAIL



TYPE C WIRE TIE

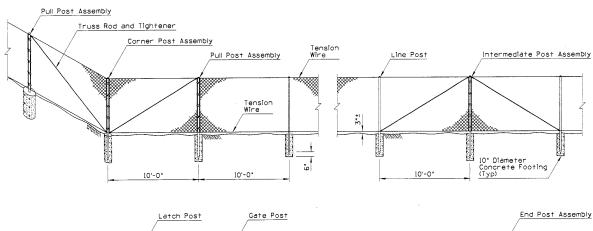
<	DESIGN APPROVED LEWY H. Otternen	STATE OF ARIZONA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS STANDARD DRAWINGS	l	3/94
/	DISTRIBUTION PROPERTY	CLARE SCREEN CONCRETE MEDIAN BARRIER		NO. C-10.97 et 2 of 3

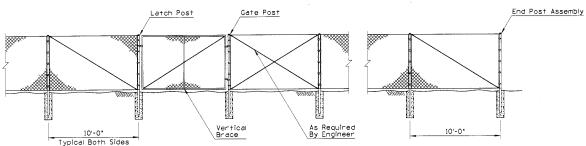
02 05157897165 of REVISIONS		
Tension Wire Tension Wire	e Bottom Tension Wire	Hex Nut with 1/2" Regular Heilical Spring Lock Washer Glare Screen Glare Screen Tension Wire Tension Wire Y2" Narrow Type A Plain Washer Glare Screen Glare Screen Tension Wire
TOP BOLT DETAIL	BOTTOM BOLT DETAIL	② TOP BOLT SECTION
Top Tension Wire See Note 4 Tension Wire Note 4 Type A Wire Tie (Typ)		Tension Wire Note 4 Light Pole or Sign Pole Light Pole or Sign Pole Light Pole or Sign Pole Type A Wire Tile See Cross Brace Post Detail Tension Wire See Note 4 Tension Wire Note 4
TERMINATION DETAIL		OBSTRUCTION DETAIL
		DESIGN APPROVED STATE OF ARIZONA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS STANDARD DRAWINGS STANDARD DRAWINGS STANDARD DRAWINGS

GLARE SCREEN CONCRETE MEDIAN BARRIER

C-10.97 Sheet 3 of 3

NO DESCRIPTION OF REVISIONS	MADE BY	DATE
1) MODIFIED DIMENSION	PN8	3/94
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TYPICAL CHAIN LINK FENCE INSTALLATION - TYPE 1 SHOWN

	TYPICAL POST DIMENSIONS								
Fabric Height		Corner, I Gate, La	End, intermedia tch and Pull Po	ste, sts			Line Posts		
		Round	Roll Fo	ormed		Round		Roll Formed	
	Length	(00)	L	Ω	Length	(OD)	H-Section	Ω	
36"	6'-0"	2.375"	3.50"×3.50"	2.25"×1.70"	5'-6"	1.900"	1.875"×1.625"	1.875*x1.625*	
48"	7'-0"	2.375"	3.50"×3.50"	2.25"×1.70"	6'-6"	1.900"	1.875"×1.625"	1.875"×1.625"	
60"	8'-0"	2.375"	3.50"×3.50"	2.25*x1.70*	7'-6"	1.900"	1.875"×1.625"	1.875*x1.625*	
72"	9'-0"	2.375"	3.50°×3.50°	2.25"×1.70"	8'-6"	1.900"	1.875"×1.625"	1.875"×1.625"	
0ver 72"	Height +3'-0"	2.875*	3.50"×3.50"	2.50"×2.50°	Height +2'-6*	2.375*	2.250"×2.000"	1.875"×1.625"	

GENERAL NOTES

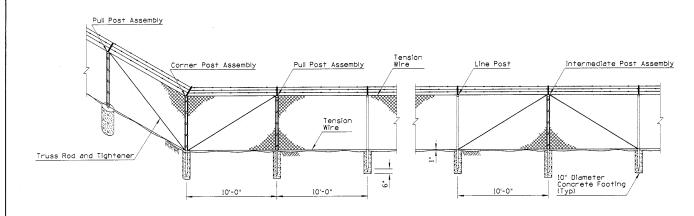
- Posts shall be round, H-section, or roll-formed and shall conform to the nominal dimensional requirements shown on the plans. Dimensional tolerances for all shapes shall be according to ASTM A-500. In addition, the material of which posts are fabricated shall have a nominal thickness, before galvanizing, of not less than 0.11!" for line posts and 0.130" for terminal posts.
- 2. Chain link fabric shall be either zinc-coated or aluminum-coated steel wire fence fabric. Zinc-coated steel fabric shall conform to the requirements of ASTM A392. Class | coating, Aluminum-coated steel fabric shall conform to the requirements of ASTM A491, with a minimum weight of coating of 0,40 ounce per square foot of wire surface area. Fabric shall be Il guage for all fence fabric 60 inches or less in height and shall be 9 guage for fabrics greater than 60 inches in height.
- Tension wires shall be 7 guage (0.177 inch diameter) coll spring steel wire with a minimum tensile strength of 75,000 pounds per square inch and shall be zinccoated or aluminum-coated.
- 4. Truss rods shall be $\frac{1}{N}$ inch diameter adjustable rods. Truss tighteners shall have a strap thickness of not less than $\frac{1}{N}$ inch.
- 5. Stretcher bars shall be $\frac{1}{16}$ inch by $\frac{1}{14}$ inch steel flat bars. Stretcher bar bands shall be $\frac{1}{16}$ inch by one inch preformed steel bands.
- $\widehat{\mbox{\Large]}}$ 6. Bottom tension wire shall be 3 inches from top of crown on concrete footings.
 - Intermediate post assemblies shall be spaced at 500 foot intervals or midway between pull posts when the distance between such posts is less than 1,000 feet and more than 500 feet.
 - 8. See sheet 3 of 3 for typical fence location.

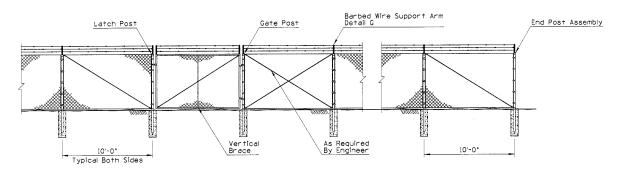
DESIGN APPROVED

STATE OF ARIZONA

DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS
STANDARD DRAWINGS
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DIVISION OF HIGHWAYS
STANDARD DRAWINGS
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NO	DESCRIPTION OF REVISIONS	MADE BY	DATE
(1)	MODIFIED DIMENSION	PNB	3/94
(2)			
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TYPICAL CHAIN LINK FENCE INSTALLATION - TYPE 2 SHOWN

			TYPIC	AL POST I	DIMENSIC	NS		
Fabric Height			d, Intermedia h and Pull Po				Line Posts	
		Round	Roll Fo	ormed		Round		Roll Formed
	Length	(OD)	G		Length	(OD)	H-Section	Ω
72*	① 8'-6"	2.375"	3.50"×3.50"	2.50*×2.50*	8'-0"	1.900*	1.875*×1.625*	1.875 ×1.625

GENERAL NOTES

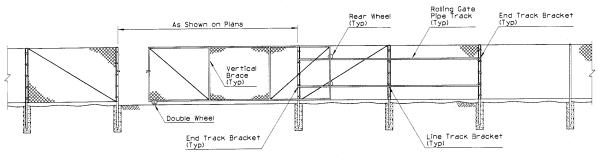
- Barbed wire for use with Type 2 chain link fence shall be 12 guage steel wire with 4 point 14 guage barbs spaced five inches apart and shall be either zinc-coated or aluminum-coated. Zinc-coated steel wire shall conform to the requirements of ASTM A121, Class I coating, Aluminum-coated steel wire shall conform to the requirements of ASTM 1585, Type I, Class I coating.
- Barbed wire support arm shall be of the type shown on the plans, shall be fabricated from commercial quality steel, and shall be zinc-coated in accordance with the requirements of AASHTO MIII.
- Bottom tension wire shall just clear top of crown on concrete footings.
- 4. For details and notes not shown see chain link fence Type 1, sheet $1\ \mbox{of}\ 3$.
- 5. See sheet 3 of 3 for typical fence location.

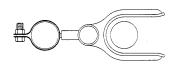


DETAIL G BARBED WIRE SUPPORT ARM

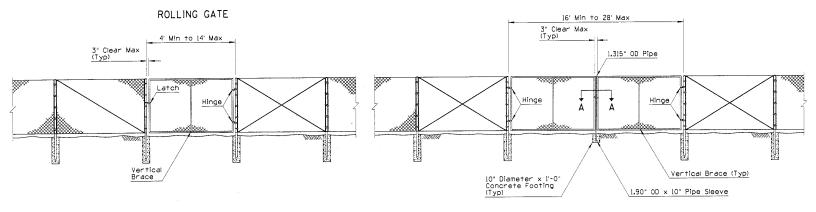
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Terry H. Otterness	DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS	N	3/94
APPROVED FOR	STANDARD DRAWINGS		
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ugus / Hand	FENCE, CHAIN LINK TYPE 2		C-12.20 et 2 of 3
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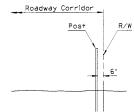
SECTION A-A
DOUBLE GATE LATCH ASSEMBLY



SINGLE GATE

TYPICAL GATE DIMENSIONS										
All y		SINGLE AND DOU	BLE SWING GATE:	S			ROLLING GA	TES		
Gate Leaf Width	Vertical Braces	Gate Post Size	Gate Leaf Width	Vertical Braces	Gate Post Size	Gate Leaf Width	No of Equally Spaced Vertical Braces	Tension Rods Per Braced Panel	Gate Post Size	
6' H or Less		OD	Over 6' H		OD		Di dees	bi acce i anot	OD	
3' to 8'	0	2.8750"	3' to 8'	0	2.8750"	6' to 13'	1	0	2.8750"	
8' to 16'	1	4.0000"	8' to 16'	1	4.0000"	13' to 16'	1	1	2.8750"	
16' to 18'	2	4.0000"			-	16' to 21'	2	1	2.8750"	
/						21' to 27'	2	1	2.8750"	
						28' and Larger	3	1	2.8750"	

DOUBLE GATE



① TYPICAL FENCE LOCATION

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Lune S Harty	FENCE, CHAIN LINK GATES	NO. C-12.20 et 3 of 3

GATES FOR CHAIN LINK FENCE - TYPE 1 SHOWN (Type 2, With Barbed Wire Typical)