

ARIZONA HIGHWAY DEPARTMENT

ROADWAY CONSTRUCTION

STANDARDS "c" 1971 HIGHWAY PLANS SERVICES

Thomas H. Scheck



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A.H.D. Roadway Construction Standards

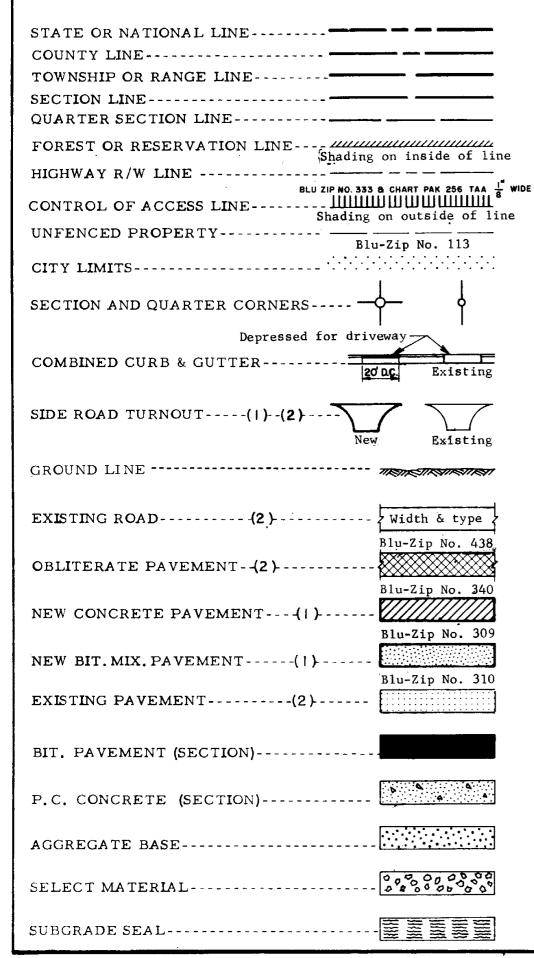
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	2/70	5/72 7/72 7/72 7/72 7/72 7/72 7/72 7/72
	12/68 2/73 2/73 2/73 11/68	7/72 7/72 5/72 3/73 3/73 3/73 5/72 3/71
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Constr.	3/71 12/68 3/71 12/68 12/68 12/68 12/68 12/68 12/68 3/71 12/68 12/68	5/72 3/71 5/72 5/72 5/72 5/72 5/72 5/72 3/71 5/72 5/72 5/72

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			B. P. R. REGION
			7
	TREES AND SHRUBS		7 ⁻ 2"
	TRAFFIC SIGN		10
	ADVERTISING SIGN		,
	GUARD RAIL		
	New Existing BARRIER POST - HAZARD MARKER • • •		RAILR
E	Cata		RAILR
	WOOD FENCE		WELL
	CHAIN LINK & STOCK FENCE		SURVE
	CATTLE GUARD(1)-(2)- * New Existing		R/W M
	CHANNEL OR DITCH		MILE
	DYKE OR LEVEE		ANGLE
	BANK PROTECTION		1,110,221
	RETAINING WALL		
	PIPE CULVERTS		
	REINF. CONC. BOX CULV(1)-(2)-		
	C. M. P. DOWNDRAIN $\overline{\varphi_{1-\text{Way}}} = \overline{\varphi_{2-\text{Way}}}$		
	Y 1-Way Y 2-Way		
	DROP INLET OR CATCH BASIN		. +
	MANHOLE		<i>Reset</i>
	Adjust	ed !	
	FIRE HYDRANT Q New Exist.		
	VALVE(WATER OR GAS) 🕻 W 🛛 🔏 🦉	X	
	METER BOX		
	TELEPHONE BOOTH		
	STREET LIGHTX X	rm	ſ
	DOWN GUY AND ANCHOR		
	TELEPHONE OR TELEGRAPH LINE		ł
	POWER LINE OR JOINT LINE		
	WATER LINE		
	GAS LINE G 3"		ŀ
	IRRIGATION LINE IRR IRR 12"		
	STORM DRAIN		1
	SANITARY SEWER S S 8"		
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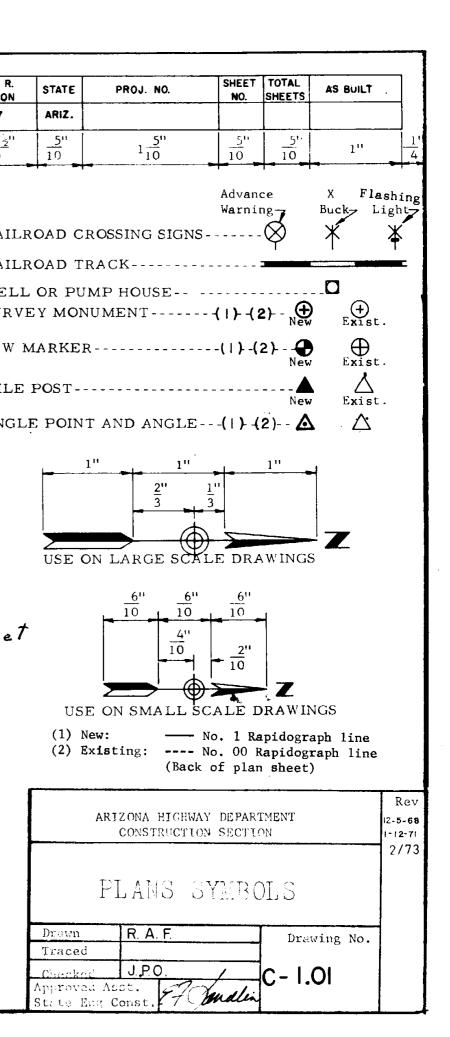
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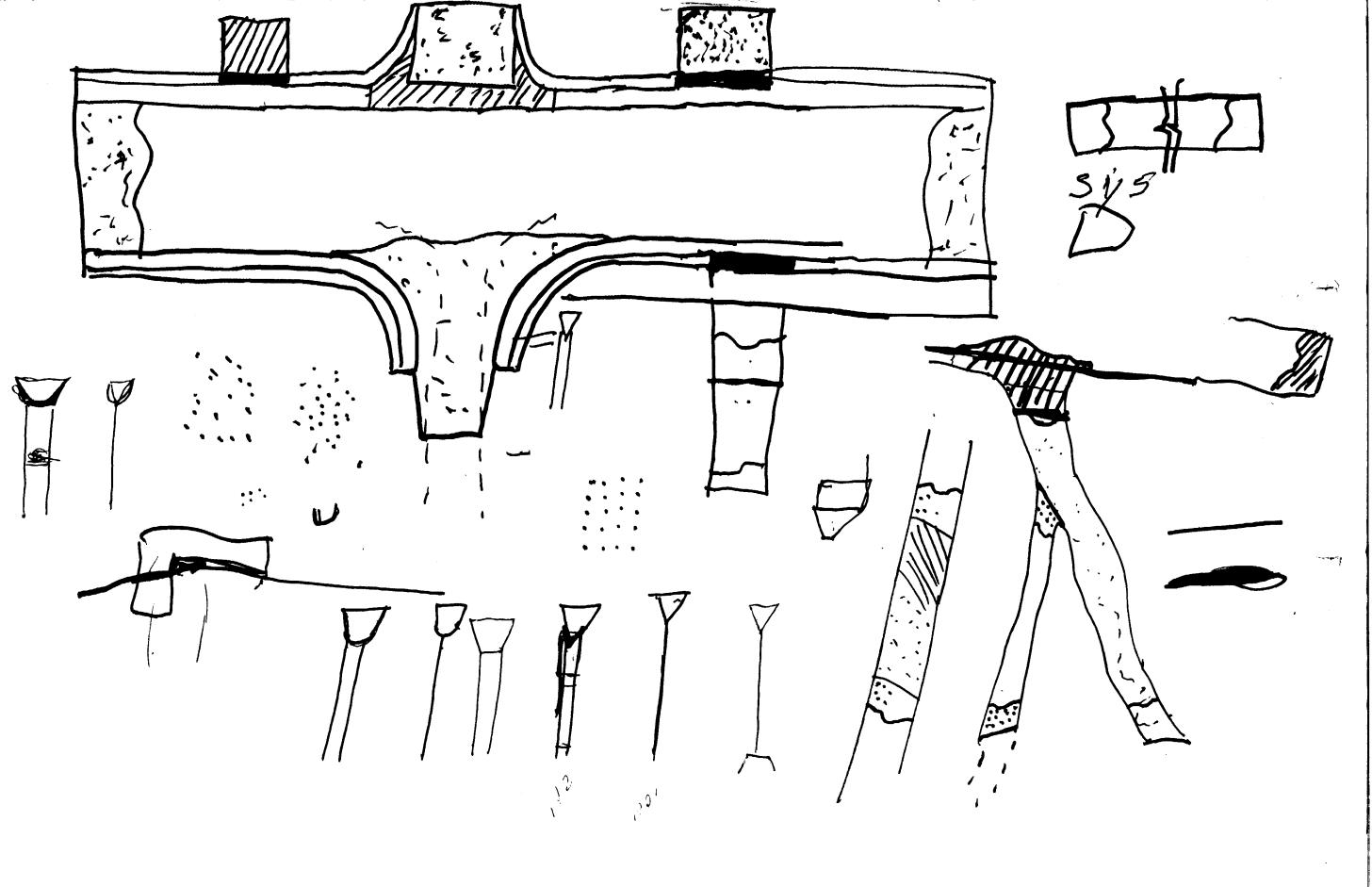
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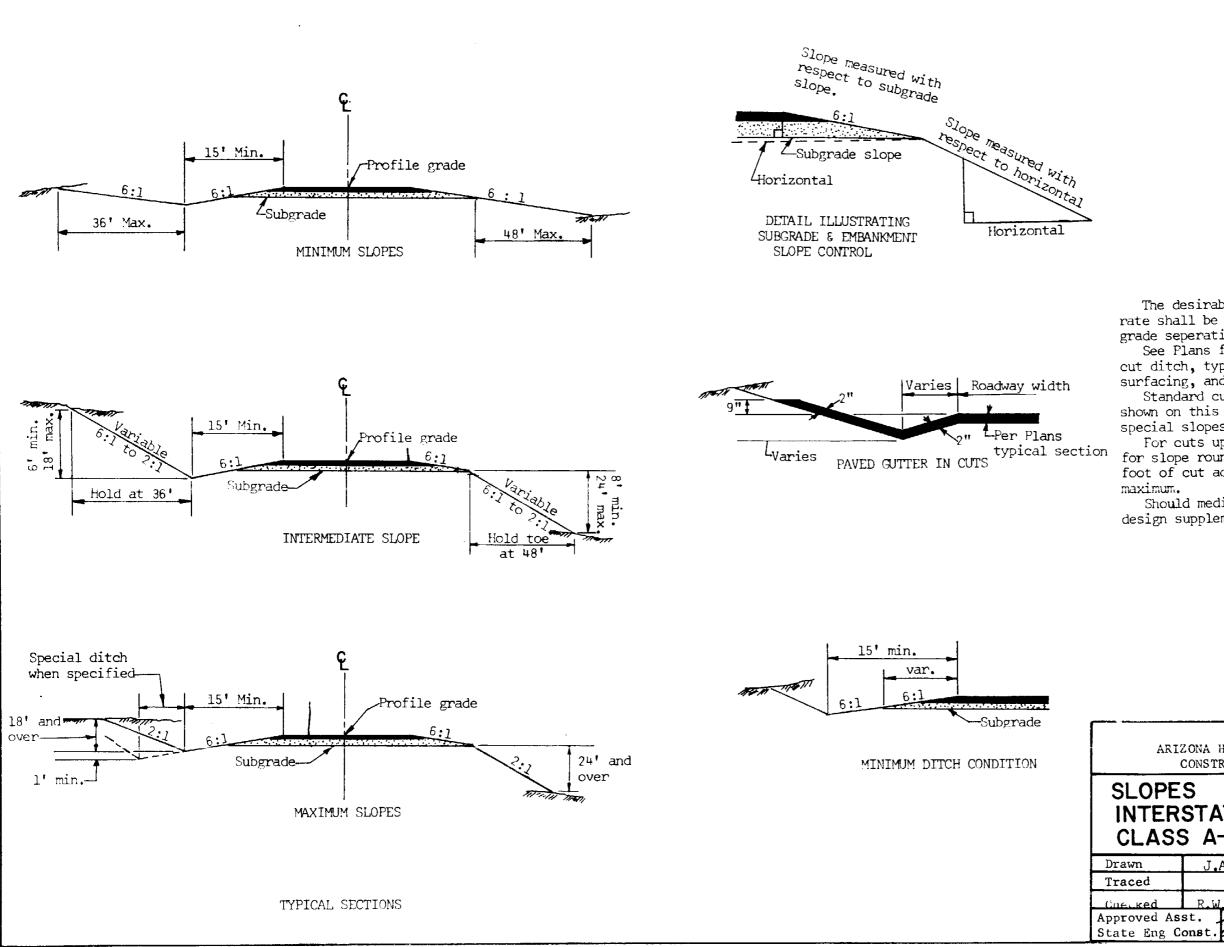
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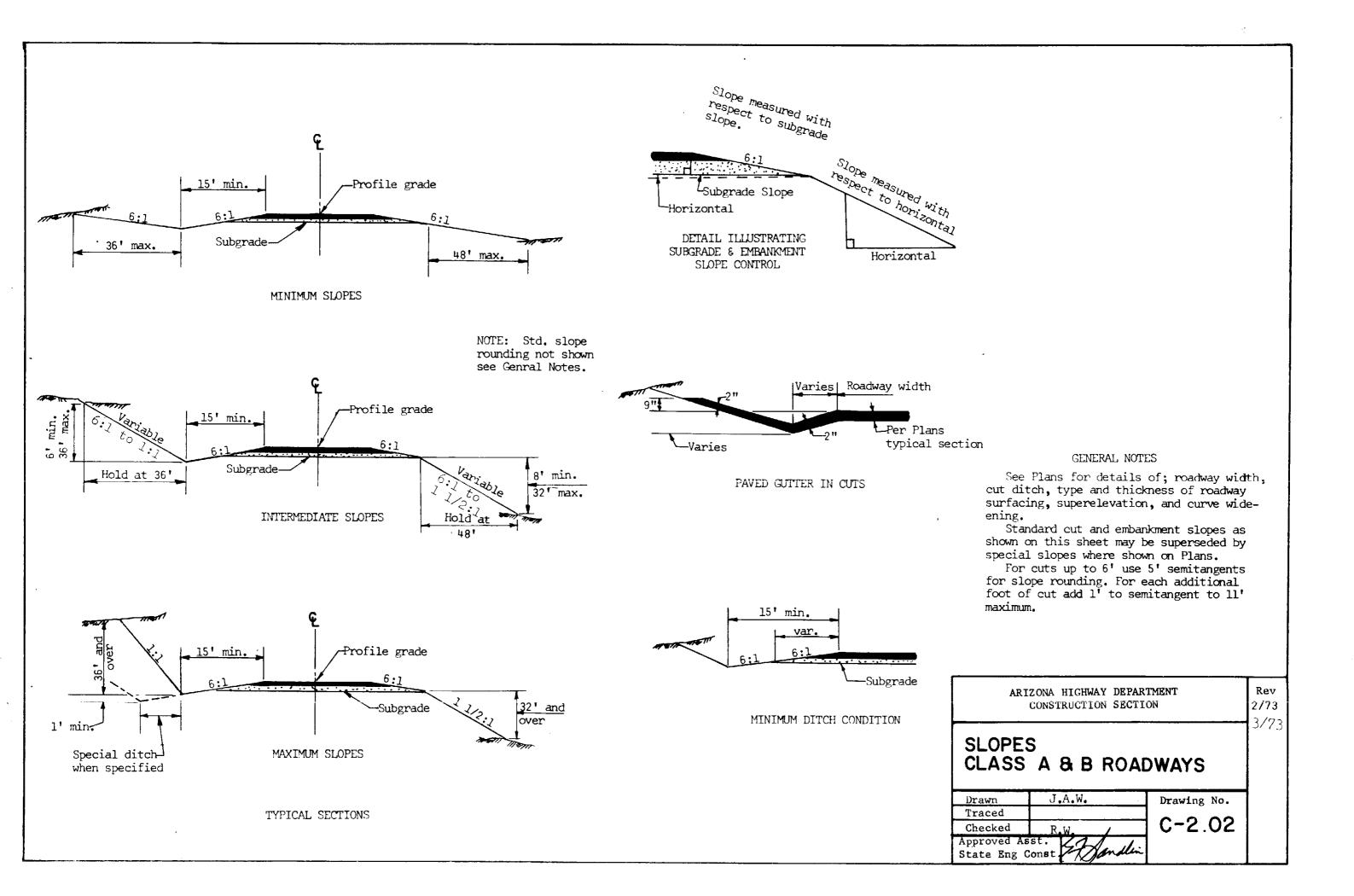


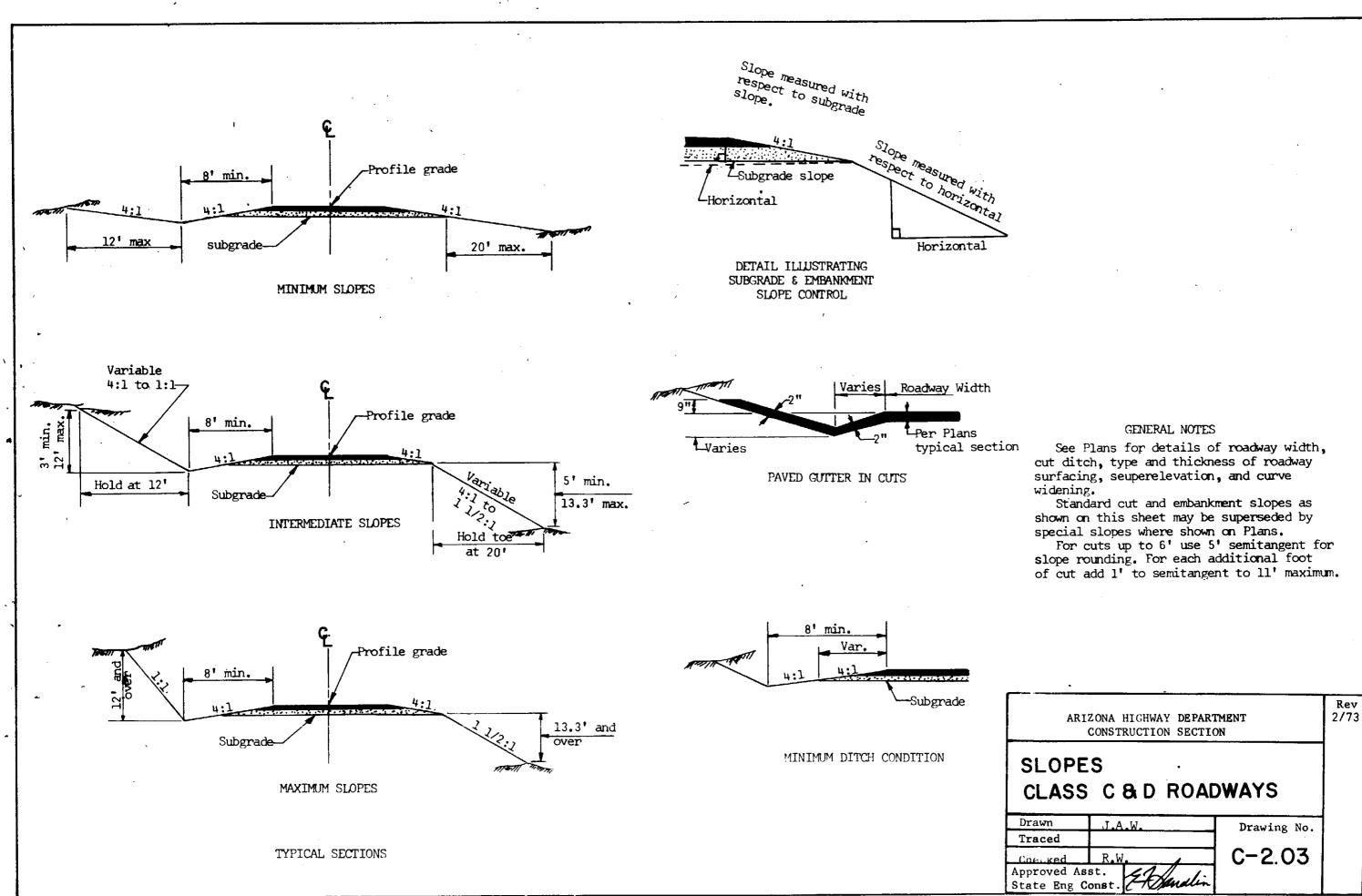




GENERAL NOTES

The desirable maximum embankment slope rate shall be 4:1 within interchange and grade seperation areas. See Plans for details of; roadway width cut ditch, type and thickness of roadway surfacing, and superelevation. Standard cut and embankment slopes as shown on this sheet may be superseded by special slopes where shown on plans. For cuts up to 6' use 5' semitangents for slope rounding. For each additional foot of cut add l' to semitangent to ll' Should median slopes intersect see design supplement sheet. Rev ARIZONA HIGHWAY DEPARTMENT 2/73 CONSTRUCTION SECTION INTERSTATE AND CLASS A-A ROADWAYS J.A.W. Drawing No. C-2.01DL





CUMULATIVE PERCENT OF CROWN "C" FOR EACH FOOT RIGHT OR LEFT OF C

-		<u></u>																					
Σ		2'	4'	61	81	10'	12'	14'	16 '	18'	201	22'	24	26'	281	30'	32'	34'	36'	38'	40 '	42'	44 '
-	90	0.20	0.79	1.78	3.16	4.94	7.11	9.68	12.64	16.00	19.75	23.90	28.44	33.38	38,72	44.44	50.57	57.09	64.00	71.31	79.01	87.11	95.61
	88	0.21	0.83	1.86	3.31	5.17	7.44	10.12	13.22	16.74	20.66	25.00	29.75	34.92	40.50	46.49	52.89	59.71	66.94	74.59	82.64	91.12	С
	86	0.22	0.87	1.95	3.46	5.41		10.60	13.85	17.52	21.63		31.15			48.67		62.52	70.09	78.10	86.53		
	84	0.23	0.91	2.04	3.63	5.67		11,11	14.51	18.37	22.68	27.44	32.65	38.32		51.02	58.05	65.53	73.47	81.86	90.70	С	ļ
	82	0.24	0.95	2.14	3.81	5.95		11.66		19.27	23.80	28.79	34.27	40.21	46.64		60.92	68.77	77.10	85.90	95.18		
	80	0.25	1.00	2.25	4.00	6.25	9.00	12.25	16.00	20.25	25.00	30.25	36.00	42.25		56.25	64.00	72.25	81.00	90.25	С		
	78	0.26	1.05	2,37	4.20	6.57		12.89	16.83	21.30	26.30		37.87	44.44	51.54	59.17	67.32	76.00	85.21	94.94			
	76	0.28	1,11	2.49	4.43	6.93	9.97	13.57	17.73	22.44	27.70	33.52	39.89	46.81	54.29		70.91	80.06	89.75	C			
	74	0.29	1.17	2.63	4.67	7.30		14.32	18.70	23.67	29.22	35.35	42.07	49.38	57.27	65.74	74.80	84.44	94.67	4			
	72	0.31	1.23	2.78	4.94	7.72	11.11	15.12	19.75	25,00	30.86	37.35	44.44	52.16	60.49		79.01	,]			
	70	0.33	1.31	2.94	5.22	8.16	11.76	16.00	20.90	26.45	32.65	39.51	47.02	55.18	64.00		83.59	94.37					
ы	68	0.35	1.38	3.11	5.54			16.95	22.15	28.03	34.60	41.87	49.83		67.82	77.85	88.58	C					
EE'I	66	0.37	1.47	3.30	5.87	9.18	13.21	17.99	23.49	29.73	36.71	44.41	52.86	62.03		82.59	93.97						
E	64	0.39	1.56	3.52	6.25	9.77	14.06	19.14	25.00	31.64	39.06	47.27	56.25		76.56		C	J					
1	62	0.42	1.66	3.75	6.66	10.41	14.98	20.40	26.64	33.71	41.62		59.94		81.58		4						
ÅΥ	60	0.44	1.78	4.00	7.11	11.11	16.00	21.78	28.44	36.00	44.44		64.00	75.11		C]						
M	58	0.48	1.90	4.28	7.61	11.89		23.31	30.44		47.56	57.55		80.38	93.22	1					FOR	MULA	
ROADWAY	56	0.51	2.04	4.59	8.16	12.76	18.37	25.00	32.65		51.02	61.73	73.47	86.22	C						FUR	MULA	
	54	0.55	2.19	4.94	8.78		19.75	26.89	35.12	44.44	54.87	66.39		92.73									
OF	52	0.59	2.37	5.33	9.47	14.79	21.30	28.99	37.87	47.93	59.17	71.60		C]			1				N.	
	50	0.64	2.56	5.76	10.24	16.00	23.04	31.36	40.96	51.84	64.00	77.44	92.16	4							6	;	
HTUIW	48	0.69	2.78	6.25	11.11		25.00	34.03	44.44		69.44	1	<u> </u>]				c			Y		X
ΤM	46	0.76	3.02	6.81	12.10	18,90	27.22	37.05	48.39	61.25	75.61	1						ĭ				د ا	
	_44	0.83	3.31		13.22	20.66	29.75	40.50	52.89	66.94	82.64	C]				A						
FULL	42	0.91	3.63	1	14.51		32.65	44.44	58.05	73.47	90.70						11	1.01	•			1 1	
	40	1.00	4.00	9.00	16.00	25.00	36.00	49.00	64,00		C]						Y	x^2	or $Y = ($	cx^2		W
11	38	1,11	4.43		17.73	27.70	39.89	54.29		89.75	4							Ē	$=/\overline{W}\sqrt{2}$	or $Y = 7$	W^2		2
М	36	1.23	4.94		19.75		44.44	60.49	79.01	C								-	$\left(\frac{\pi}{2}\right)$	('	$\left(\frac{1}{2}\right)$		
	34	1.38	5.50		22,15	34.60	49.83	67.82											(-/	``	_,		
	32	1.56	6.25		25.00	39.06	56.25	76.56	<u> </u>	1													
	30	1.78	7.11		28.44	44.44	64.00	87.11	1														
	28	2.04	8.16		32.65	51.02	73.47	C	1												US	E OF TA	BLE
	26	2.37	9,47	21.30	37.87	59.17	85.21												E	xample:			
	24	2.78	11.11	25.00	44.44	69.44	C																and C =
	22	3.31	13.22		52.89	82.64														Fin	nd Y for	X = 8	ft.
	20		16.00		64.00	C]																
	18	4.94	19.75		79.01																		6.00% of
	16	6.25	25.00		C	J														or	0.16 X	0.45' =	0.072
	14	8.16		73.47	1																		
	12	11.11	44,44	C																			

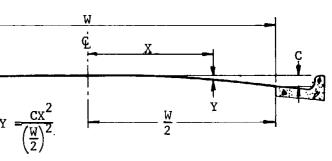
FEET ł. ROADWAY OF HTUTH FULL

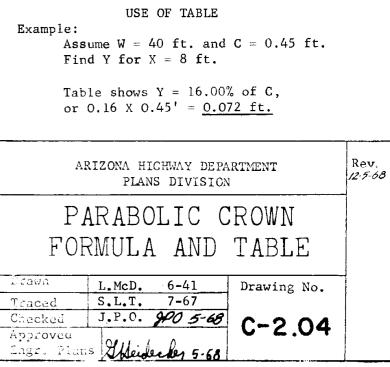
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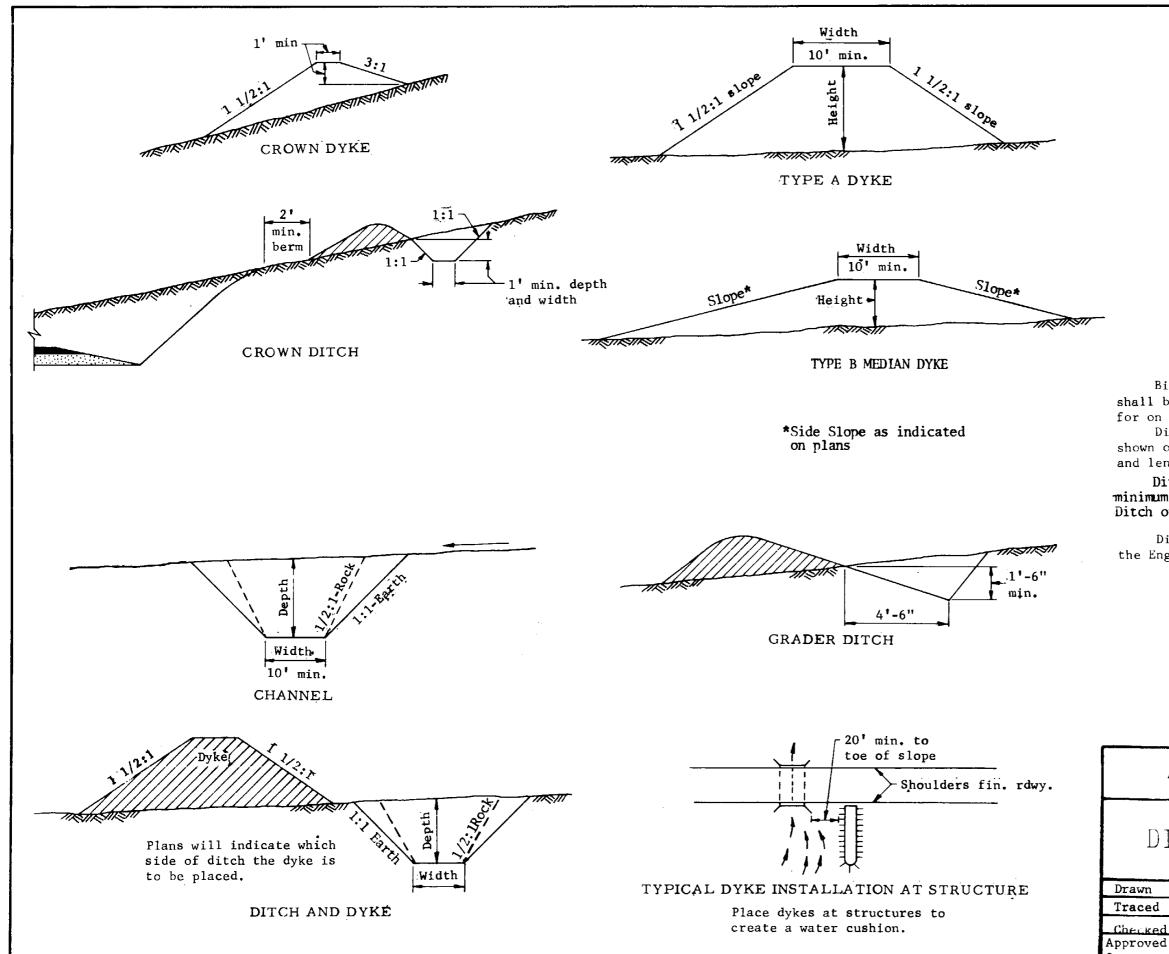
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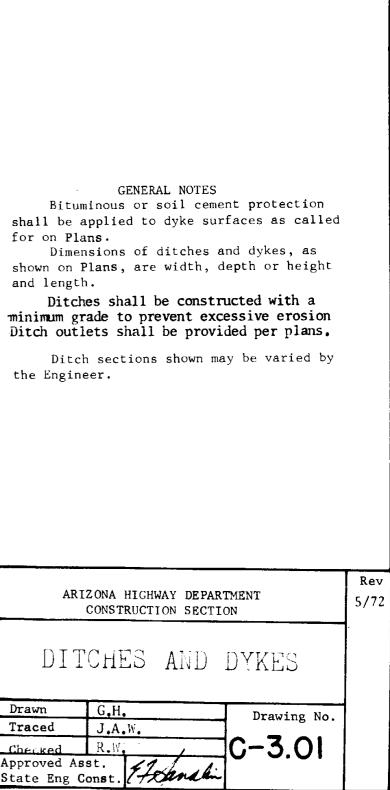
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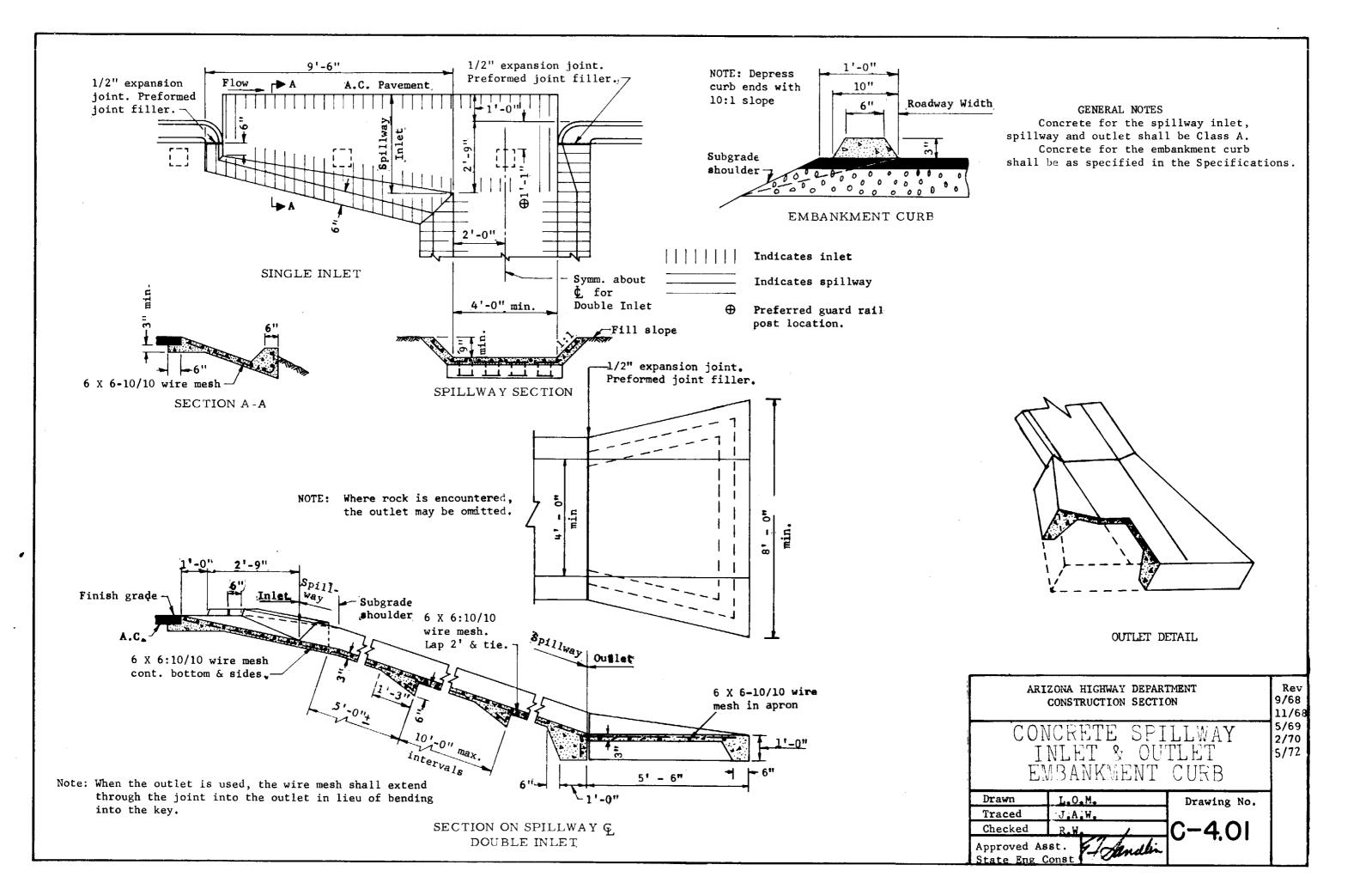
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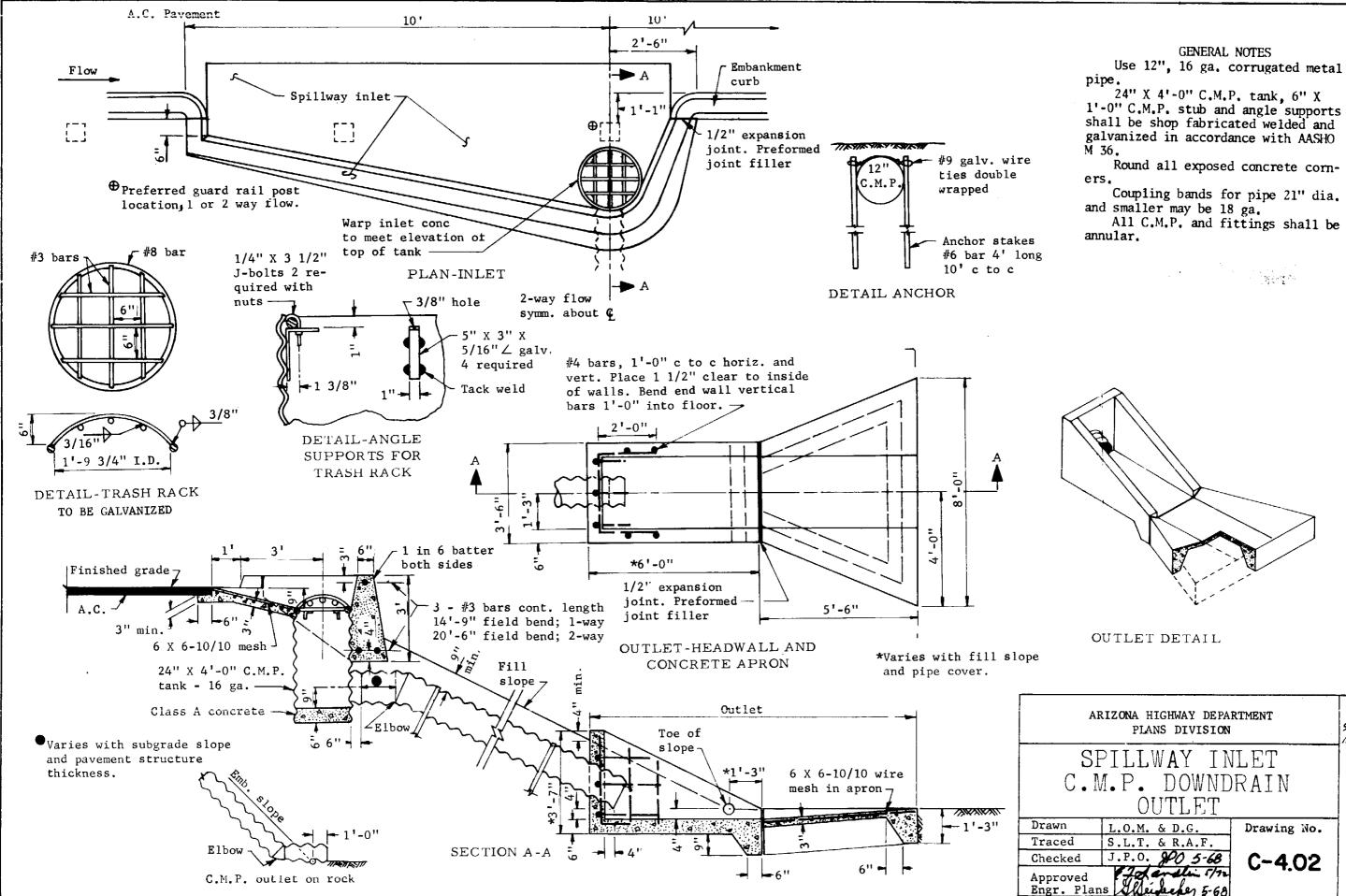






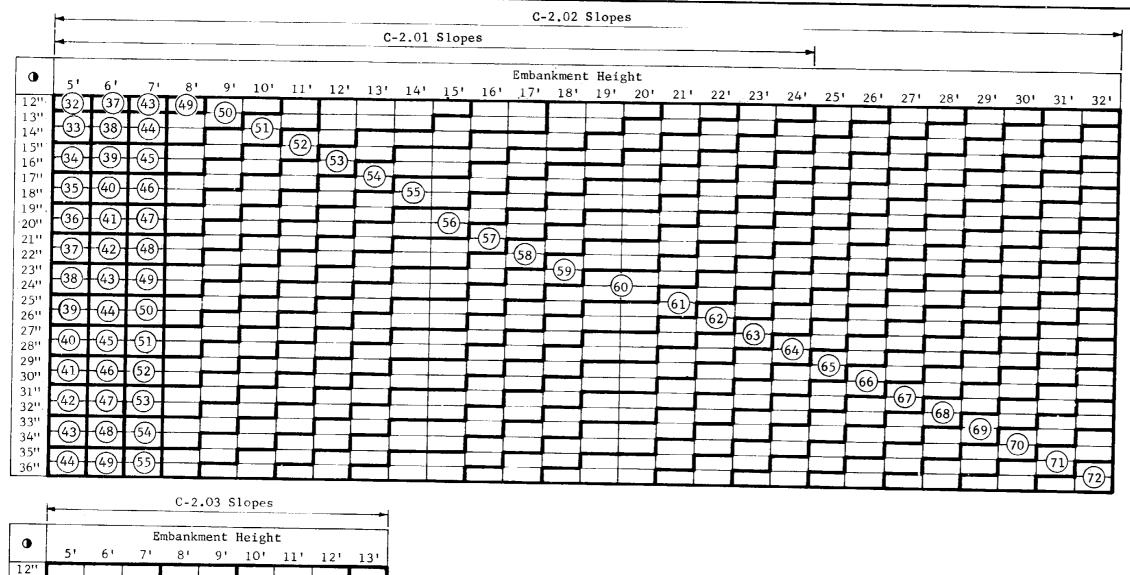






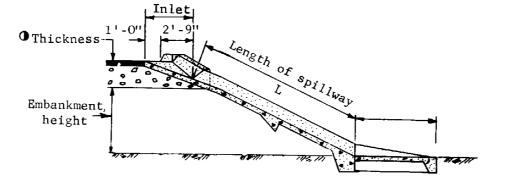
1'-0" C.M.P. stub and angle supports shall be shop fabricated welded and galvanized in accordance with AASHO

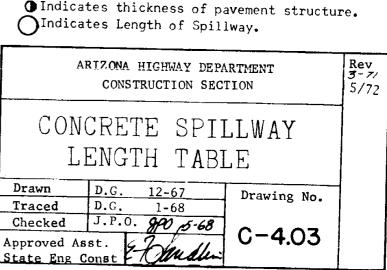
ARIZONA HIGHWAY DEPARTMENT PLANS DIVISION							
SPILLWAY INLET M.P. DOWNDRAIN							
OUTLET							
L.O.M. & D.G. Drawing No.							
S.L.T. & R.A.F. J.F.O. 90 5-68 C-402							
ns Mersener 5-68							



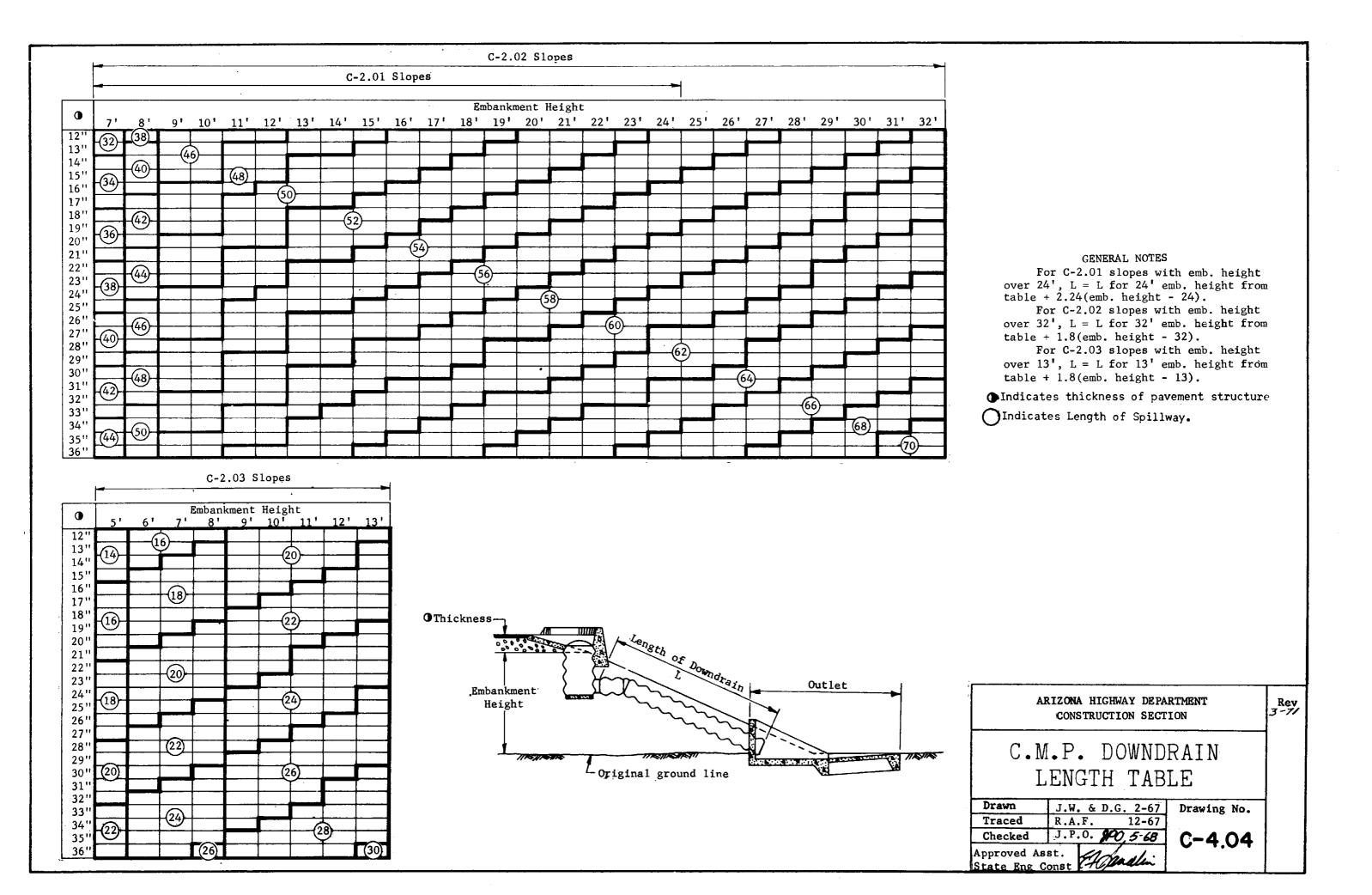
Drawn Traced Checked

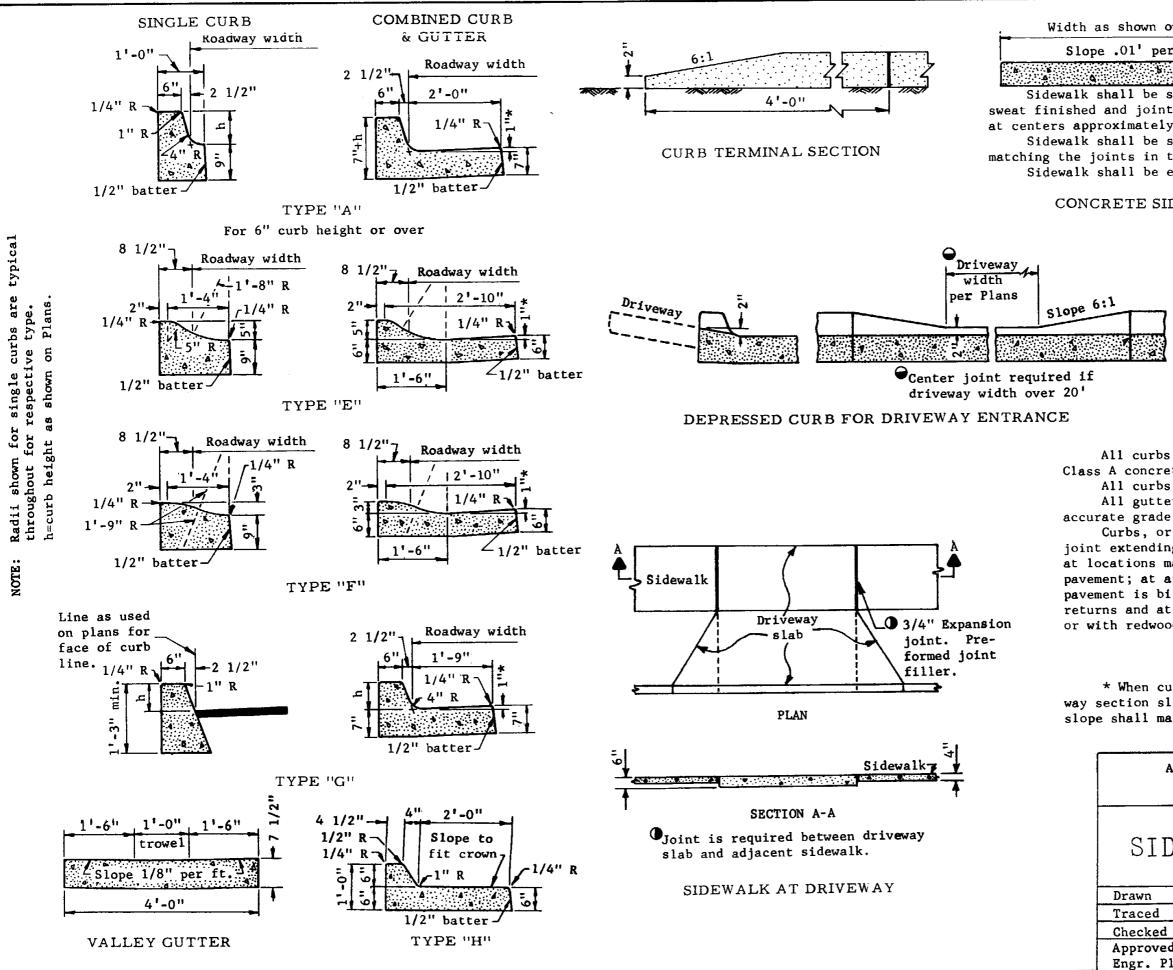
	•		Embankment Height							
		5'	6'	י7	8'	9'	10'	11'	12'	י13
	12''					T			T	
1	1 3' ' ,	(22)				L		L		
ļ	14"									
Ì	15"		(23)							
	16''			-(24)-						
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	18''				\sim			T		
	19''				(25)					
1	20 ^{++.}				<u> </u>					
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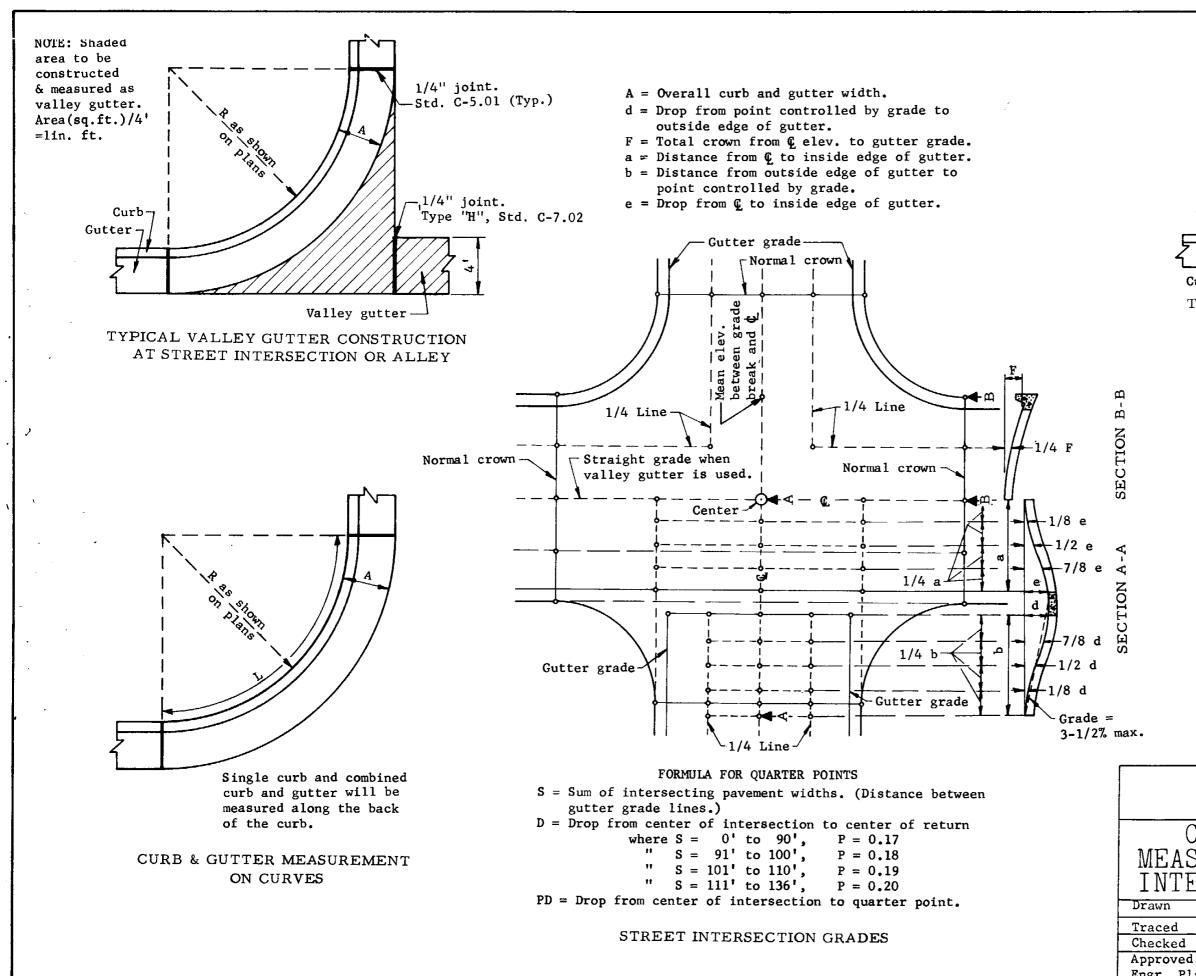


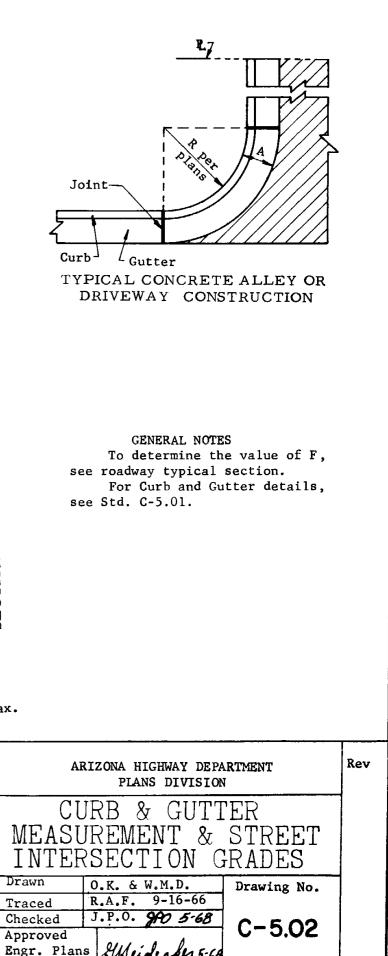
GENERAL NOTES For C-2.01 slopes with emb. height over 24', L = L for 24' emb. height from table + 2.24(emb. height - 24). For C-2.02 slopes with emb. height over 32', L = L for 32' emb. height from table + 1.8(emb. height - 32). For C-2.03 slopes with emb. height over 13', L = L for 13' emb. height from table + 1.8(emb. height - 13). Indicates thickness of pavement structure.

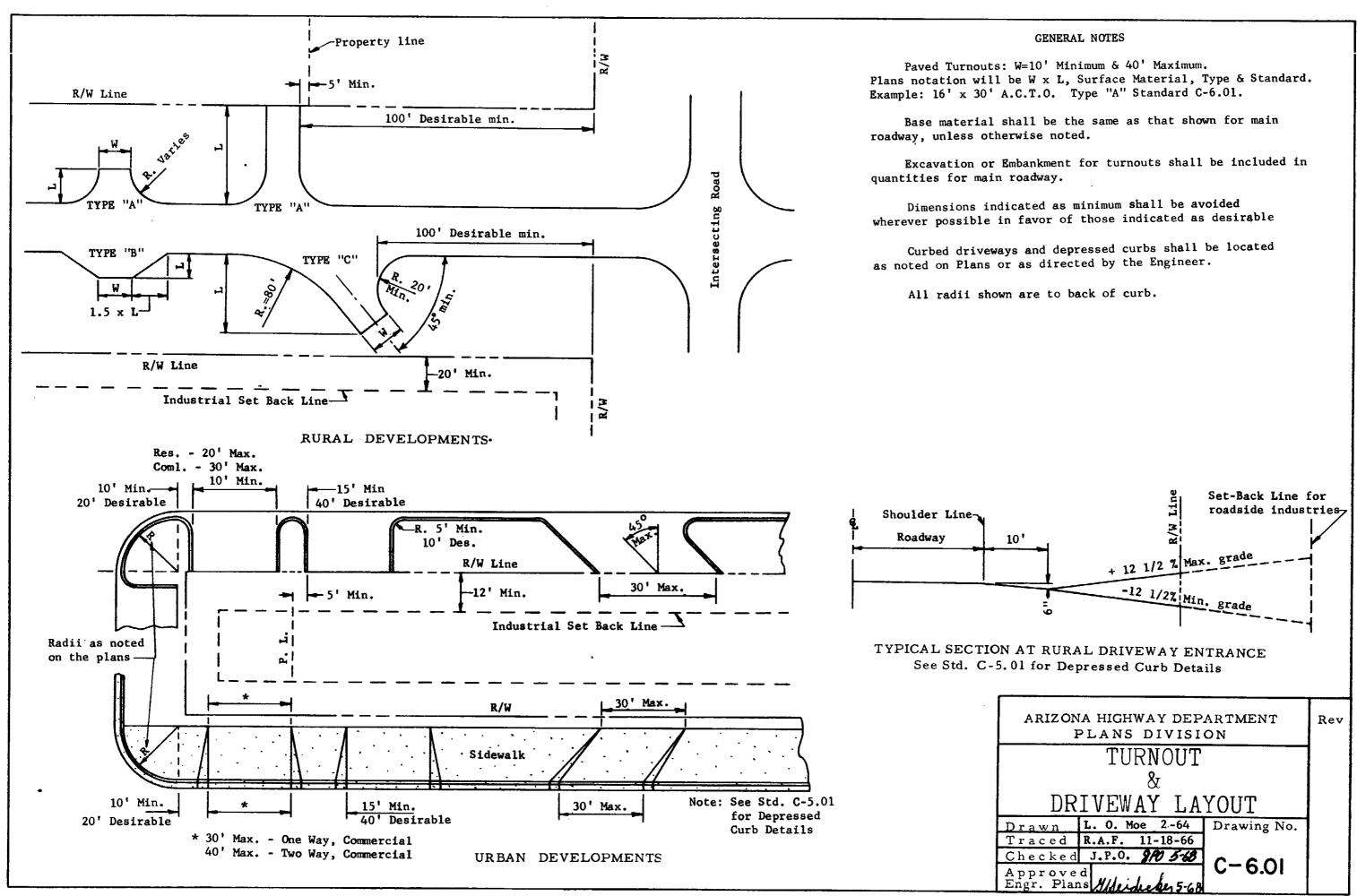


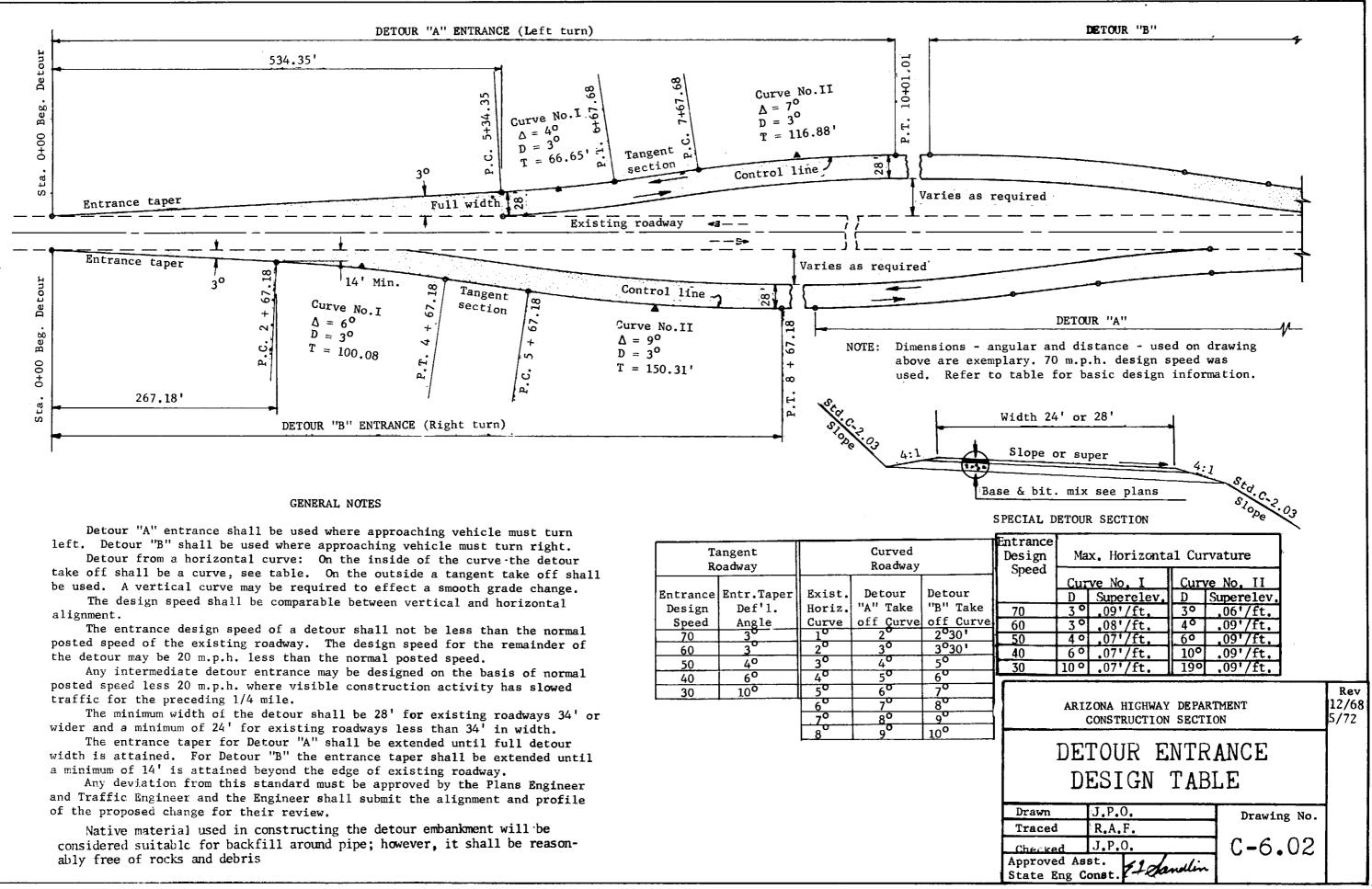


n on plans per ft. e single course Class A concrete, inted with a 1/4" deep jointing tool ely equal to the width of the sidewalk e scored to a depth of 1" at intervals n the adjacent curb. e edged with a 1/4" radius edging tool	
SIDEWALK	
1/4" R 1/4" 1/4" 1/4" 1/4" 1/4" 1/4" 1/4" 1/4"	
the structures. The joints may be open wood filler left in place.	n C. ent urb
curb and gutter is located with the resloping away from the curb, the gutter match the roadway slope.	
ARIZONA HIGHWAY DEPARTMENT PLANS DIVISION	Rev
CURB, GUTTER, IDEWALK & DRIVEWAY DETAILS	
0.K. <u>3-1935</u> Drawing No. d R.A.F. <u>6-8-67</u> ed J.P.O. <u>990 5-68</u> C-5.01 ved Plans <i>Weiducker 5-68</i>	
Plans Merder 5-68	Ļ

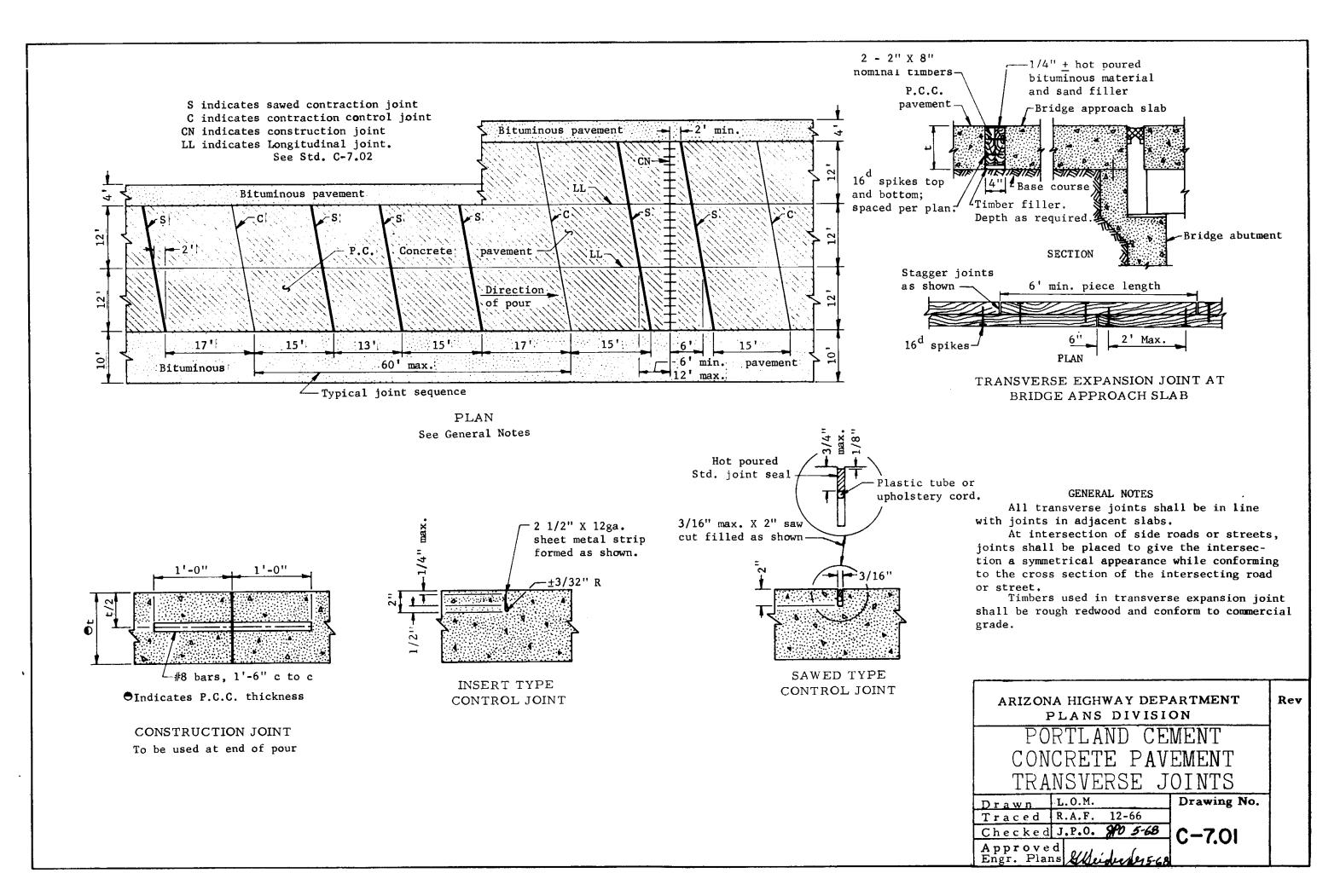


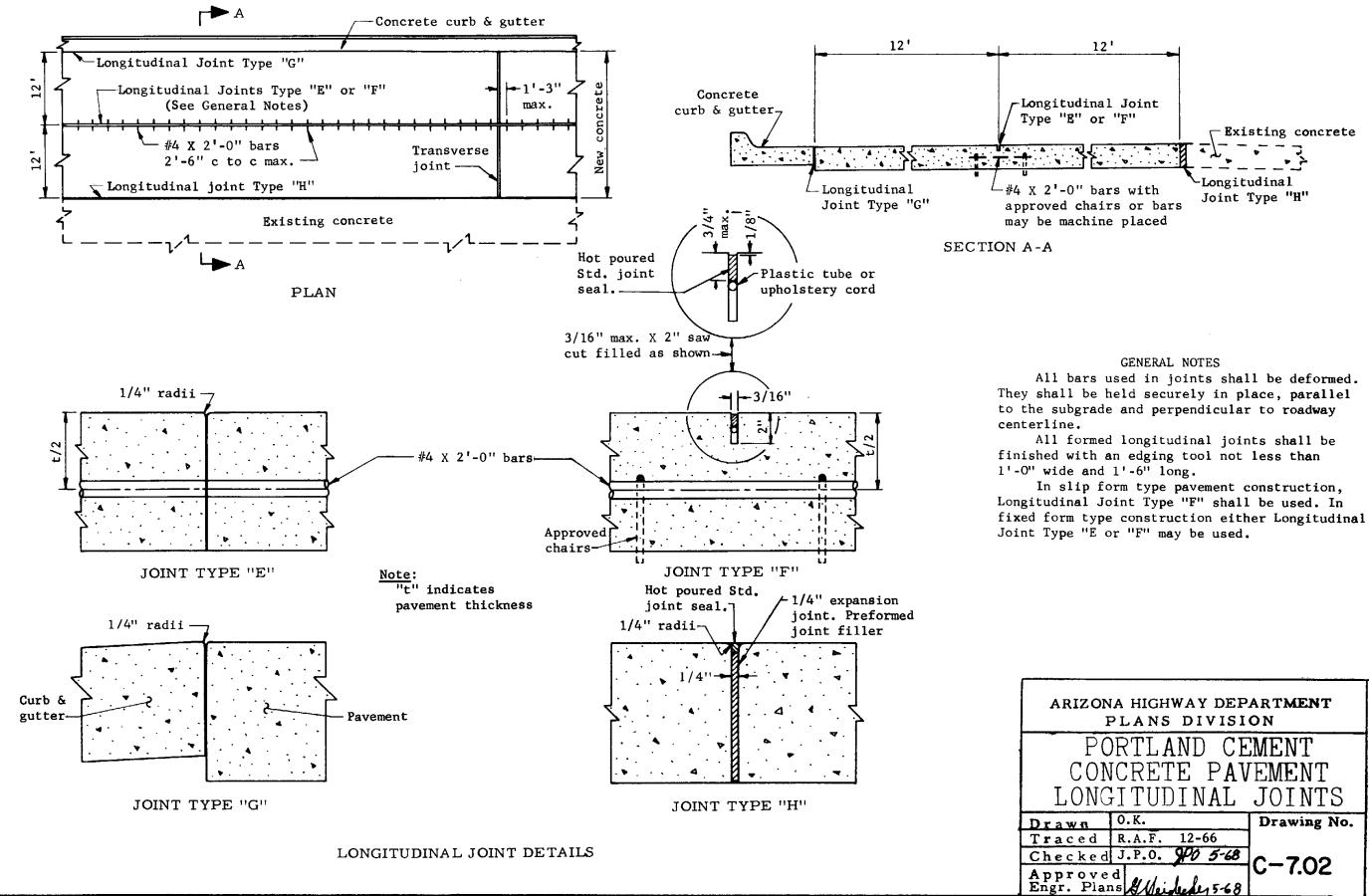




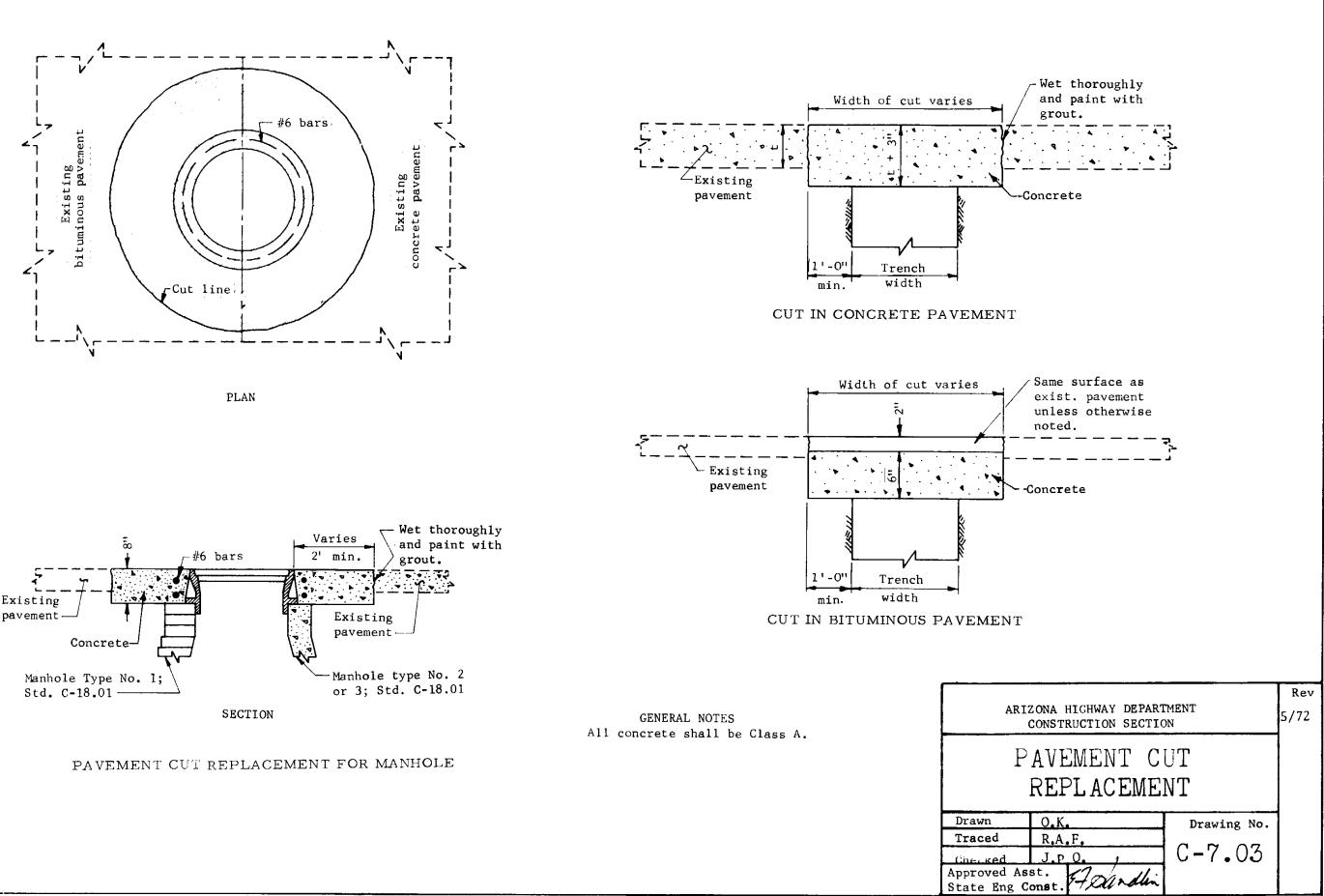


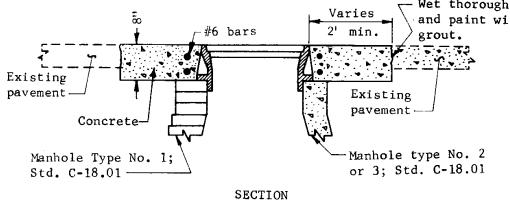
	ingent Dadway		Entrance Design]		
	Jadway		Roadway		Speed	C
	Entr.Taper	Exist.	Detour	Detour		
Design	Def'1.	Horiz.	"A" Take	"B" Take	70	3
Speed	Angle	Curve	off Curve	off Curve	60	D 3 3 4
70	30	10	2	2°30'	<u>50</u>	
60	3	20	30	3°30'	40	6
50	40	3 ⁰	4 ⁰	5 ⁰	30	10
40	6 ⁰	4 ⁰	5 ⁰	6 ⁰ 7 ⁰		
30	100	50	6° 7°	7		
		60	7	80 90		AR
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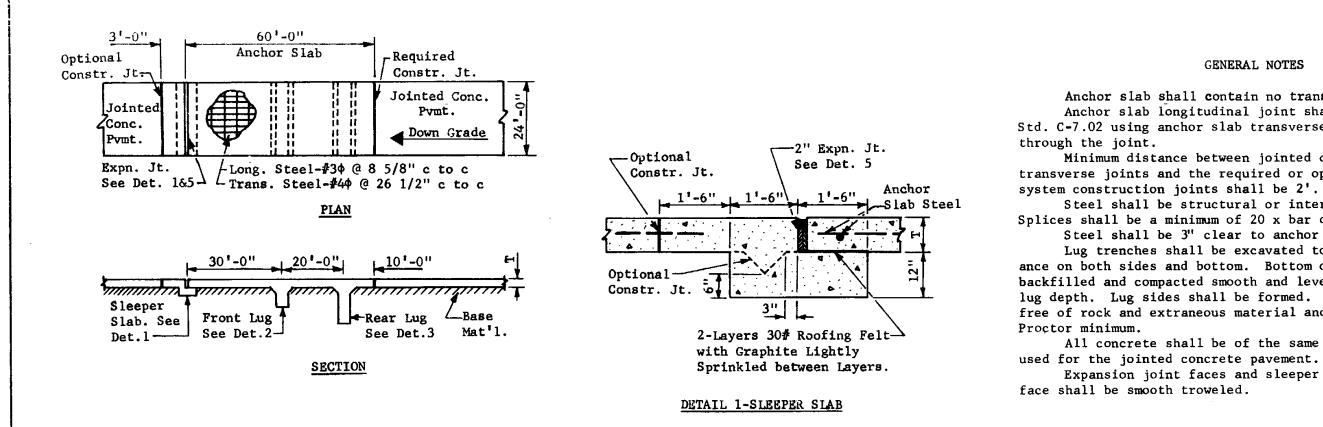


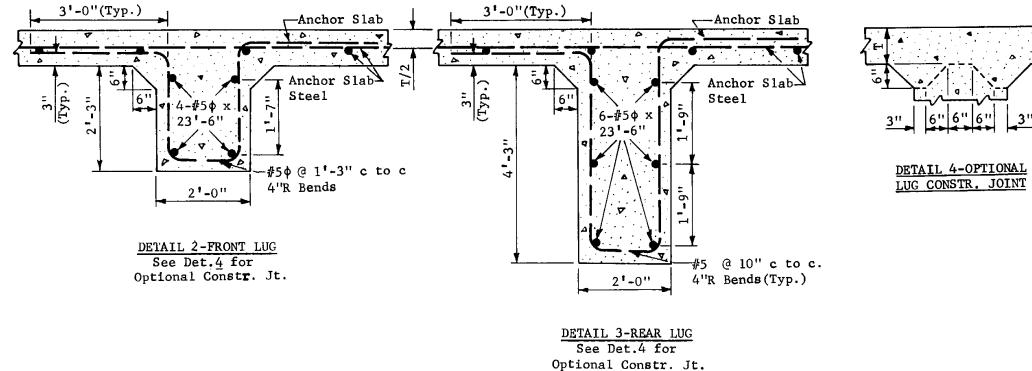


IZONA HIGHWAY DEPART MENT PLANS DIVISION							
PORTLAND CEMENT							
CONCRETE PAVEMENT							
ONGITUDINAL JOINTS							
/11	0.K.	Drawing No.					
e d	R.A.F. 12-66						
k e d	J.P.O. 90 5-68	C_700					
ove Plar		C-7.02					









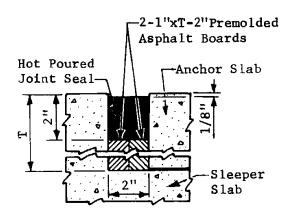
ARIZONA HIGHWAY DEPARTMENT Rev PLANS DIVISION JOINTED CONCRETE PAVEMENT ANCHORAGE D.G. 3-71 Drawing No. Drawn D.G. 3-71 Traced C - 7.043-71 Checked Approved: ET Judi Construction

GENERAL NOTES

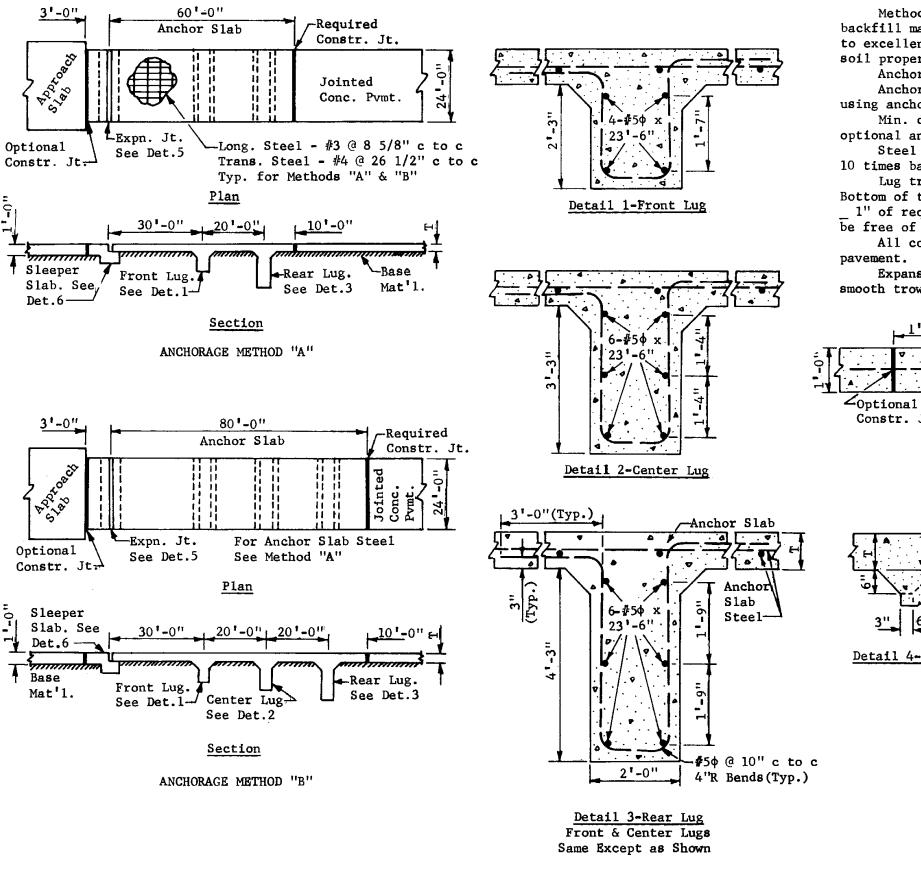
Anchor slab shall contain no transverse joints. Anchor slab longitudinal joint shall be according to Std. C-7.02 using anchor slab transverse steel continuous

Minimum distance between jointed concrete pavement transverse joints and the required or optional anchorage Steel shall be structural or intermediate grade. Splices shall be a minimum of 20 x bar diameter. Steel shall be 3" clear to anchor slab ends and edges. Lug trenches shall be excavated to 6" minimum clearance on both sides and bottom. Bottom of trench shall be backfilled and compacted smooth and level to +1" of required lug depth, Lug sides shall be formed. Backfill shall be free of rock and extraneous material and compacted to 95%

All concrete shall be of the same composition as that Expansion joint faces and sleeper slab bearing sur-



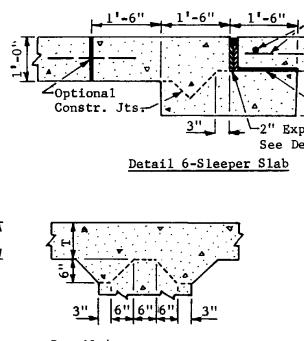
DETAIL 5 EXPANSION JOINT



Method "A" shall be used for original ground and/or embankment and Anchor slab shall contain no transverse joints. Anchor slab longitudinal joint shall be according to Std. C-7.02 Min. distance between pavement transverse joints and required or Steel shall be structural or intermediate grade. Splices shall be Lug trenches shall be excavated to 6" min. clearance all around. 1" of required lug depth. Lug sides shall be formed. Backfill shall All concrete shall be of the same composition as that used for the Expansion joint faces and sleeper slab bearing surface shall be 1'-6" -Anchor Slab Steel 2-Layers 30# Roofing Felt with Graphite Lightly Constr. Jts--Sprinkled between Layers. 3". -2" Expn. Jt. See Det. 5 +2-1" x T-2 Premolded Detail 6-Sleeper Slab Asphalt Boards Hot Poured -Anchor Slab Joint Seal Sleeper Slab Detail 4-Lug Constr. Jt. Detail 5-Expansion Jt. ARIZONA HIGHWAY DEPARTMENT Rev CONSTRUCTION SECTION ANCHORAGE OF JOINTED CONCRETE PVMT. STRUCTURES ΤA D.G. 3-71 Drawn Drawing No. D.G. 3-71 Traced C-7.05 Checked 3-71 Approved Construction

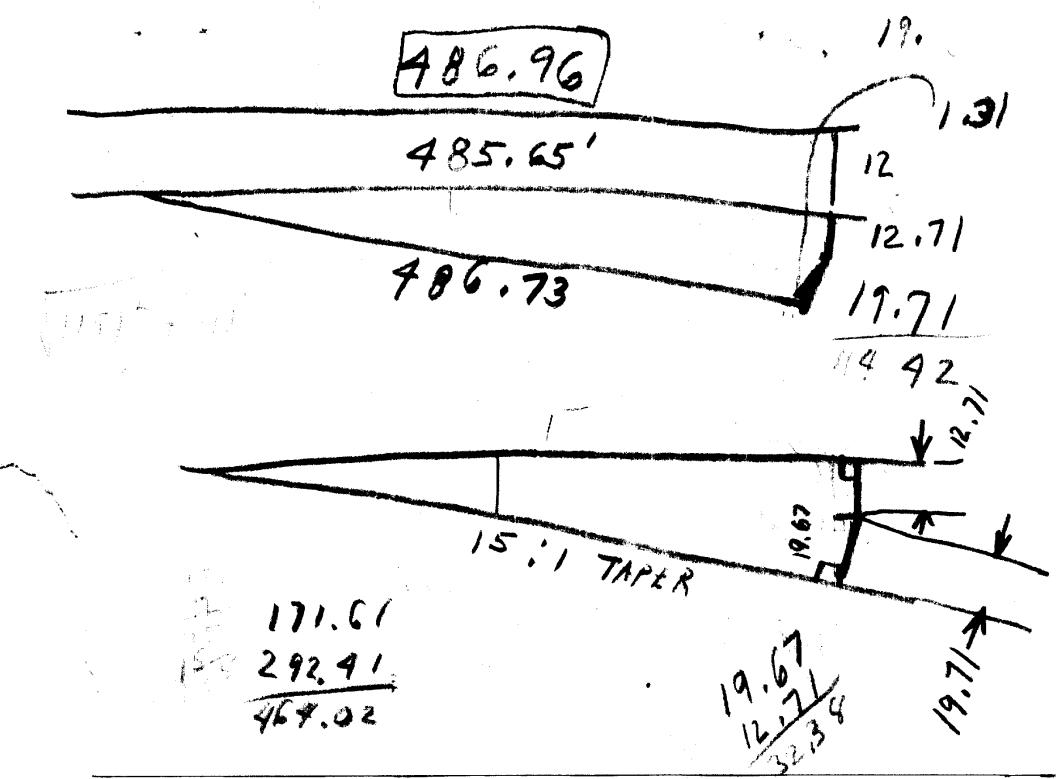
using anchor slab steel continuous through joint.

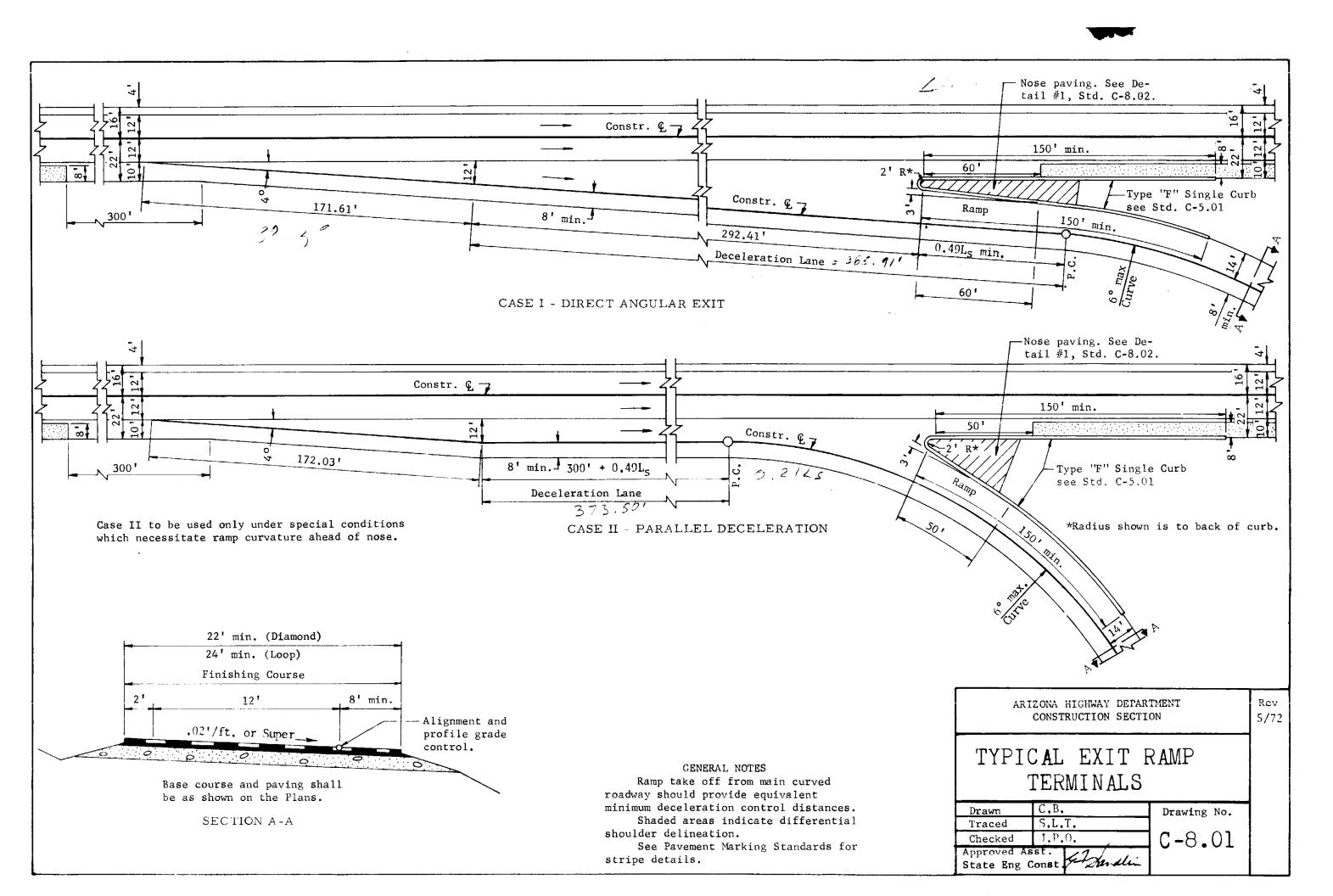
backfill material having a min. std Proctor density of 125#/cf and good to excellent shear resistance. Method "B" shall be used if Method "A" soil properties cannot be attained. optional anchorage system construction joints shall be 2'. 10 times bar diameter min. Bottom of trench shall be backfilled and compacted smooth and level to be free of rock and extraneous material and compacted to 95% Proctor. smooth troweled.

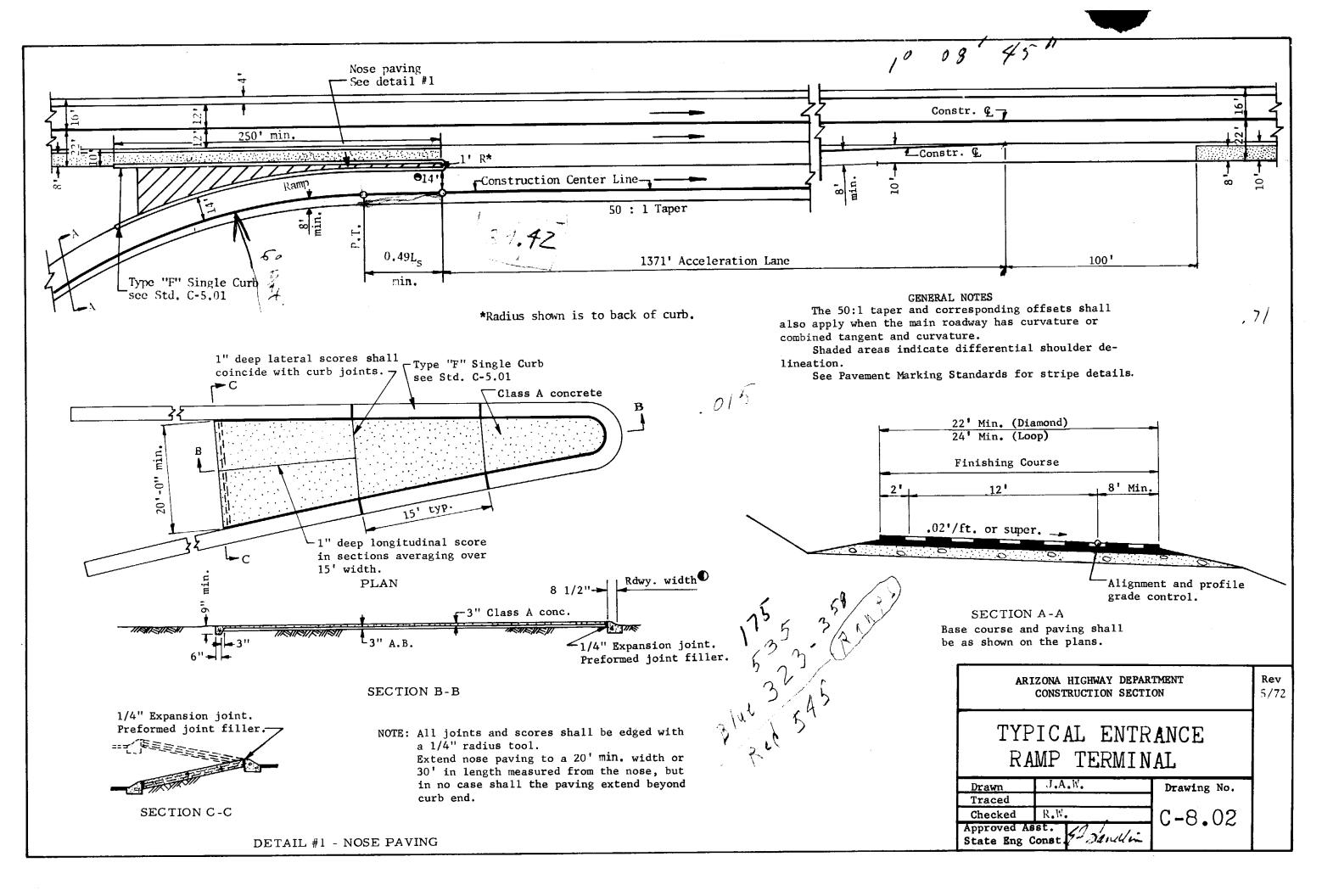


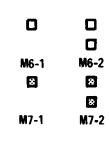


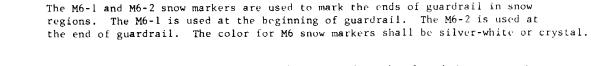
GENERAL NOTES







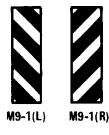




The M7-1 and M7-2 snow markers are used to mark the ends of curb in snow regions. The M7-1 is used to mark the beginning of curb. The M7-2 is used to mark the end of curb. The color for M7 snow markers shall be green.

The M8-1 and M8-2 delineators are used as guide markers to indicate roadway alignment, and are placed as follows:

- 1. For Interstate roadways and other roadways that meet freeway standards. M8-1 delineators are placed continuously on the right side except where fixed source lighting is in operation. M8-1 delineators may be used on the left side when such placement is necessary to clearly show the alignment.
- 2. For roadways that do not meet freeway standards, the M8-1 delineators are placed continuously on the right side except (a) where fixed source lighting is in operation and (b) along areas used for pull-offs or parking. On sharp right-hand curves M8-1 delineators are placed on the left side. Delineators are bi-directional when applied on the left side of sharp right-hand curves on two-way roadways.
- 3. M8-1 delineators are placed on through roadways at interchanges regardless of fixed source lighting. The crossroad through an interchange is normally delineated on the right side and within the limits of the right-of-way at rural interchanges and grade separations.
- 4. When an M8-1 delineator falls within a crossroad, driveway, parking area, etc., it is moved in either direction a distance not to exceed one-quarter of the normal spacing. If proper placement still cannot be obtained, the delineator is eliminated. M8-1 delineators are not located closer than one-quarter of the normal spacing before or beyond a hazard marker or milepost marker.
- 5. M8-2 delineators are placed on the right side of left-curving ramps and on acceleration and deceleration lanes. M8-2 delineators are placed on the left side of tangent and right-curving ramps where indicated on C-9.06.
- 6. On curves, the delineator spacing may be adjusted slightly so that a delineator falls on the P.C. and P.T. of the curve.



MQ_'

The M9-1 marker is used to mark the ends of obstructions such as narrow bridges. The marker is placed on each side of both ends of bridges on two-way roadways, and on each side of the approach end of bridges located on one-way roadways.



The M9-30(H) or M9-31(H) hazard marker is used to mark obstructions that are located within the roadway, such as exit terminal noses and channelization islands. Either device is applicable.



M9-30(¥)

M9-31(V)

The M9-30(V) or M9-31(V) hazard marker is mounted on or immediately in front of obstructions that are located within 2 feet of the pavement edge. These markers are not placed behind guardrail or embankment curb. Either device is applicable.



The F10-3 and D10-3 milepost markers are placed on the right side of the roadway facing approaching traffic. If they cannot be placed within 0.01 mile accuracy, they are ommitted. The F10-3 marker is used on freeways. The D10-3 is used on roadways other than freeways.

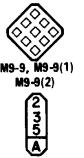
The M9-6(1) striping maintenance marker is used to mark the end of no-passing zones.

The M9-6(2) striping maintenance marker is used to mark the beginning of pavement striping at no-passing zones in effect for one direction of travel only.

The M9-6(3) striping maintenance marker is used to mark the beginning of pavement striping at no-passing zones in effect for both directions of travel.

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M9-8, M9-8(1) M9-8(2)



M9-10

0

M9-11

dead end frontage roads.

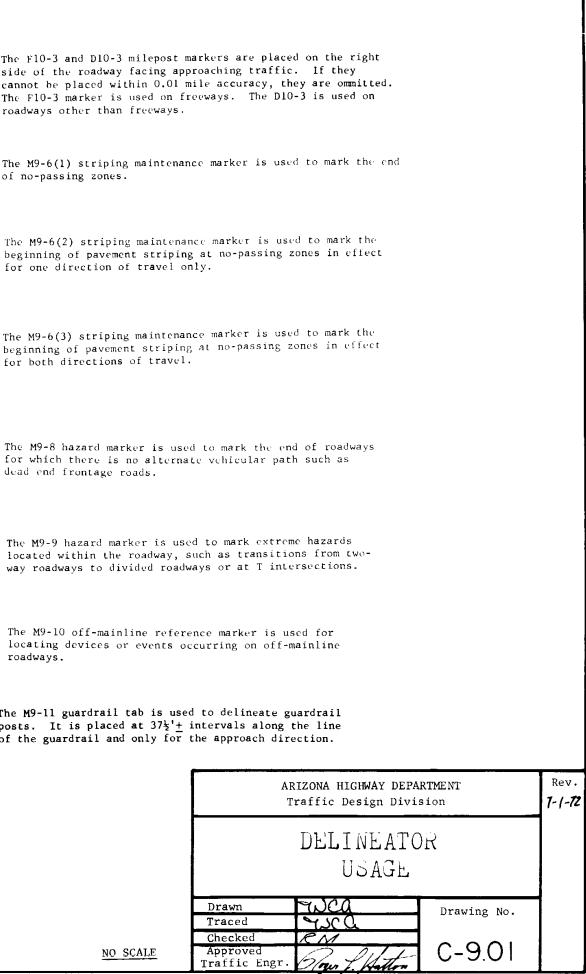
The M9-9 hazard marker is used to mark extreme hazards located within the roadway, such as transitions from twoway roadways to divided roadways or at T intersections.

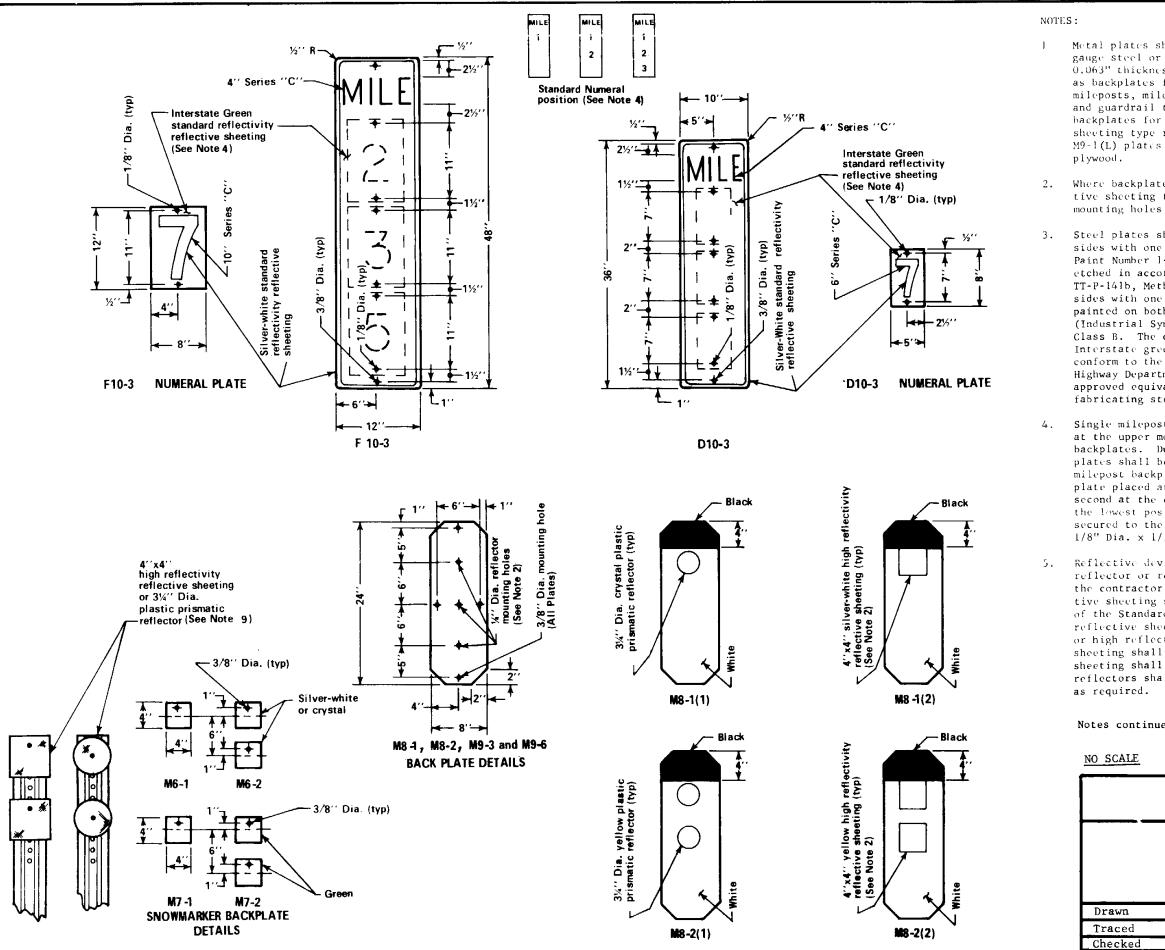
The M9-10 off-mainline reference marker is used for locating devices or events occurring on off-mainline roadways.

The M9-11 guardrail tab is used to delineate guardrail posts. It is placed at $37\frac{1}{2}$ + intervals along the line of the guardrail and only for the approach direction.

NO SCALE

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Drawn	
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Checked	
Approve	
Traffic	Eng



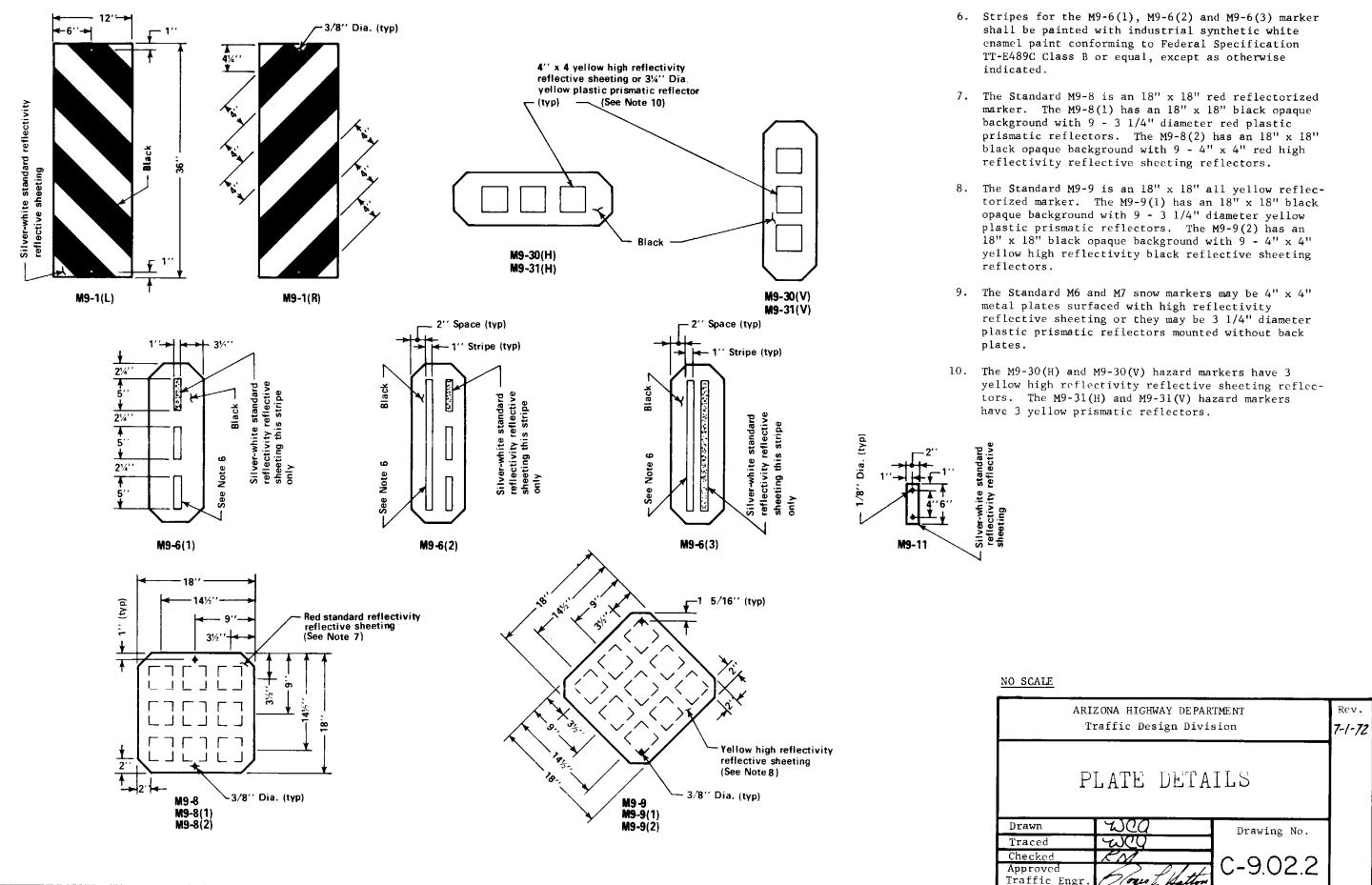


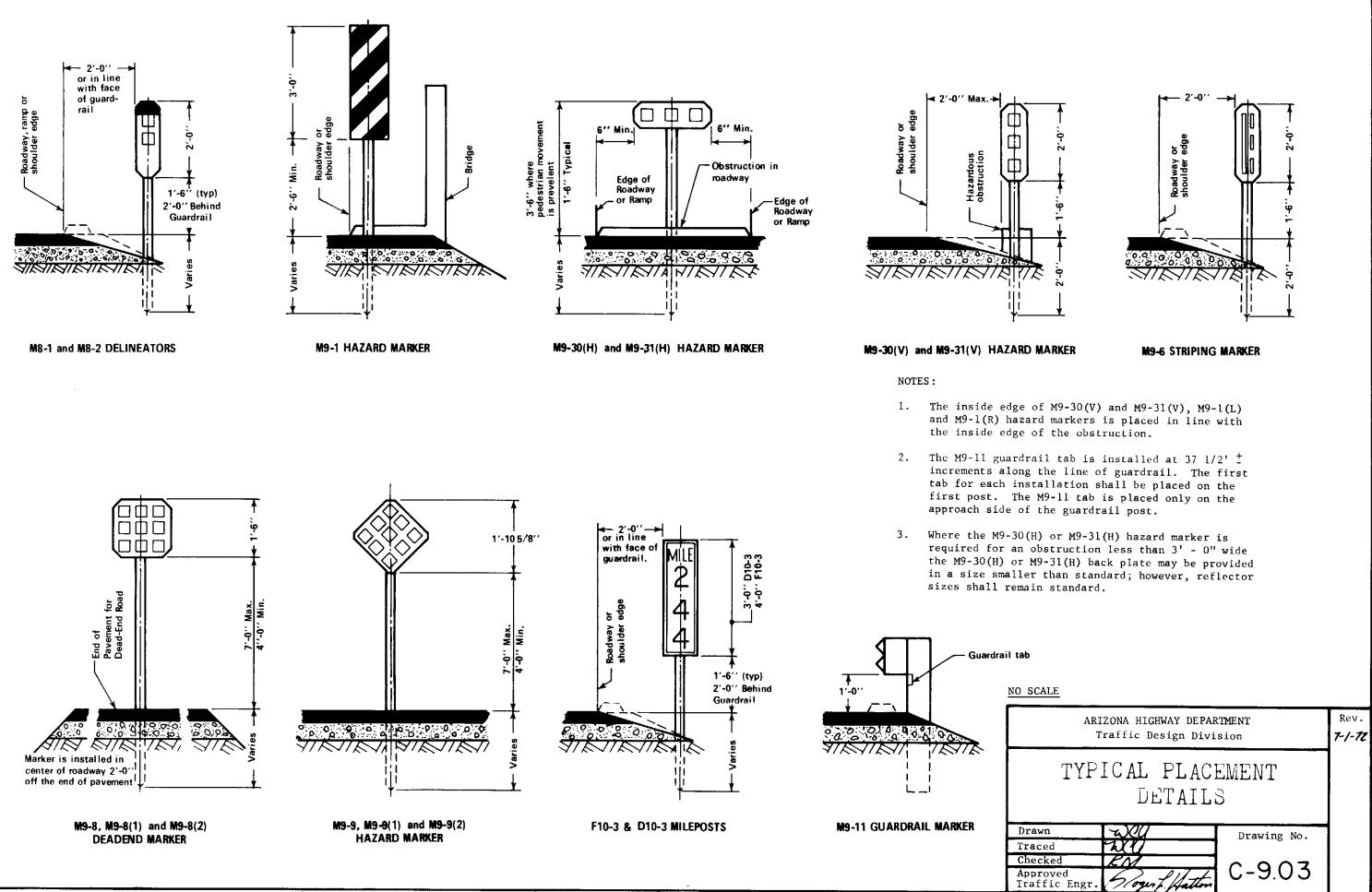
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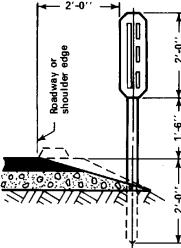
- 2. Where backplates are furnished with the reflective sheeting type reflector, the reflector mounting holes shall not be provided
- sides with one Paint Number 1 etched in acco TT-P-141b, Meth sides with one painted on bot (Industrial Sy Class B. The Interstate gre conform to the Highway Departm approved equiva fabricating sto
- Single milepos at the upper mo backplates. D plates shall b milepost backp plate placed a second at the the lowest pos secured to the 1/8" Dia. x 1/.
- Reflective dev: reflector or r the contractor tive sheeting of the Standar reflective she or high reflec sheeting shall sheeting shall reflectors sha as required.
 - Notes continue

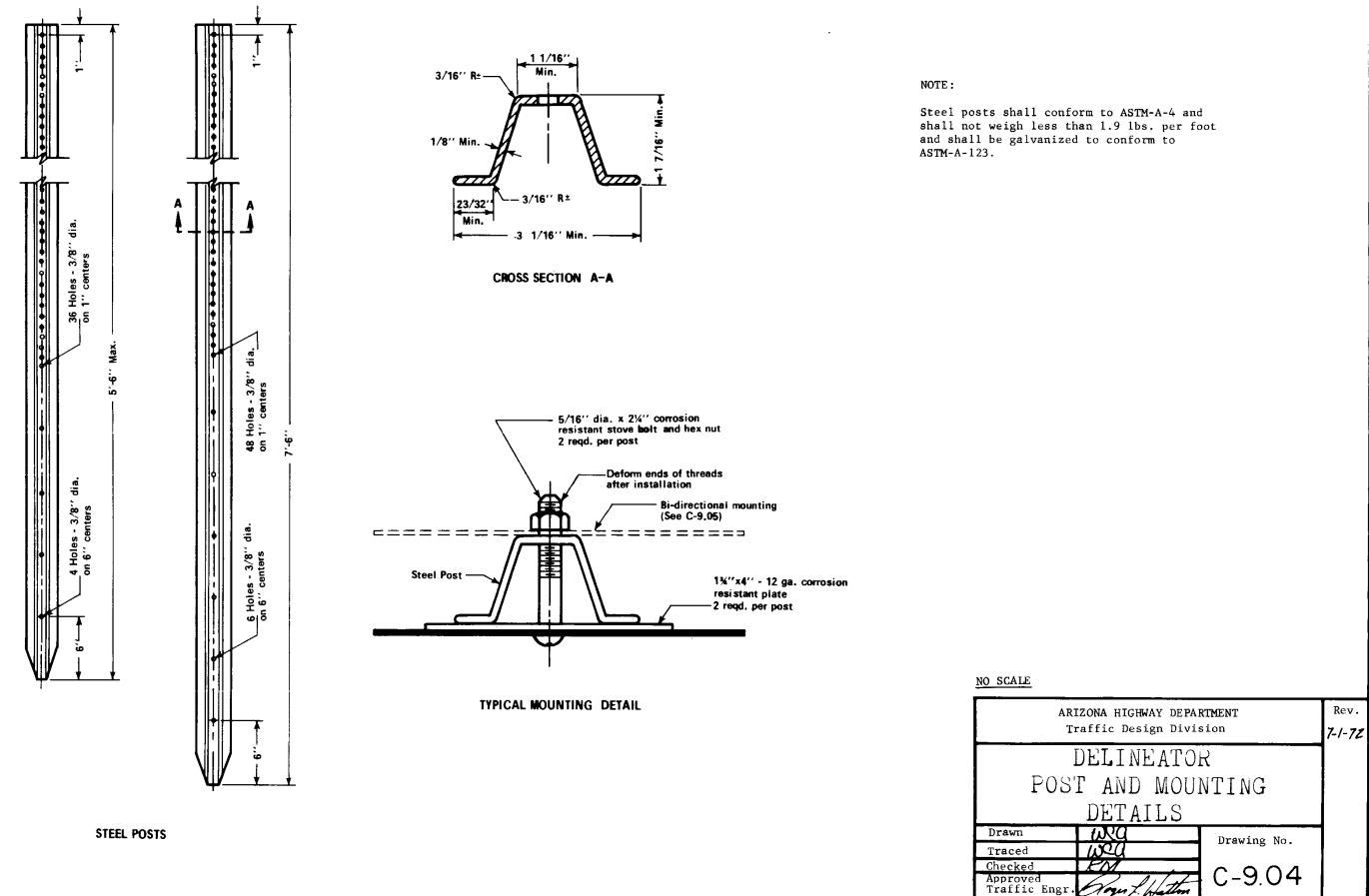
onarr not of providen.	
hall be prime coated on both coat of Paint Number 1-A or -B. Aluminum plates shall be rdance with Federal Specification	
hod 209.1, prime coated on both coat of Paint Number 1-D, then h sides with Paint Number 16 nthetic Enamel). The paint shall be color shall be white, black or	
en, as specified. Paint shall current edition of the Arizona ment Standard Specifications. An alent specification may be used in cel and aluminum plates.	
t numeral plates shall be mounted ost position on the milepost bual and triple milepost numeral be positioned vertically on the plates with the first numeral t the uppermost position, the center position and the third at ition. Numeral plates shall be milepost backplate by means of 2" long blind rivets.	
rices shall be either plastic prismatic reflective sheeting, at the option of r. Prismatic reflectors and reflec- shall conform to the requirements of Specifications. Silver-white eting shall be either standard reflectivi tivity as required. Yellow and green be high reflectivity. Red reflective be standard reflectivity. Prismatic 11 be yellow, crystal, red or green	ty
ed on C-9.02.2	
	Rev. <i>1-1-12</i>
ARIZONA HIGHWAY DEPARTMENT Traffic Design Division PLATE DETAILS	Rev. 7-1-12
Traffic Design Division	Rev. 7-1-72

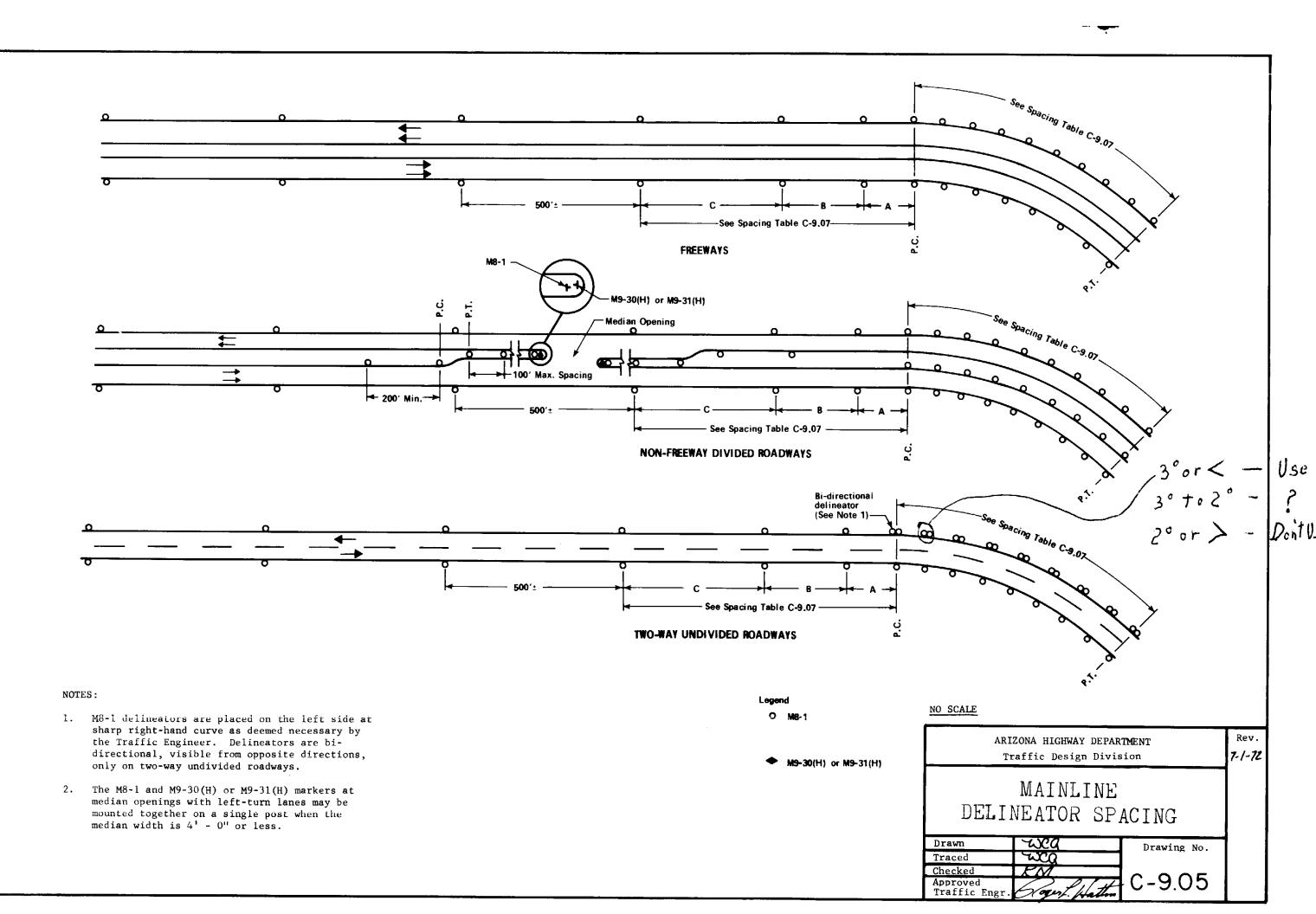
Metal plates shall be fabricated from either 16 gauge steel or from 3003 H16 aluminum alloy of 0.063" thickness. Metal plates shall be used as backplates for delineators, hazard markers mileposts, milepost numeral plates, striping markers and guardrail tabs. Metal plates shall be used as backplates for snow markers when the reflective sheeting type reflector is furnished. M9-1(R) and M9-1(L) plates may be fabricated from sign grade

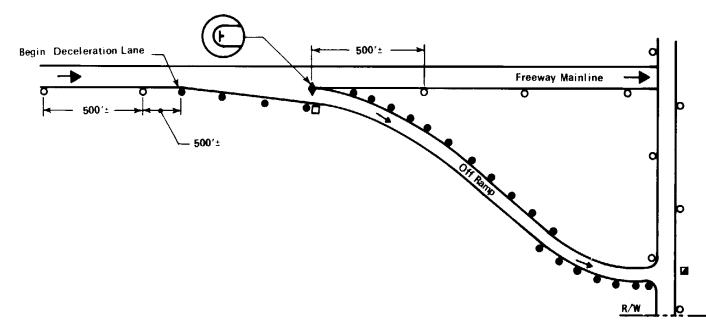


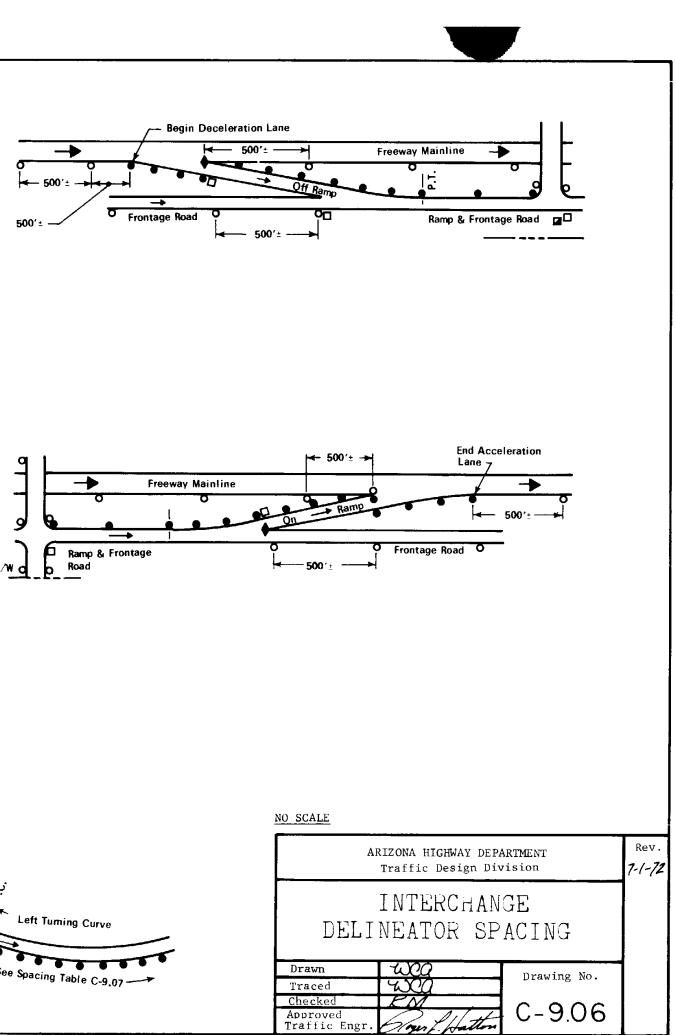


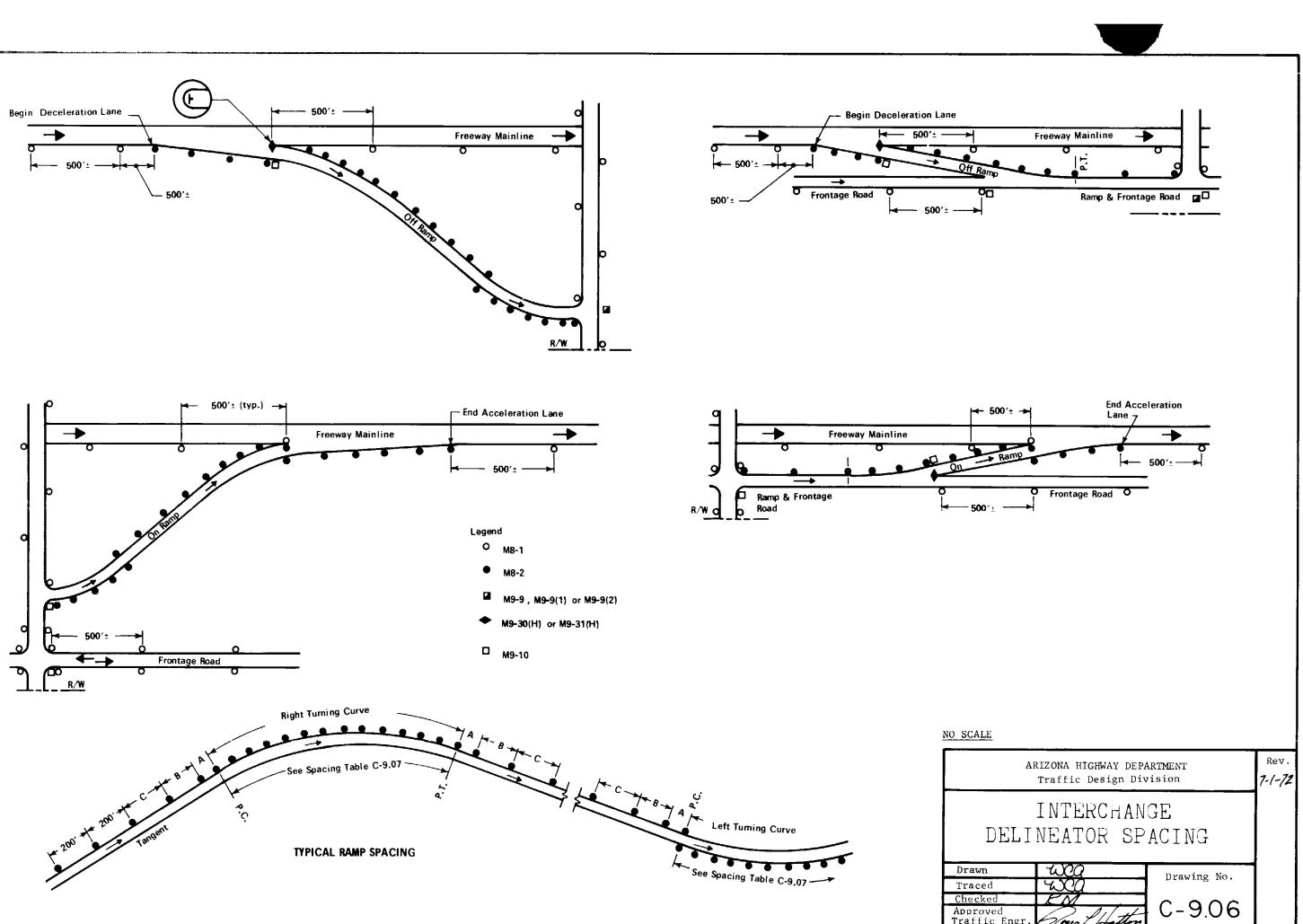








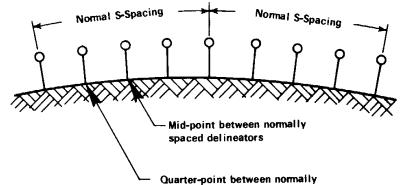




SPACING TABLE Spacing on Space in Advance and Beyond

Degree of	Spacing on Curve in	Curve in Feet			
Curve	Feet (S)	A	В	С	
$0^{\circ}-0'$ to $0^{\circ}-30'$ $0^{\circ}-45'$ $1^{\circ}-0'$ $1^{\circ}-15'$ $1^{\circ}-30'$ $1^{\circ}-45'$ $2^{\circ}-0'$ $3^{\circ}-0'$ to $5^{\circ}-0'$ $6^{\circ}-0'$ to $10^{\circ}-0'$ $11^{\circ}-0'$ to $17^{\circ}-0'$ $18^{\circ}-0'$ to $34^{\circ}-0'$ $35^{\circ}-0'$ and Greater	500 450 400 350 300 250 200 150 100 75 50 25	$500 \\ 500 \\ 500 \\ 500 \\ 450 \\360 \\270 \\ 180 \\ 135 \\ 90 \\ 45$	500 500 500 500 500 500 450 300 225 	500 500 500 500 500 500 500 500 450 	
	1				

Important: Maximum spacing for ramp delineation is 200 feet (broken line). Maximum through-lane spacing is 528 feet. Necessary field adjustments in spacing shall be made by the Engineer.

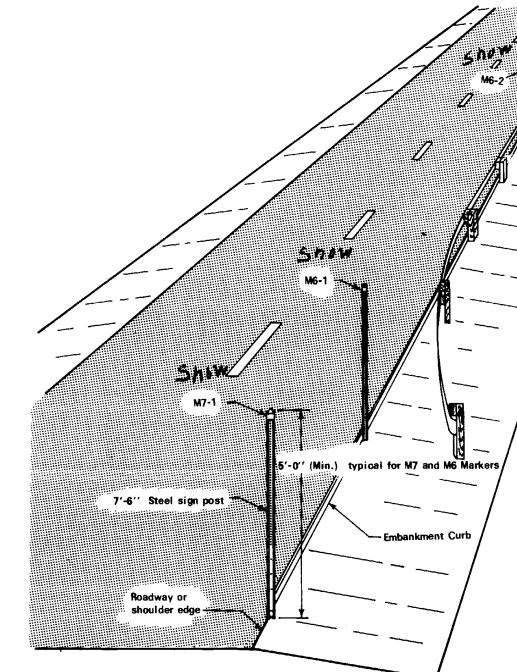


spaced delineators

SPACING PROCEDURE FOR HORIZONTAL AND (CREST) VERTICAL CURVES (VERTICAL CURVE SHOWN)

NOTE :

There shall be a minimum of 3 delineators continuously visible on horizontal curves and the crest of vertical curves. When 3 delineators are not visible, install additional delineators at the midpoints between the normally spaced delineators. If 3 delineators are still not visible, install additional delineators at the quarter points or smaller even increments between the normally spaced delineators until 3 delineators become continuously visible.



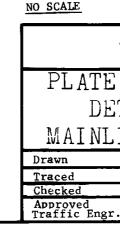
NO SCALE

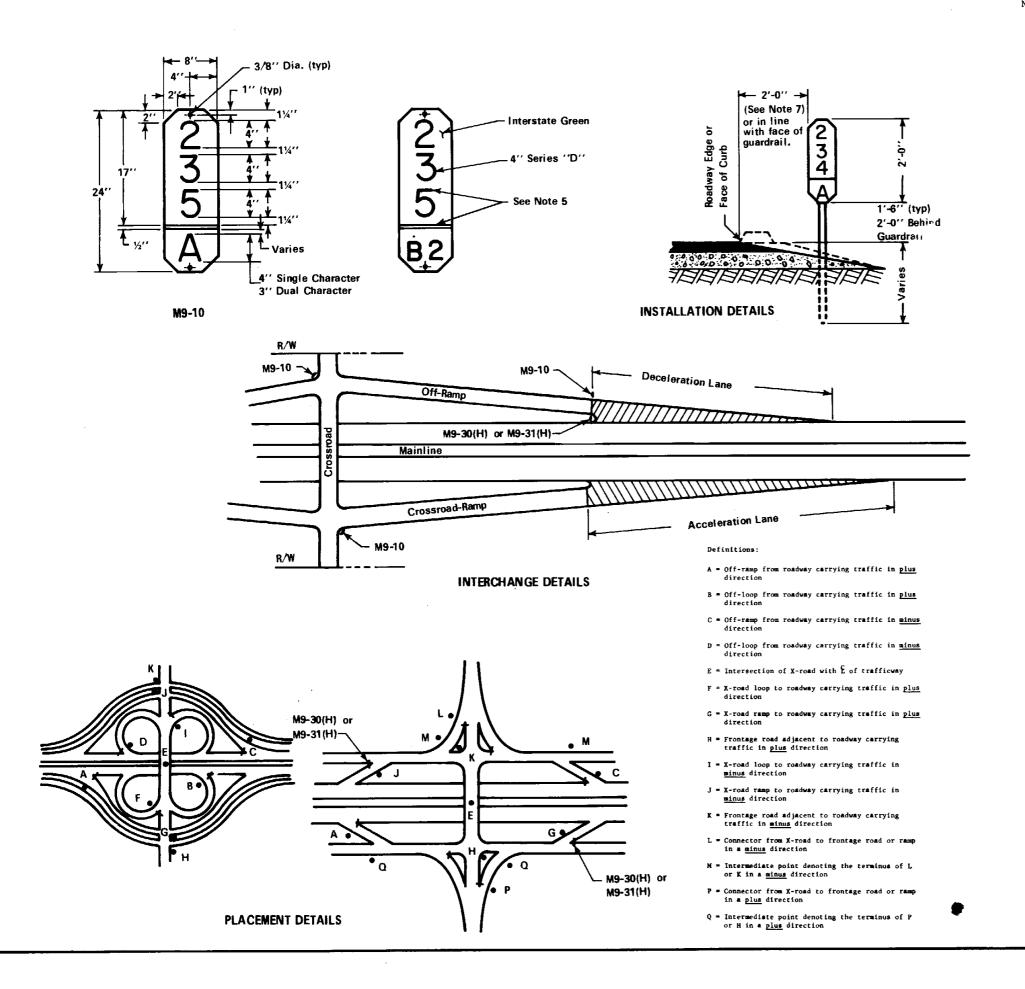


5 nov Remo Elev. 3 to 4000'- No 4000' to 5000'- 7 Over 5000'- Yo	o > Chec	k with Dist
NOTE: The M6-1 marker is used only at the beginning of guardrail. The M6-2 is use only at the end of guardrail. The M7-1 marker is used only at the beginning of curb. The M7-2 is used onl at the end of curb.		
ARIZONA HIGHWAY DEPARTMENT Traffic Design Division DELINEATOR PACING TABLE AND W MARKER PLACEMENT	Rev . 7-1-72	
$\frac{100}{100}$ Drawing No.		

NOTES :

- the off-ramp.
- M9-30(H) or M9-31(H) hazard marker.
- or M9-31(H) hazard marker.
- for Road and Bridge Construction.
- road and mainline.
- oriented parallel to the roadway.
- - road reference marker.





1. Off-mainline reference markers installed on crossroad ramps shall be located as close as practicable to the crossroad and oriented such that they can be read from either direction on the crossroad and, where possible,

2. For off-ramps, loop-ramps and crossroad loops the offmainline reference marker shall be located on the right side of the ramp or loop and directly across from the

3. Where crossroad ramps divert from frontage roads, the off-mainline reference marker shall be located on the left side of the ramp, directly across from the M9-30(H)

4. Where two interchange crossroads or other duplicated conditions are located within a single mile reference, as described in the current edition of the Log of the State Highway System, the last line of the off-mainline reference marker shall carry two characters. The first character is a <u>letter</u> which describes the type of location within the interchange. The second character is a number which describes the sequence (in an increasing milepost direction) of the duplicated condition such as on-or off-ramp, etc.

5. Reflective sheeting for the characters and divider on the off-mainline reference marker shall be silverwhite in color and shall conform to the current edition of the Arizona Highway Department Standard Specifications

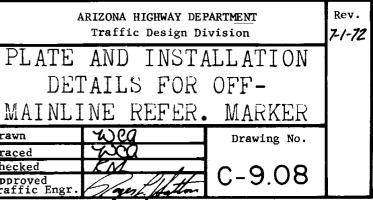
6. Off-mainline reference markers shall not be installed for the "E" location at the intersection of the cross-

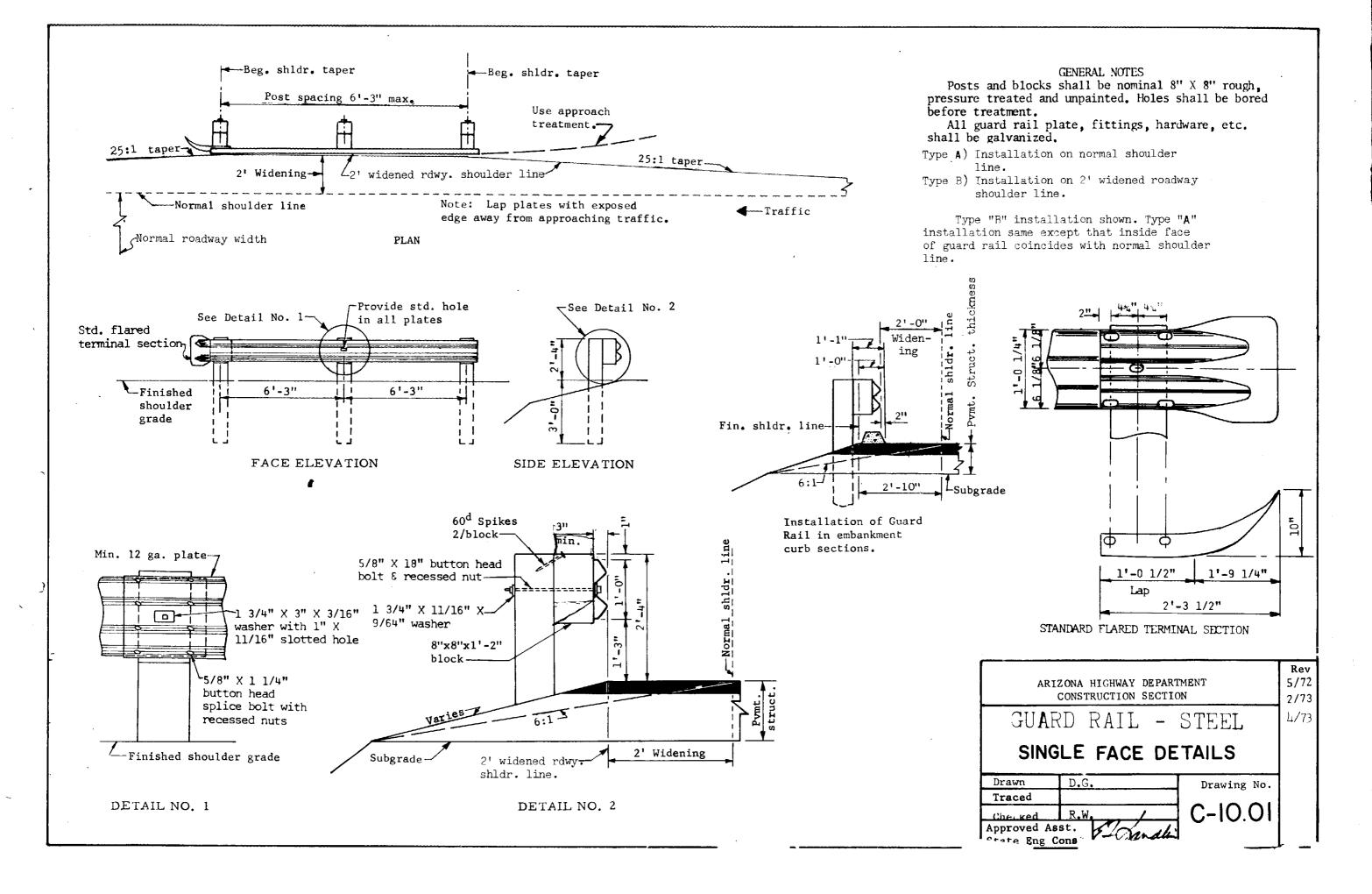
7. Where a delineator and an off-mainline reference marker are required at a single location, omit the delineator. Markers installed at off-ramp gore point shall be

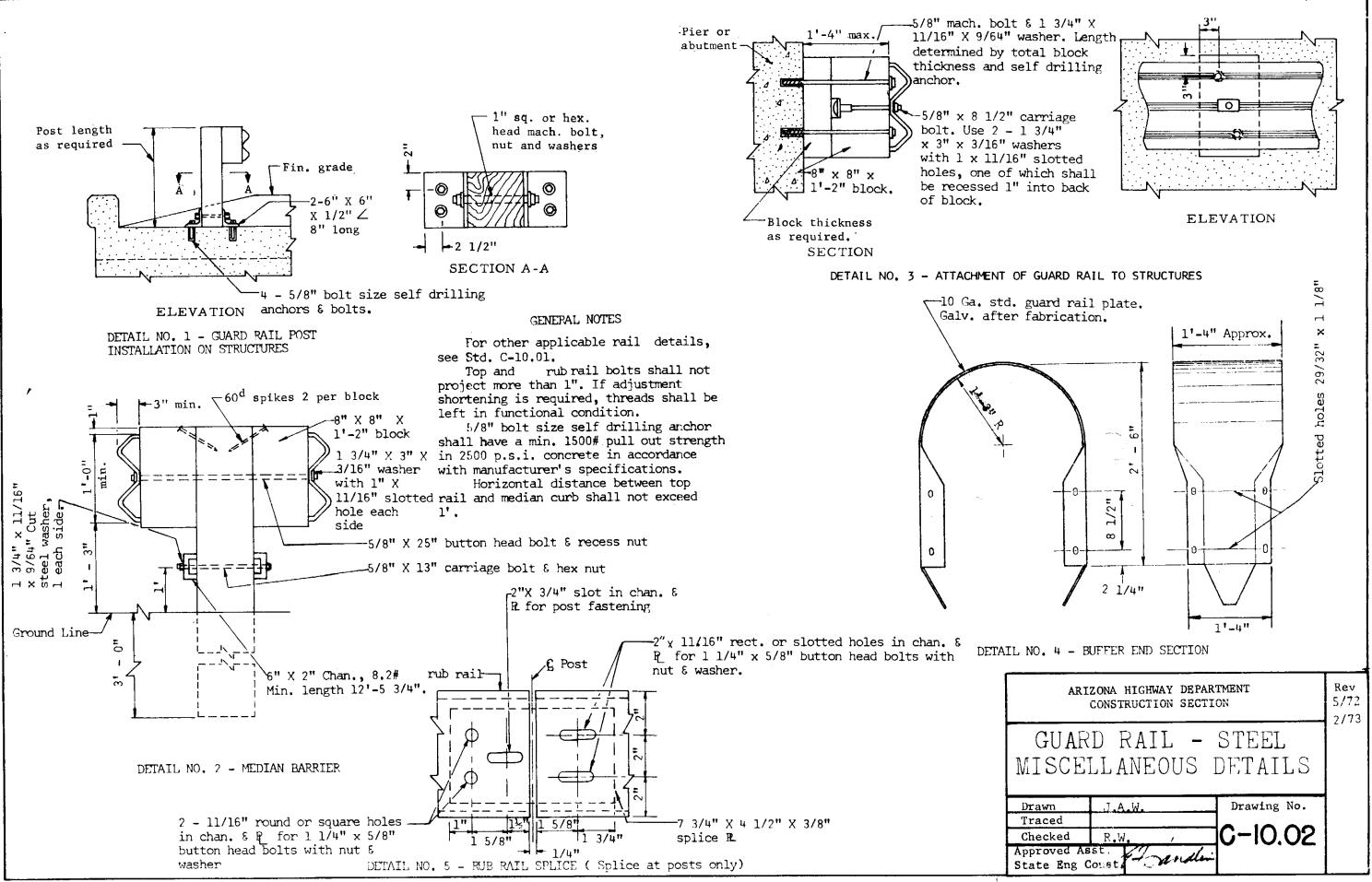
8. Where an off-ramp (slip type) has little or no length from the mainline to where it merges with the frontage road, a reference marker should be placed at the merging point on the frontage road which will serve as the beginning point for the combination ramp/frontage road to its intersection with the crossroad.

Slip type on-ramp having little or no length will not be referenced but will be identified with its frontage

9. Situations not covered by these standards shall be as prescribed by the Traffic Engineering Design Division or the Safety Projects Division. Where the presence of a structure or unusual terrain prevent the placement of a marker as directed, the installer may use his own judgment in placing it where it will be most effective. He may also make back-to-back installations of a marker if it will improve its usefulness.







Standard flared terminal section.... See Std. C-10.01

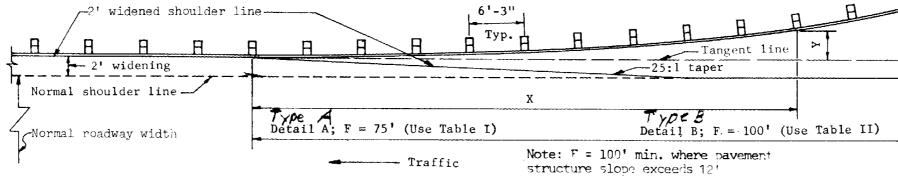


TABLE I

t		Y (1	feet)	
X		O W		
L	3'-0"	4'-0"	5'-0"	6'-0"
12'-6"	0.08	0.11	0.14	0.17
25'-0"	0.33	0.44	0.55	0.67
37'-6"	0.75	1.00	1.25	1.50
50'-0"	1.33	1.78	2.22	2.67
62'-6"'	2.08	2.78	3.42	4.11
75'-0"	3.00	4.00	5.00	6.00

TABLE II

	r [:]		Y (Feet	1		
Х			I (Feet O₩	/		
	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"
12'-6"	0.08	0.09	0.11	0.12	0.14	0.16
25'-0"	0.31	0.37	0.44	0.50	0.56	0.62
37'-6"	0.70	0.84	0.99	1.13	1.27	1.41
50 '- 0"	1.25	1.50	1.75	2.00	2.25	2.50
62'-6"	1.90	2.28	2.66	3.01	3.42	3.91
75'-0."	2.81	3.39	3.94	4.50	5.06	5.62
87 '- 6''	3.81	4.57	5.34	6.10	6.86	7.66
100'-0"	5.00	6.00	7.00	8.00	9.00	10.00

GENERAL NOTES

When the value of W and/or F is different than values shown in the tables, use the formula to compute applicable Y values.

Where necessary, dimension F may be in-creased to provide better alignment and grade.

- Type A) Installation on normal shoulder line.
- Type B) Installation on 2' widened roadway shoulder line.

Type "B" installation shown. Type "A" installation same except that inside face of of guard rail coincides with normal shoulder line.

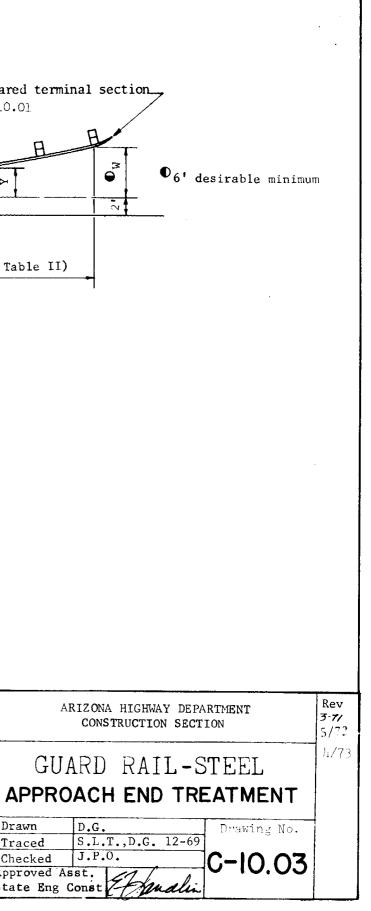
- Y = (W) X^2/F^2 = Offset from Tangent line to guard rail.
- W = Distance between Tangent line and desired location of end of guard rail.
- F = Length of flared guard rail.
- X = Distance from beginning of parabolic flare.

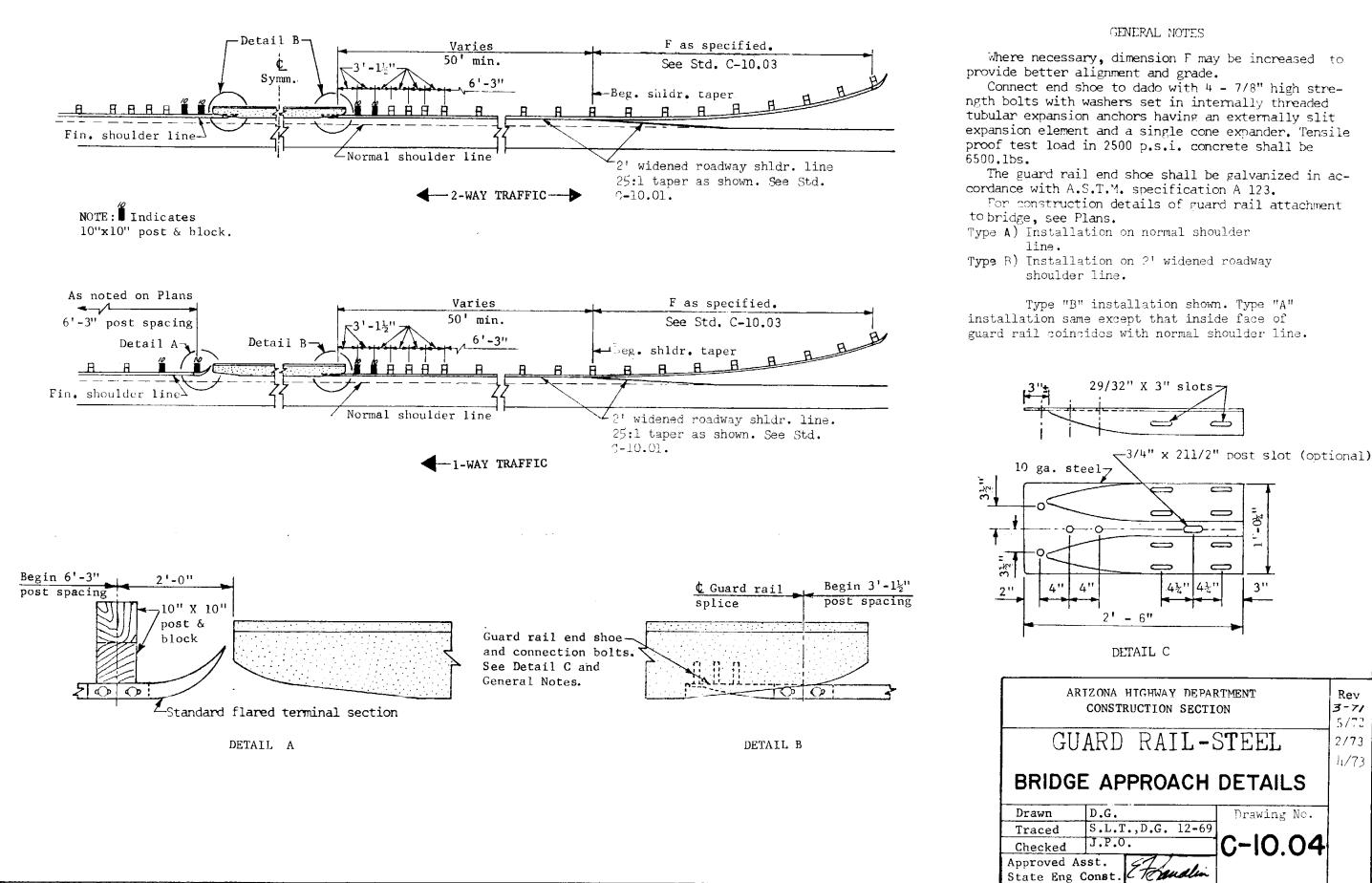
indicates the preferred distance

ARIZ
C

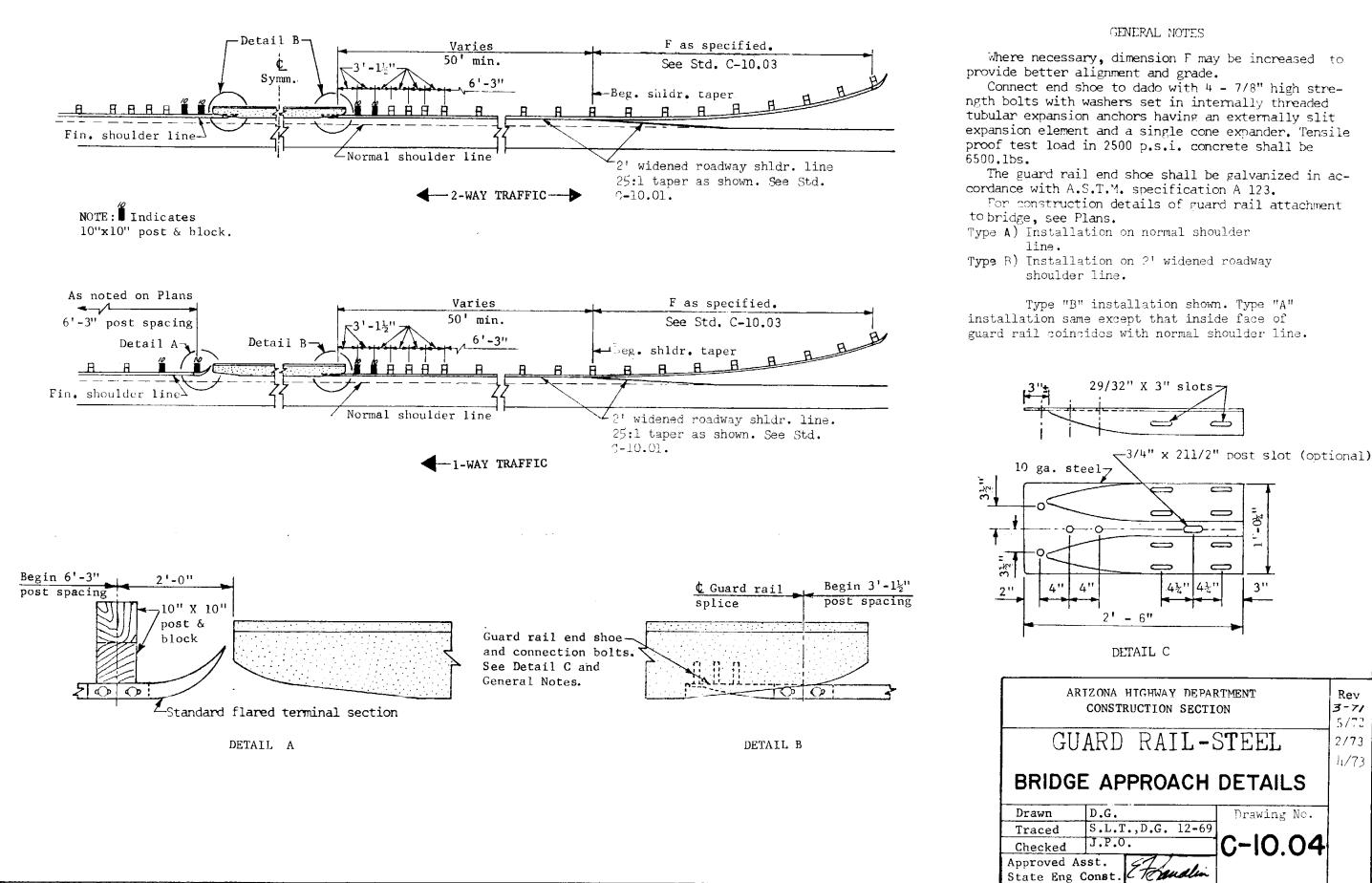
Drawn Traced Checked Approved Asst. State Eng Const



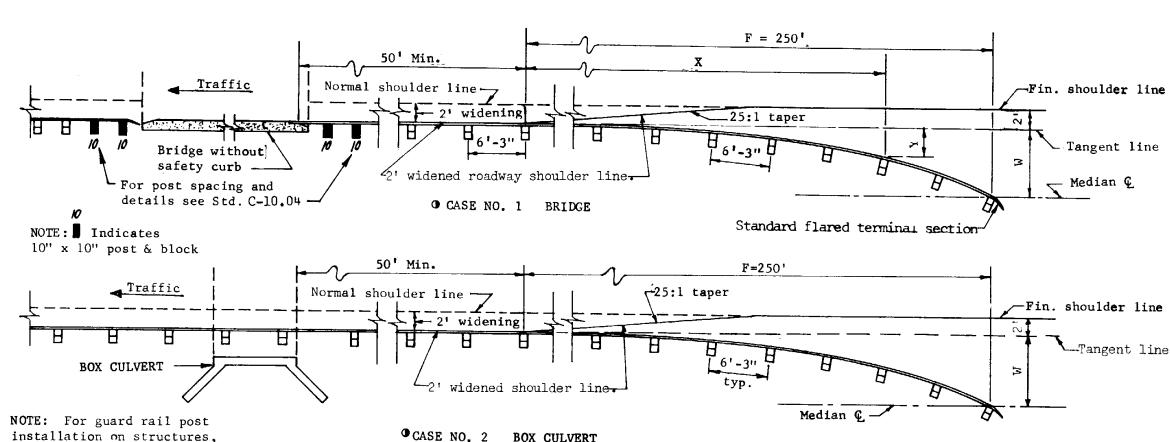




-3/4" x 211/2" post slot (optional)



-3/4" x 211/2" post slot (optional)



see Std. C-10.02

• CASE NO. 2 BOX CULVERT

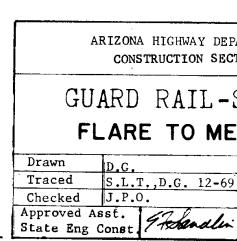
			Y(Feet)		
Х			W		
	26'	30'	34'	38'	42'
12'-6"	.065	.075	.085	.095	.105
25'-0"	.260	.300	.340	.38	.42
37'-6"	.585	.675	765	.86	.95
50 '- 0''	1.040	1.200	1.360	1.52	1.68
62'-6"	1.625	1.875	2.125	2.38	2.63
75'-0"	2.340	2.700	3.060	3.42	3.78
87'-6"	3.185	3.675	4.165	4.66	5.15
100'-0"	4.16	4.800	5.440	6.08	6.72
112'-6"	5.265	6.075	6.885	7.70	8.51
125'-0"	6.500	7.500	8.500	9.50	10.50
137'-6"	7.865	9.075	10.285	11.50	12.71
150'-0"	9.360	10,800	12.240	13.68	15.12
162'-6"	10.985	12.675	14.365	16.06	17.75
175'-0"	12.740	14.700	16.660	18.62	20.58
187 '-6''	14.625	16.875	19.125	21.38	23.63
200'-0"	16.640	19.200	21.760	24.32	26.88
212'-6"	18.785	21.675	24.565	27.46	30.35
225'-0"	21.060	24.300	27.540	30.78	34.02
237'-6"	23.465	27.075	30.685	34.28	37.88
250'-0"	26.00	30.00	34.00	38.00	42.00

• One way roadway shown. For two way roadway, use symm. guard rail flare and fixed dado attachment at trailing, end of bridge.

GENERAL NOTES When the value of W and/or F is different than values shown in the table, use the formula to compute the applicable Y values. For construction details of guard rail attachment to bridge, see Std. C-10.04 and Plans. Where necessary. dimension F may be increased to provide better alignment and grade. Type A) Installation on normal shoulder line. Type B) Installation on 2' widened roadway shoulder line. Type "B" installation shown. Type "A"

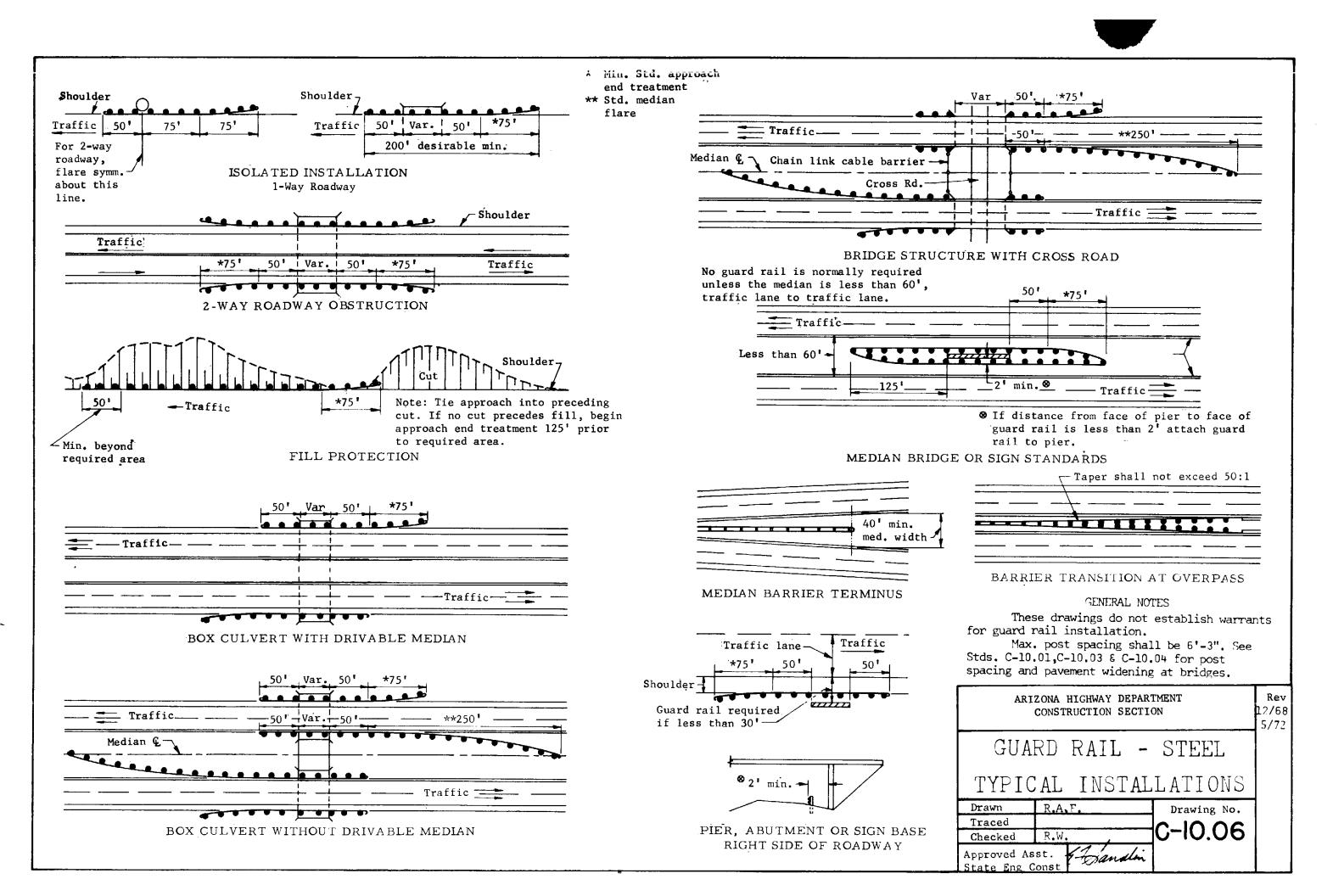
 $Y = (W)X^2/F^2 = Offset from Tangent line to guard rail.$ W = Distance between Tangent line and median center line. installation same except that inside face of F = Length of flared portion of guard rail.

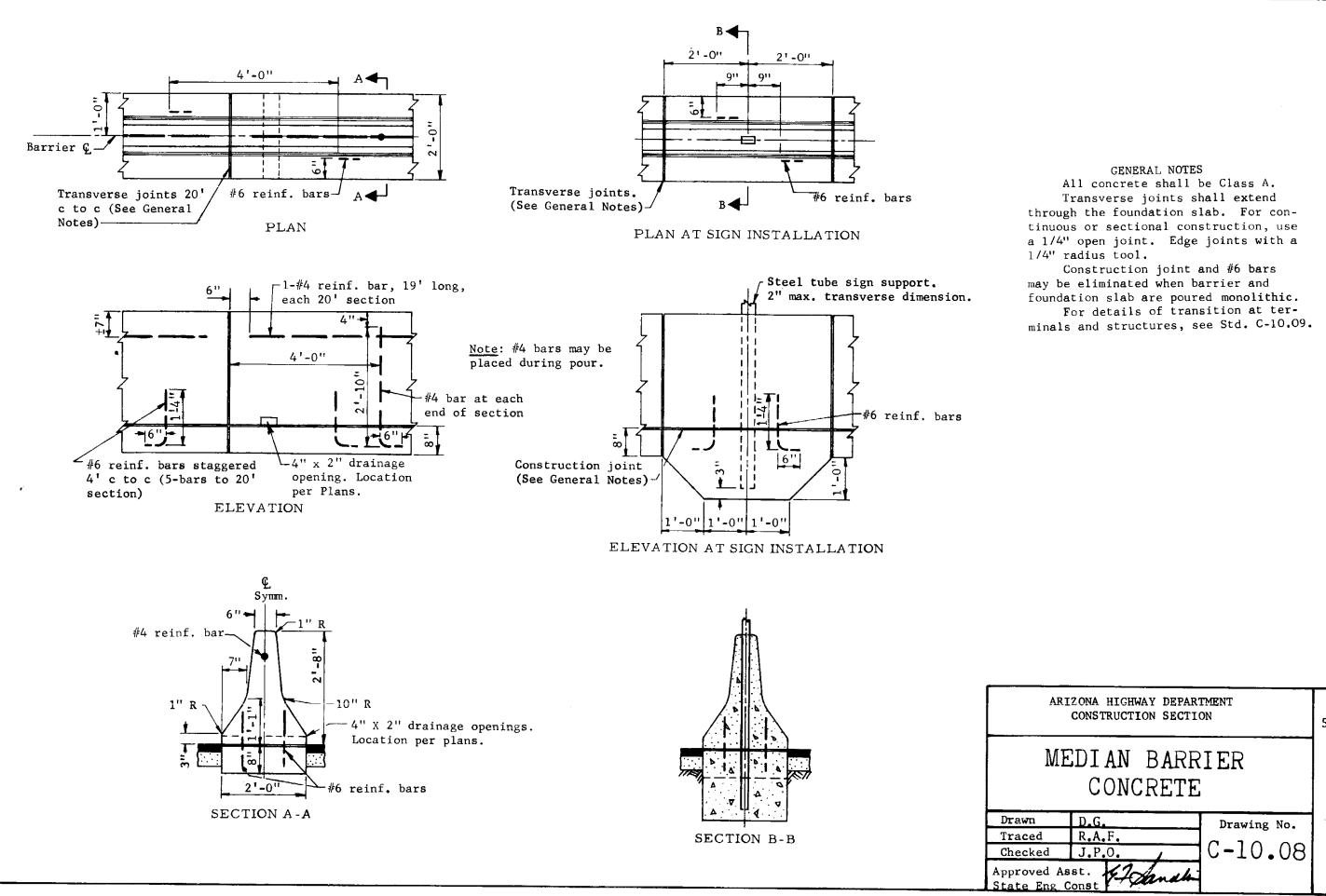
X = Distance from beginning of parabolic flare to any 12'-6" multiple of parabolic flare.



guard rail coincides with normal shoulder line.

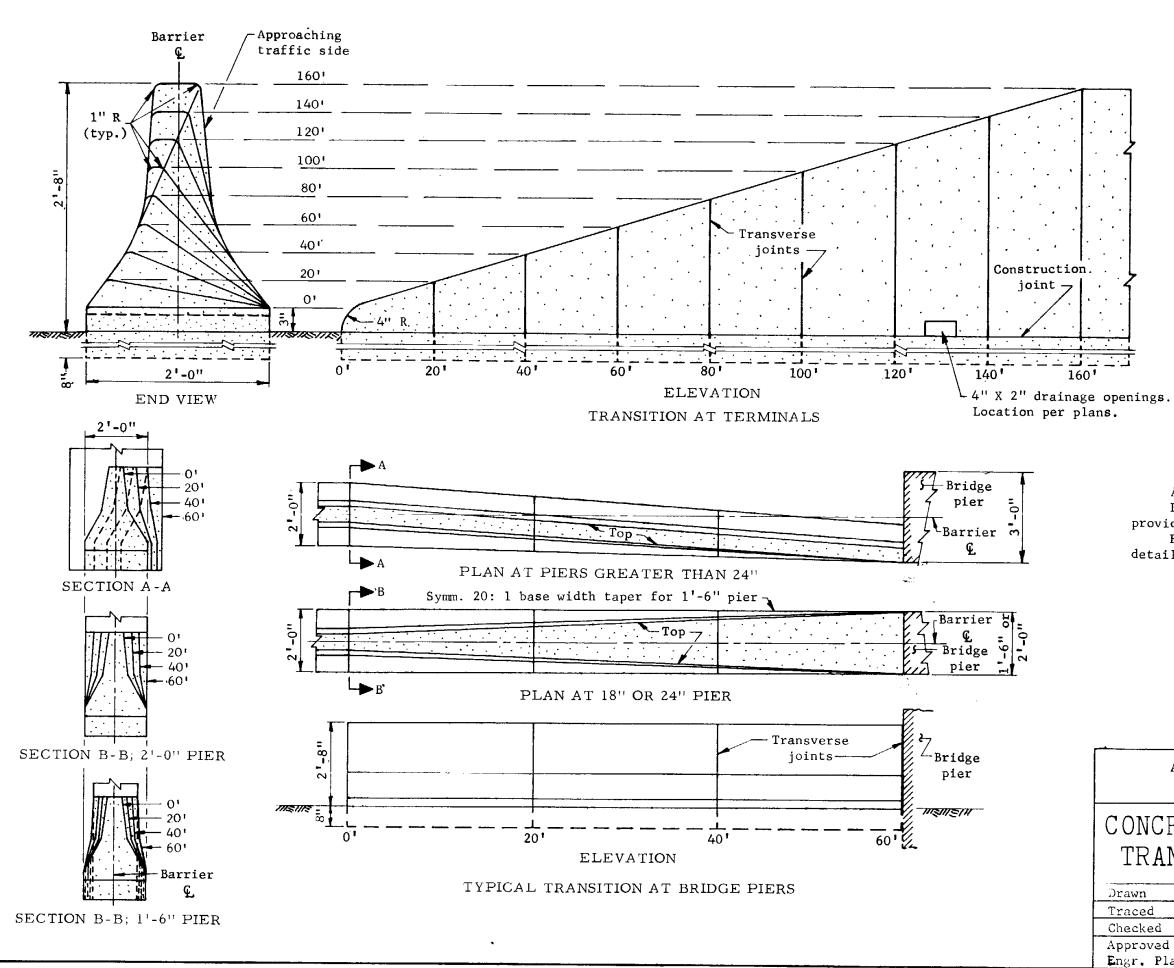
ARIZONA HIGHWAY DEPARTMENT Rev CONSTRUCTION SECTION 3-71 5/72 GUARD RAIL-STEEL 2/73 4/73 FLARE TO MEDIAN Drawing No. D.G. S.L.T., D.G. 12-69 C-10.05 J.P.O.





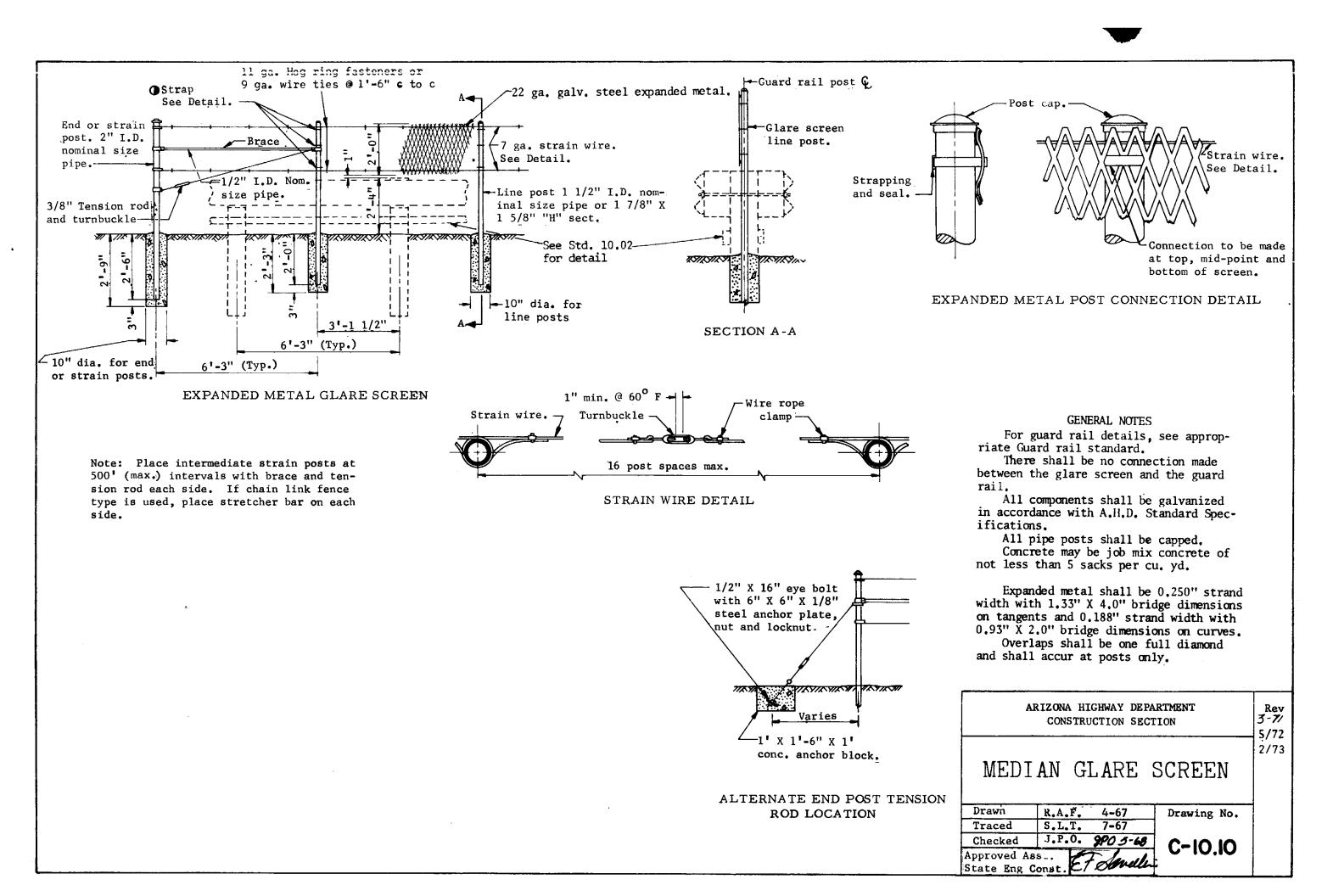
RIZONA	HIGHWAY	DEPARTMENT
CONSI	RUCTION	SECTION

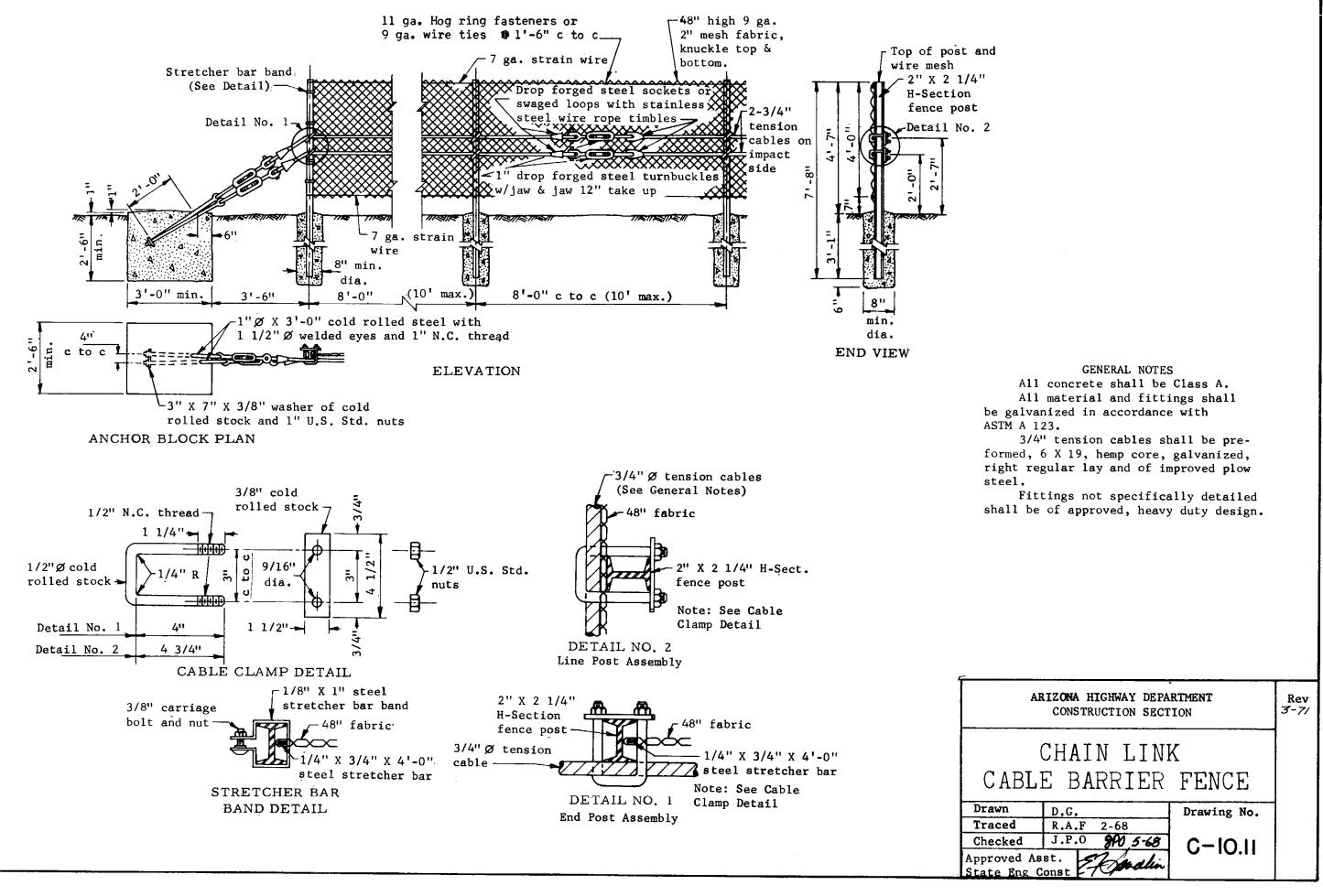
Rev 5/72

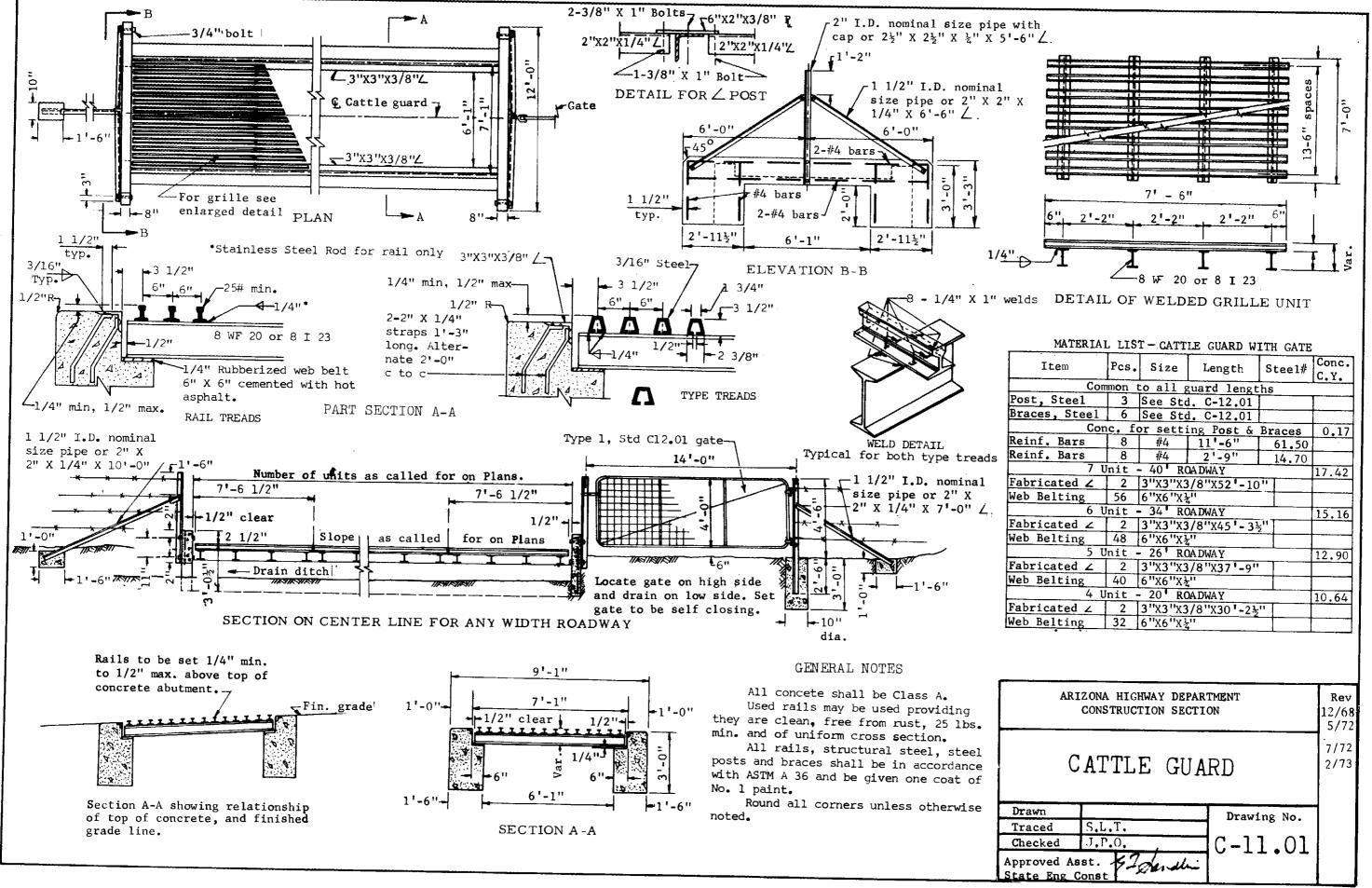


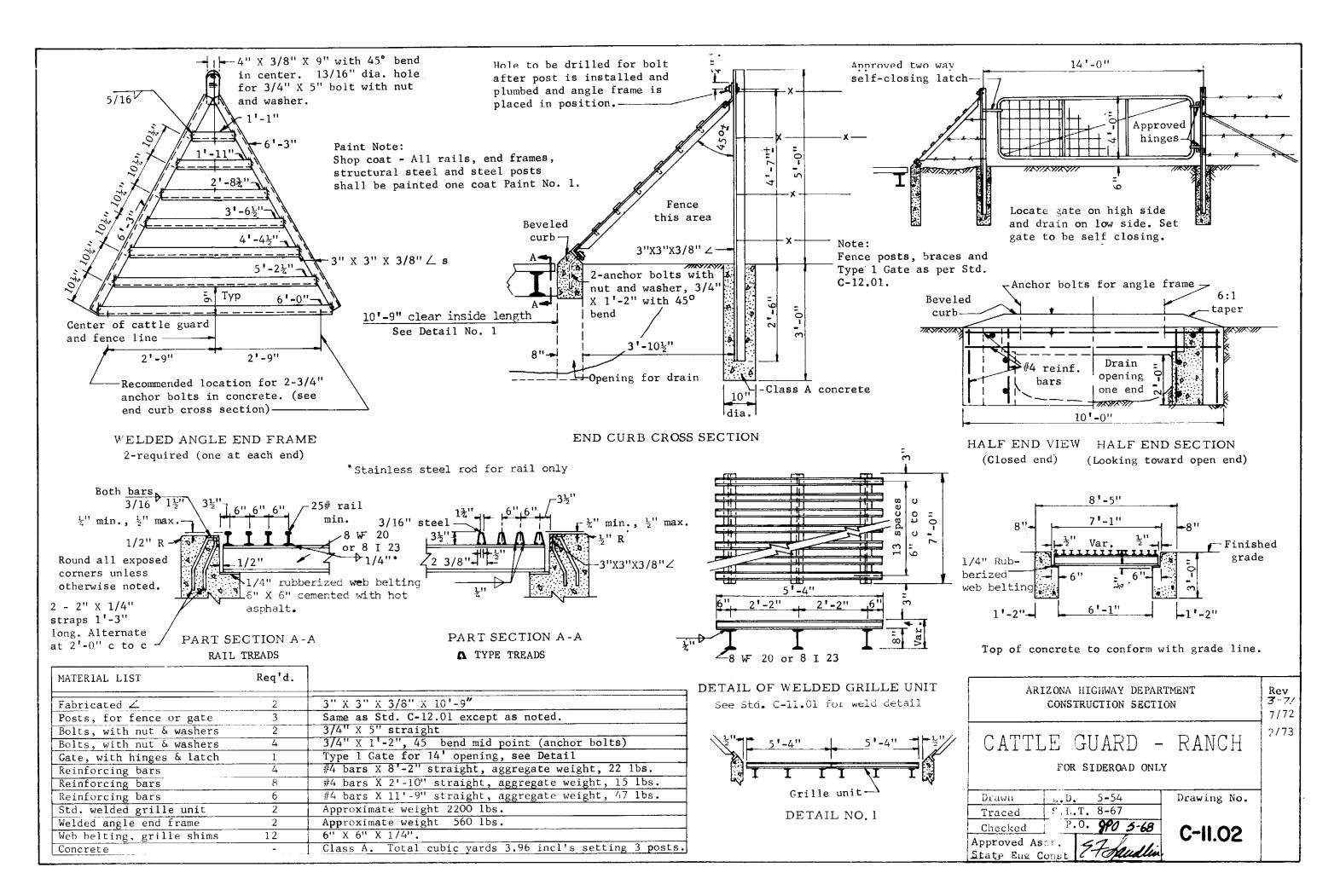
ARIZONA HIGHWAY DEPA PLANS DIVISION		Rev
CRETE MED. H ANSITION DET	······································	
D.G. 7/67 R.A.F. 8/67	Drawing No.	
d J.P.O. 970 5-68 ed Plans Wheider ber 5-68	C-10.09	

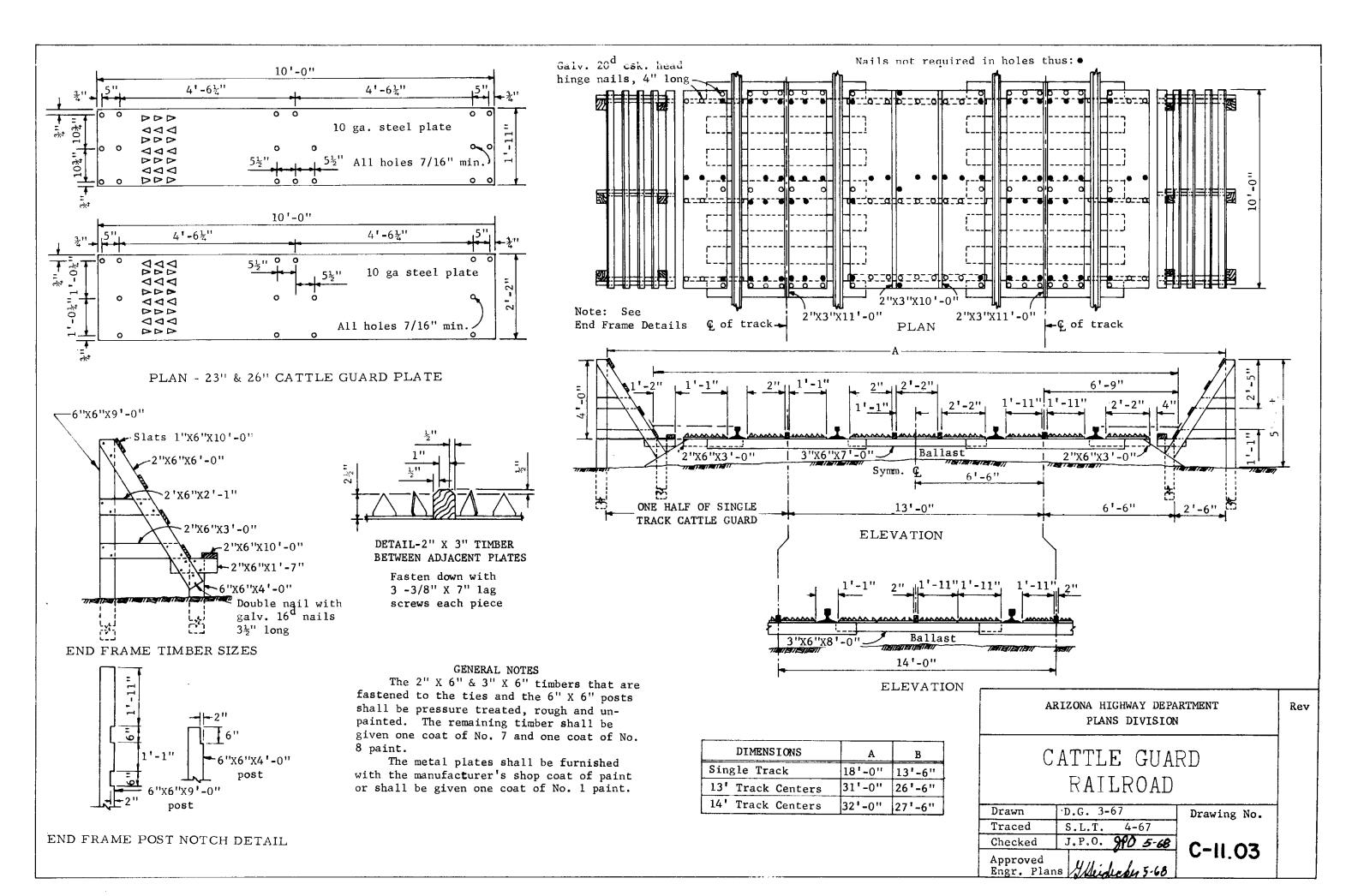
GENERAL NOTES All concrete shall be Class A. Faces of median barrier shall provide a smooth transition. For median barrier construction details, see Std. C-10.08.

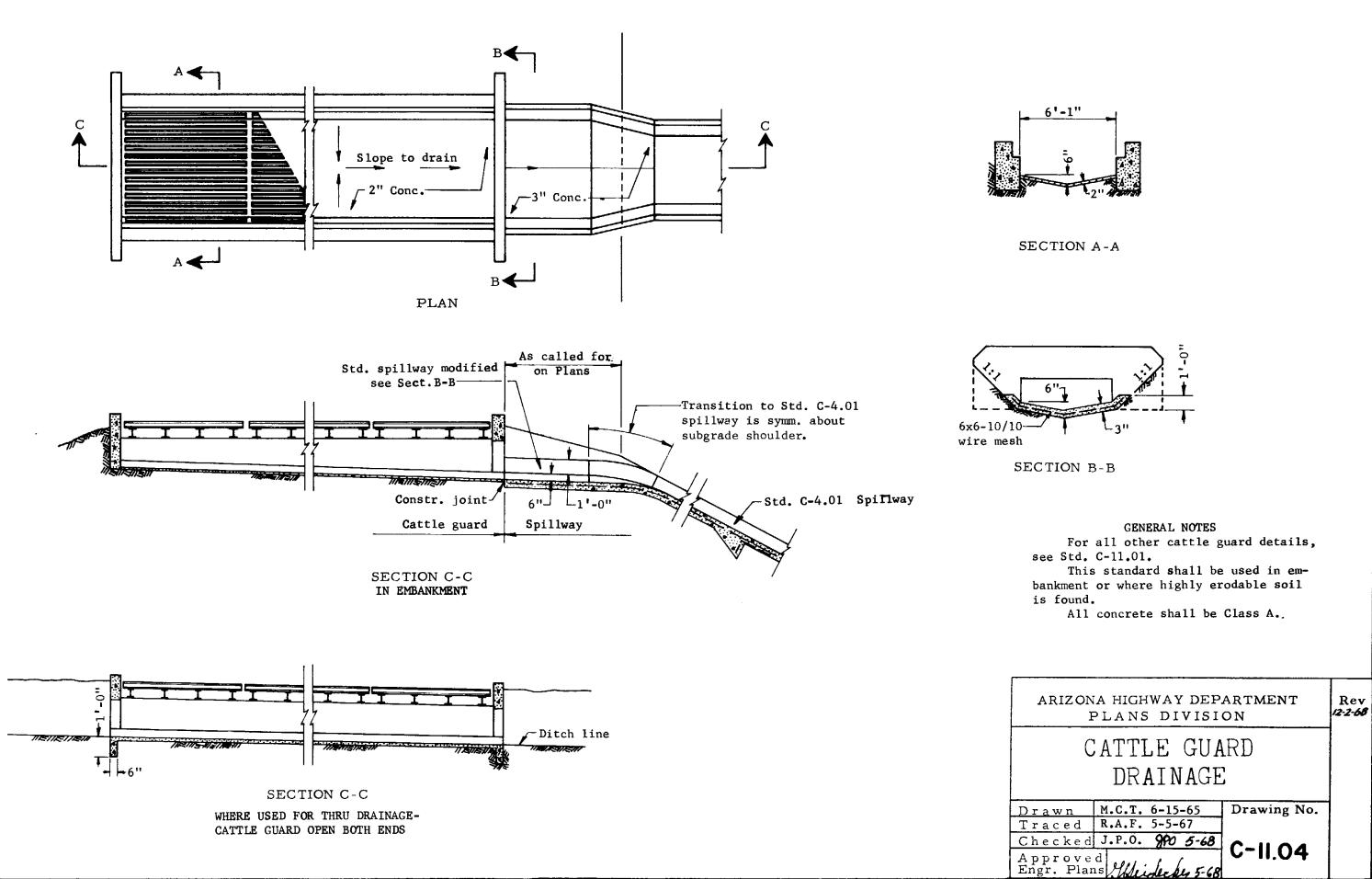


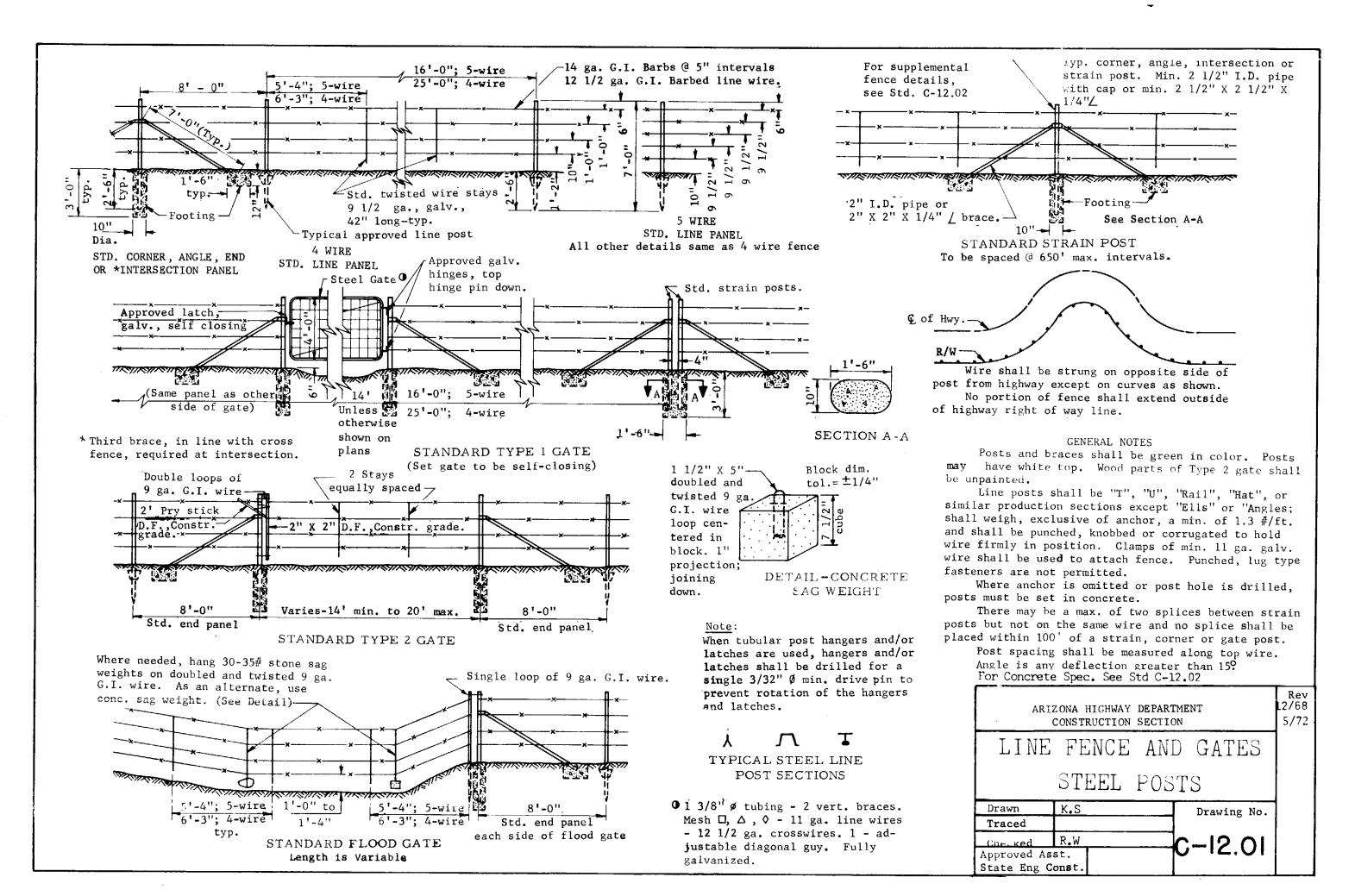


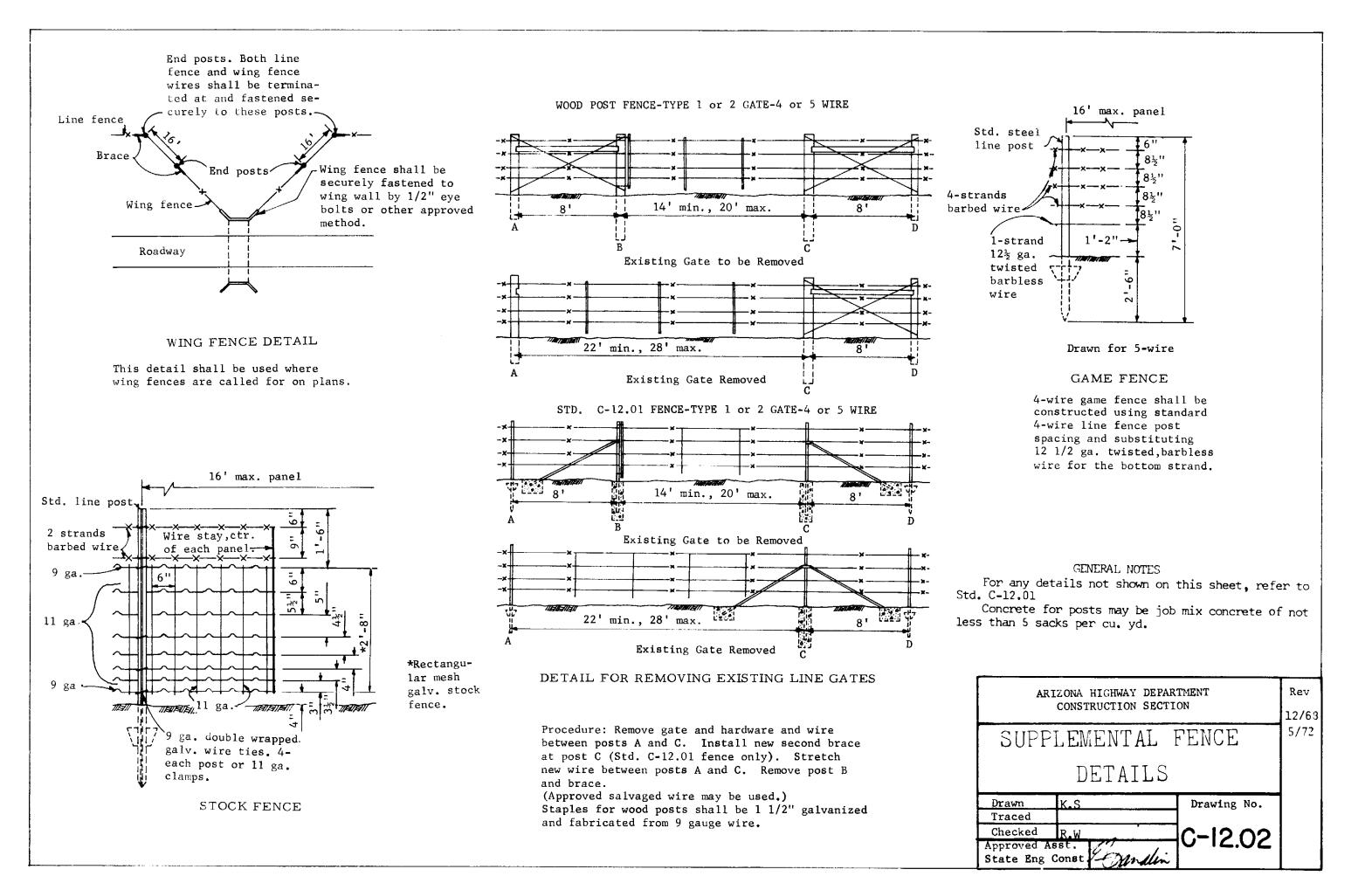


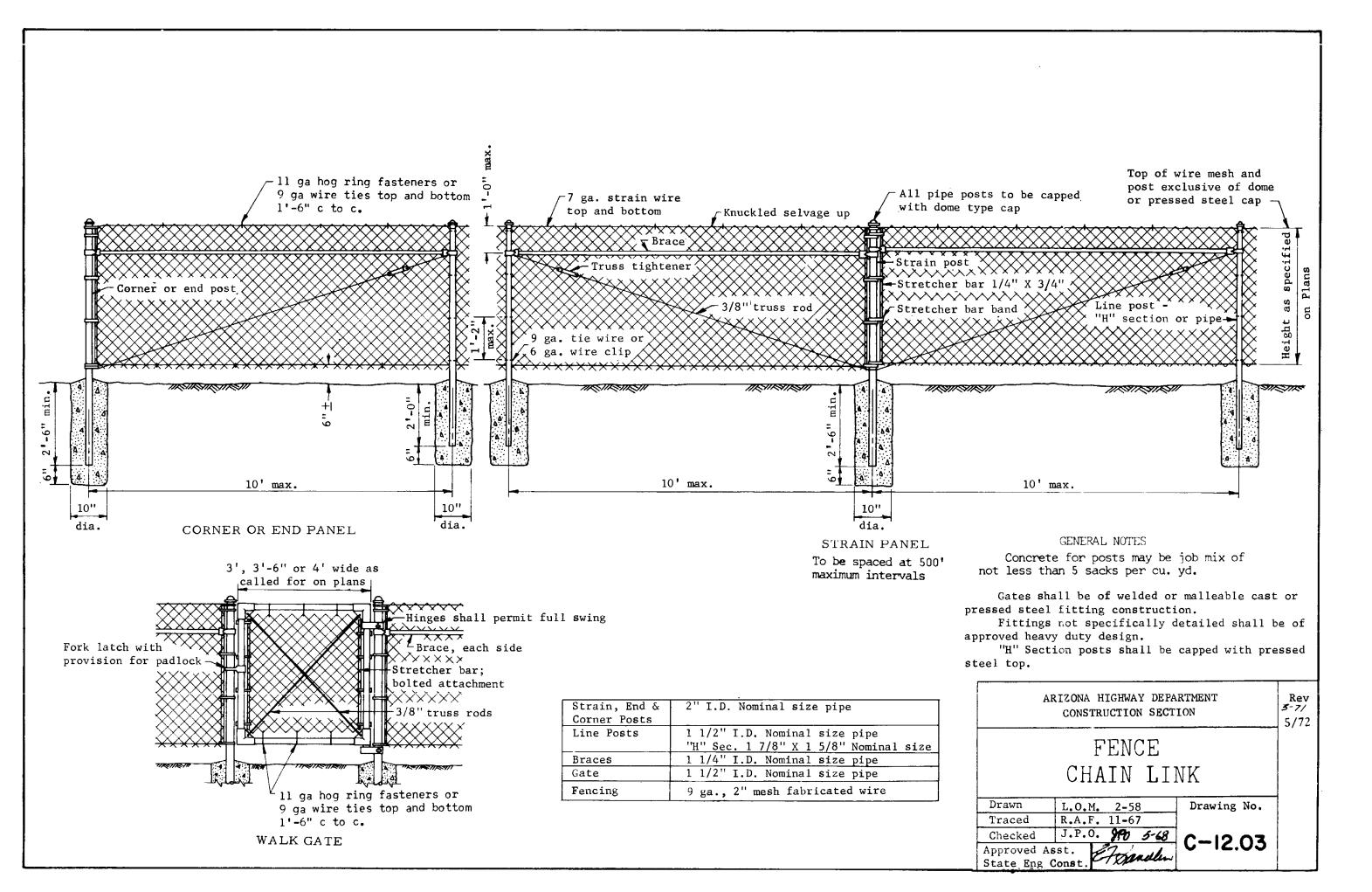


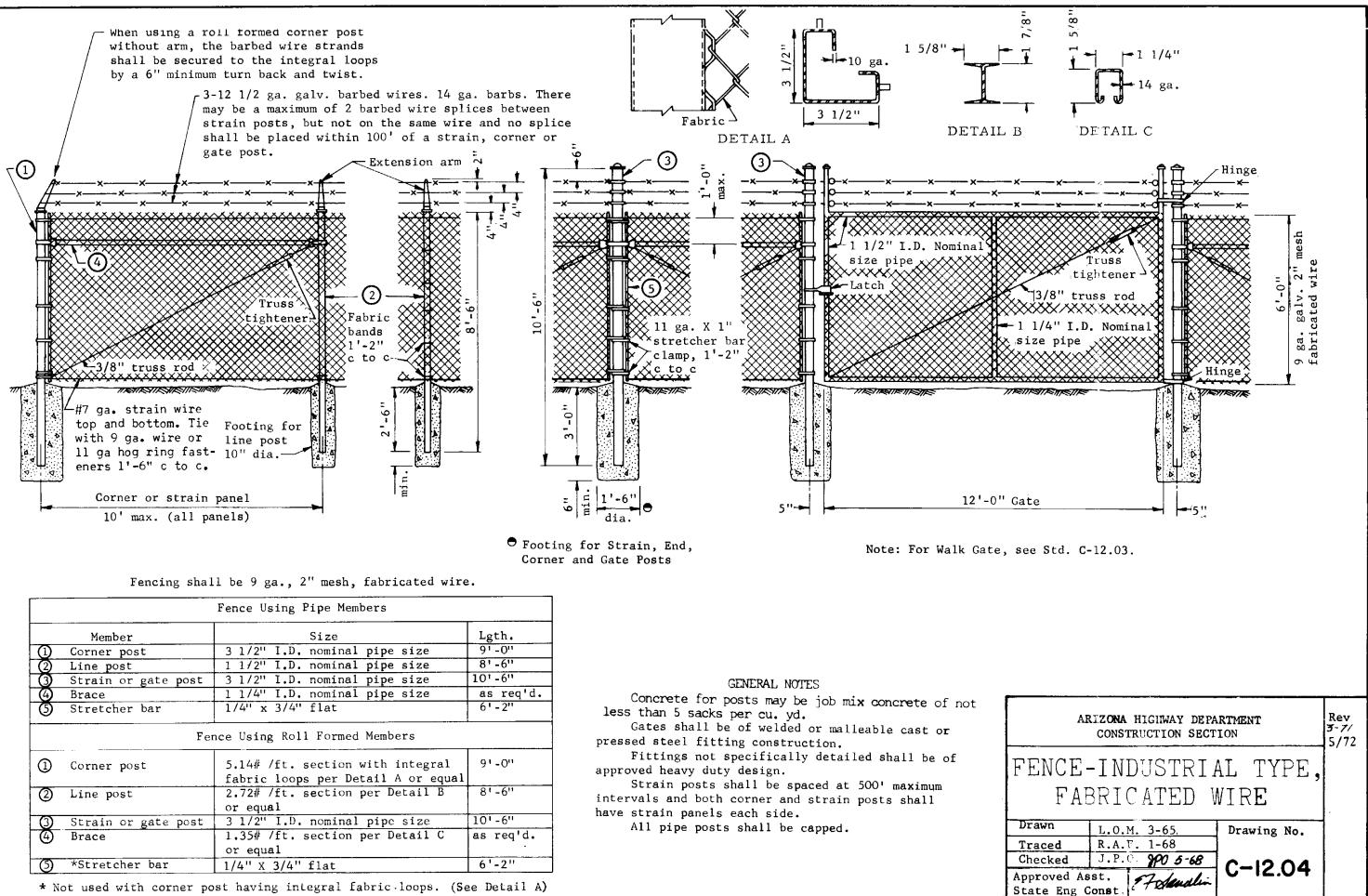




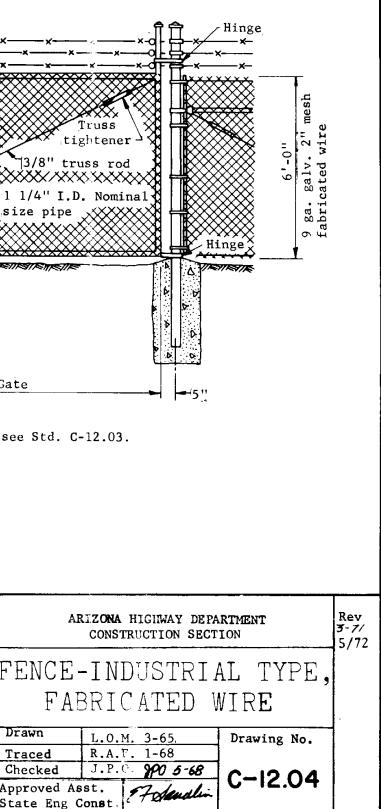


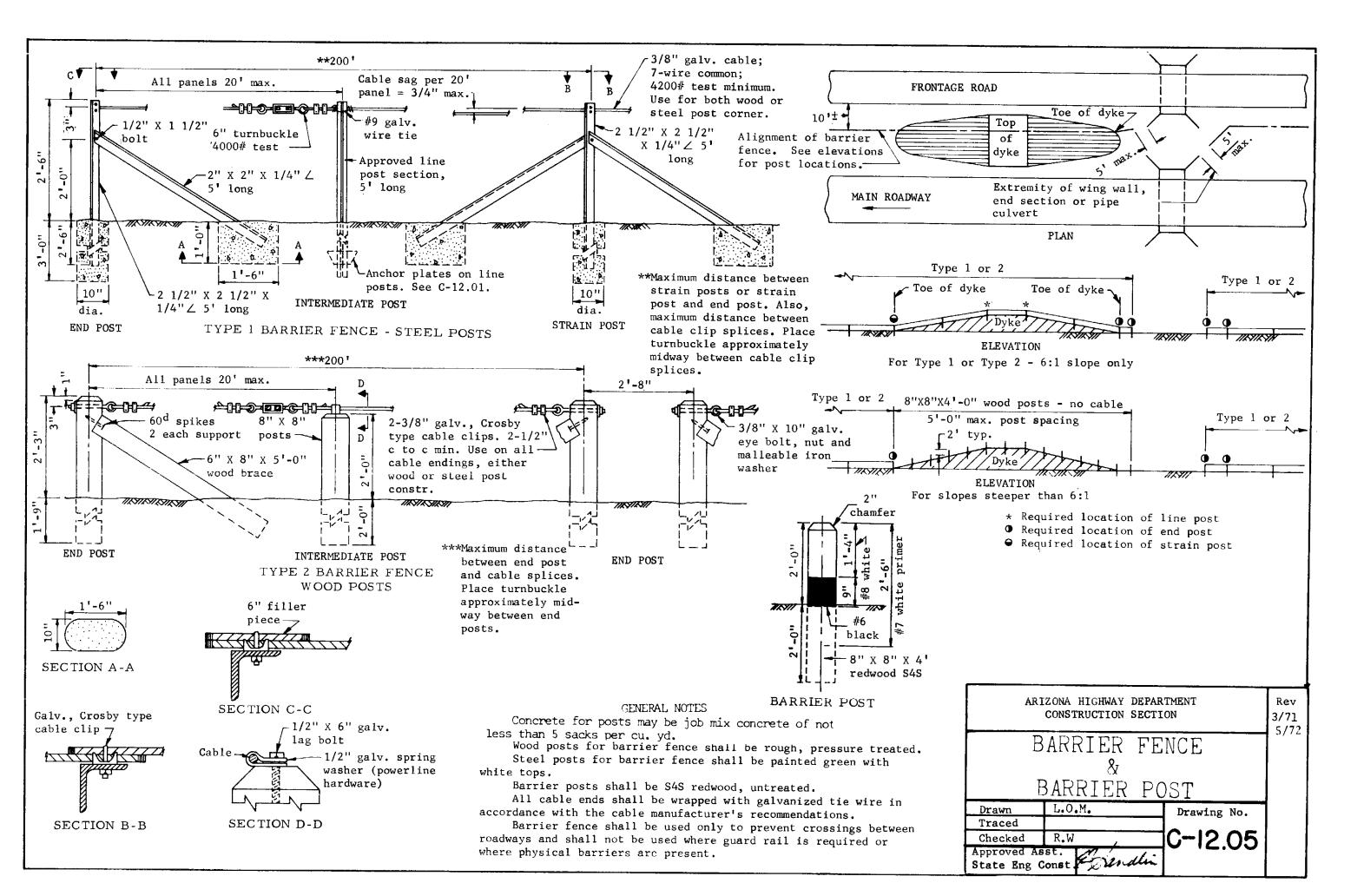


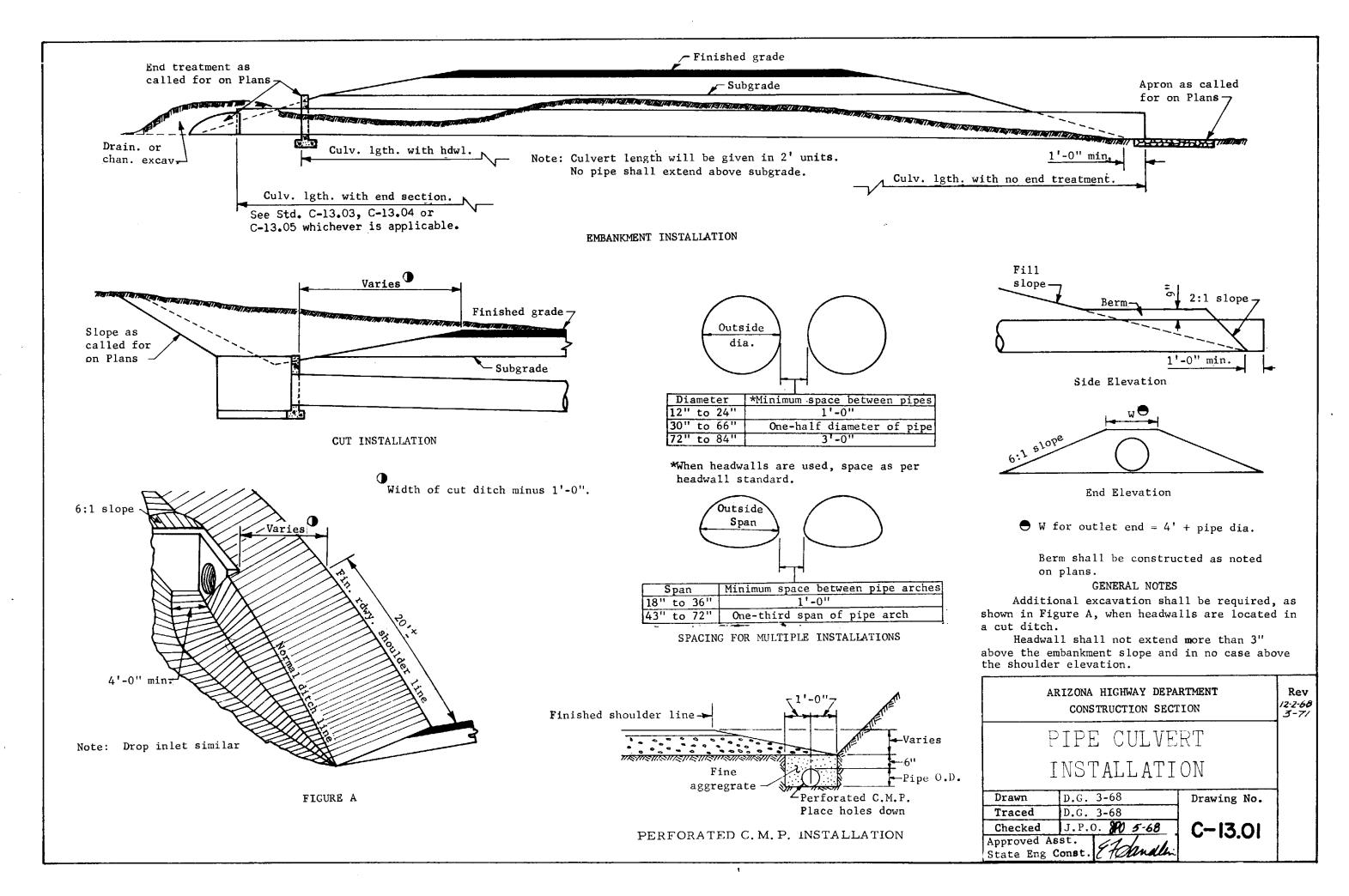


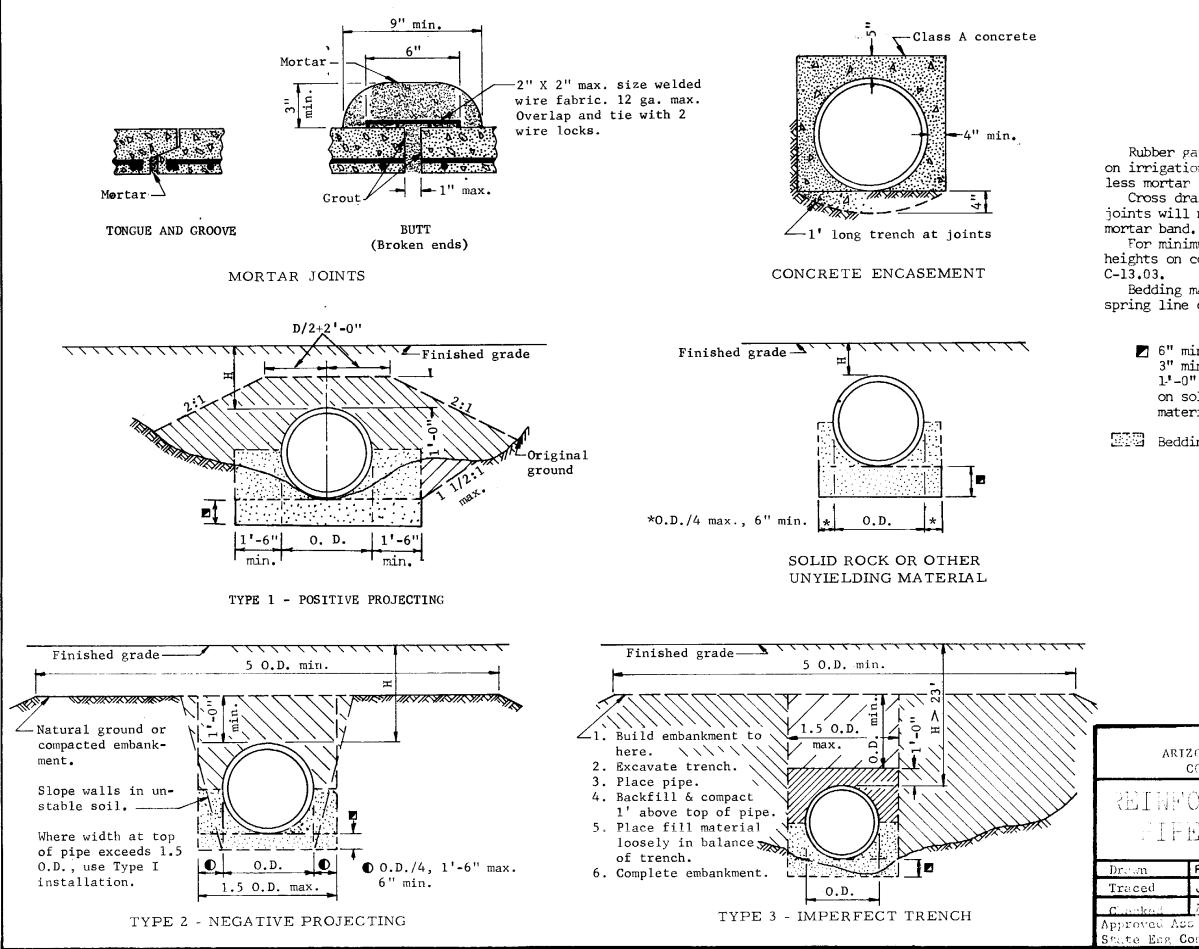


		Fence Using Pipe Members	
	Member	Size	Lgth.
	Corner post	3 1/2" I.D. nominal pipe size	91-0"
$\overline{2}$	Line post	1 1/2" I.D. nominal pipe size	8'-6''
3	Strain or gate post	3 1/2" I.D. nominal pipe size	10' - 6"
4	Brace	1 1/4" I.D. nominal pipe size	as req'd
5	Stretcher bar	1/4" x 3/4" flat	6'-2"
	Fei	nce Using Roll Formed Members	
എ		5.14# /ft. section with integral	9'-0''
G	Corner post		9'-0"
2	Line post	fabric loops per Detail A or equal 2.72# /ft. section per Detail B or equal	81-6"
© ② ③	-	fabric loops per Detail A or equal 2.72# /ft. section per Detail B	, , , , , , , , , , , , , , , , , , ,
2 0 0 4	Line post	fabric loops per Detail A or equal 2.72# /ft. section per Detail B or equal	81-6"









GENERAL NOTES

Rubber gasketed joints shall be used on irrigation and storm sewer lines unless mortar joints are specified. Cross drains with tongue and groove joints will not be require external mortar band.

For minimum cover and maximum fill heights on concrete pipes, refer to Std.

Bedding material shall be placed to spring line on both sides of pipe.

6" min. for pipe in trench. 3" min. for pipe on natural ground. 1'-0" min . & 3/4 0.D. max for pipe on solid rock or other unyielding material.

Bedding Material.

ARIZONA HIGHWAY DEPART CONSTRUCTION SECTION		Rav 12/9/68 2/5/71
FORCE CONC FE PLACELEI		3/72 2/73
RE.W	Drawing No.	
ADD R. W. ADD R. E. E. F. Sauden	C-13.02	

			HO	RTZONT		IPTIC	AL PIPE	<u></u>	· · · · · ·				······································			V	ERTIC	CAL EI	LLIPT	ICAL	PIPE									
<u></u>	Area	r	HE I			HE I			HE IV		T		VE II				III				/E IV			VE	V		ſ	VI		
Size	of	Crack			Crack		ad 1350		D Load 2000		Area	Crack	D Load	1 1000	Crac	k D L	oad 1	350	Cracl	< D L	Load 2	2000	Crac	ck D I	Load	3000	Crac	k D L	oad (+000
	Open'g			уре	Min.		уре	Min.	Туре	Size	of		Ťy	/pe			y pe				Г ур е]	Гуре				`ype	
			(1)	(2)		(1)	(2)	(1) (2)	1	Open'g	Min.	(1)	(2)	Min.	++			Min.			(3)	Min		(2)	(3)	Min.	-++	(2)	(3)
14 x 23	1.8				2	13	20	1 20		45 x 29		2	15	15	2	23	40	88	1	35	NL	NL	1	NL	NL	NL	1	NL	NL	<u>NL</u>
19 x 30	3.3				2	13	15	1 20		49 x 32		2	15	15	2	18	30	/8	1	28	NL	NL	1	NL	NL	NL	1	NL	NL	NL
22 x 34	4.1				2	13	15	1 20		<u>53 x 34</u>		2	15	15		18	25	70	<u> </u>	27	NL	85	1	NL	NL	NL	1	NL	NL	NL
24 x 38	5.1	2	10	10	2	13	15	1 20		60 x 38		2	15	15	2	18	20	70	1	27	55	80	1	65	NL	NL	1	75	NL	NL
27 x 42	6.3	2	10	10	2	13	13	1 20		68 x 43		2	15	15	2	18	20	70	1	27	40	80	1	50	NL	NL	1	55	NL	NL
29 x 45	7.4	2	10	10	2	13	13	1 20		<u>76 x 48</u>		2	15	15	2	18	18	70	1	27	35	77	1	40	NL	NL		\downarrow \downarrow		i
<u>32 x 49</u>	8.8	2	10	10	1	13	13	1 20	·····	83 x 53		2	15	15	2	18	18	70	1	27	30	//	1	35	NL	NL		1		i
34 x 53	10.2	2	10	10	1	13	13	1 20	22	91 x 58		2	15	15	2	18	18	70	1	27	_30	74	ļ			 				<u> </u>
38 x 60	12.9	2	10	10	1	13	13	1 20	22	98 x 63		2	15	15	2	18	18	70		27	30	74		44						·
43 x 68	16.6	1	10	10	1	13	13	1 20		<u>106 x 68</u>	40.1	2	15	15	2	18	18	70	1	27	30	74				l				<u> </u>
48 x 76	20.5	1	10	10	1	13	13	1 20																						
53 x 83	24.8	1	10	10	1	13	13	1 20																						
58 x 91	29.5	1	10	10	1	13	13	1 20		_																				
63 x 98	34.6	1	10	10	1	13	13	1 20	22	4																				
68 x106	40.1	1	10	10	1	13	13	1 20	22																					

NOTE: NL indicates no limit.

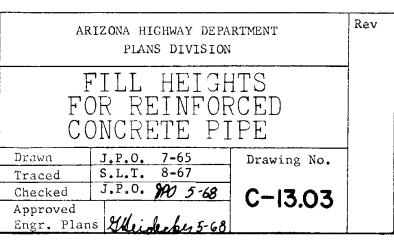
							ROUND	PIPE		• • •								_	
		CI	LASS I		CL	ASS II		C	LASS	III		C	LASS	IV		C	LASS	V	
	Area	Crack	D Load	800	Crack	D Load	1000	Crac	k D I	load :	1350	Crac			2000	Crac	k D I	load	3000
Size	of		Ту) e		Тур	e			Гуре				Гуре				Гуре	
	Open'g	Min.	(1)	(2)	Min.	(1)	(2)	Min.	(1)	(2)	(3)	Min.	(1)	(2)	(3)	Min.	(1)	(2)	(3)
12	0.8	3	8	9	3	11	14	3	40	NL	NL	2	NL	NL	NL	1	NL	NL	NL
15	1.2	3	8	9	3	11	14	3	30	NL	NL	2	60	NL	NL	1	NL	NL	NL
18	1.8	3	8	9	3	11	14	3	25	NL	NL	2	40	NL	NL	1	NL	NL	NL
21	2.4	3	8	9	3	11	14	2	20	30	44	1	30	NL	NL	1	NL	NL	NL
24	3.1	3	8	9	3	11	11	2	15	20	39	1	25	NL	NL	I	NL	NL	NL
30	4.9	3	8	9	3	11	11	2	15	20	35	1	23	NL	65	I	60	NL	NL
36	7.1	3	8	9	3	11	11	2	15	15	35	1	23	40	62	I	45	NL	NL
42	9.6	3	8	9	2	11	11	2	15	15	35	1	23	30	62	1	35	NL	NL
48	12.6	3	8	9	2	11	11	2	15	15	35	1	23	26	59	1	32	NL	100
54	15.9	3	8	9	2	11	11	2	15	15	35	1	23	24	59	1	32	6 0	95
60	19.6	3	8	9	2	11	11	2	15	15	35	1	23	23	57	1	32	48	90
66	23.8	3	8	9	2	11	11	2	15	15	35	1	23	23	57	1	32	47	85
72	28.3	3	8	9	2	11	11	2	15	15	35	1	23	23	57	1	32	43	85
78	33.2	3	8	9	2	11	11	2	15	15	35	1	23	23	57	1	32	43	85
84	38.5	3	8	9	2	11	11	2	15	15	35	1	23	23	57	1	32	43	85
90	44.2	3	8	9	2	11	11	2	15	15	34	1	23	_23	56	1	32	43	85
96	50.3	3	8	9	2	11	11	2	15	15	33	1	23	23	54	1	32	43	80
102	56.7	3	8	9	2	11	11	2	15	15	31	1	23	23	52	1	32	43	80
108	63.6	3	8	9	2	11	11	2	15	15	30	1	23	23	50	1	32	43	80

subgrade.

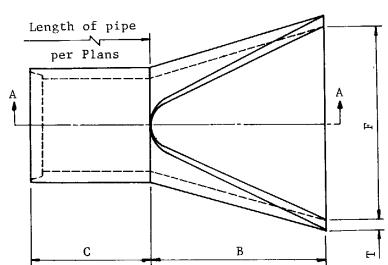
	Drawn
	Traced
ĺ	Checked
	Approve
ĺ	Engr. H

GENERAL NOTES All fill heights are measured in feet from finished grade to top of pipe. Minimum fill heights shall be as noted except no pipe shall extend above

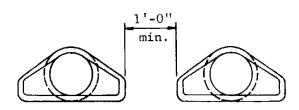
For cases not covered hereon, special designs may be prepared. Type refers to type of placement. For other details see Std. C-13.02.



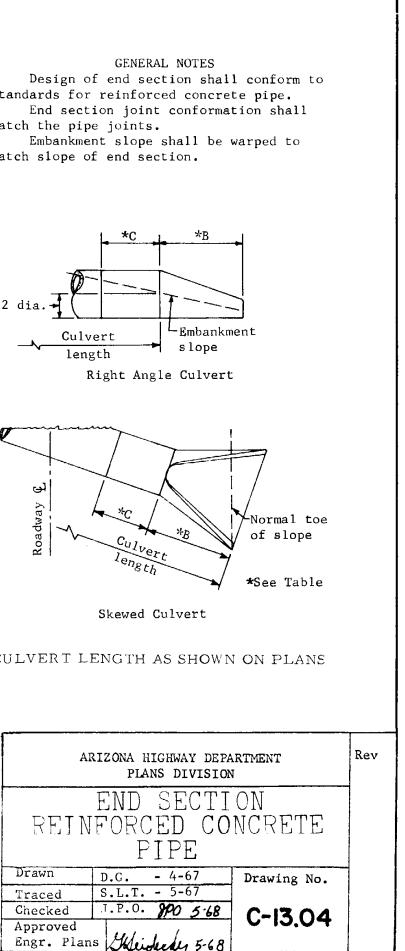
PIPE	APPROX.		DIME	NSION	S - I	NCHES		APPROX.
DIA.	WEIGHT	Т	A	В	С	E	F	SLOPE
24	1520#	3	9½	43 ¹ / ₂	30	$73\frac{1}{2}$	48	3
27	1930#	$3\frac{1}{4}$	105	49 ¹ / ₂	24	73½	54	3
30	2.190#	$3\frac{1}{2}$	12	54	$19\frac{3}{4}$	73월	60	3
36	4100#	4	15	63	343	973	72	3
42	5 38 0#	413	21	63	35	98	78	3
48	6550#	5	24	72	26	98	84	3
54	8240#	5 ¹ / ₂	27	65	331/2	98눛	90	$2\frac{1}{2}$





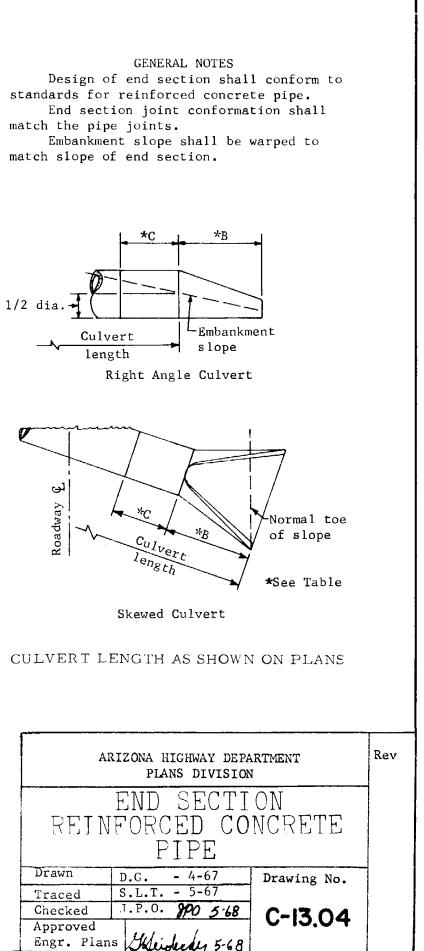


SPACING FOR MULTIPLE INSTALLATION

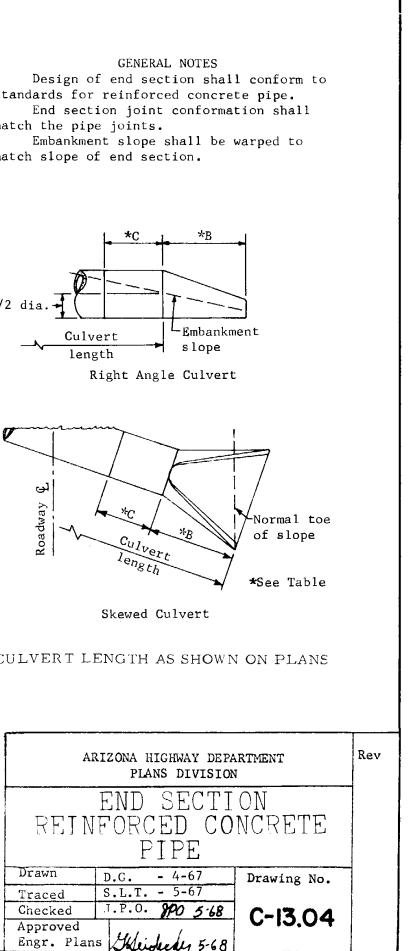


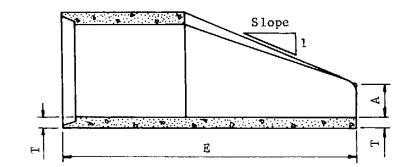
ĺ1½''R

FRONT ELEVATION



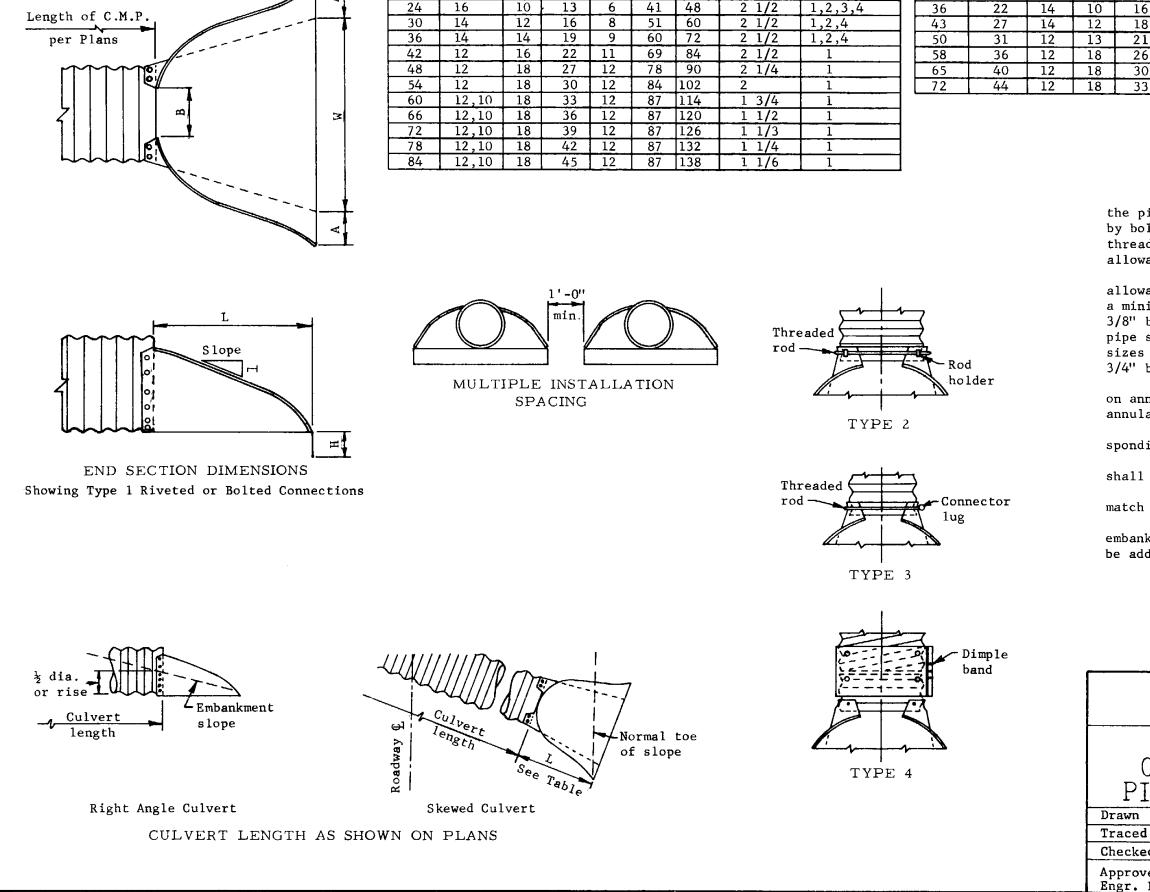
- -





PLAN

SECTION A-A



DIMENSIONS - INCHES

Н

+1

6

L

±13

31

Ŵ

 ± 2

36

APPROX.

SLOPE

2 1/2

CONNECTION

TYPE

1,2,3,4

В

Max.

10

PIPE

DIA.

18"

GA.

16

Α

 ± 1

8

DIMENS	IONS ·	- INC	IES	[
В	H	L	W	APPROX.	CONNECTION
Max.	<u>±1</u>	$\pm 1\frac{1}{2}$	<u>+</u> 2	SLOPE	TYPE
14	6	32	48	2 1/2	1,2,3,4
16	6	39	60	2 1/2	1,2,4
18	8	46	75	2 1/2	1,2,4
21	9	53	85	2 1/2	1
26	12	63	90	2 1/2	1
30	12	70	102	2 1/2	1
33	12	77	114	2 1/4	1
	B Max. 14 16 18 21 26 30	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	B H L Max. ± 1 $\pm 1^{\frac{1}{2}}$ 14 6 32 16 6 39 18 8 46 21 9 53 26 12 63 30 12 70	Max. ± 1 $\pm 1\frac{1}{2}$ ± 2 14 6 32 48 16 6 39 60 18 8 46 75 21 9 53 85 26 12 63 90 30 12 70 102	B H L W APPROX. Max. ± 1 $\pm 1\frac{1}{2}$ ± 2 SLOPE 14 6 32 48 2 1/2 16 6 39 60 2 1/2 18 8 46 75 2 1/2 21 9 53 85 2 1/2 26 12 63 90 2 1/2 30 12 70 102 2 1/2

GENERAL NOTES

GA.

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PIPE ARCH

RISE

18

SPAN

29

The end section may be joined to the pipe, pipe arch or connector section by bolts, rivets, dimpled bands or threaded rod type fasterners. For allowable connection types, see table. For the Type 1 connection, maximum allowable spacing shall be 1' - 0" with a minimum of 8 bolts or rivets per joint. 3/8" bolts or rivets shall be used for pipe sizes 18" through 42". 48" and 54" sizes shall use 1/2" bolts or rivets and 3/4" bolts shall be used for 60" and over. Use Type 2 or 3 connections only on annular pipe or helical pipe with an annular end groove.

The foregoing applies to corresponding area arches.

All components of the end section shall be galvanized.

Embankment slope shall be warped to match slope of end section.

When pipe is exposed beyond normal embankment slope, a covering berm shall be added. See Std. C-13.01.

AF	ARIZONA HIGHWAY DEPARTMENT PLANS DIVISION							
END SECTION CORRUGATED METAL								
PE AND PIPE ARCH								
	D.G. 4-67	Drawing No.						
	R.A.F. 6-67							
d	J.P.O. 20 4-10	C-13.05						
ed Plan	s Misidecker a- 70	C=13.05						

IA. <u>4 1/2-Rivet/</u> Min Max 12 2 83 15 2 66	Ft 9 - Min	Rivet/Ft. Max	4 1/2 Min		F		4.1/2-	Rivet/Ft	9 -	Rivet/Ft	9 – F	livet/F	
12 2 83 15 2 66	Min	Max	Min_	May	1					· · · · · · · · · · · · · · · · · · ·			
15 2 66					Min	Max	Min	Max	Min	Max	Min	Max	
			_		1								
18 2 56			1	72									
24 2 41			1	48(54)									
30 2 33			1	37(43)		Ţ							
36 2 38			1	32(36)			1	34(36)					
42	2	28(39)		1	2	29(58)			2	31(61)	2	32(64	
48	2	27(34)			2	28(54)			2	29(56)	2	30(59	
54	2	26(30)			2	27(48)			2	28(50)	2	28(52	
60					2	26(43)			2	27(45)	2	28(47	
66		1	1	1	2	26(39)	1	1	2	26(41)	2	27(43	
72		1	1	1			1	1	2	26(38)	2	26(39	
78		1	1	1	1	1	1		3		3	26(36	
84		1	1	1	1		1	†	h	1	3	26	

							4 - 1	olts/ft.							6 - bo	lts/ft.	8-bo	lts/ft.
DIA.	12	Ga.	10	Ga.	8	Ga.	7	Ga.	5	Ga.	3 (Ga.	1	Ga.	1	Ga.	3/8	" Ga.
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max,	Min.	Max.	Min.	Max.	Min.	Max.
60	1_1	39	1	57	1	66(75)	1	71(84)	1	79(103)	1	88(121)	1	96(133)	1	96(169)	1	125(248)
72	1	32	1	44(48)	1'	49(62)	1	52(70)	1	56(86)	1	61(101)	1	66(110)	1	66(132)	1	83(165)
84	1	28	1	37(41)	1	40(53)	1	42(60)	1	45(74)	1	48(87)	1	51(95)	1	51(101)	1	61(122)
96	2	24	2	33(36)	2	35(47)	2	36(52)	2	38(64)	2	40(76)	2	42(83)	2	42(84)	2	49(98)
108	2	21	2	31(32)	2	32(41)	2	33(46)	2	34(57)	2	36(67)	2	37(74)	2	37(74)	2	42(84)
120	2	19	2	29	2	30(37)	2	31(42)	2	32(51)	2	33(61)	2	34(66)	2	34(67)	2	37(75)
132	3	18	3	26	3	29(34)	3	29(38)	3	30(47)	3	31(55)	3	31(60)	3	31(63)	3	34(68)
144	3	16	3	24	3	28(31)	3	28(35)	3	29(43)	3	29(51)	3	30(55)	3	30(60)	3	32(64)
156	3	15	3	22	3	27(29)	3	27(32)	3	28(40)	3	28(47)	3	29(51)	3	29(58)	3	30(61)
168	3	14	3	20	3	27	3	27(30)	3	27(37)	3	28(43)	3	28(47)	3	28(56)	3	29(59)
180	3	13	4	19	3	25	3	27(28)	3	27(34)	3	27(40)	3	27(44)	3	27(55)	3	28(57)
<u>192,</u>			4	18	3	23	3	26	3	26(32)	3	27(38)	3	27(41)	3	27(53)	3	28(56)
204			4	17	4	22	4	25	4	26(30)	4	26(36)	4	27(39)	4	27(50)	4	27(55)
216					4	21	4	23	4	26(29)	4	26(34)	4	26(37)	4	26(47)	4	27(54)
228					4	20	4	22	4	26(27)	ц	26(32)	4	26(35)	4	26(45)	4	27(53)
240							4	21	4	26	4	26(30)	4	26(33)	4	26(42)	4	26(53)
252									4	25	4	26(29)	4	26(31)	4	26(38)	4	26(52)

but not less than 100 ft. 1bs. or more than 300 ft. 1bs.

16 and 14 Ga., 3/8" dia.

CORRUGATED, CIRCULAR STEEL CORRUGATIONS. RIVETED, WELL

16 Ga.

Max.

Min,

Min.

DIA.

All fill heights are measured, in feet, from finished grade to top of pipe. Minimum fill heights shall be as noted except no pipe shall extend above subgrade. Fill heights above 100' shall be used only after a thorough investigation of the foundation and backfill material. All corrugated steel pipe and appurtenant parts shall be galvanized. For installation details, See Std. C-13.01 For fill height design data, See Std. C-13.07.

TABLE II STEEL PIPE. 3" × 1" ANNULAR OR HELICAL , WELDED OR LOCK SEAM FABRICATION. H-20 LOADING.												
	8 - Rivet/Ft. 14 Ga. 12 Ga. 10 Ga. 8 Ga.											
<u>_14</u>	Ga	<u>12 Ga. 10 Ga. 8 Ga.</u>										
n.	Max.	Min.	Max.	Min,	Max.	Min.	Max.					
2	56(53)	1	56(81)	1	65(93)	1	75(98)					
2	38(45)	1	44(70)	1	50(80)	1	56(84)					
2	34(39)	1	38(61)	1	42(70)	1	46(74)					
2	31(35)	1	34(54)	1	37(62)	1	40(65)					
	29(32)	2	31(49)	2	33(56)	1	36(59)					
2 3 3	28(29)	2	30(44)	2	31(51)	2	33(53)					
3	26	2	29(41)	2	30(47)	2	31(49)					
3	24	2	28(38)	2	29(43)	2	30(45)					
3	23	2	27(35)	2	28(40)	2	29(42)					
3	21	з	27(33)	3	27(37)	3	28(39)					
		3	26(31)	3	27(35)	3	27(37)					
		3	26(29)	3	27(33)	3	27(35)					
		3	26(27)	3	26(31)	3	27(33)					
				3	26(29)	3	26(31)					
				3	26(28)	3	26(29)					

GENERAL NOTES

ARIZONA HIGHWAY DEPARTMENT CONSTRUCTION SECTION									
CORRUGATED METAL PIPE DESIGN FILL HEIGHTS									
Drawn	J.A.W.	Drawing No.							
Traced									
Checked	R.W.	1 C - 13.06							
Approved As State Eng (1 11/410.11	<u>_</u>							

	2 2/3"	X 1/2" C	orruga	ations			3" X	1" Coi	rugati	ons			6" 2	x 2"	Corrugat	ions	
				C,				ľ		Cu			1	1		Cu	
Gage	As	I	r	1	2	A _s	I	r	2-5/16	2-3/8	2-7/16	A _s	I	r	4-bolts	6-bolts	8-bolts
U	5			rivet	rivet				rivets	rivets	rivetš				ft.	ft.	ft.
16	.0646	.001892	.1726	16750	21500		.008658										
14	.0808	.002392	.1726	18200	29800	.0927	.010833	.3452	26500								
12	.1130	.003425	.1726	23400	46800	.130	.015458	.3452					.060416				
10	.1454	.0045331	.1726	24500	49000	.1674	.020175	.3452					.078166				
8	.17775	.005725	.1726	25600	51300	.2048	.025083	.3452		45600	64000	.2041	.096166	.688	81000		
7												.2283	.1078	.688	93000		
5				1								.2666	.126916	.688	112000		
3						1							.146166	-			
1				[.165833	.688	144000	184000	220000
3/8"				1						Ι		.4680	.232	.688			270000

Criterion 1. DEFLECTION OF PIPE

Formula^{*}1(a) I(for circular pipe) =
$$\frac{2.31 \text{ R}^3 \text{h} - 57.3 \text{ R}^3}{26,800,000}$$

Formula 1(b) I(for 5% vertically elongated pipe)=Substitute h/2 for h in la. Solve la for I and determine required gauge and corrugation from table. If 6" X 2" corrugation is indicated, solve for I in 1(b) to determine gauge required for elongated pipe. If I is negative, metal thickness required is less than the minimum tabular value.

Criterion 2. LONGITUDINAL SEAM STRENGTH

Formula 2(a) $C_a = \frac{Dh}{0.0046}$

Solve for Ca and determine gauge and corrugation from table of C_u values.

Criterion 3. BUCKLING OF PIPE WALL

Formula^{*} 3(a)
$$f_u = 45,000 - 1.4547 \left[\frac{0.64 \text{ R}}{\text{r}}\right]^2$$

Use r for the corrugation corresponding to the heaviest gauge determined by formulae 1a, 1b and 2a. Solve for fu to determine the maximum allowable buckling stress.

- 2

Formula 3(b)
$$A_s = \frac{1.805 \text{ Rh}}{f_{11}}$$

Solve for A_s , using f_u value determined in 3a, and select gauge and corrugation from table.

* When Deflection or Buckling is the control, an increase in the maximum h may be realized by backfilling to 95% Proctor density. This revises the applicable formulae to:

Formula 1(a) I =
$$\frac{2.08 \text{ R}^3 \text{h} - 57.3 \text{ R}^3}{26,800,000}$$

Formula 3(a) f_u = 45,000 - 1.4547 $\left[\frac{0.44 \text{ R}}{\text{r}}\right]^2$

EXAMPLE Given: h = 27; D = 15; R = 90Find: Gauge and corrugation required.

Solution: Deflection of pipe

Formula 1(a) I =
$$\frac{(2.31)(729,000)(27) - (57.3)(729,000)}{26,800,000} = 0.138$$

I values in table indicate a gauge requirement, for circular pipe, of 5 in 6" X 2" corr.

Formula 1(b) I =
$$\frac{(1.155)(729,000)(27) - (57.3)(729,000)}{26,800,000} = -0.711$$

The result being negative indicates a gauge requirement lighter than 12 gauge when pipe is e-longated 5% vertically.

Longitudinal Seam Strength

Formula 2(a)
$$C_a = \frac{(15)(27)}{0.0046} = 88,000$$

Referring to table, 7 gauge, 6" X 2" corr. is required.

Buckling of Pipe Wall

Formula 3(a)
$$f_u = 45,000 - 1.4547 \left[\frac{(0.64)(90)}{.688} \right]^2 = 34820$$

Note that since a 6" X 2" corr. is indicated by the preceding results, the 6" X 2" value for r is used.

The result (allowable buckling stress) is used in the following formula 3(b) to determine gauge requirement.

Formula 3(b)
$$A_s = \frac{(1.805)(90)(27)}{34820} = 0.126$$

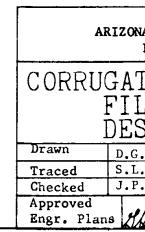
The table indicates a gauge requirement of 12 gauge in 6" X 2" corr.

Using vertically elongated pipe, the lightest Analysis: gauge and corr. that will satisfy all requirements is 7 gauge, 6" X 2" corr. Similarly, with circular pipe the lightest gauge is 5. Since cost-wise the two are comparable, 7 ga., 6" X 2" 5% vertically elongated pipe is selected.

7/8" bolts. All other 6" X 2" C_u values are for 3/4" bolts.

> Criteria 1, 2 and 3 embody the factors to be in-Appurtenant formulae are developed from data sup-= Allowable ring compression in lb./ft. Rev ARIZONA HIGHWAY DEPARTMENT 12-5-68 PLANS DIVISION CORRUGATED METAL PIPE FILL HEIGHT DESIGN DATA

vestigated in the design of corrugated metal pipe culverts. plied by the B.P.R. 1966 publication titled "Corrugated Metal Pipe Culverts - Structural Design Criteria and Recommended Installation Practices." These formulae provide safety factors as follows: Criteria 1 = 3.33; Criteria 2 = 3.33 and Criteria 3 = 2.00. Constants used are: Embankment weight/cu. ft. = 130 lbs. Embankment density = 90% Proctor. Modulus of passive earth resistance = 1000 p.s.i. Soil stiffness coefficient = 0.32. Deflection lag factor = 1.39. Modulus of elasticity = 29,000,000 p.s.i. Explanation of symbols used: $A_c = Area/lin.$ inch of pipe in sq. inches. C_a = Actual ring compression in lb./ft. D = Pipe diameter in ft. f_a = Actual buckling stress in p.s.i. f_{ij} = Allowable buckling stress in p.s.i. h = Fill height; fin. grade to top of pipe in ft. I = Moment of inertia of pipe wall in inches 4/ inch. R = Radius of pipe in inches. r = Radius of gyration of pipe wall in inches.



D.G.

S.L.T. 10-67

J.P.O. 90 5-68

9-67

Drawing No.

C-13.07

TABLE 1-A												
CORRUGATED,	STEEL PIE	PE ARCH. 2	<u>2/3" x 1/2</u>	2" CORRU	GATIONS.	RIVETED	, WELDED	OR LOCK	SEAM FAI	BRICATIO	<u>N. H-20 LOADI</u>	<u>NG</u>
Size - In.							Fill He:			<u></u>		
	Opening	Corner			Maxi	mum Cor	ner Press	sure = 4	000 Lb./9	Sq. Ft.		
Span X Rise	Area	Radius	14 Ga.	.079"	12 Ga.	109"	10 Ga.	138"	8 Ga.	168"		
-	Sq. Ft.	In.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.		
18 X 11	1.1	3.5	1 1/2	12	1 1/2	12	1 1/2	12	1 1/2	12		
22 X 13	1.6	4.0	1 1/2	11	1 1/2	11	1 1/2	11	1 1/2	11		
25 X 16	2.2	4.0	2	10	2	10	2	10	2	10		
29 X 18	2.8	4.5	2	10	2	10	2	10	2	10		
36 X 22	4.4	5.0	2	9	2	9	2	9	2	9		
43 X 27	6.4	5.5	2	8	2	8	2	8	2	8		
50 X 31	8.7	6.0	3	7	3	7	3	7	3	7		
58 X 36	11.4	7.0	3	7	3	7	3	7	3	7		
65 X 40	14.3	8.0			3	8	3	8	3	8		
72 X 44	17.6	9.0					4	8	4	8		ا ا

Ì,

1

TABLE 2-A											
STRUCTURAL PLATE PIPE ARCH. 6" X 2" Corrugations.											
BOLTED FABRICATION, 4-BOLTS/FT. * H-20 LOADING											
Size	Opening	Corner									
	Area										
Span & Rise	Sq. Ft.	In.									
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
6'- 1" X 4'-7"	22	18	1	15	1	15	1	15	1	15	
7'- 0" X 5'-1"	28	18	1 1/2	13	1 1/2	13	1 1/2	13	1 1/2	13	
7'-11" X 5'-7"	35	18	1 1/2	12	1 1/2	12	1 1/2	12	1 1/2	12	
8'-10" X 6'-1"	43	18	1 1/2	10	1 1/2	10	1 1/2	10	1 1/2	10	
9'- 9" X 6'-7"	52	18	2	9	2	9	2	9	2	9	
10'-11" X 7'-1"	61	18	2	8	2	8	2	8	2	8	
11'-10" X 7'-7"	71	18			2	7	2	7	2	7	
12'- 8" X 8'-1"	81	18			3	6	3	6	3	6	

* Bolts shall be torqued to manufacturers specifications but not less than 100 ft. lbs. nor greater than 300 ft. lbs

GENERAL NOTES

All fill heights are measured from finished grade to top of pipe arch. Minimum fill heights shall be as noted except no pipe arch shall extend above the subgrade.

To determine fill heights for sizes other than those shown in the tables, use Std. C-13.09 Pipe Arch Design Data.

ARIZONA HIGHWAY DEPARTMENT CONSTRUCTION SECTION								
CORRUGATED METAL PIPE ARCH DESIGN FILL HEIGHTS								
Drawn	D.G.	Drawing No.						
Traced	S.L.T.							
	J.P.O.	C-13.08						
Approved Asst. State Eng Const. [7] Dandlin								

					TA	BLE I							
	2 2/3"	X 1/2" (Corruga	ations	Ī	6" X 2" Corrugations							
	}			C	u					Cu			
Gage	As	I	r	1	2	As	I	r	4-bolts	6-bolts	8-bolts		
				rivet	rivet				ft.	ft.	ft.		
16	.0646	.001892	.1726	16750	21500								
14	.0808	.002392	.1726	18200	29800					1			
12	.1130	.003425	.1726	23400	46800	.1297	.060416	.688	42000				
10	.1454	.004533	.1726	24500	49000	.1669	.078166	.688	62000				
8	.17775	.005725	.1726	25600	51300	.2041	.096166	.688	81000				
7						.2283	.1078	.688	93000				
5						.2666	.126916	.688	112000				
3						.3048	.146166	.688	132000				
1						.3432	.165833	.688	144000	184000	220000		

Criterion	Т	CORNER	PRESSURE
OLICCLION	-	oomusik.	TUDOOUNE

Formula 1 (a) $\frac{P = 6S(L_L + L_D)}{R_C}$ Using h, take $(L_L + L_D)$ from Table II and solve for P. Note: If P>4000, consideration shall be given toward possible special back fill design.

- Formula 1 (b) $(L_{L} + L_{D}) = \frac{667R_{c}}{S}$ Solve for L_L + L_D. Use Table II to determine h'.
- Criterion 2 LONGITUDINAL SEAM STRENGTH.
- Formula 2 $C_a = 1.67S (L_L + L_D)$ Using h, take $(L_1 + L_2)$ from Table II and solve for C_a . Determine gauge and corr. by comparing Ca with C_u values in Table I.
- Criterion 3 BUCKLING OF PIPE ARCH WALL

Formula 3 (a) $f_{11} = 22500 - 0.72735 (3.84S/r)^2$

- Formula 3 (b) $f_u = \frac{S(L_L + L_D)}{24A_c}$ Use r for corrugation indicated by Formula 2 Equate f_{11} from 3(a) in 3(b) and solve for $A_{\rm S}$ Determine gauge and corrugation from Table I.
- Criterion 4 DEFLECTION

Formula 4(a) $\Delta_u = 0.6H$

Formula 4(b) $\Delta_a = \frac{1.507 \text{hSR}^3}{29,000,000 \text{ I}+61 \text{R}^3}$

Use value I of heaviest gauge and corrugation required by Criteria 2 and 3. If $\angle_{u} > \angle_{a}$, deflection is satisfactory.

EXAMPLE:

72" X 44" Pipe Arch, h = 15, $R_c = 9$. Given: Find: Gauge, corrugation, h'

h or h'

1

2'

31

41

51

<u>6</u>'

7'

81

- Formula 1(a) $P = 6 \times 6 \times 1950$
 - = 7800 Since P> 4000 investigation of special backfill and/or corner support design is mandatory.

TABLE II

LD

130

260

390

520

650

780

910

1040

L

1800

800

600

400

250

200

175

100

For h=9' and over, LLis

then becomes h X 130.

eliminated so total load

Formula 1(b)
$$(I_L + I_D) = \frac{667 \times 9}{6}$$

= 1000
From Table II, h' = 3

Formula 3(a)
$$f_u = 22500 - 0.72735 \times (3.84 \times 6/.1726)^2$$

= 9620

Formula 3(b)
$$9620 = \frac{6 \times 1950}{24A_s}$$

 $A_{s} = 0.0507$ Referring to Table I, value of A_s indicates a lighter gauge than that called for in Formula 2 so 12 ga., 1-rivet, 2 2/3" X 1/2" is safe from buckling. Formula 4 (a) $\Delta_u = 0.6 \times 3.67$

$$\Delta_{a} = \frac{1.507 \times 15 \times 6 \times (3 \times 6 + 3 \times 3.67)^{3}}{29,000,000 \times 0.003425 + 61 \times (3 \times 6 + 3 \times 3.67)^{3}}$$

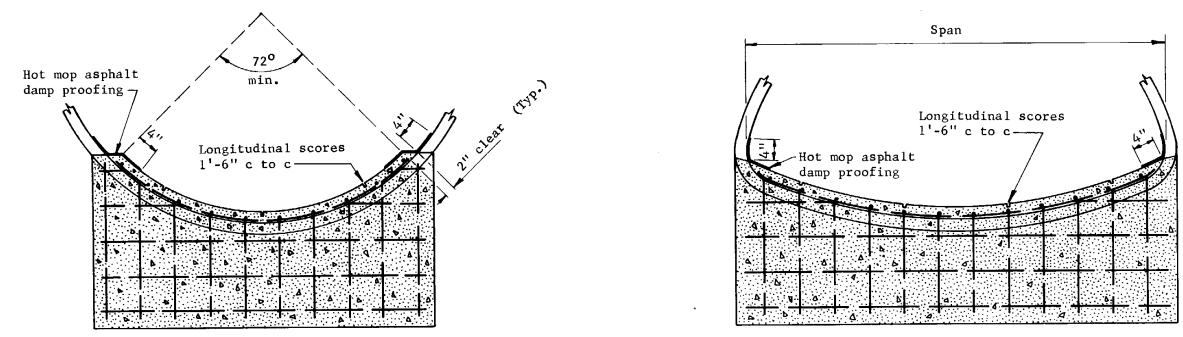
= 2.08
$$\Delta_{u} > \Delta_{a} \text{ so deflection is satisfactory.}$$

L_{T.}+L_D 1930 1060 990 920 900 980 1085 1140

inches⁴/inch R = 3H+3S in inches S = Span in ft.

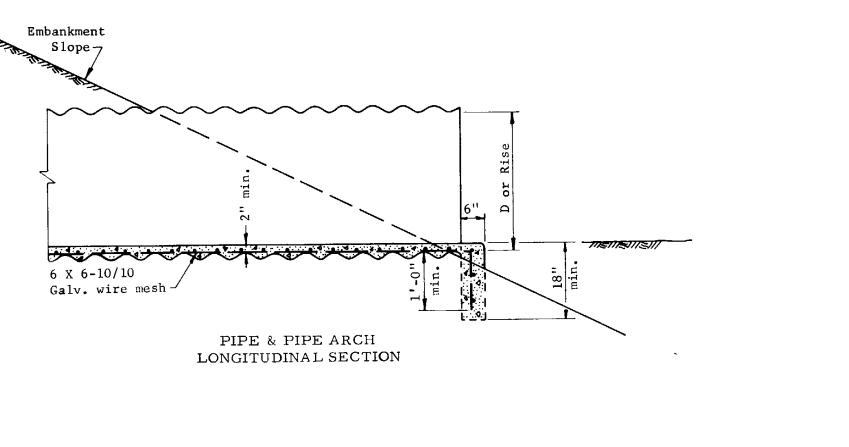
> Approved Engr. Plans

Criteria 1, 2, 3 and 4 embody the factors to be investigated in the design of corrugated metal pipe arch culverts. Appurtenant formulae are condensed from data supplied by the 1967 edition of American Iron and Steel Institute's publication titled "Handbook of Steel Drainage and Highway Construction Products" and the B. P. R. 1966 publication titled "Corrugated Metal Pipe Culverts - Structural Design Criteria and Recommended Installation Practices." These formulae provide safety factors of 1, 3.33, 2 and 3.33 respectively for Criteria 1, 2, 3 and 4. Constants used are the same as for Std. C-13.07, "Corrugated Metal Pipe Fill Height Design Data." Explanation of variable symbols used: A_s = Area per lin. inch of pipe arch in sq. in. $C_a = Actual ring compression in lbs./ft.$ C_u^{a} = Allowable ring compression in lbs./ft. $f_u =$ Allowable buckling stress in p.s.i. h = Max. fill height; fin. grade to top of pipe arch. h' = Min. fill height; fin. grade to top of pipe arch. I = Moment of inertia of pipe arch wall in r = Radius of gyration of pipe wall in inches. Δ_u = Allowable deflection in inches. Δ_{a}^{-} = Actual deflection in inches H = Rise in ft. R_c = Corner radius in inches P = Corner pressure in lbs./sq.ft. ARIZONA HIGHWAY DEPARTMENT Rev 12-5-68 PLANS DIVISION CORR. METAL PIPE ARCH FILL HEIGHT DESIGN DATA D.G. 10-67 Drawing No. R.A.F. 11-67 J.P.O. 990 5-68 Checked C-13.09



FULL CIRCULAR PIPE, C. M. P. OR STRUCTURAL PLATE PIPE





END ELEVATIONS

The wire mesh shall be fastened or welded in an approved manner to the corrugation crests.

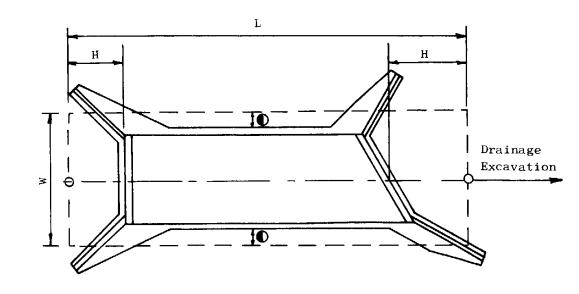
All laps shall be 6" minimum. Invert paving shall not be placed until fill over pipe is completed. Concrete shall be Class A or

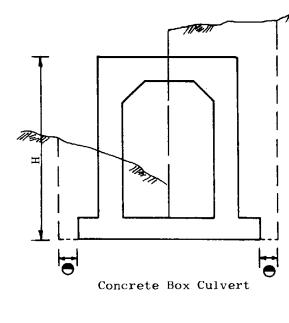
pneumatic mortar.

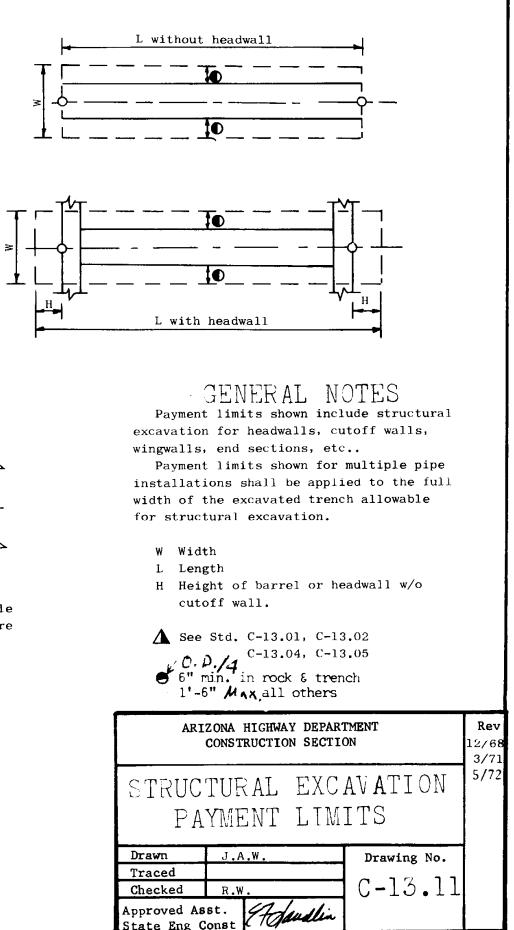
COR Draw Trac Chec Appr Engr.

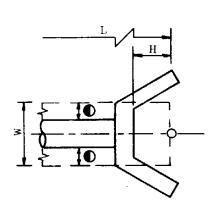
GENERAL NOTES

		WAY DEP.		Rev //-/4-68
ORRU	GATE NCRE		AL PIPE	
	D.G. R.A.F.	5-17-67	Drawing No.	
and the second		9P0 5-68	C-13.10	

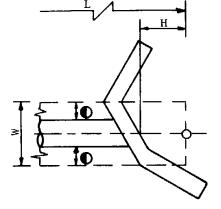




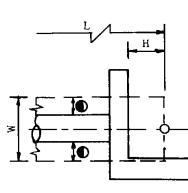




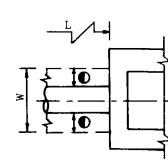
Pipe with normal wingwall, flaired end section, U headwall



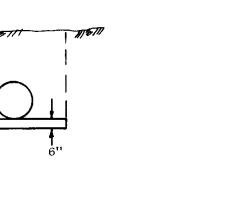
Skewed Headwall

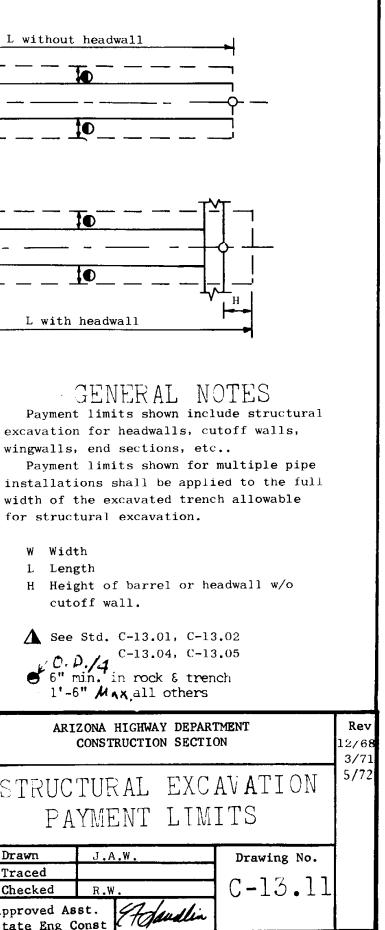


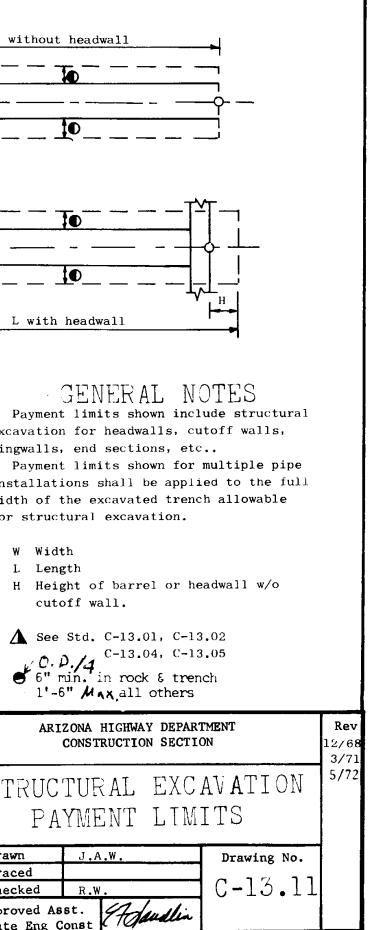
L Headwall

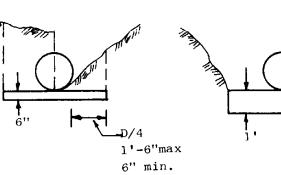


Plan Showing Catch Basin, Manhole or Similar Structure

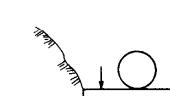


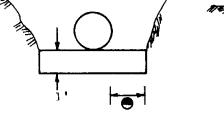






Concrete Pipe

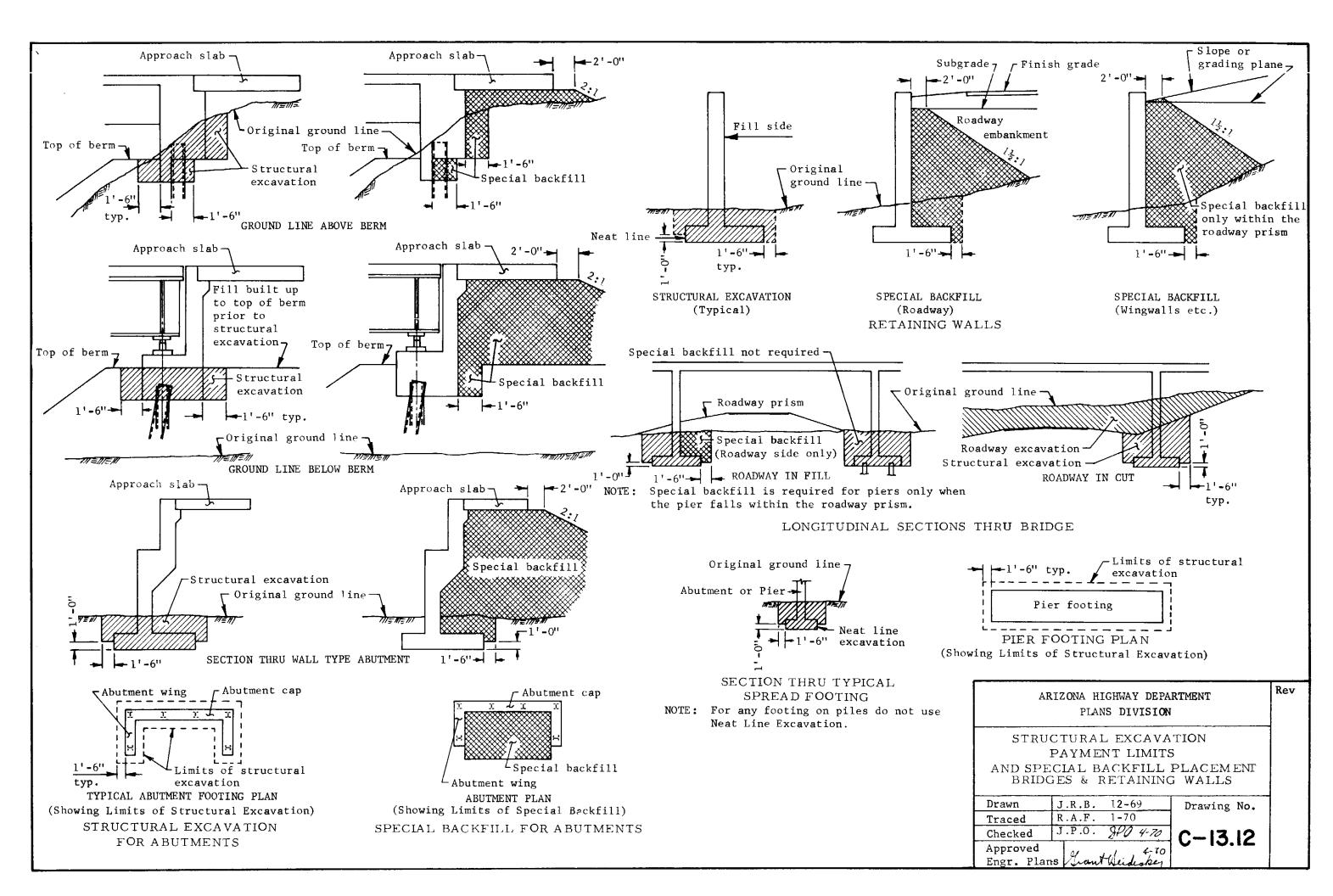


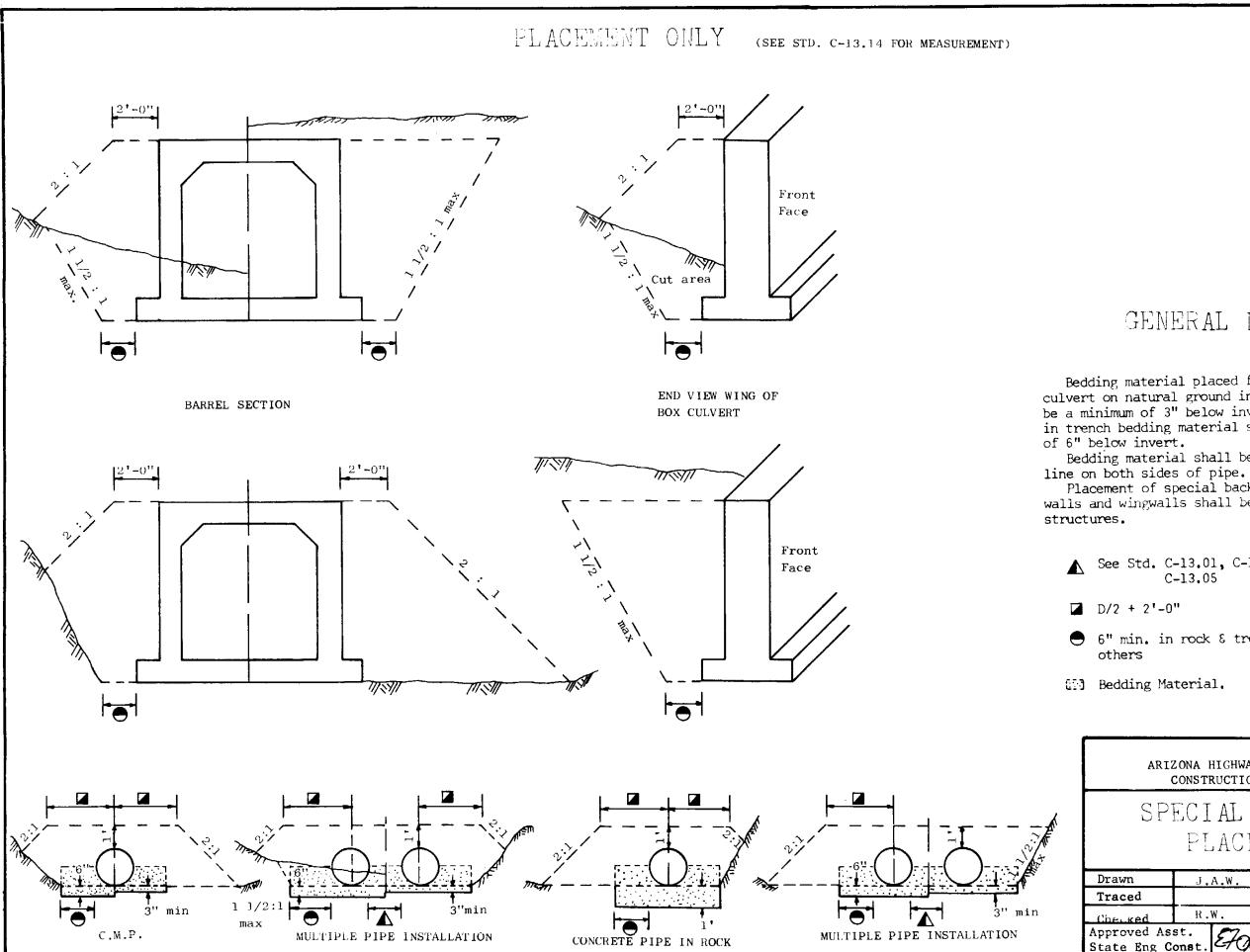


Pipe in Rock

Λ

C.M.P.

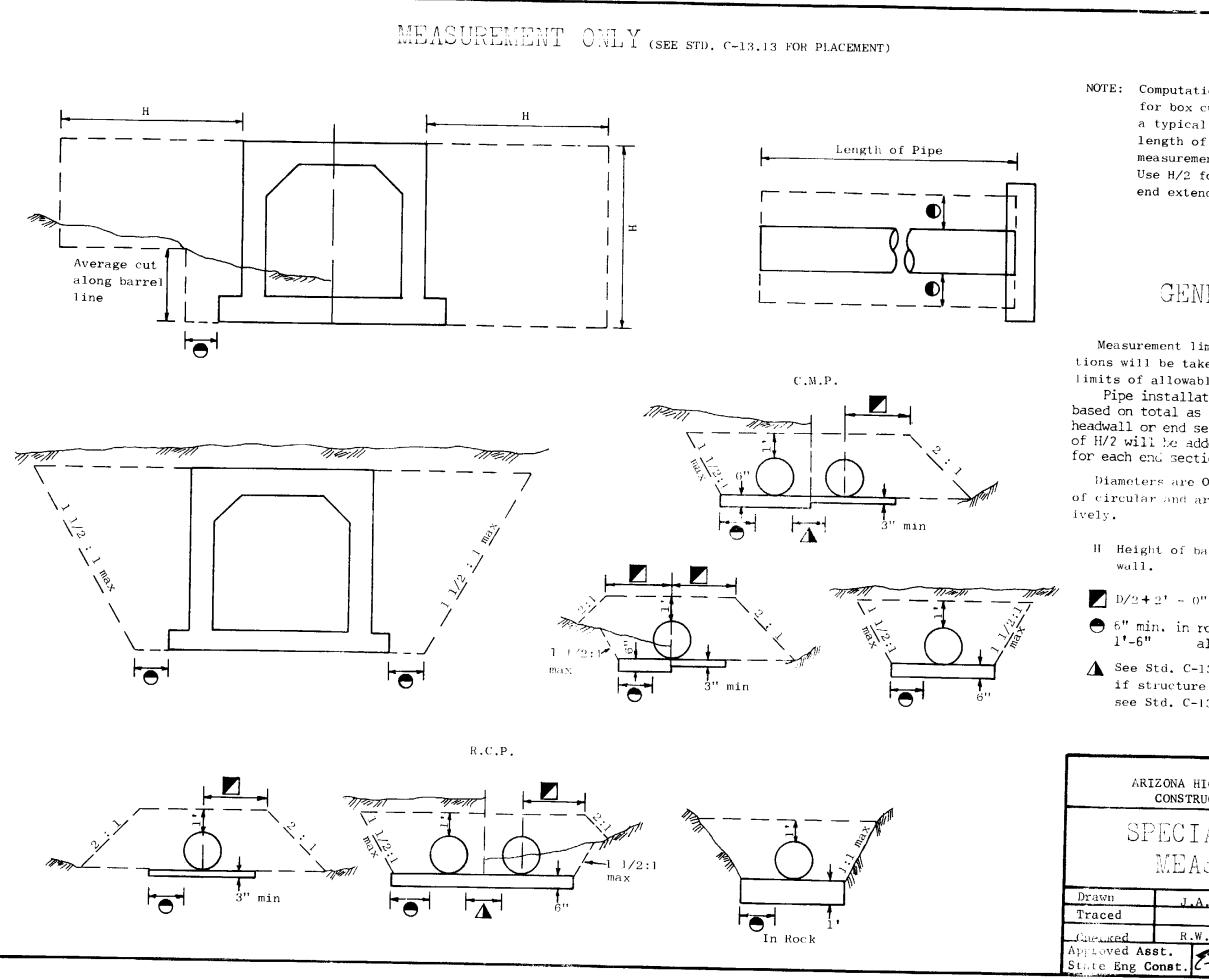




GENERAL NOTES

Bedding material placed for C.M.P. or pipe culvert on natural ground installation shall be a minimum of 3" below invert. When placed in trench bedding material shall be a minimum Bedding material shall be placed to spring Placement of special backfill around head-walls and wingwalls shall be the same as around See Std. C-13.01, C-13.02, C-13.04, C-13.05 6" min. in rock & trench, 1'-6" min. all Rev ARIZONA HIGHWAY DEPARTMENT 5/72

CONSTRUCTION SECTION						
SPECIAL BACH PLACEMEN						
J.A.W.	Drawing No.					
R.W. Asst. g Const. EF Maalin	C-13.13					



NOTE: Computation of Special Backfill quantity for box culvert is based on the area of a typical installation times (the total length of the structure plus H). No measurement is necessary for wing areas. Use H/2 for box extensions on each end extended.

GENERAL NOTES

Measurement limits for multiple pipe installations will be taken from outside to outside limits of allowable structural excavation. Pipe installation backfill shall be computed based on total as installed length of pipe. When, headwall or end sections are installed an allowance of H/2 will be added to the total length of pipe for each end section or headwall installed

Diameters are 0.D. & maximum outside width of circular and arch type structures respect-

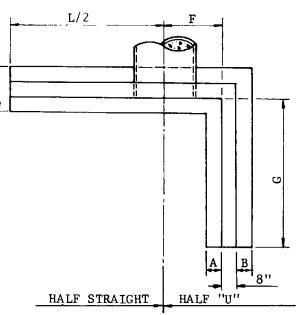
H Height of barrel or headwall w/o cutoff

⊖ 6" min. in rock & trench all others

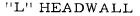
▲ See Std. C-13.01 C.M.P. & C-13.02 R.C.P. if structure includes flared end section see Std. C-13.05 C.M.P. & C-13.04 R.C.P.

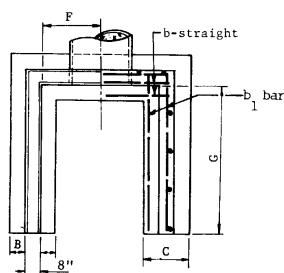
ZONA HIGHWAY DEPAR CONSTRUCTION SECTI		Rev 5/72
ECIAL BAC		
MEASUREME	NT	
J.A.W.	Drawing No.	
	C-13.14	
st. onst. E7 Sanalin		

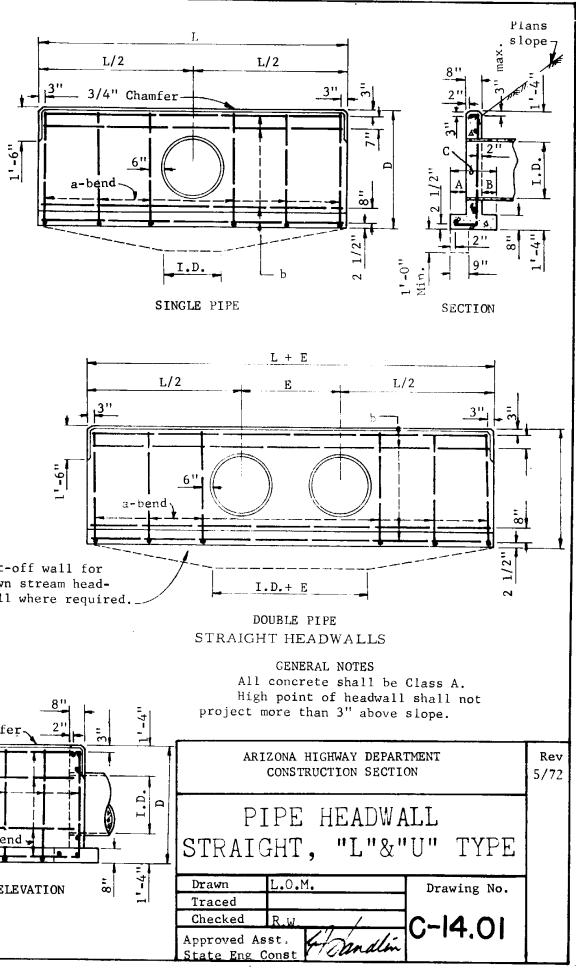
		_,			ENSI	ONS			
I.D	A	В	С	D	<u> </u>	L	L+E	F	
18"	6"		<u>1'-8''</u>		2 '- 8		12'-2		
24"	8''		2 '- 0''		3 '- 6		15'-0	"2'-1"	5'-
30"			2 '- 0''		4'-4			0' 2'-7 ''	
	1'-0"	-	2'-4"		5'-2			" 3'-1"	
42"	1'-1"		2'-7"		6'-0	" 17'-6"	23'-6	" 3'-7"	8'-
48"	1'-2''	1'-0''	2'-10'	6'-8"	6'-1	0"19'-6"	26 -4	" 4'-1"	9'-
				"U"	1754	DO TA T T			
	Conc.	С.Ү.	1	0		DWALL	7 // /		
тъ		· · · · · ·	<u> </u>			inf. Stee		Bars	.
I.D.		For	Ê	Ł		b		b,	
	С.М.Р.	Conc.	<u> </u>						15
1011	1 (0	Pipe	No.	Lgth	No.	Lgth	No.	Loth	ļ
18"	1.68	1.65	12	4'-8''	6	4'-3"	10	5'-8"	9
24"	2.37	2.33	14	5'-4"	6	5'-3"	12	<u>6'-8"</u>	12
30"	3.01	2.96	18	5'-10"		6'-3"	12	7'-8''	15
36"	3.90	3.83	20	6'-8"	6	7'-3"	14	8'-8"	19
42"	4.72	4.63	24	7'-1"	6	8'-3"	14	9'-8"	26
48"	5.91	4.79	28	7'-8''	6	9'-3"	16	10'-8"	28
		·····		117 11	1113 4 1			·	
	Conc	. C.Y.	T	"L"		DWALL nf. Steel	#4 Ba		
I.D.		For		·······		b		ars	1
1.0.	C.M.P			1	1			Þ _l	11
	0.11.1		No T	T = +1	No	T .)			11
18"	1.42	Pipe	No.	Lgth, 4'-8"	No.	Lgth.	No.	Lgth.	
24"		1.39	10		6	6'-9"	5	5'-8"	7
30"	2.00	1.96	12	5'-4"	6	8'-3"	6	6'-8''	9
	2.53	2.48	14	5'-10"	6	9'-9"	6	7"-8"	11
<u>36''</u> 42	3.27	3.20	16	6'-8"	6	11'-3"	7	8'-8''	14
42	4.04	3.95	18	7'-2"	6	12'-9"	7	9'-8''	19
40	4.94	4.82	20	7'-8"	6	14'-3"	8	10'-8"	21
		SIN	GLE PI	PE HEAD	JAT.L				
	Conc.	C.Y.				l #4 Bars			
1.D.		For	a		b				
1.2.	C.M.P.						lbs.		
	0.11.1	Pipe	No.	Iath	No.	Tath	LUS.		
18"	1.17	1.14	8	Lgth. 4'-85"	5	Lgth. 9'-3"	- 52		
24"	1.64	1.60	10	<u>4'-0%</u> 5'-4%"	5	<u>9'-3"</u> 11'-3"	56 74		
30"	2.05	2.00	10	5'-103'		13'-3"	83		
36"	2.63	2.56	10	<u>6'-81</u>	$\frac{5}{5}$				
42"	3.24	3.15	14	7'-23"	5	<u>15'-3"</u> 17'-3"	105		
48"	3.96	3.84	16	7'-81"	5		125		
40	J.90	5.04		1-02	[2]	19 '- 3''	147		
		DOIT	BLÉ PT	PE HEAD	JAT.T.		i		
1	C.Y.	Conc.				#4 Bars			
I.D.		For	a		Ь				
	C.M.P.						lbs.		
	- • - •	Pipe	No.	Lgth.	No.	Lgth.			
18''	1 / 7			4'-8"	tt		60		
	1.47	1.42	9		5	11'-11"	68		
<u>24'</u>	2.07	2.00	11	5'-4"	5	14'-9"	88		
30"	2.62	2.52	12	5'-10"	5	17'-7"	105		
36"	3.40	3.27	14	6'-8"	5	20'-5"	131		
	7. 10	A 01	16	7'-2"	5	23'-3"	154		
42'' 48''	4.19	4.01 4.92	17	7'-2"	5	26'-1"	175		

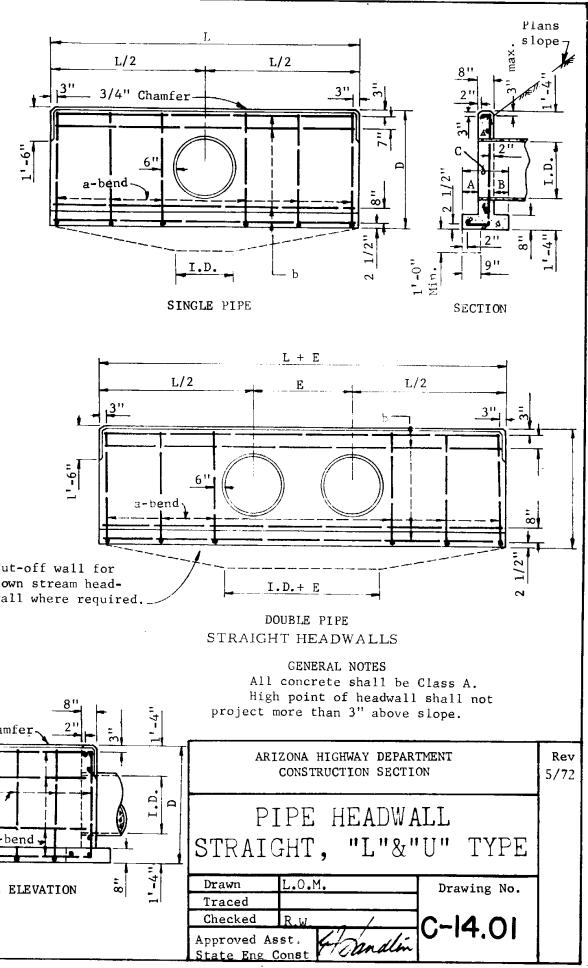


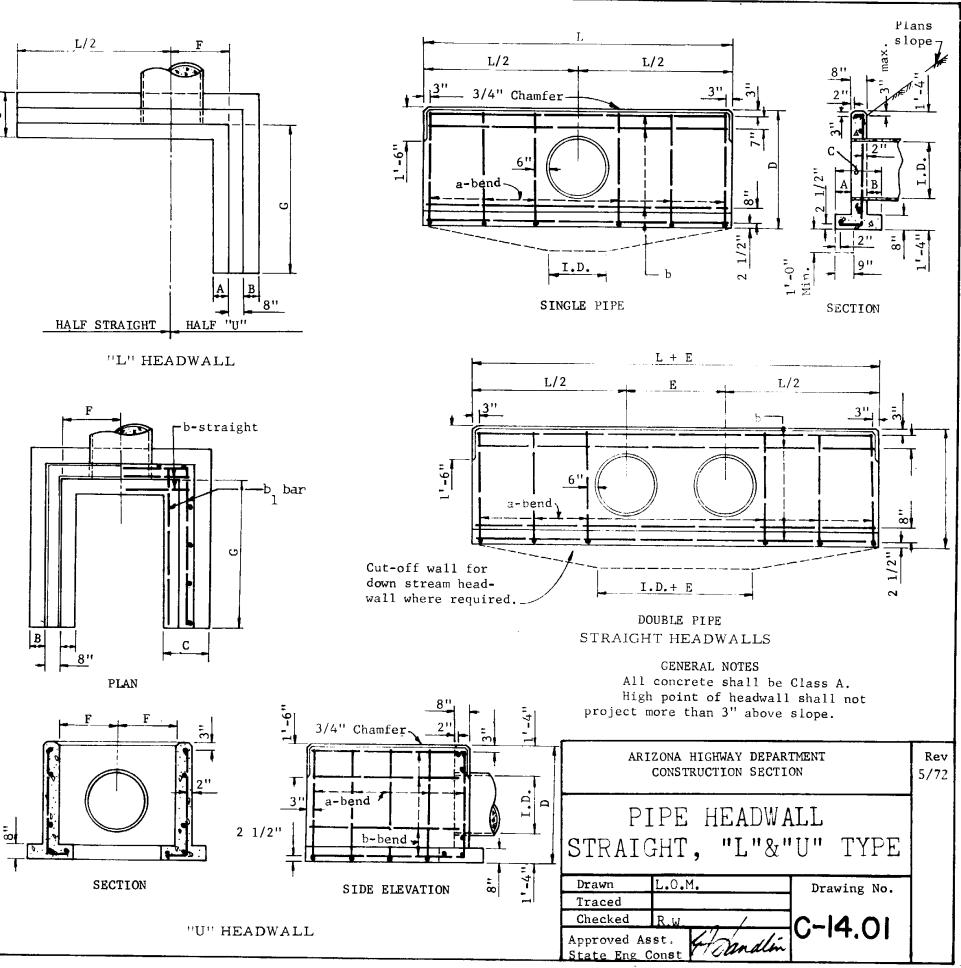
C



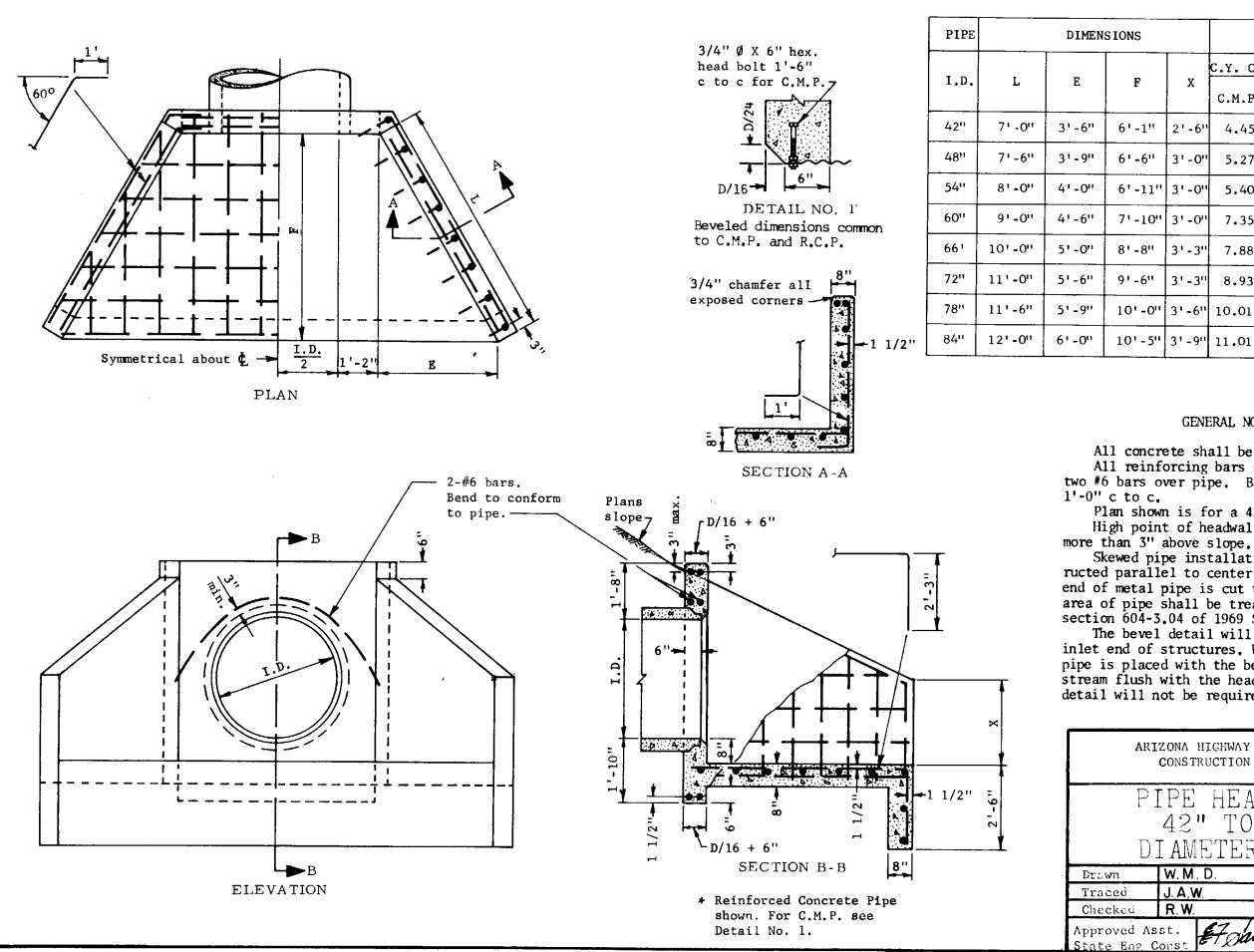








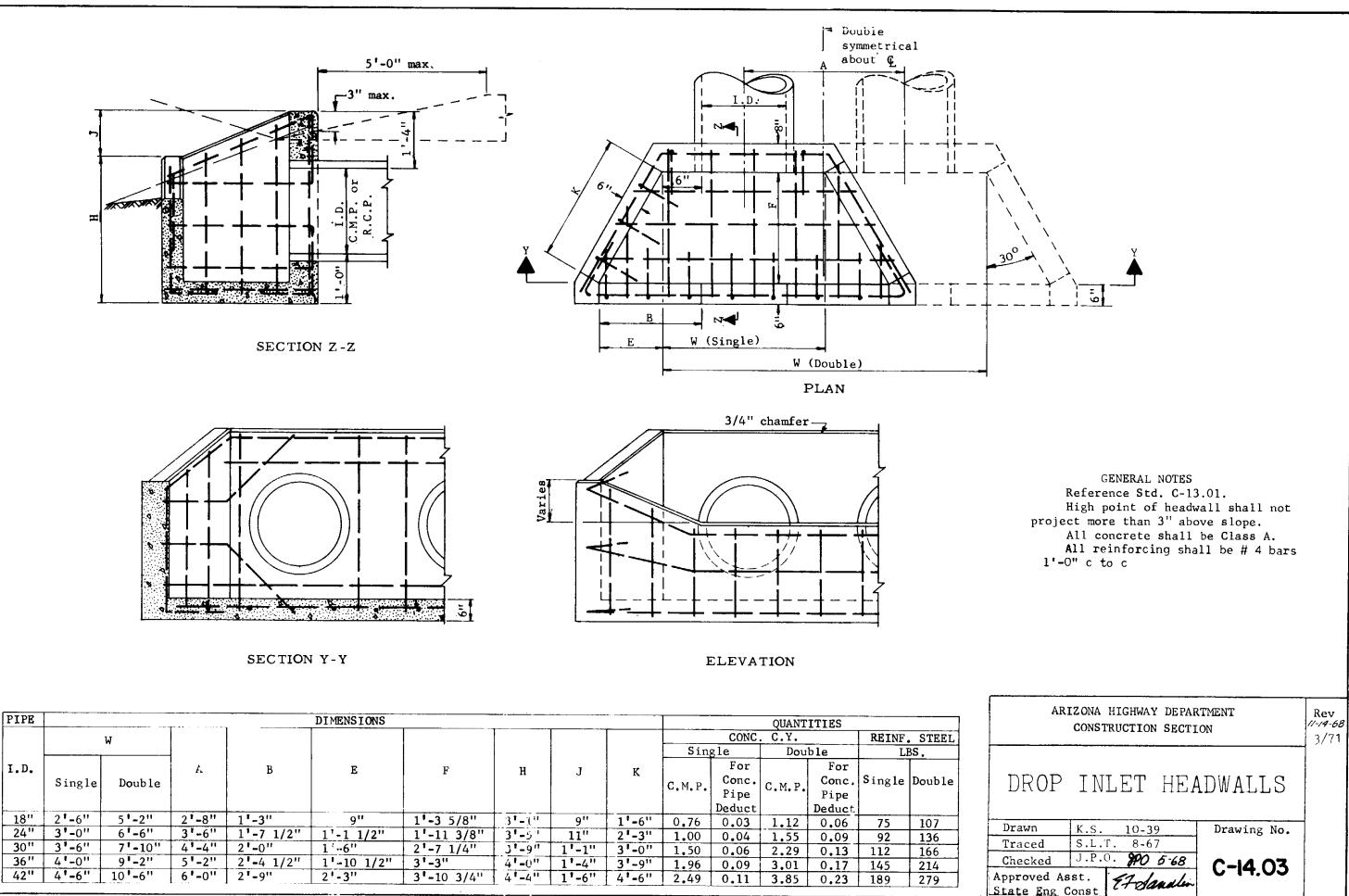




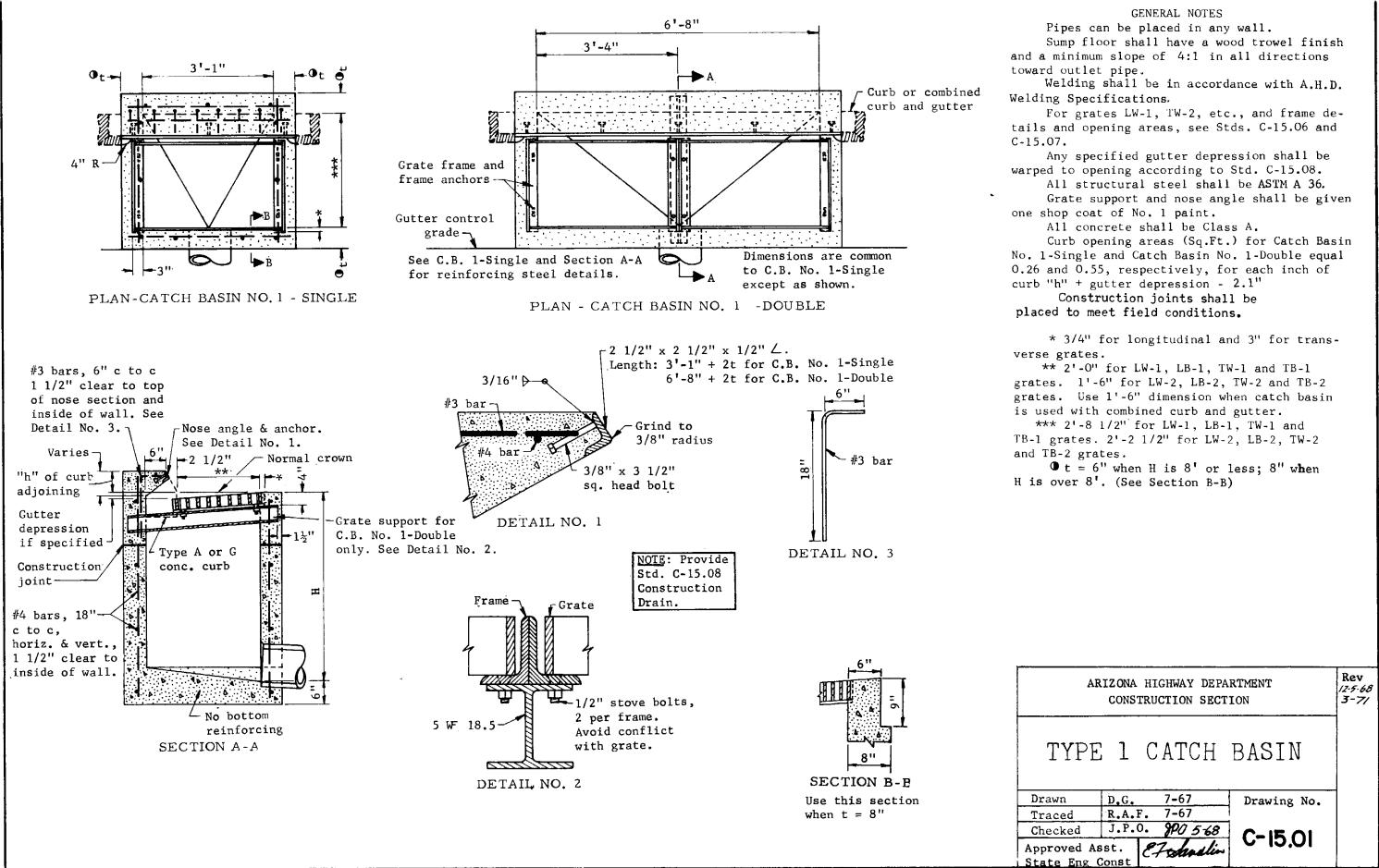
		r=						
		QUANTITIES						
	x	C.Y. CLASS A CONC. Deduct C.M.P. for R.C.P.		Reinf.Steel Lbs.				
1	2'-6"	4.45	0.09	205				
1	3' - 0''	5.27	0.12	265				
1''	3' -0''	5.40	0.14	295				
ייכ	3' -0''	7.35	0,19	340				
1	3'-3"	7.88	0.23	390				
•	3'-3"	8.93	0.28	480				
ייכ	3' -6"	10.01	0.34	490				
5"	31-911	11.01	0.39	560				

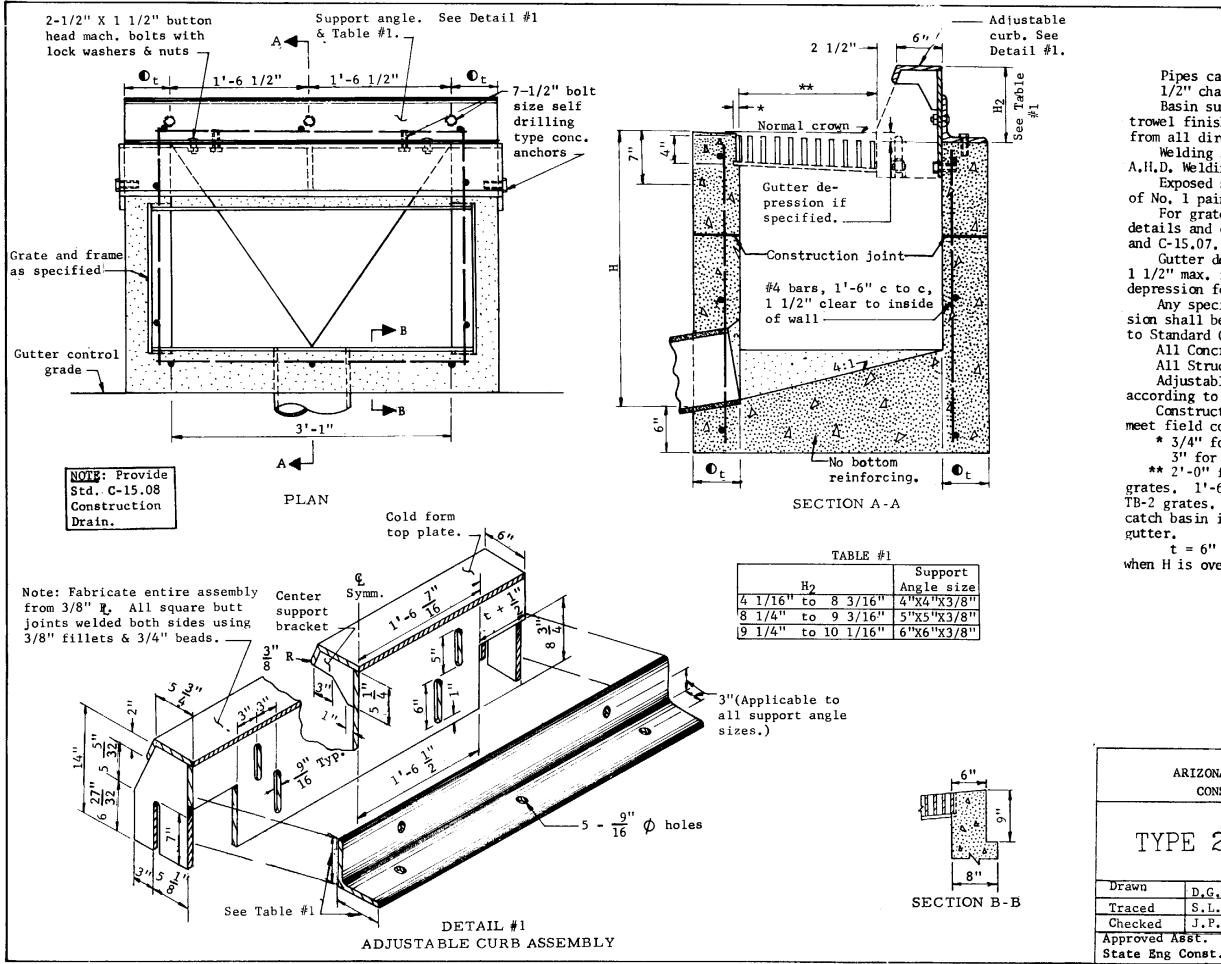
GENERAL NOTES

All concrete shall be Class A. All reinforcing bars shall be #4 except two #6 bars over pipe. Bar spacing shall be Plan shown is for a 42" pipe. High point of headwall shall not project Skewed pipe installations shall be constructed parallel to center line of roadway. When end of metal pipe is cut to fit skew, disturbed area of pipe shall be treated in accordance with section 604-3.04 of 1969 Standard Specifications. The bevel detail will be required only on the inlet end of structures. When reinforced concrete pipe is placed with the bell or groove end up stream flush with the headwall face, the bevel detail will not be required. ARIZONA HIGHWAY DEPARTMENT Rev -12-71 CONSTRUCTION SECTION 5/72 WALLS 42" TO 84" AMF PT PES W. M. D. Drawing No. J.A.W. R.W. C - 14.02Frandli

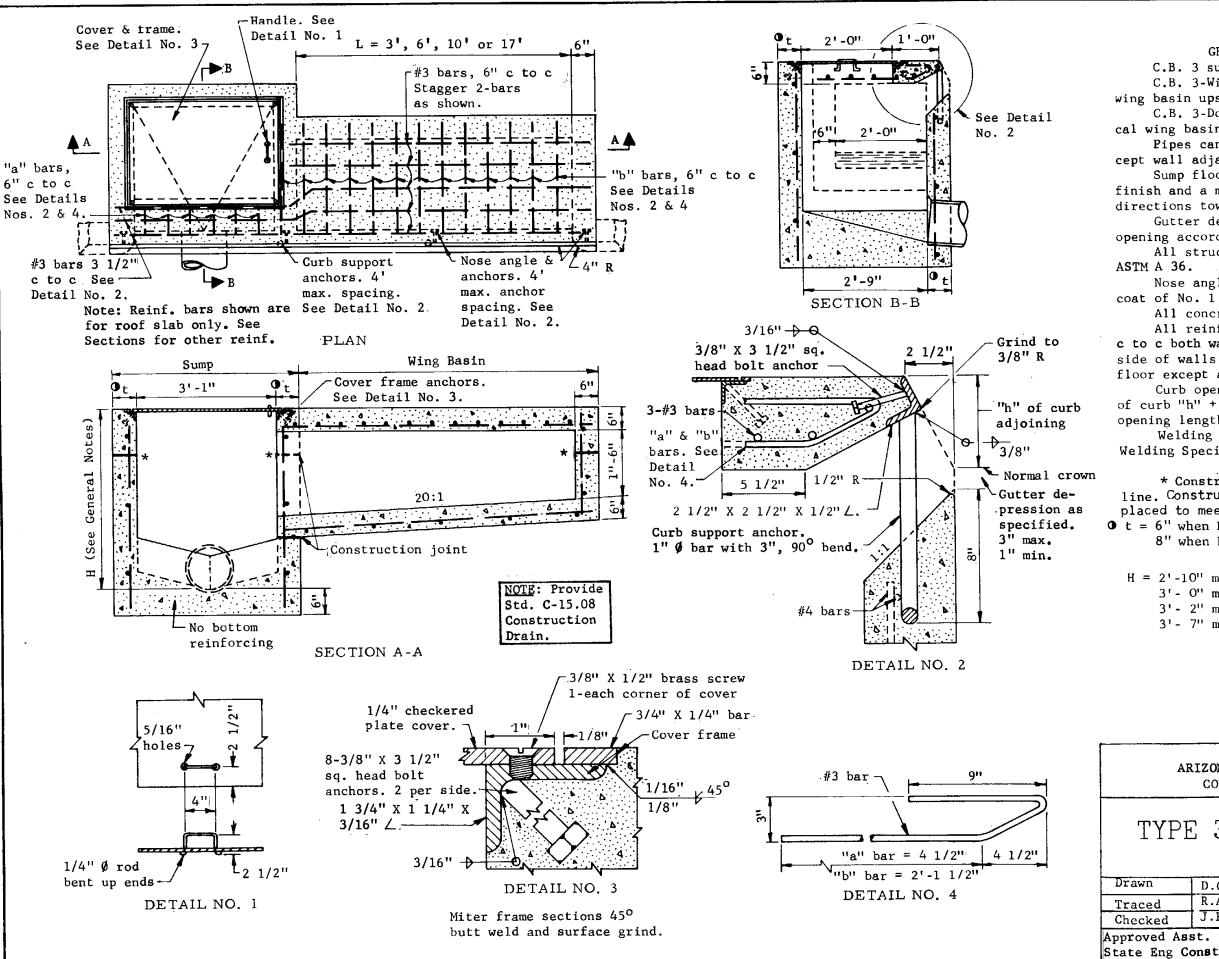


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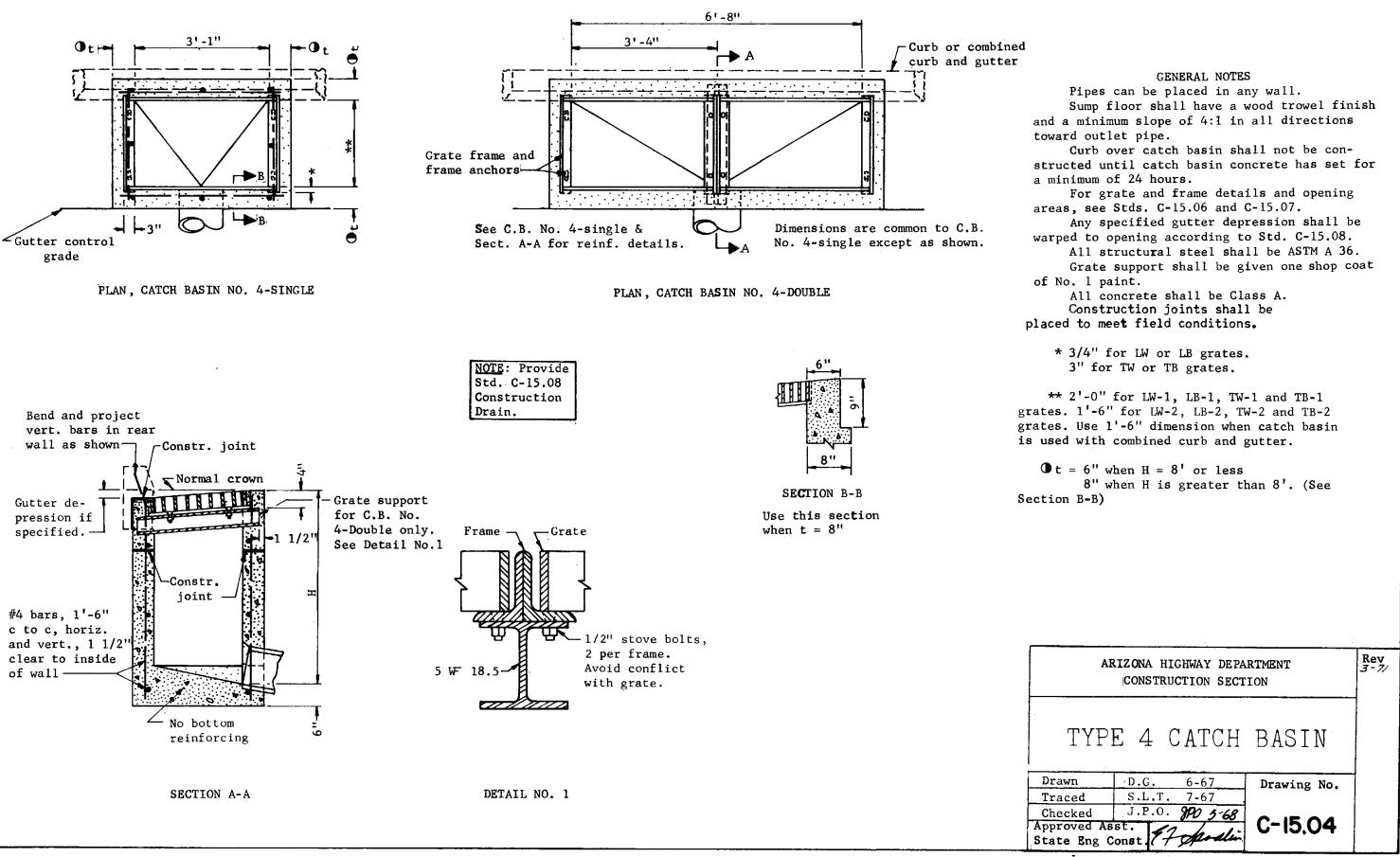


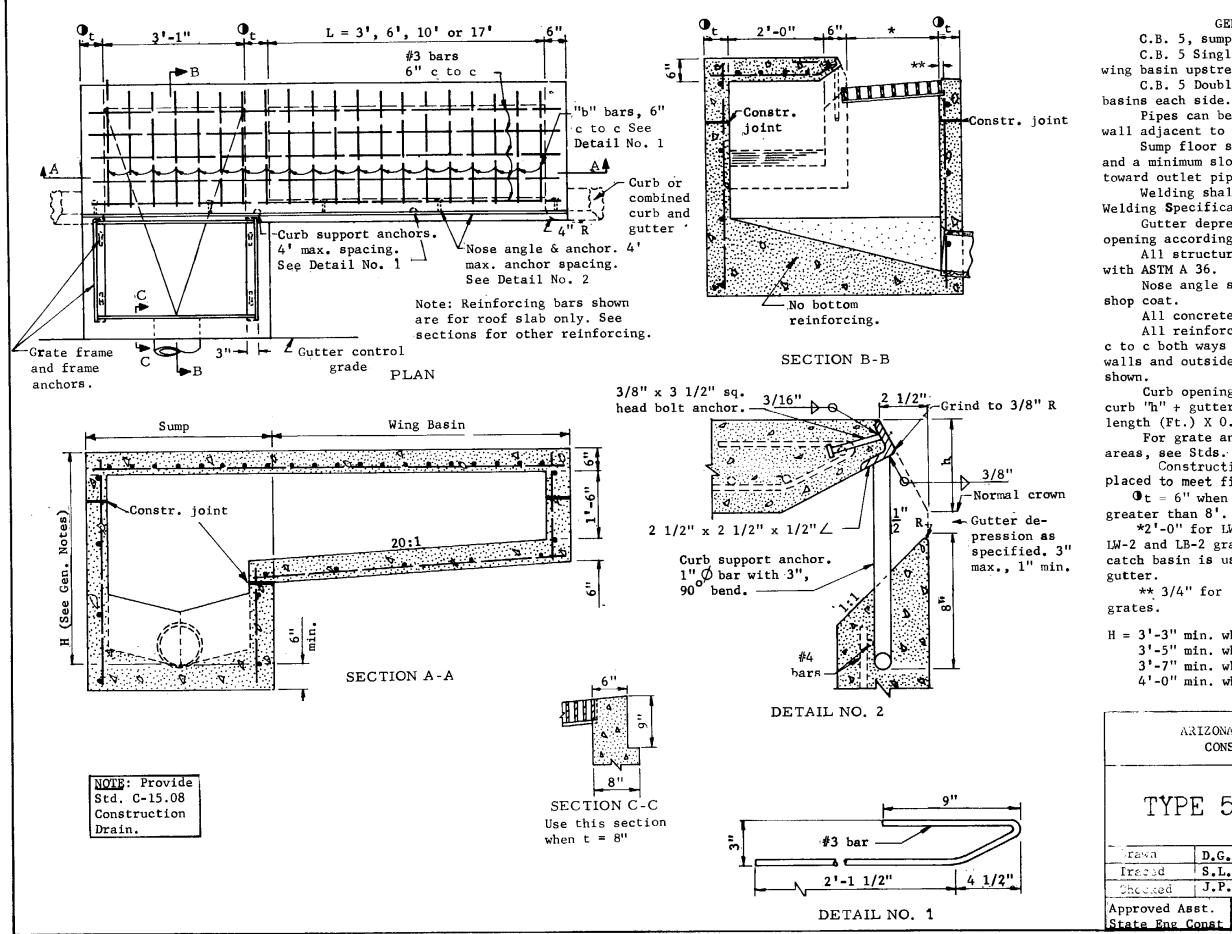


GENERAL NOTES Pipes can be placed in any wall. 1/2" chamfer top edges of sump walls. Basin sump floors shall have wood trowel finish and a minimum slope of 4:1 from all directions toward outlet pipe. Welding shall be in accordance with A.H.D. Welding Specifications. Exposed steel shall be given one coat of No. 1 paint. For grates LW-1, TW-2, etc. and frame details and opening areas, see Stds. C-15.06 Gutter depression = 3" max. modified to 1 1/2" max. for shoulder locations and no depression for adjoining medians. Any specified gutter and apron depression shall be warped to opening according to Standard C-15.08. All Concrete shall be Class A. All Structural steel shall be ASTM A 36. Adjustable Curb shall be galvanized according to ASTM A 123. Construction joints shall be placed to meet field conditions. * 3/4" for LW or LB grates. 3" for TW or TB grates. ** 2'-0" for LW-1, LB-1, TW-1 or TB-1 grates. 1'-6" for LW-2, LB-2, TW-2 or TB-2 grates. Use 1'-6" dimensions when catch basin is used with combined curb and t = 6" when H is 8' or less; 8" when H is over 8', (See Sec. B-B) Rev ARIZONA HIGHWAY DEPARTMENT 12-5-68 CONSTRUCTION SECTION 3-71 5/72 TYPE 2 CATCH BASIN 11-66 D.G. Drawing No. 6-67 S.L.T. J.P.O. 990 5-68 C - 15.02dendi

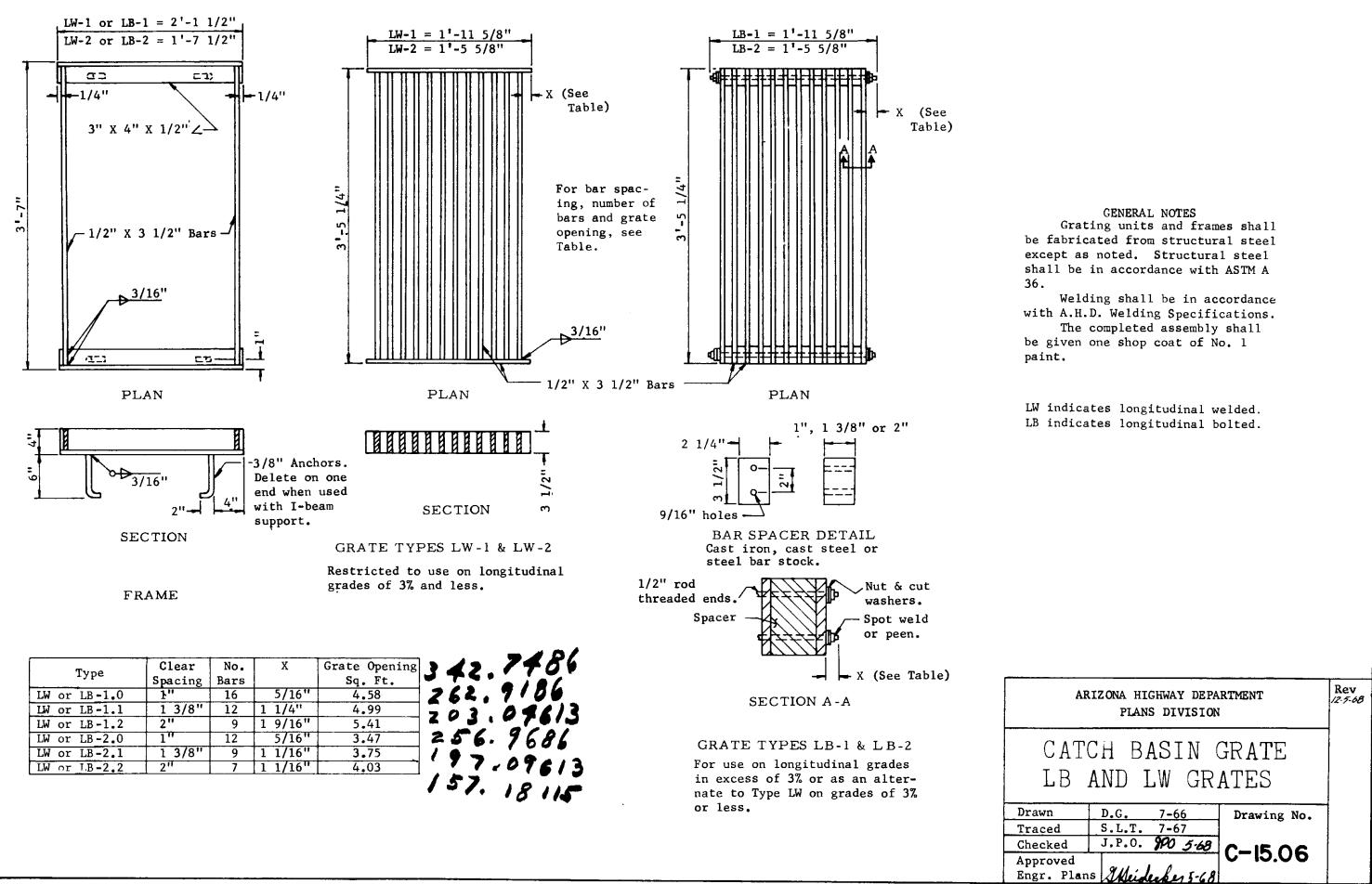


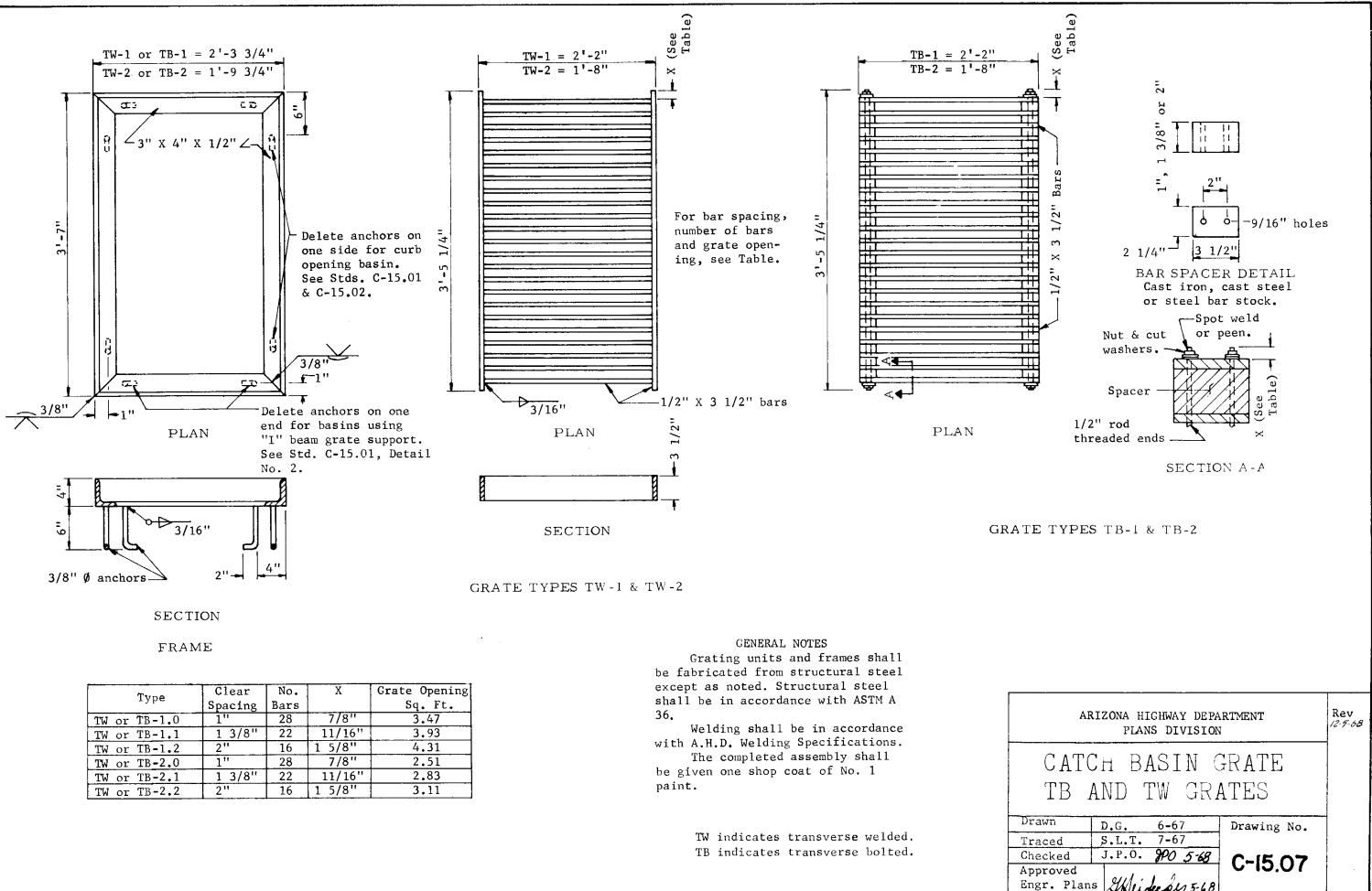
GENERAL NOTES C.B. 3 sump only. C.B. 3-Wing (illustrated), sump with wing basin upstream. C.B. 3-Double Wing, sump with symmetrical wing basins each side. Pipes can be placed in any wall except wall adjacent to a wing basin. Sump floor shall have a wood trowel finish and a minimum slope of 4:1 in all directions toward outlet pipe. Gutter depression shall be warped to opening according to Std. C-15.08. All structural steel shall be Nose angle shall be given one shop coat of No. 1 paint. All concrete shall be class A. All reinforcing bars shall be #4, 1'-6" c to c both ways and 1 1/2" clear to inside of walls and outside of wing basin floor except as shown. Curb opening area (Sq. Ft.) per inch of curb "h" + gutter depression = curb opening length (ft.) x 0.0834. Welding shall be in accordance with A.H.D. Welding Specifications. * Construction joints at bottom of curb line. Construction joints shall be placed to meet field conditions. • $t = 6^{11}$ when $H = 8^{1}$ or less 8" when H is greater than 8'. H = 2' - 10'' min. when L = 3'3' - 0'' min. when L = 6' 3' - 2'' min, when L = 10' 3' - 7'' min. when L = 17' Rev ARIZONA HIGHWAY DEPARTMENT 12-2-68 CONSTRUCTION SECTION TYPE 3 CATCH BASIN D.G. 7-67 Drawing No. R.A.F. 7-67 J.P.O. SPO 5-68 C-15.03



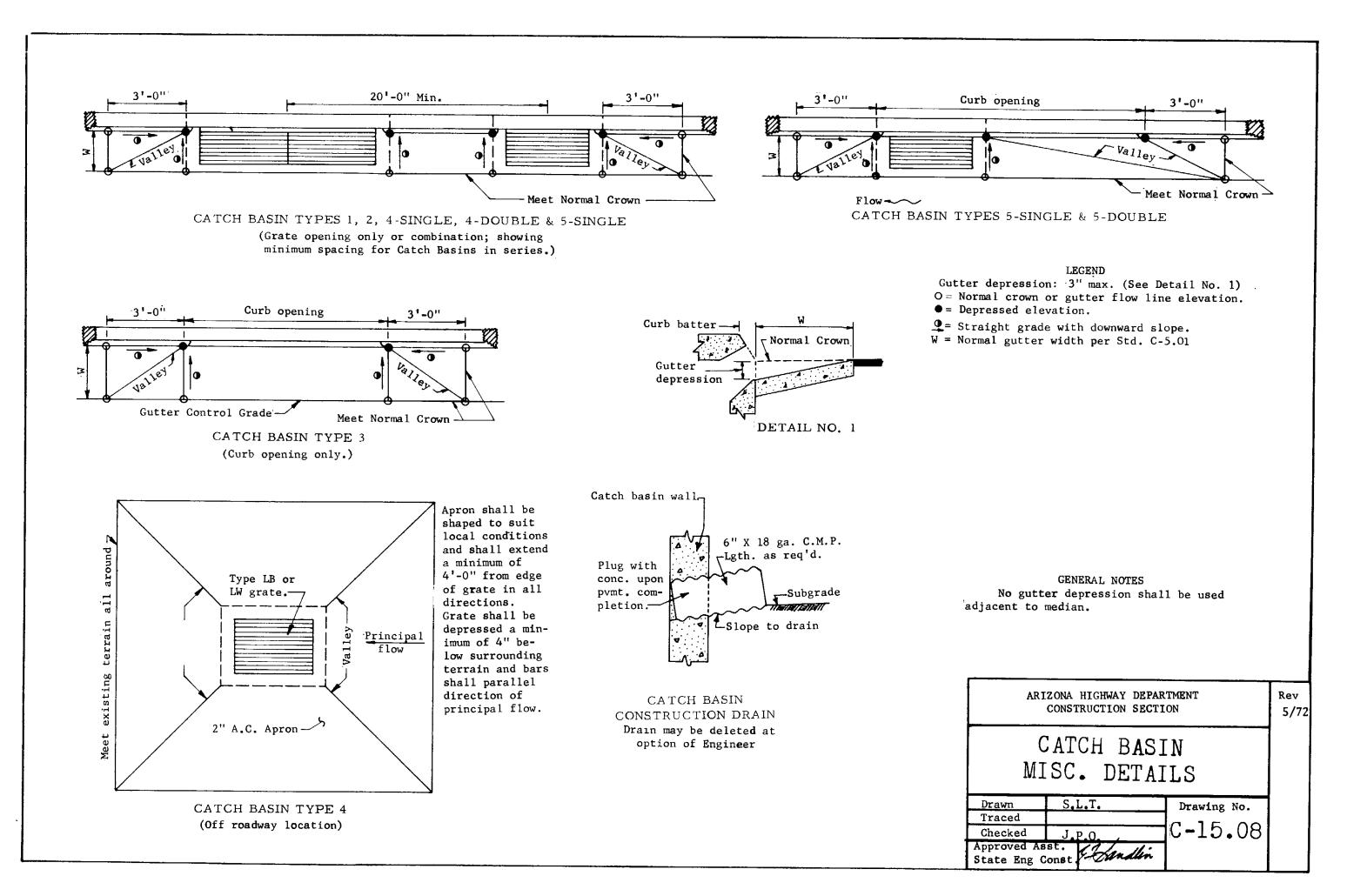


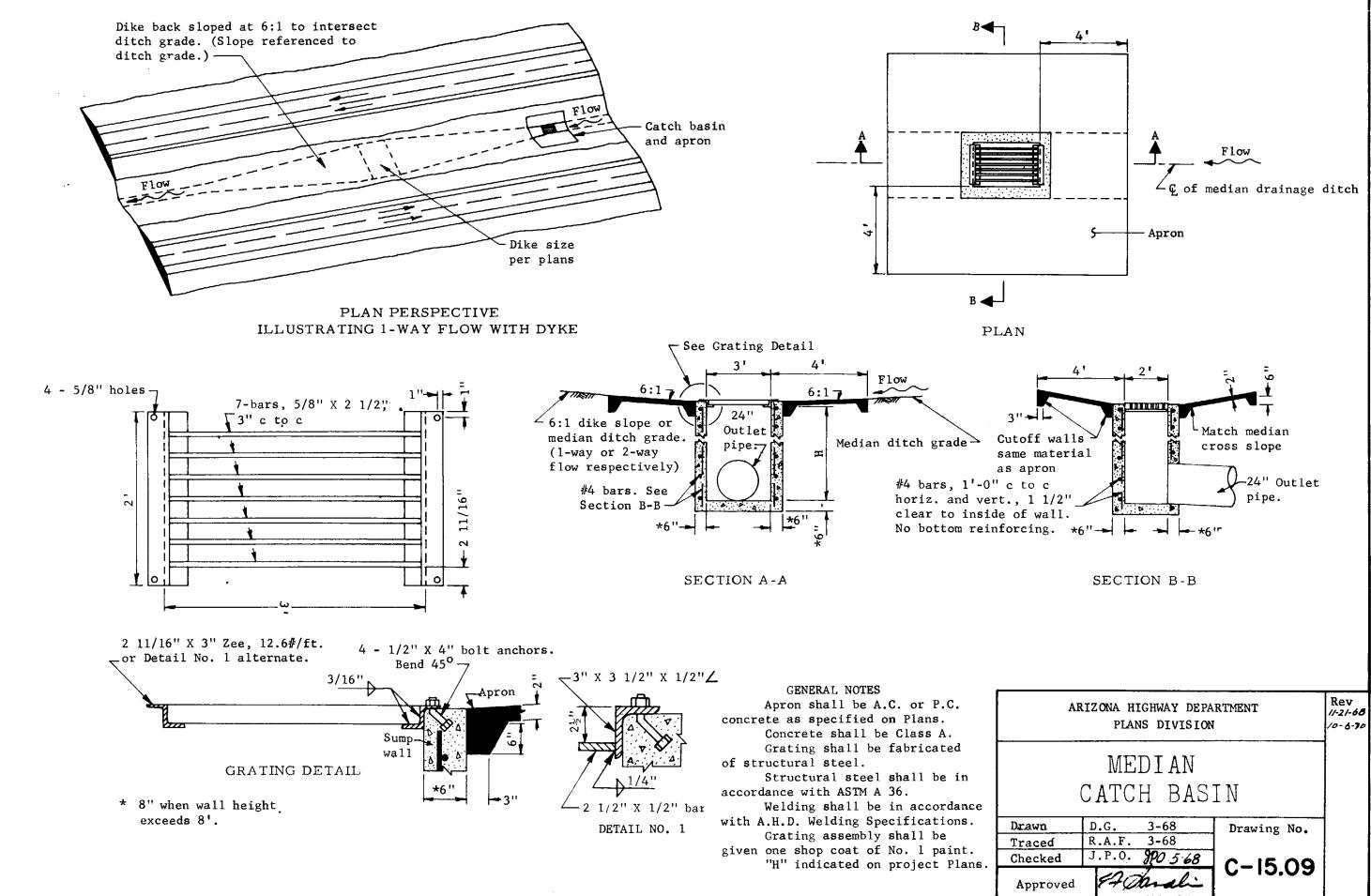
GENERAL NOTES C.B. 5, sump only. C.B. 5 Single, (illustrated), sump with wing basin upstream. C.B. 5 Double, sump with symmetrical wing Pipes can be placed in any wall except wall adjacent to a wing basin. Sump floor shall have a wood trowel finish and a minimum slope of 4:1 in all directions toward outlet pipe. Welding shall be in accordance with A.H.D. Welding Specifications. Gutter depression shall be warped to opening according to Std. C-15.08. All structural steel shall be in accordance Nose angle shall be painted with one No. 1 All concrete shall be Class A. All reinforcing bars shall be #4, 18" c to c both ways and $1 \frac{1}{2}$ clear to inside of walls and outside of wing basin floor except as Curb opening area (Sq. Ft.) per inch of curb "h" + gutter depression = curb opening length (Ft.) X 0.0834. For grate and frame details and opening areas, see Stds. C-15.06 and C-15.07. Construction joints shall be placed to meet field conditions. \mathbf{O} t = 6" when H = 8' or less; 8" when H is greater than 8'. (See Section C-C) *2'-0" for LW-1 and LB-1 grates; 1'-6" for LW-2 and LB-2 grates. Use 1'-6" dimension when catch basin is used with combined curb and ** 3/4" for longitudinal and 3" for transverse H = 3'-3'' min. when L = 3'3'-5'' min. when L = 6'3'-7'' min. when L = 10' 4'-0'' min, when L = 17' ARIZONA HIGHWAY DEPARTMENT Rev 12-5-68 CONSTRUCTION SECTION 9-29-70 3-71 TYPE 5 CATCH BASIN D.G. 7-67 Drawing No. S.L.T. 7-67 8P0 5.68 J.P.O. C-15.05

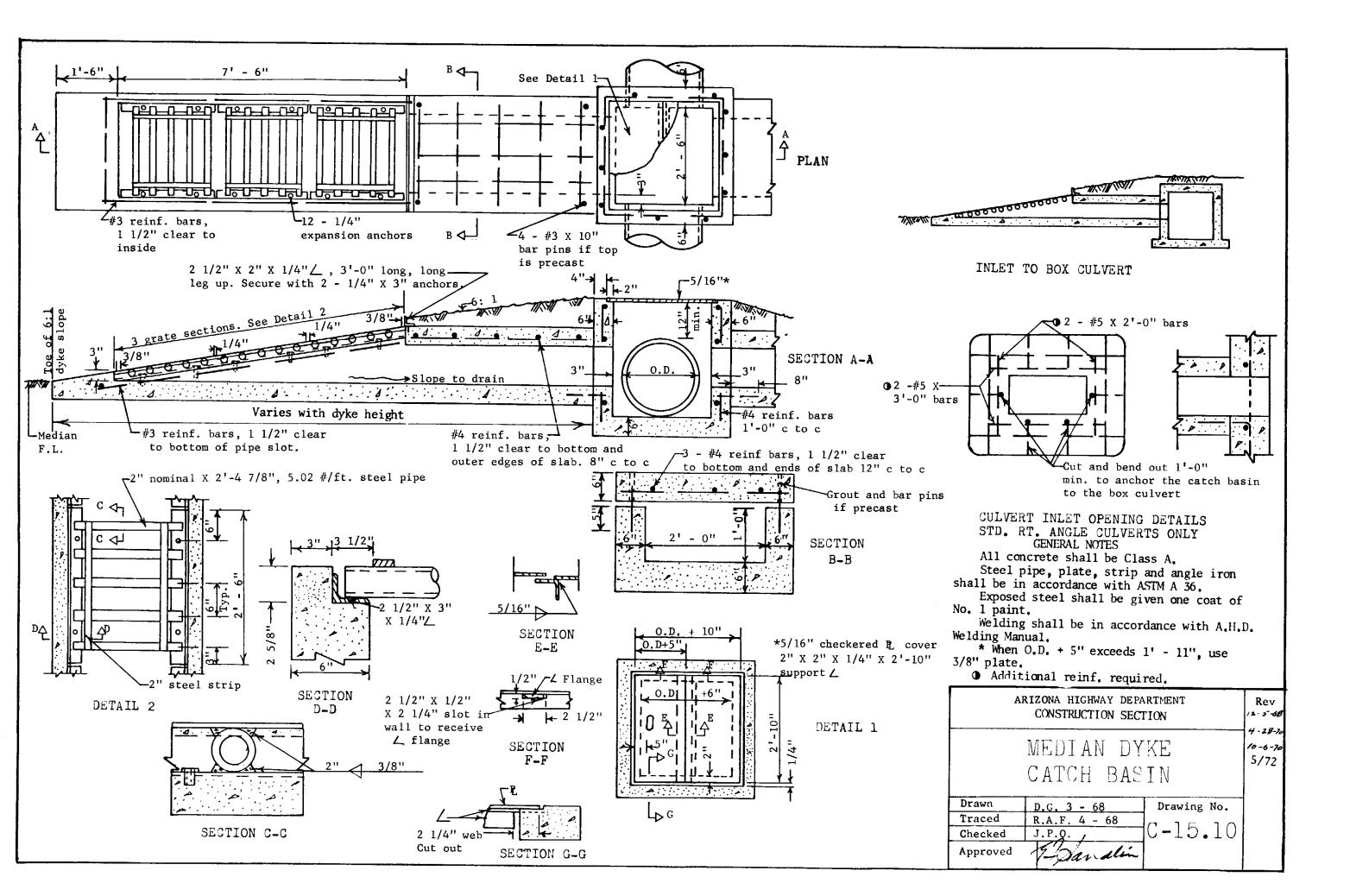


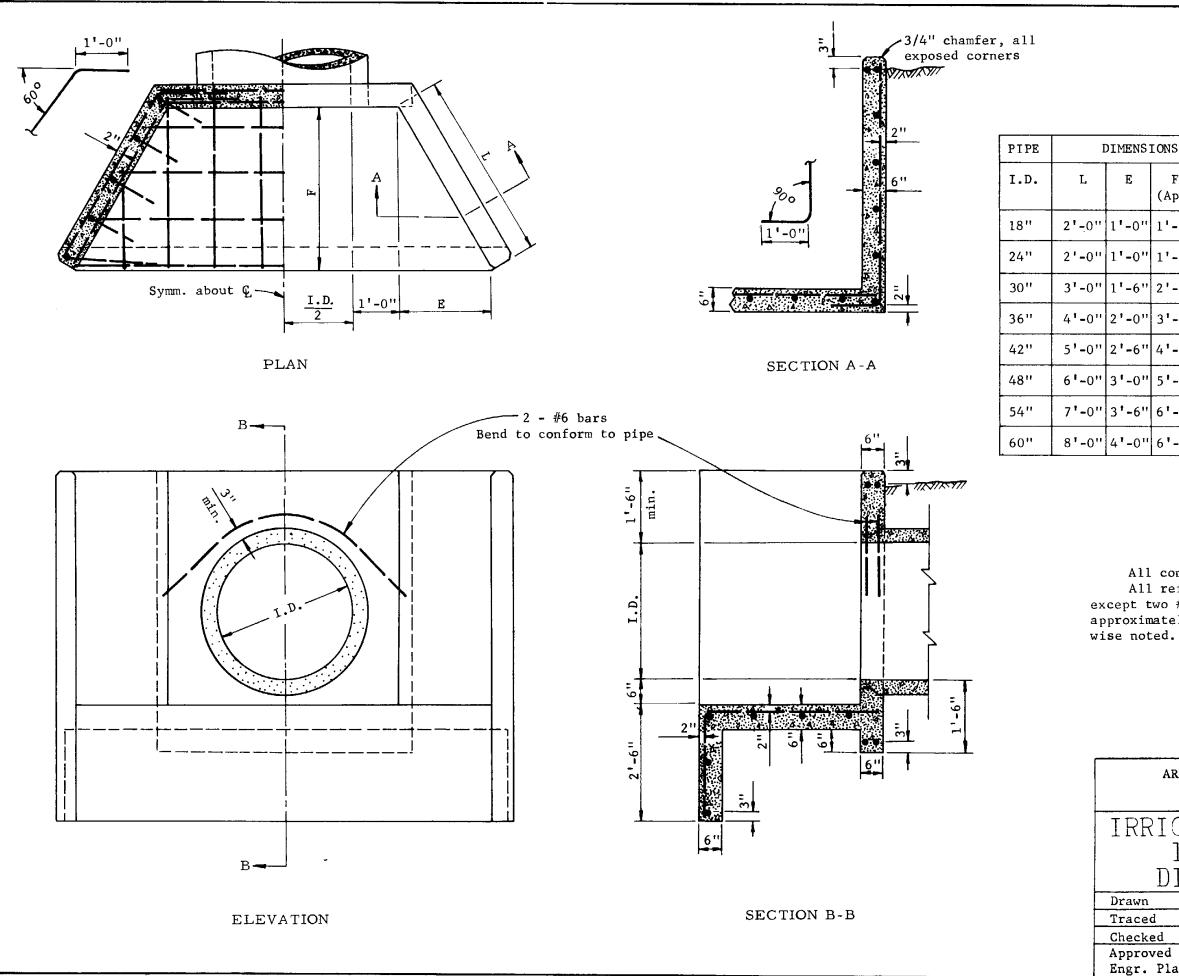


Туре	Clear	No.	X	Grate Opening
Type	Spacing	Bars		Sq. Ft.
TW or TB-1.0	1"	28	7/8"	3.47
TW or TB-1.1	1 3/8"	22	11/16"	3.93
TW or TB-1.2	2"	16	1 5/8"	4.31
TW or TB-2.0	1"	28	7/8''	2.51
TW or TB-2.1	1 3/8"	22	11/16"	2.83
TW or TB-2.2	2"	16	1 5/8"	3.11





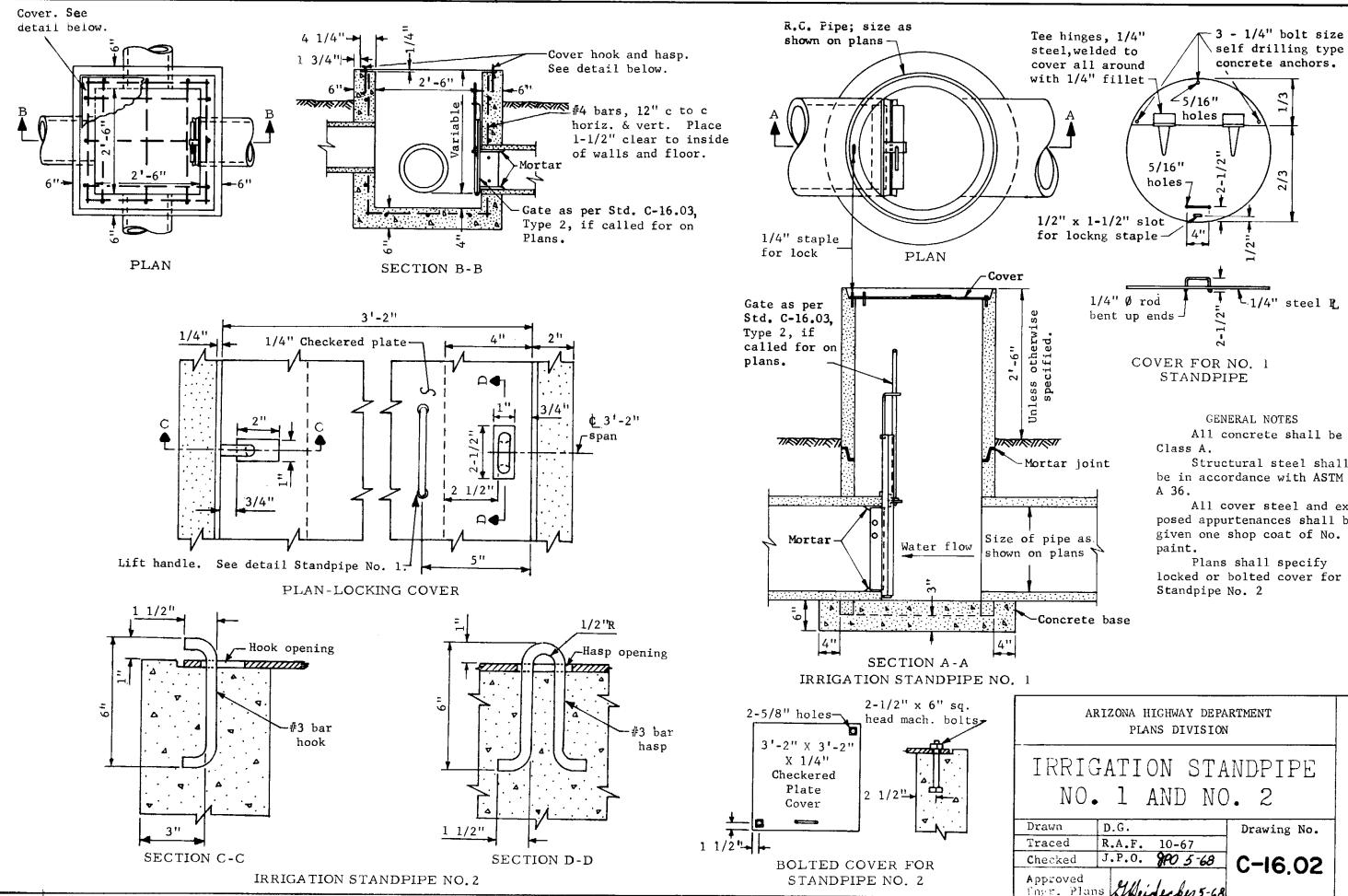




IONS		QUANTITIES			
F (Approx		C.Y. Conc. C.M.P. R.C.P.			
1'-9"	0.97	0.96	65		
1'-9"	1.11	1.07	78		
2'-7"	1.50	1.44	108		
3'-6"	2.08	2.01	150		
4'-4"	2.71	2.63	205		
5'-2"	3.39	3.30	270		
6'-1"	4.14	4.02	335		
6 '- 11''	4.96	4.80	410		

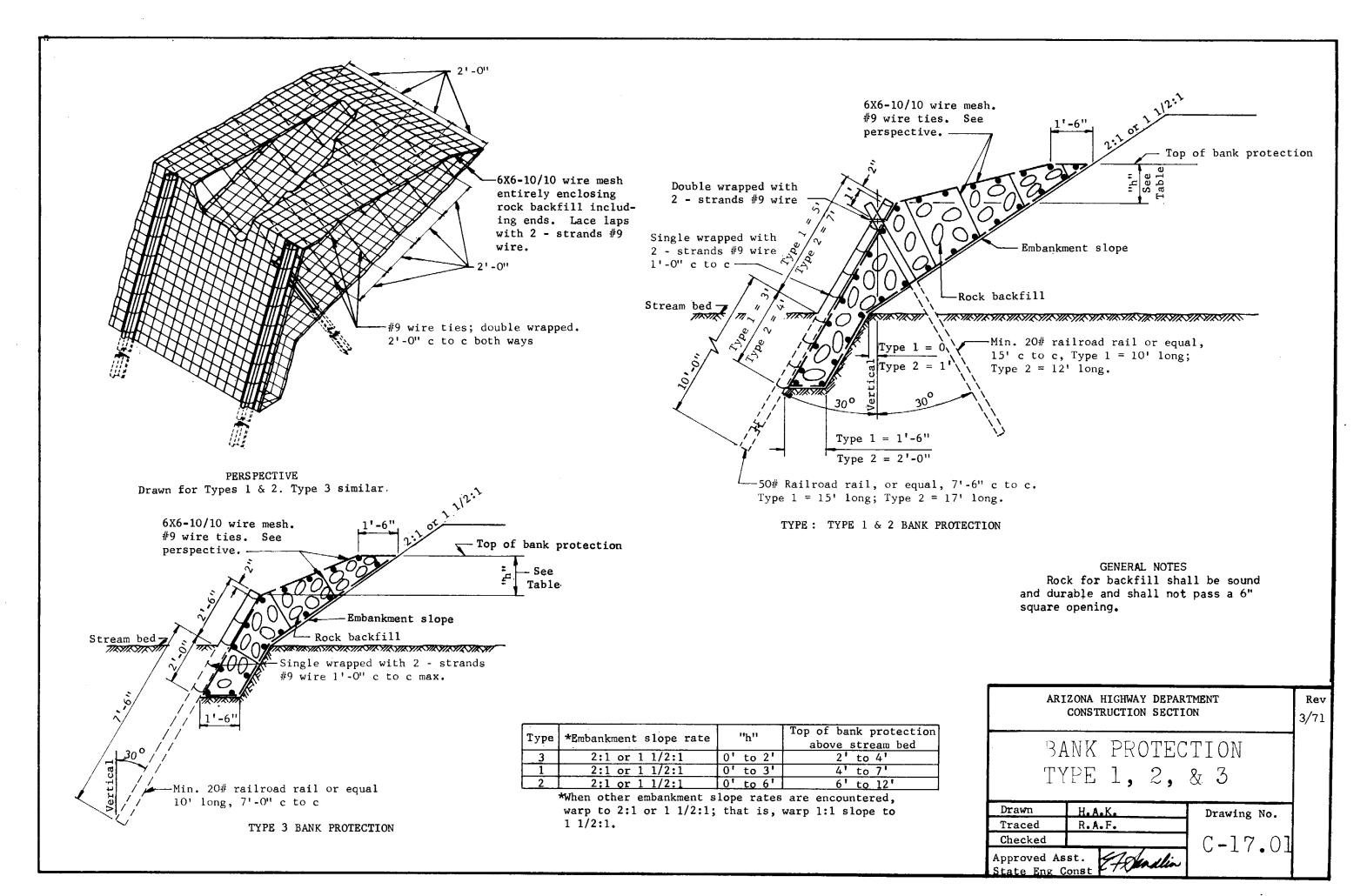
GENERAL NOTES All concrete shall be Class A. All reinforcing bars shall be #4 except two #6 bars over pipe. Bar spacing approximately 1'-0" c to c unless otherwise noted.

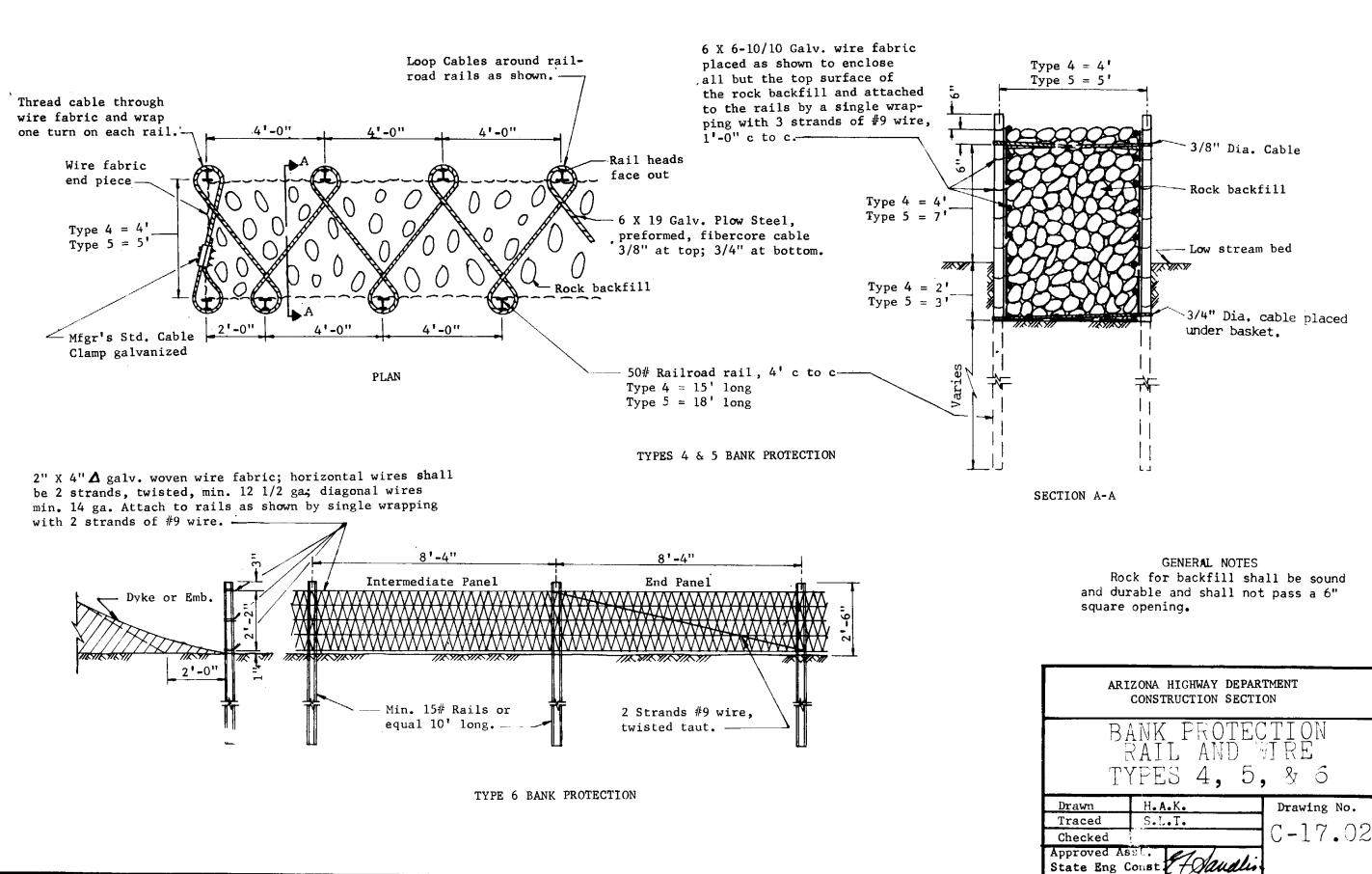
ARIZONA HIGHWAY DEPARTMENT PLANS DIVISION			
RIGATION HEADWALLS 18" TO 60" DIAMETER PIPES			
	R.J.J. 3-10-58 Drawing No	•	
d	S.L.T. 5-4-67		
ed	J.P.O. 990 5-68 C-16 OI		
ved Plan	S Elleiderher 5-68 C-16.01		



Structural steel shall All cover steel and exposed appurtenances shall be given one shop coat of No. 1

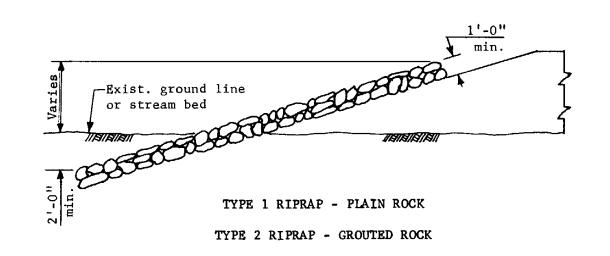
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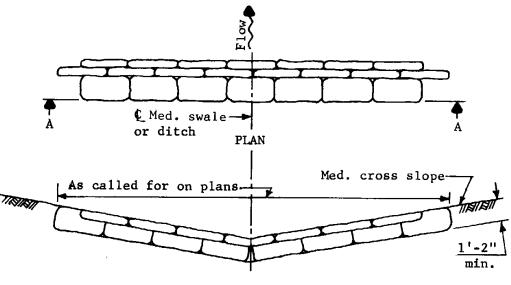


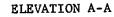


3/71 5/72 2/73

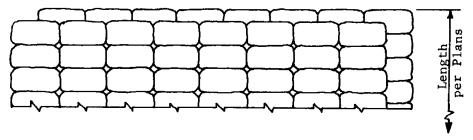
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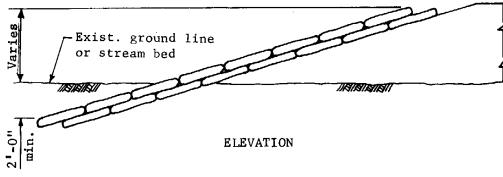


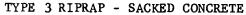


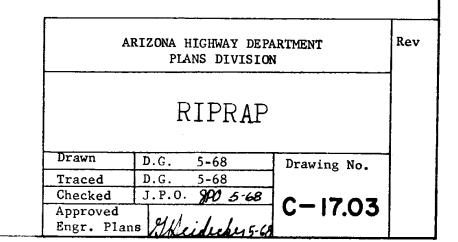
TYPE 4 RIPRAP - SACKED CONCRETE EROSION CHECK



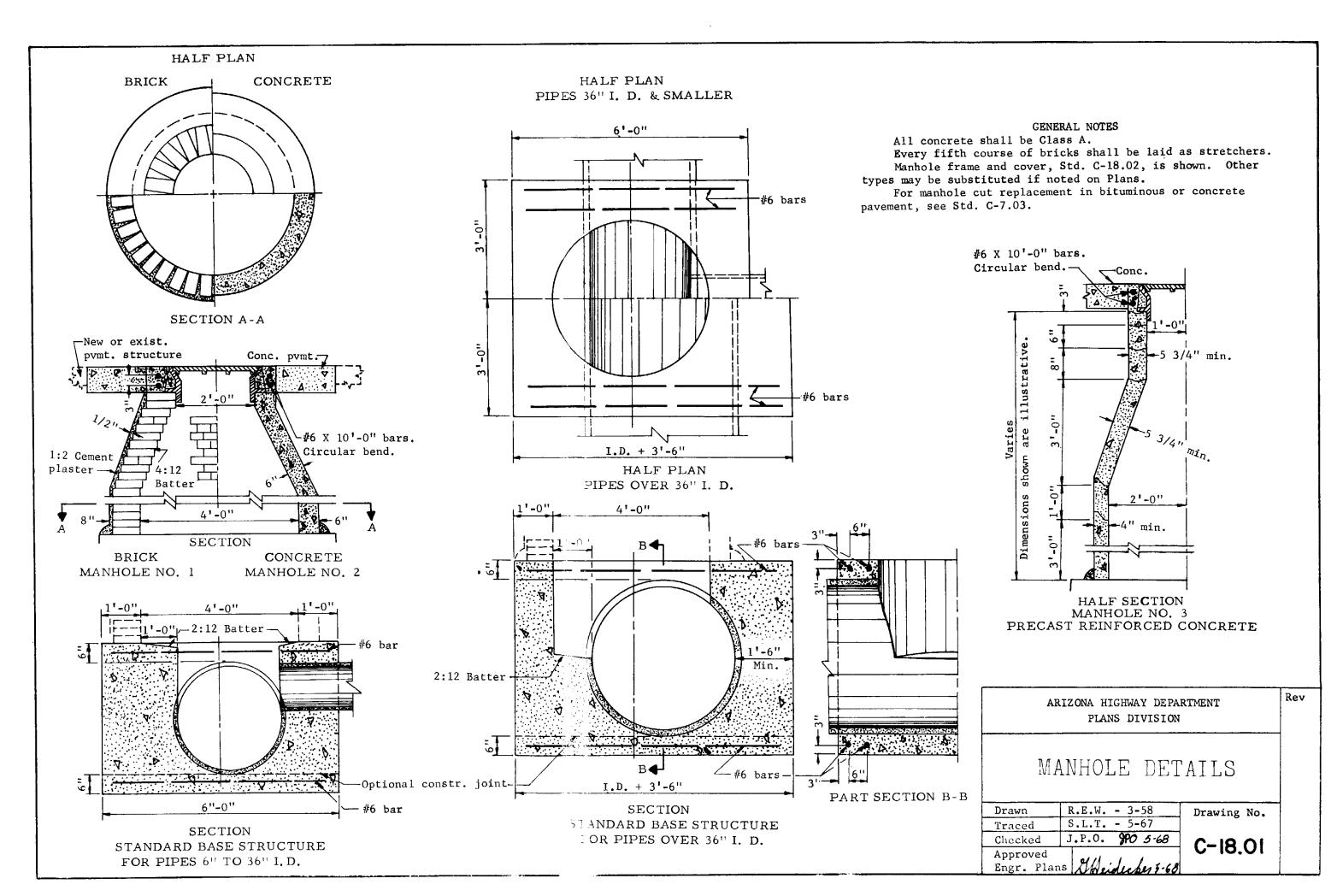
PLAN

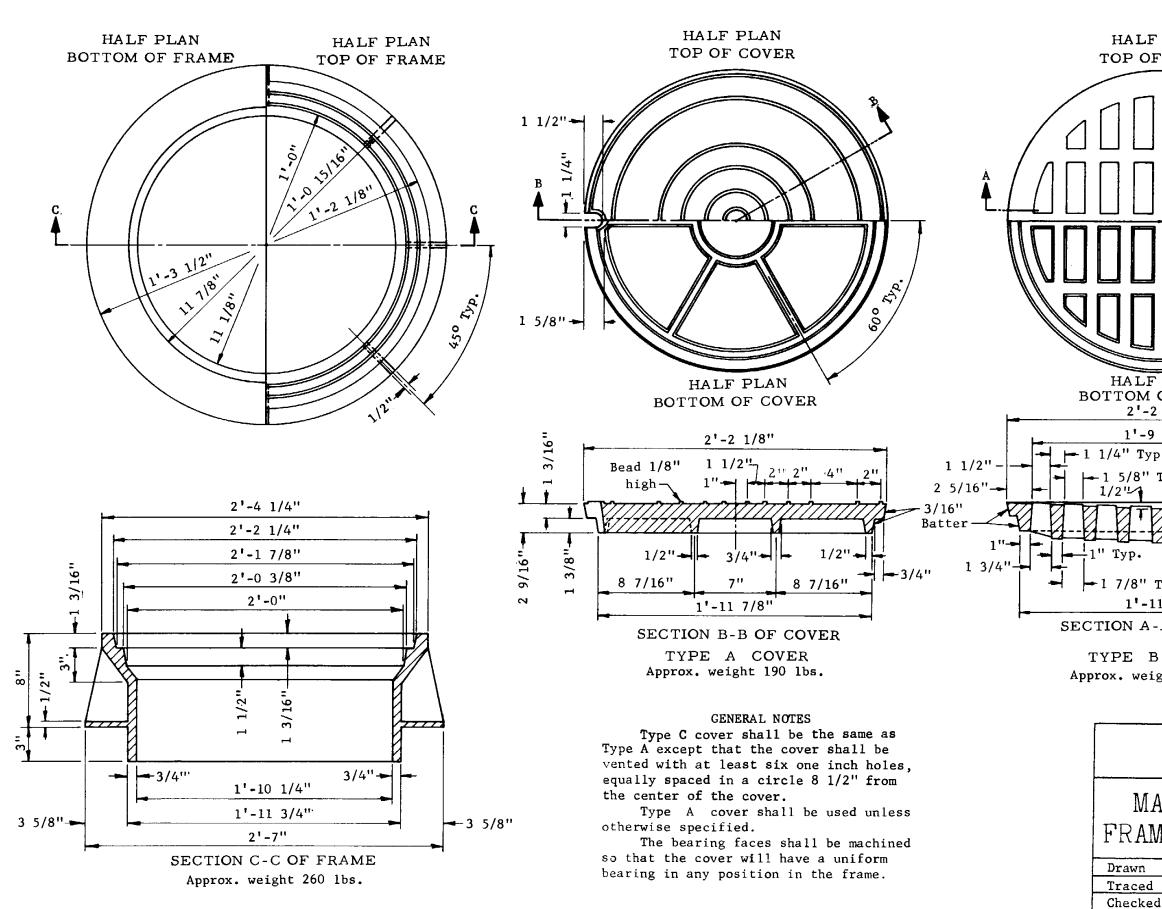






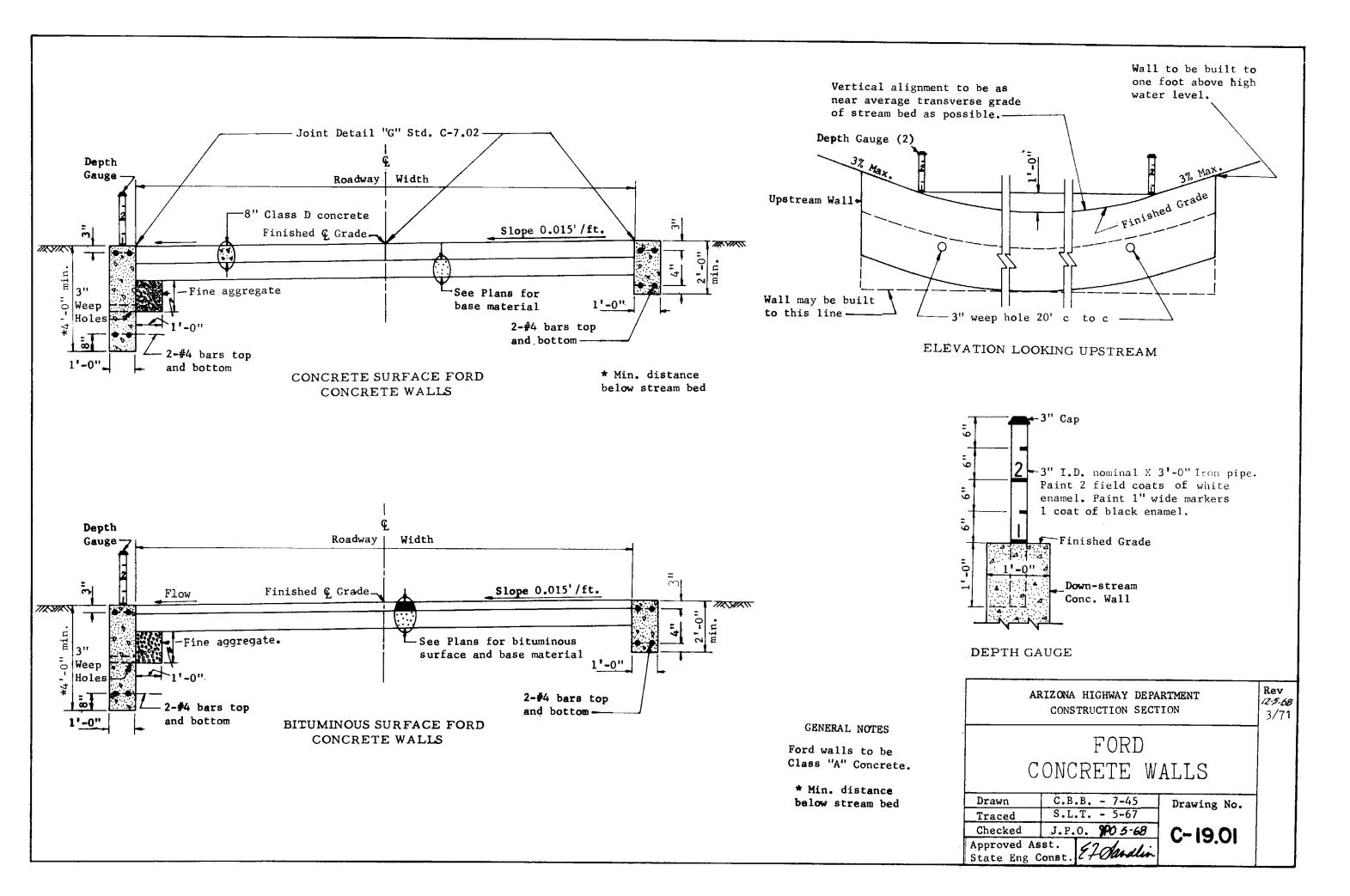
GENERAL NOTES Grout for riprap may be pneumatically placed mortar.

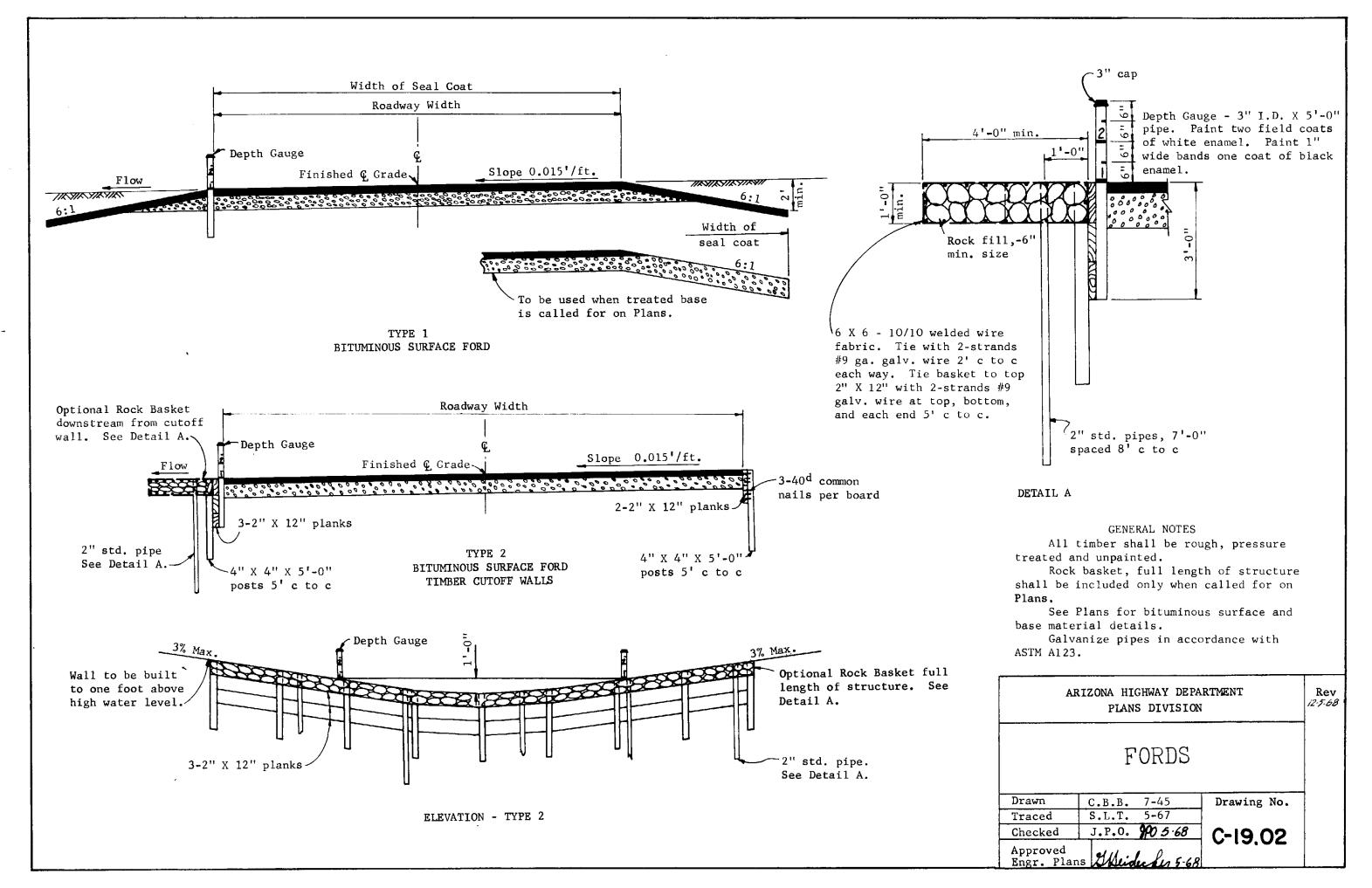


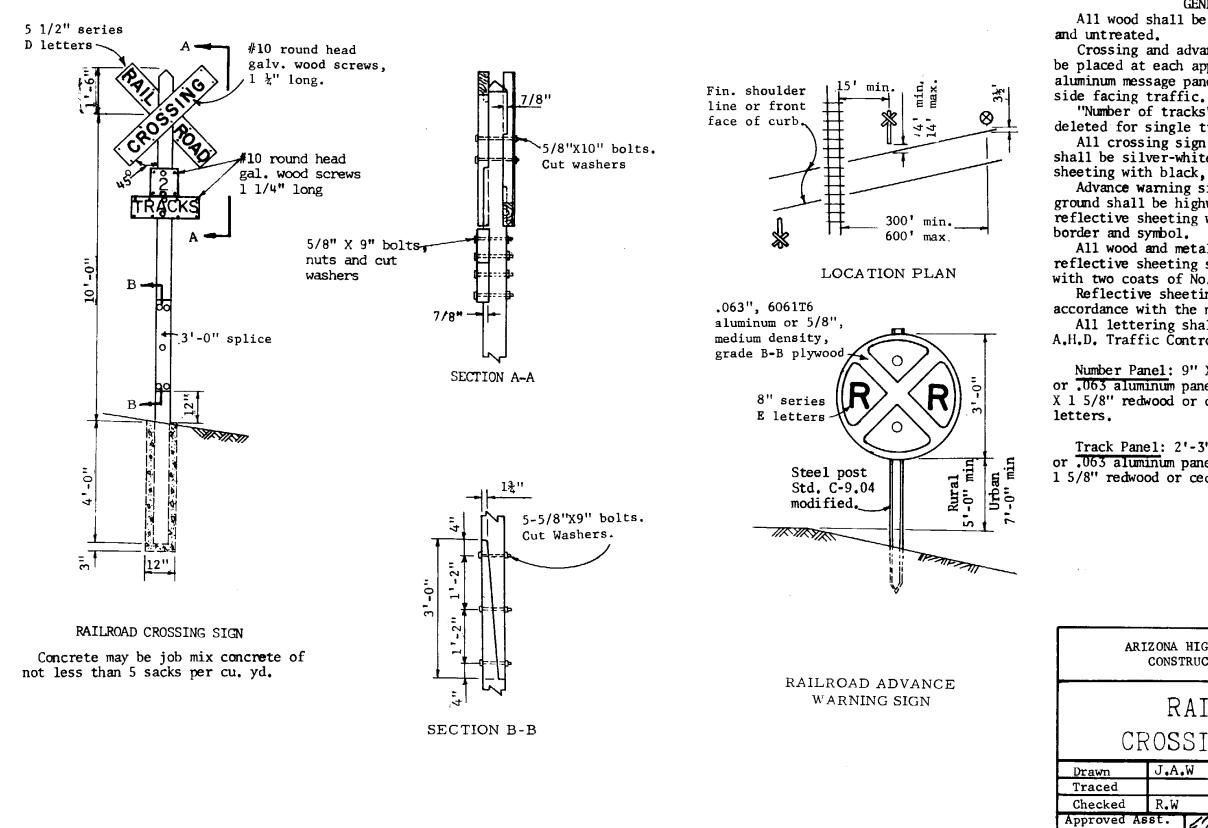


HALF PLAN TOP OF COVER	
4 1/2"	
HALF PLAN TTOM OF COVER 2'-2 1/8"	
1'-9 1/2" 9 1/4" Typ. 1 1 5/8" Typ. 1 1/2" -2 5/16" 1	
' Typ.	
m 1 3/4" m 1 7/8" Typ. m 1'-11 7/8" TION A-A OF COVER	
YPE B COVER fox. weight 280 lbs.	
ARIZONA HIGHWAY DEPARTMENT PLANS DIVISION	Rev
MANHOLE-CAST IRON	
FRAME & COVER DETAILS	
Drawn O.K. 10-35 Drawing No. Traced R.A.F. 6-67 0.000 <	
Checked J.P.O. 90 5-68 C-18.02 Approved Engr. Plans	

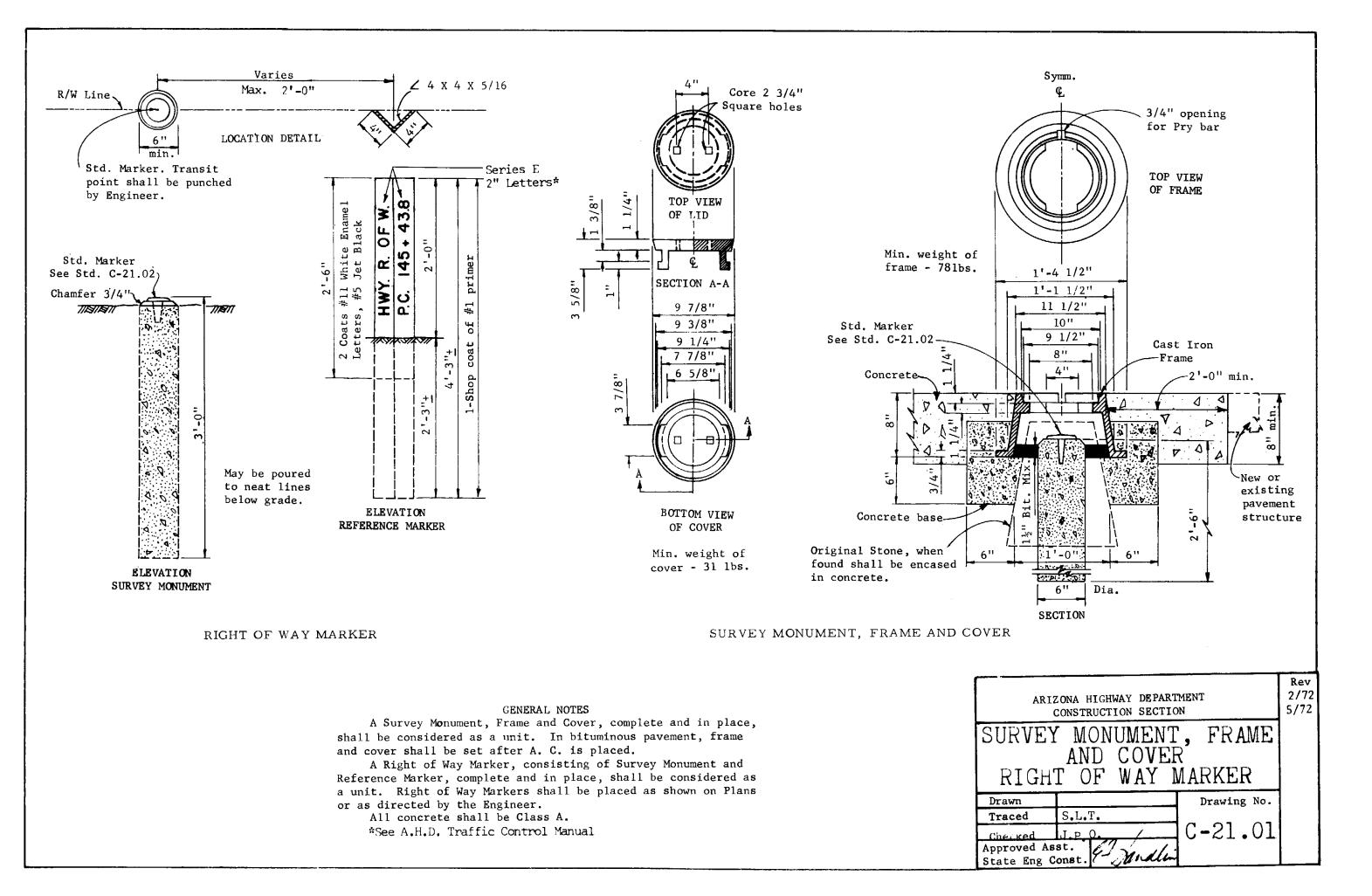
Engr.

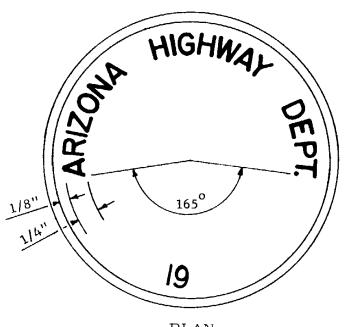




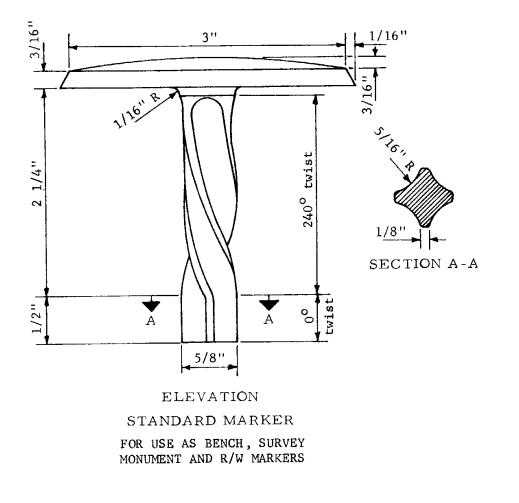


GENERAL NOTES All wood shall be redwood or cedar, S4S Crossing and advance warning signs shall be placed at each approach with steel or aluminum message panels placed only on the "Number of tracks" panels shall be deleted for single track crossing. All crossing sign message panel background shall be silver-white, flat top reflective sheeting with black, opague letters. Advance warning sign traffic face background shall be highway yellow, flat top reflective sheeting with black, opague letters. All wood and metal surfaces not covered by reflective sheeting shall be primed and finished with two coats of No. 11 white enamel. Reflective sheeting shall be applied in accordance with the manufacturers specifications, All lettering shall be in accordance with A.H.D. Traffic Control Manual Number Panel: 9" X 8 1/2" X 16 ga. steel or .063 aluminum panel mounted on 9" X 8 1/2" X 1 5/8" redwood or cedar. 5 1/2" series D Track Panel: 2'-3" X 8" X 16 ga, steel or .063 aluminum panel mounted on 2'-3" X 1 5/8" redwood or cedar. 4" series D letters. ARIZONA HIGHWAY DEPARTMENT Rev 5/72 CONSTRUCTION SECTION RAILROAD CROSSING SIGNS J.A.W Drawing No. C-20.01 R.W Ban State Eng Const





PLAN



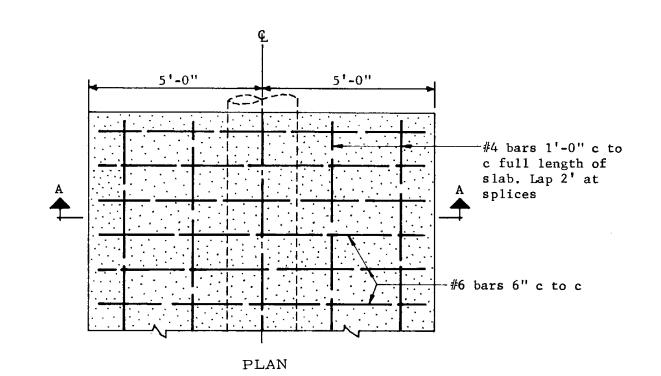
GENERAL NOTES

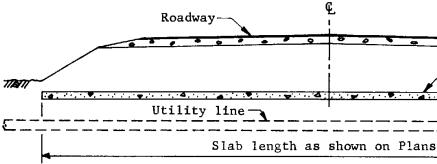
Standard Marker shall be made of brass or bronze.

Standard Marker shall be furnished by the State.

Bench marks will be established, by the Engineer, on headwalls, bridge curbs or other permanent structures. Drawn Trace Check Appro Engr.

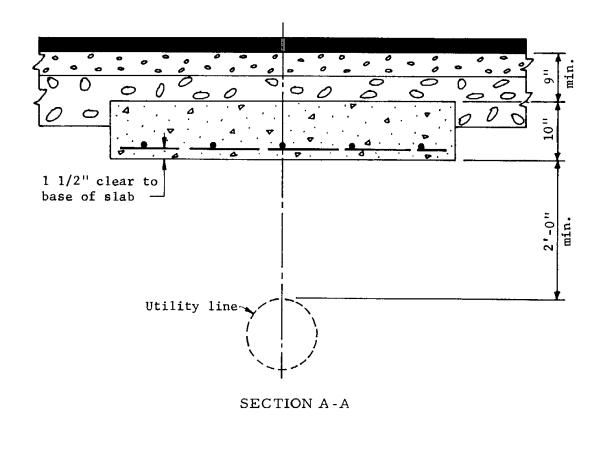
AF		HIGHWAY DEPA ANS DIVISION		Rev
ST	ANDA	ARD MA	RKER	
1	D.G.	2-68	Drawing No.	
ed ced	D.G. J.P.O.	2-68 \$PO 5-68	-	
oved Plan		idecker 5-68	C-21.02	



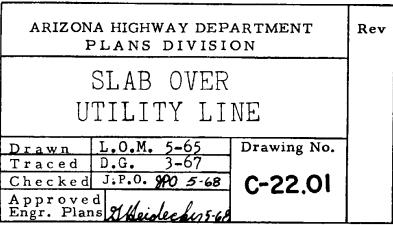


CROSS SECTION

FOR SINGLE INSTALLATION			
		er ft. of slab length	
	Concrete	Reinforcing Steel	
	0.31 C.Y.	35.22 lbs.	



Drawn



Concrete shall be Class A.

GENERAL NOTES

-Slab mSn