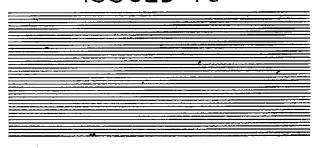
STATE OF ARIZONA STATE HIGHWAY DEPARTMENT

PLANS DIVISION
1955

ROADWAY STANDARDS FOR USE IN 'FIELD AND OFFICE

ISSUED TO



HIGHWAY PLANS SERVICES

ARIZ. HWY. DEPT. LIBRARY
PHOENEX, ARIZONA

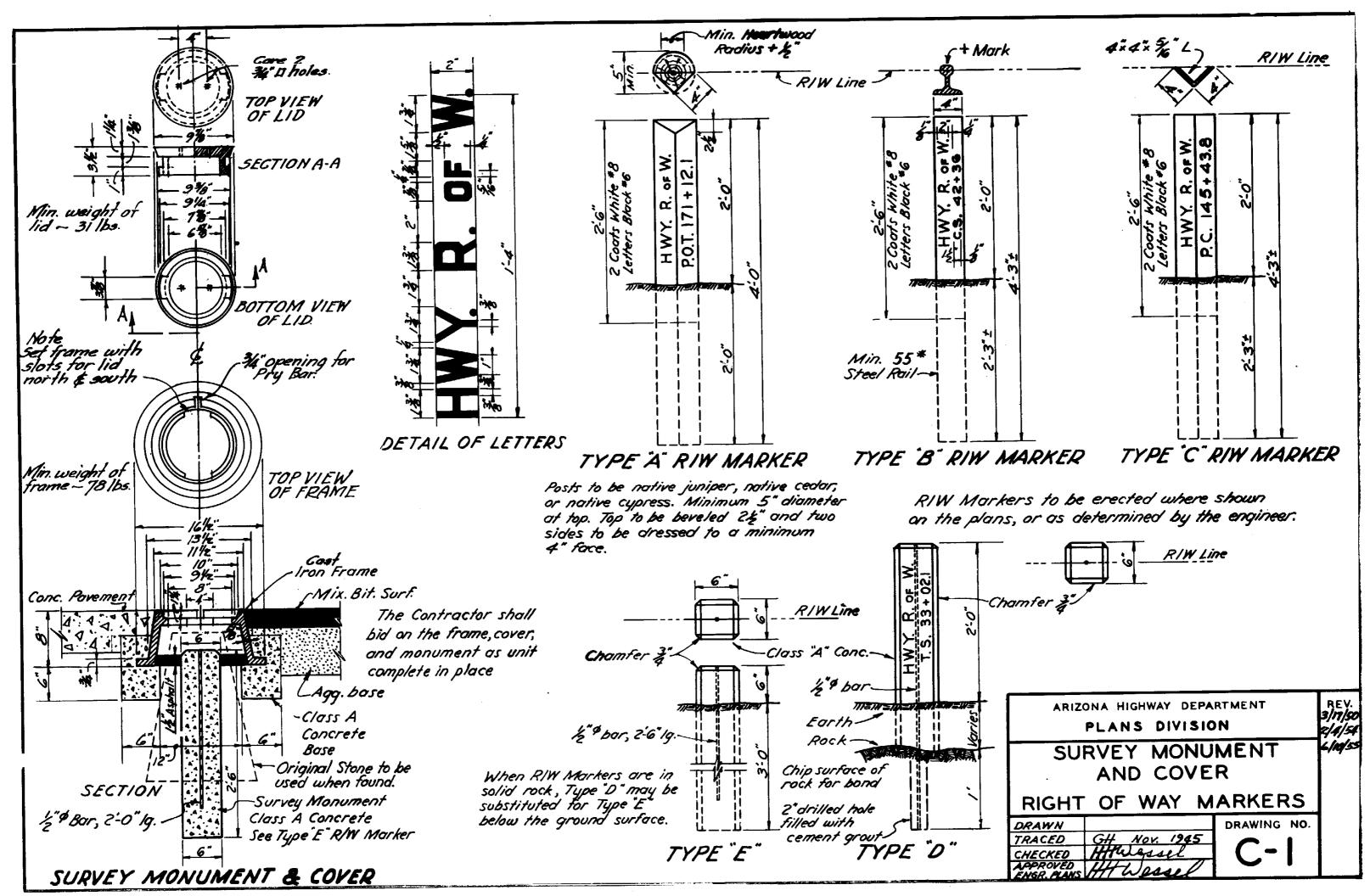
A 20.03

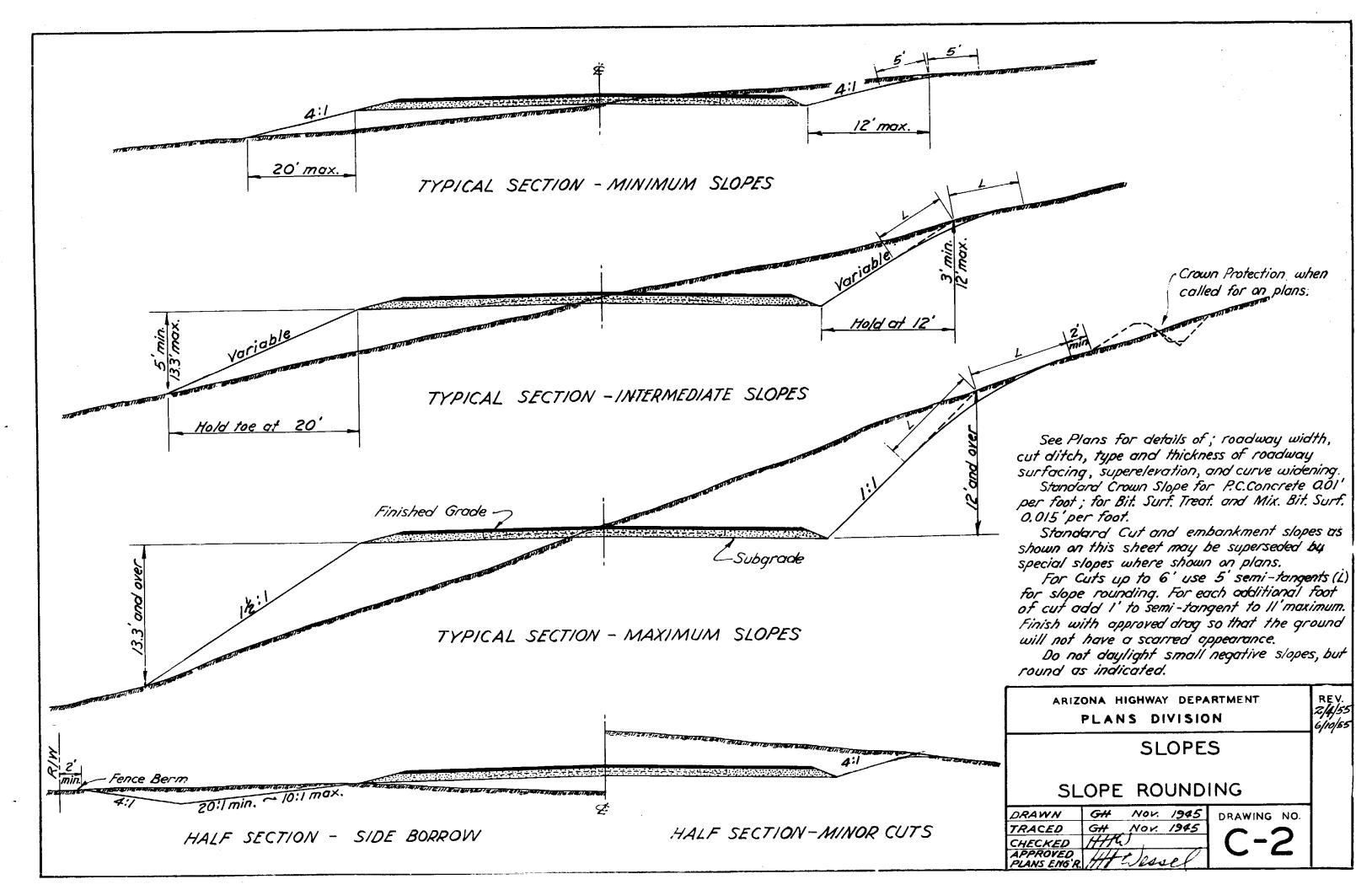
2 Copy 2

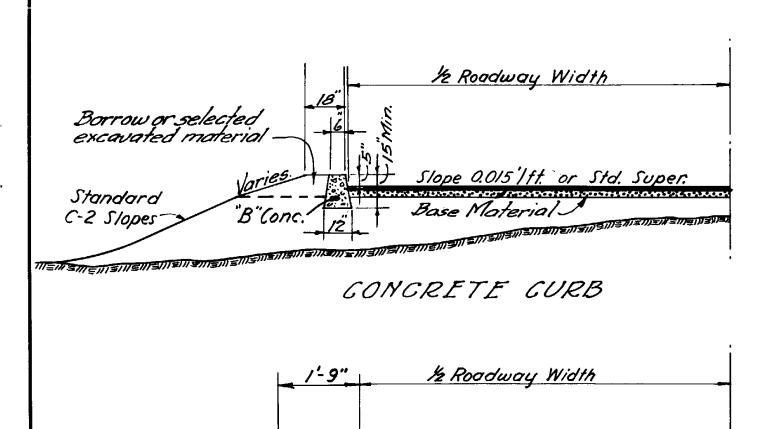
ARIZONA STATE HIGHWAY DEPARTMENT - PLANS DIVISION INDEX TO CONSTRUCTION STANDARDS

DRWG. NO.	SUBJECT	
	CANCEDOATECTION	
C - 23	BANK PROTECTION BENCH MARKER	
C- 38	DENCH MARKER	
C - 25	CATCH BASIN NO. I	
C - 26	CATCH BASIN NO. 1	
C-27	CATCH BASIN NO. 3	
C - 24	CATCH BASIN, CORRUGATED METAL	
C-14	CATTLE GUARD	
C-14 X	CATTLE GUARD, RANCH	
C - SO	CONCRETE CURB AND GUTTER	
C-19	CONCRETE PAVEMENT JOINTS - LONGITUDINAL	
C-18	CONCRETE PAVEMENT JOINTS - TRANSVERSE	
C - 33	CONCRETE PIPE AND INSTALLATION	
C- 33	CONCRETE PIPE, ENCASEMENT OF (DETAIL X)	
C-38	CONCRETE CONSTRUCTION MARKER	
C - 24	CORRUGATED METAL PIPES , PERFORATED	
C-10	CORRUGATED METAL PIPES , STRUTS FOR	-
C - 51	CURB AND GUTTER MEASUREMENT	<u> </u>
C-3	CURSS, EMBANKMENT	
c- 4	DITCHES AND CHANNELS	
C- 4	DIKES	
	·	
C - 15	FENCE AND GATES, WOOD POSTS	
C - 16	FENCE AND GATES , STEEL POSTS	
C-17	FENCE , INDUSTRIAL TYPE	
C-5	FORD TYPE A . CONCRETE WALLS	
C-6	FORD TYPE B . WOOD WALLS	-
C - 8	GUIDE POSTS	
c-3	GUTTERS , ROADWAY	
C - 12	HEADWALLS , CEMENT RUBBLE	
C-12	HEADWALLS , PLAIN CONCRETE	
c-9	HEADWALLS , REINF. CONC STRAIGHT ," L" , AND "U" TYPE	
C-10	HEADWALLS, REINF. CONC WING TYPE	
C-11	HEADWALLS, REINF. CONC DROP INLET	

C-32 IRRIGAT C-31 IRRIGAT C-32 IRRIGAT	SUBJECT ATION OF ROAD GUARD AT STRUCTURE APPROACHES TON GATE TON STANDPIPE NO. I AND NO. 2 TON VALVE LES NO. I AND NO. 2 LE FRAME AND COVER NO. I
C-32 IRRIGAT C-31 IRRIGAT C-32 IRRIGAT	ION GATE ION STANDPIPE NO. I AND NO. 2 ION VALVE LES NO. I AND NO. 2 LE FRAME AND COVER NO. I
C-32 IRRIGAT C-31 IRRIGAT C-32 IRRIGAT	ION GATE ION STANDPIPE NO. I AND NO. 2 ION VALVE LES NO. I AND NO. 2 LE FRAME AND COVER NO. I
C-31 IRRIGAT	ION STANDPIPE NO. I AND NO. Z ION VALVE LES NO. I AND NO. Z LE FRAME AND COVER NO. I
C-32 IRRIGAT	LES NO. 1 AND NO. 2 LE FRAME AND COVER NO. 1
	LES NO. 1 AND NO. 2 LE FRAME AND COVER NO. 1
C - 20 MANUO	LE FRAME AND COVER NO. I
C-30 MANUO	LE FRAME AND COVER NO. I
L. T. SUI MIANEU	LE FRAME AND COVER NO. I
	LE FRAME AND COVER NO. 2
 	RS - PROJECT, BENCH, CONCRETE CONSTRUCTION
	RS ~ RIGHT OF WAY
C-38 MILE PO	
`	
C-39 PARABO	LIC CROWN FORMULA AND TABLES
C-34 PAVEME	NT CUT AND REPLACEMENT
C-41 PLANT	CONSERVATION
	ULVERT INSTALLATION
C-38 PROJEC	T MARKER
C-35 RAILRO	AD CROSSING - FLANGE RAIL
	AD CROSSING - PLANKED
	AD CROSSING SIGNS
	ING WALLS - CEMENT RUBBLE & DRY RUBBLE
	P, PLAIN AND GROUTED
C-7 ROAD	
	ND EARTH CUTS BASKET
	IARKERS
C 1 R/W 141	ANNERS
C-20 SIDEWA	ALK
	S, CUT AND EMBANKMENT
	ROUNDING
	ROUNDING GAUGE
	INTERSECTION GRADES
C-I SURVEY	MONUMENT AND COVER
C-10 STRUTS	FOR C.M.P.
C-3 TURNOU	TS, PAVED
C-33 VITRIFIE	D CLAY PIPE
C - SO VALLEY	GUTTER







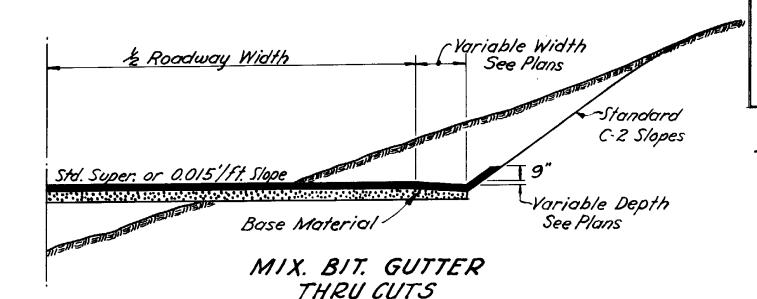
Standard

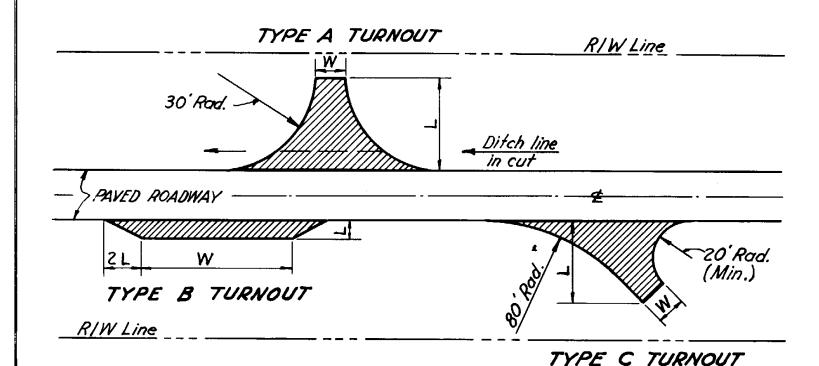
C-2 Slopes-

MIX. BIT. CURB

Base Material

Slope 0.015'/ft. or Std. Super.



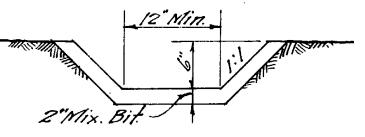


PAVED TURNOUTS

NOTES

Windicates width of paved surface of turnout.

Lindicates length of paved surface of turnout,
Farm road turnout, 10'min. width. (W)
County road turnout, 20'min. width. (W)
Size and type of turnouts is noted on plans
as follows: W, L, Surface, and Type (12'×30'M.B.S. Type A)
Base material thickness under turnouts is the same
as shown on the roadway section, unless otherwise noted.
Any excavation or embankment for turnouts is
included in the roadway quantities.
Turnouts are to be placed where shown on plans,
or as directed by the Engineer.



MIX. BIT. GUTTER TYPE A. ARIZONA HIGHWAY DEPARTMENT

PLANS DIVISION

MIX. BIT. & CONCRETE CURBS
MIX. BIT. GUTTER
PAVED TURNOUTS

DRAWN	GH	Nov.	1945
TRACED	GH	Nov.	1945
CHECKED	1444	W ,	
APPROVED	1/1/	1//	
APPROVED ENGR. PLAN	5/77	res	sel

DRAWING NO.

REV. **3/**17/50 2/4/55



RIW Line

- Shldrs. Fin. Rdwy.



CROWN DYKE
To be paid for by lineal measure.

CROWN DITCH
To be paid for by lineal measure

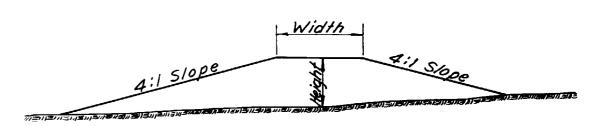
TYPICAL DIKE INSTALLATION AT STRUCTURE

Dykes at structures to be so placed that they create a water cushion.

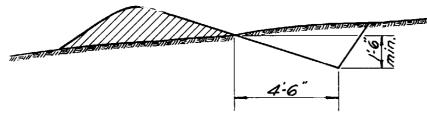
(20' min.

Crown protection should be constructed in such a manner that the flow of intercepted water shall not exceed 0.5%.

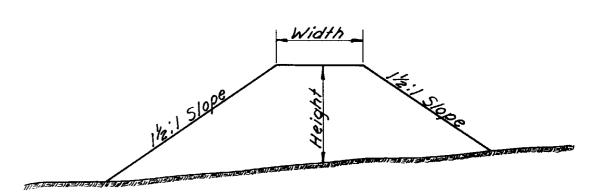
Groder ditch section may be used or a ditch section similar to above may be made in any manner approved by the Engineer.



TYPE B DIKE

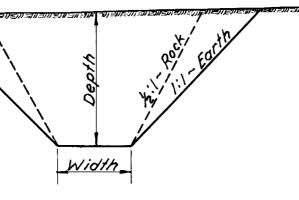


GRADER DITCH
To be paid for by lineal measure



TYPE A DIKE

Unless otherwise noted on Plans, material from ditches shall be placed on low side as shown.



DITCH OR CHANNEL

Dimensions of ditches and dikes as shown on plans are respectively width, depth or height, and length.

PLANS DIVISION

DITCHES AND DYKES

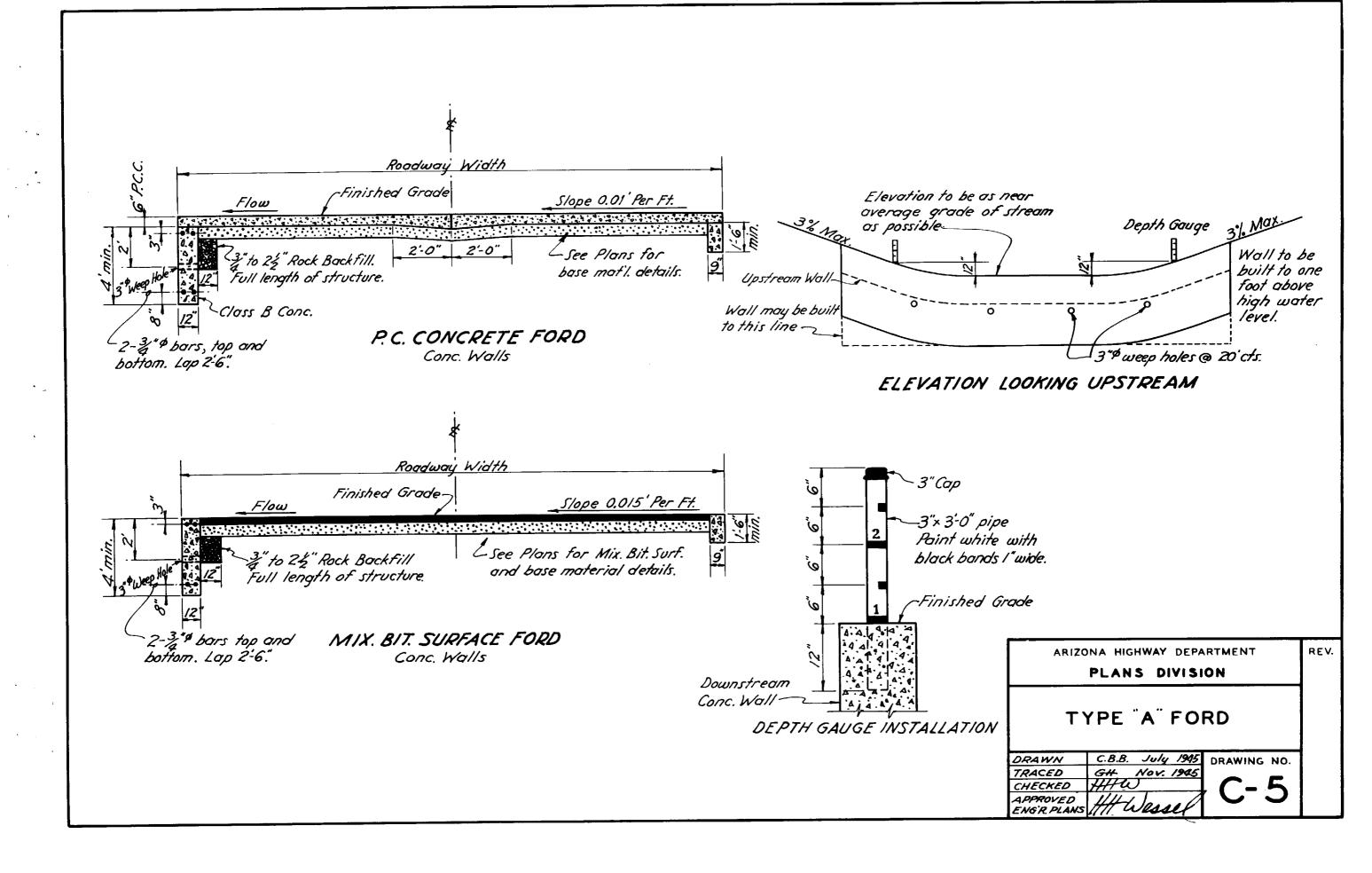
WW GH Dec. 1945 DRAWING NO.

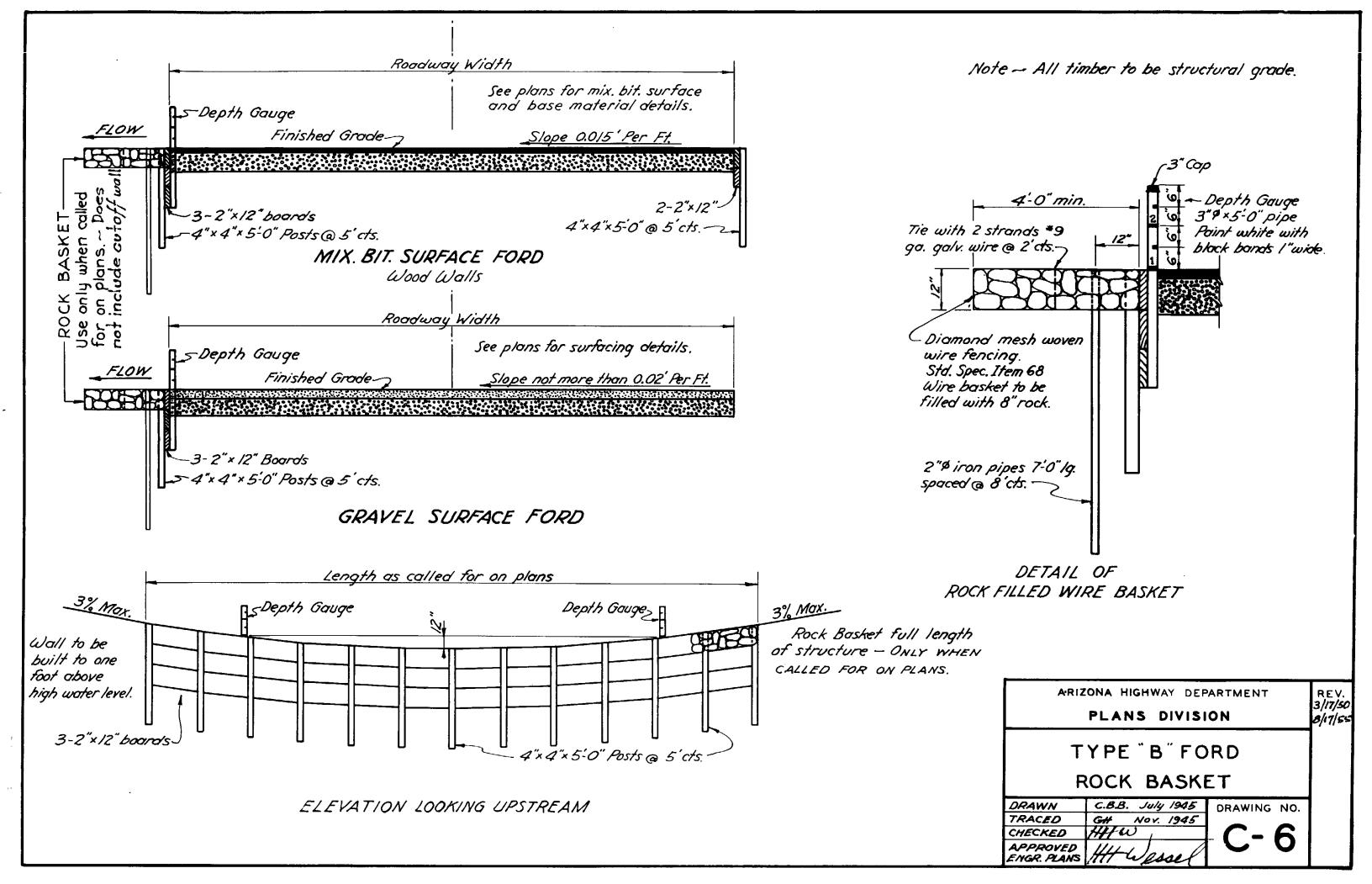
DRAWN GH Dec. 1945

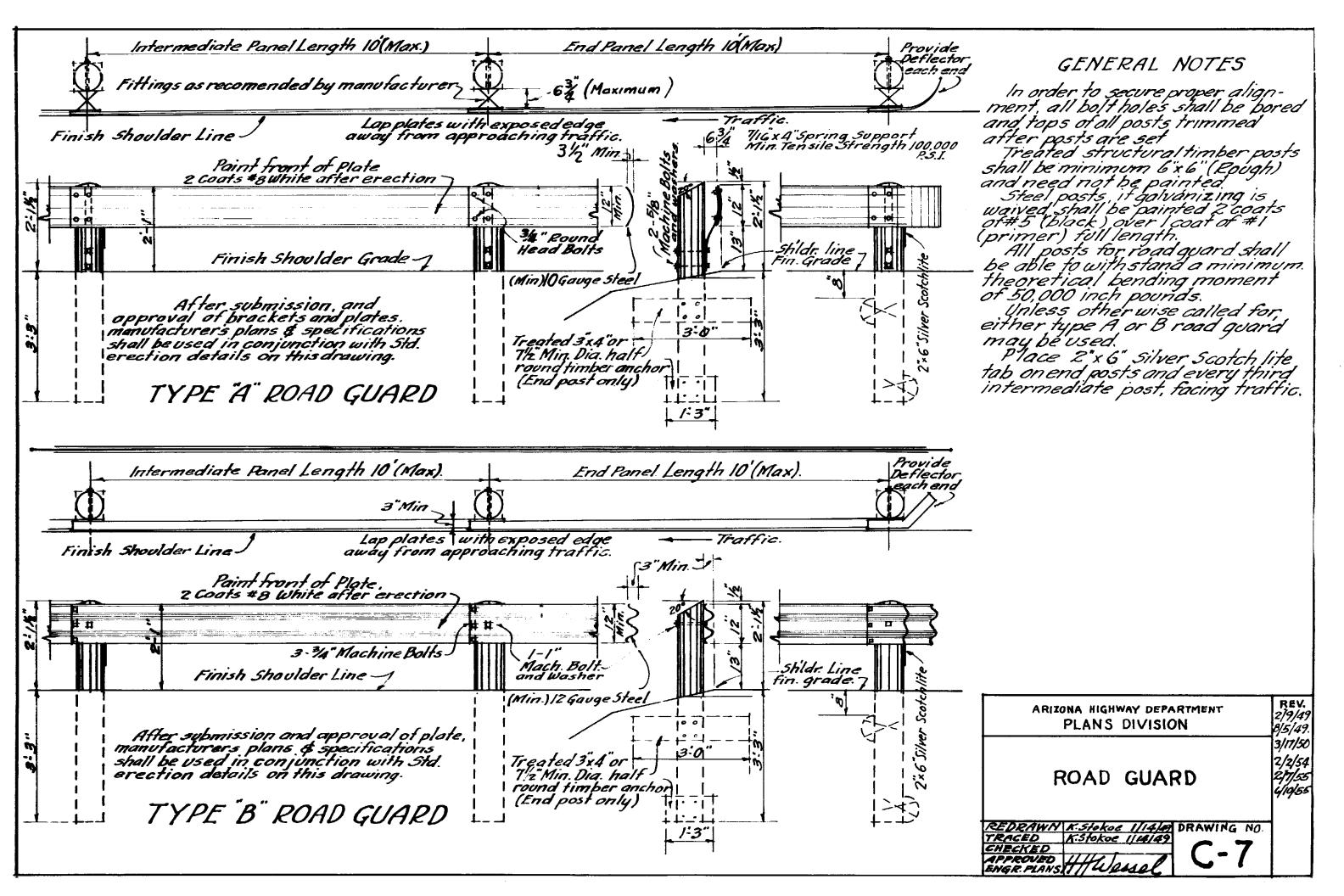
TRACED GH Dec. 1945

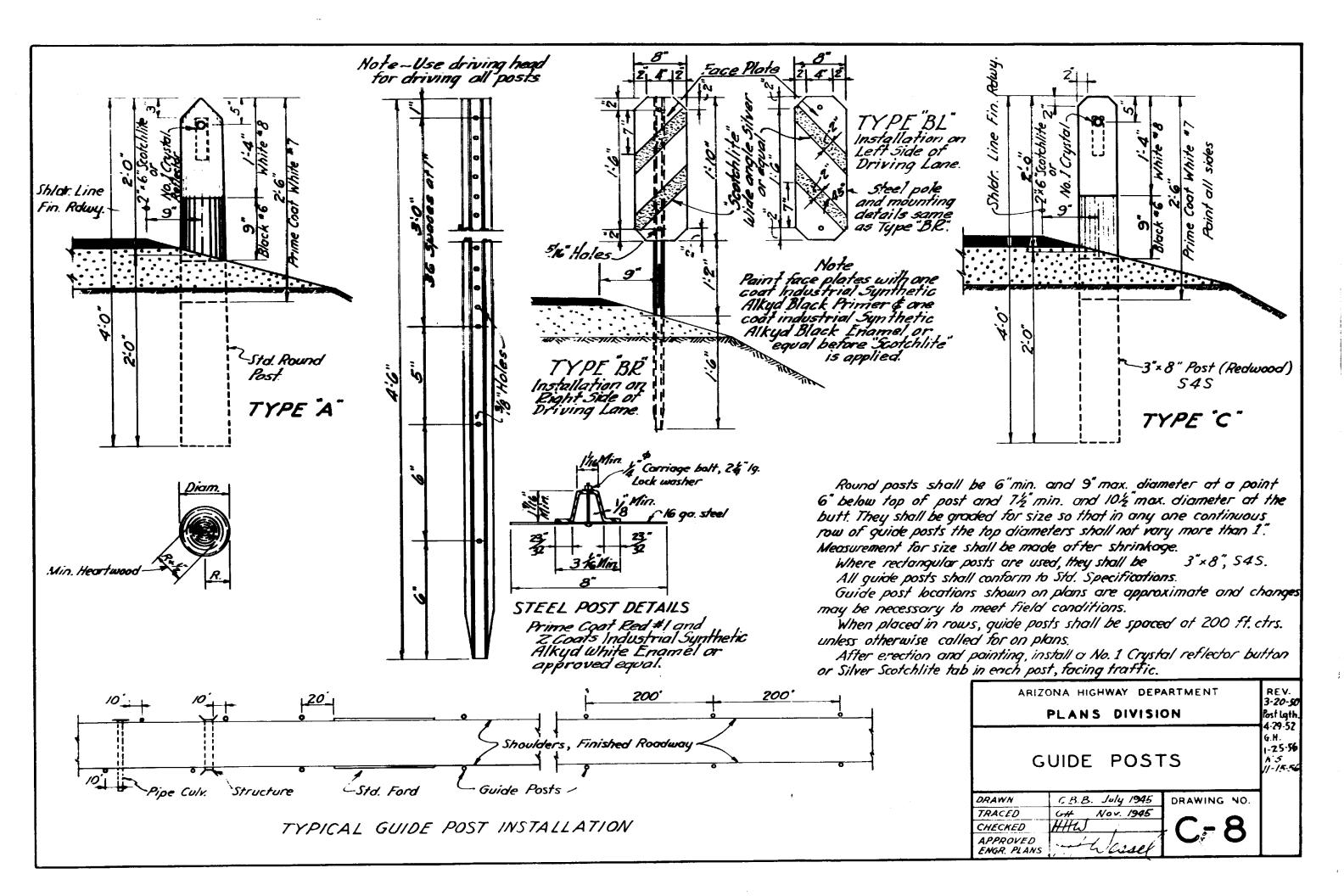
CHECKED HHHAS

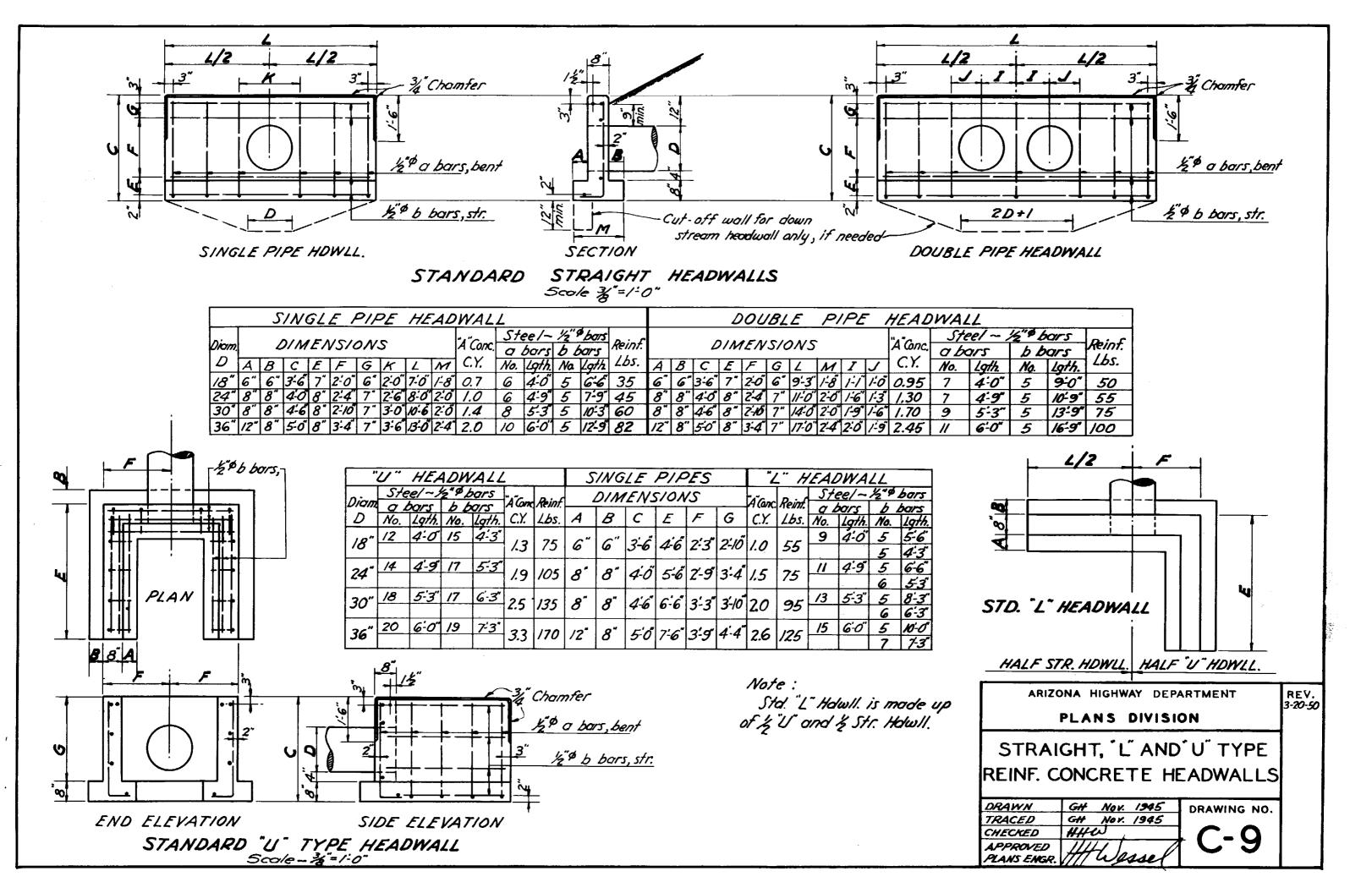
APPROVED
PLANS ENGR. HH WESSEL

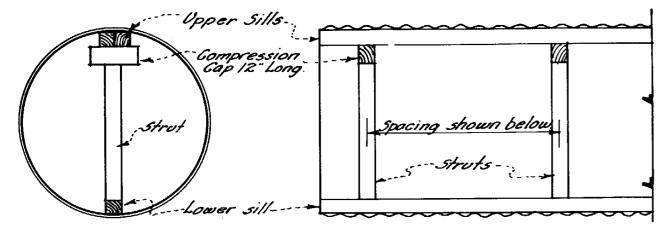












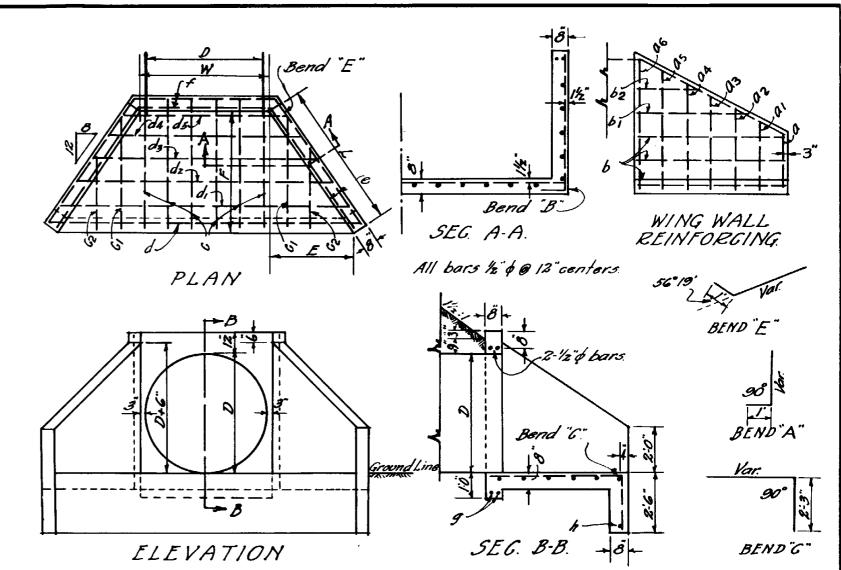
METHOD OF PLACING STRUTS.

Compression caps to be of soft wood to allow compression. Top and bottom sills and comp. caps shall be same size as struts.

								O'Fill	VERT. DIAM. + 3%
71	Size		size	Space	Size	Space	Size	Space	Length of strut.
48	4×4	6	4×4	6	4×4	6	4x4	6	4"x4"-3:2%"
54	4 x 4	6	4×4	6	4x4	6	4x4	6	4"x4"~3'-834"
60	4x4	6	4×4	6	4x4	6	4x4	6	4"x4"~4:3"
66	4×4	6	4×4	6	4x4	6	4×4	6	4"x4" ~4'-914"
12	4x4	6	1x4	6	4x4	6	4×4	5	4"x4"~5'-398"
78	4 x 4	6	4x4	6	4x4	6	4×4	4.5	4"x4"-5'-916"
84	4×4	6	4×4	6	4×4	6	4×4	4	4" x 4" ~ 6-41/4"
90	4 x 4	6	4x4	6	4×4	5.5	4x4	3.5	A" x A"~ 6-101/2"
96	4x4	6	4×4	6	4x4	5	4 x4	3.5	4"x4~7'-43/4"

No struts will be required for 48"CMP for fills of less than 15 feet unless so noted on plans.

M/	Cina	/ م	පි	4"	7	3"		2"		6"
79FK	SIZE	Bend	No.	49th.	No.	40/6	No.	10th	No.	140/h
<u>a</u>	19°4	A	5	3'-6"	2	3.6	N	3.6	2	3-6
Q/	71	"	2	4-0	2	4.0	2	4'-0"	2	14-0
Q2	**	13	2	4:6"	2	4-6"	2	4.6	2222	5 5 5 6 3
Q3	"	• •	2	5-3	2	5:3"	200	5:3	2	5-3
74	"	**	5	5.9"	2	5-9	5	553	2	5-9
a 5	"	"	2	6.3	2		2	6-3	3	5-9
06	",	7,7	2	6-9	2	6:3"	2	7-6	7	6 -3
07	"	,,,	2	7-6	2	7-6	2	7:6		17.5
08	"	17	7	8:0	- 2 -	8:0		11.0		
23	"	••	Ž	8.6		155		1 1		+
- - - - - - - -	"	Str	6	ğ.ğ	4	9:0"	_	8:0	-	7'-0
2/	"	3///	Ş	7.9	60000	7:0	ક	17 7	ଚଧ୍ୟ	5-0
62	"		- 5		- 5 -	1 / July	5	12.3	<u> </u>	3.3
		"	2		<u> </u>	5'0' 3.6	2	2.6	چ	3:3
43	"	35	<u> </u>	4:0 2:6	<u> </u>	2.6		5 6.	2	7-9
<i>b</i> 4	**	"	2	2.6		7:9"		 		<u> </u>
ج ج		C	_8_		7	10:0	7	9 - 3"	6	8:6
Ç/	~	71	5	10:3	2	9: 9	2	8-6	2	8-3
52	14	• • • • • • • • • • • • • • • • • • • •	2	8.9	2	8:3	5	7-0	2	16-9
C3	-	••	5	7:0	2	8:3	2	5-6"	2	5'-3 3'-9
C4	**	41	2	5-61	5	5.0	2	4:0	2	3'-9
C3		10	2	4.0		1		1		
0		57/:	7	19:8	1	77-6	7	16:0"	7	14-6
di	~	- 	1	12-0	7	/6-6	7	15: 0"	7	14-6
Ö2		-,,		6:6		15:0	· /	13.6	-	12:0
03		-,-	-	175.7		13.6	- 	12.0		11:0
04	-	",		12. 1		12.6		11:0		9-6
23	- <u>-</u>		-/-	13.6	',			9-6	-4-	
		-"	<u>', </u>	<u> </u>	-/ -	11:00				8-0
de l		• • • • • • • • • • • • • • • • • • • •		11:5				8-6		7-0
<u> </u>	*	- 11		/Q-Q"		8.6				↓
රයි	"	,,		8-6		L		1		1
e	"	Ē	4	12:3"	2 2	// 3 7 0 6 9 /7 6	4	10-3"	4	9-3
£	*	Str.	2	7-6"	2	7.0	2	6'-6"	4	16-0
9	**	11	2	7-31	2	6: 9"	5	6'-3"	2	15:9
7	,1	99	$\overline{}$	19:01	7	177-61	7	V6:0"	1	14:6



WING TYPE HEADWALL DETAILS

Drawn for 60"C.M.P.

Scale 4"=1-0"

ONE	HE	ADV	VAL	L ST	EEL	2/5	ア -	- 60	" to	42
	Ì			0"		4"	4	B.	4	12"
Mark	Size	Bend	No.	Lath.	No.	Loth.	NO.	Leth.	No.	Lath.
a	1/2"		2	3'-6"	Z	3'-6"	Ź	3-6"	2	3-6"
a	"	Α	2	4:0	2	4'0"	2	4'-0"	2	4.0"
az	*	A	2	4'-6"	2	4:6"	2	4:6"	2	4:6"
<i>Q</i> 3	"	Α	2	<i>5</i> -3~	2	5-3"	2	5:3"	2	5'3"
Q4	11	A	2	5:9"	2	5'9"	2	5-9"		Ī
a5	11	A	2	6-3"	2	6-3				
Qc	es.	Α	2	6-9						
0	"	Str.	6	6-2"	6	5-3"	6	4.4"	6	3.5
Ы	"	"	2	4.5"	2	3:3"	2	2:7"	2	1-9
<i>b</i> 2	#	"	2	2.8"	2	1-9"				
C2	"	C	2	5:8	2	46	2	4-//"		
CI	n	С	2	7.2"	2	6:1"	2	6:4"	2	5-3
C	"	С	6	7://	6	7.2"	6	6:4"	4	5.8
d	1/	Str.	7	13:2	4	11:8	7	10-1"	7	8:10
dı	4	**	/	12:2"	/	10:7"	/	8.9		80
dz	"		1	10:10	/	9:3	1	7:5"	/	6-7
ds	ff	**	1	9:6"	/	7:11		6:1"	/	5-4
da	11	"	1	0:2"	/	GT				
ds	"	11	/	6-10						
e	"	E	4	8:1"	4	7.0	4	60	4	5'1"
	"	Str.	2	5.6"	2	5.0	2	4:6	2	4:0"
9	"	n	2	5 <u>-2</u> "	2	4:8	2	4:2"	2	3:8"
ħ	"	"	/	13:4	/_	11:10"	1	10:4"	7	8:10
			L			<u> </u>				

Note
Dimension W
to be increased to take care
of increased
width ar length
due to skew.
Quantities are
for I headwall
only.

	WING TYPE HEADWALL									
ĺ	SINGLE PIPES									
ı	Δ	Dir	nen	Sio	75	Water	Conc.	Stee/		
ı	D	۷	E	F	W	Way	C.Y.	Lbs.		
I	42"	3.74	2-0	3'-0	4-0	9.6	1.90	115		
ı	48"	4:6	2-6	3'-9"	4-6	12.6	2.46	140		
I	54"	5.4%	3-0	4:6	5:0	15.9	3.07	175		
ı	60"	6:3%	3-6"	<i>5</i> :3	5:6	19.6	3.75	2/5		
	66"	7:2%	4:0"	6-0	6.0	23.8	4.37	255		
ı	72"	81%	4-6"	6-9	6:6	<i>28</i> .3	5.16	295		
ı	78"	9:0%	5-0	7-6"	7-0	33.2	6.00	340		
	84"	9-//"	5-6"	8-3	7-6"	38.5	6.91	395		

REV. 66"-84" Added 5-12-47

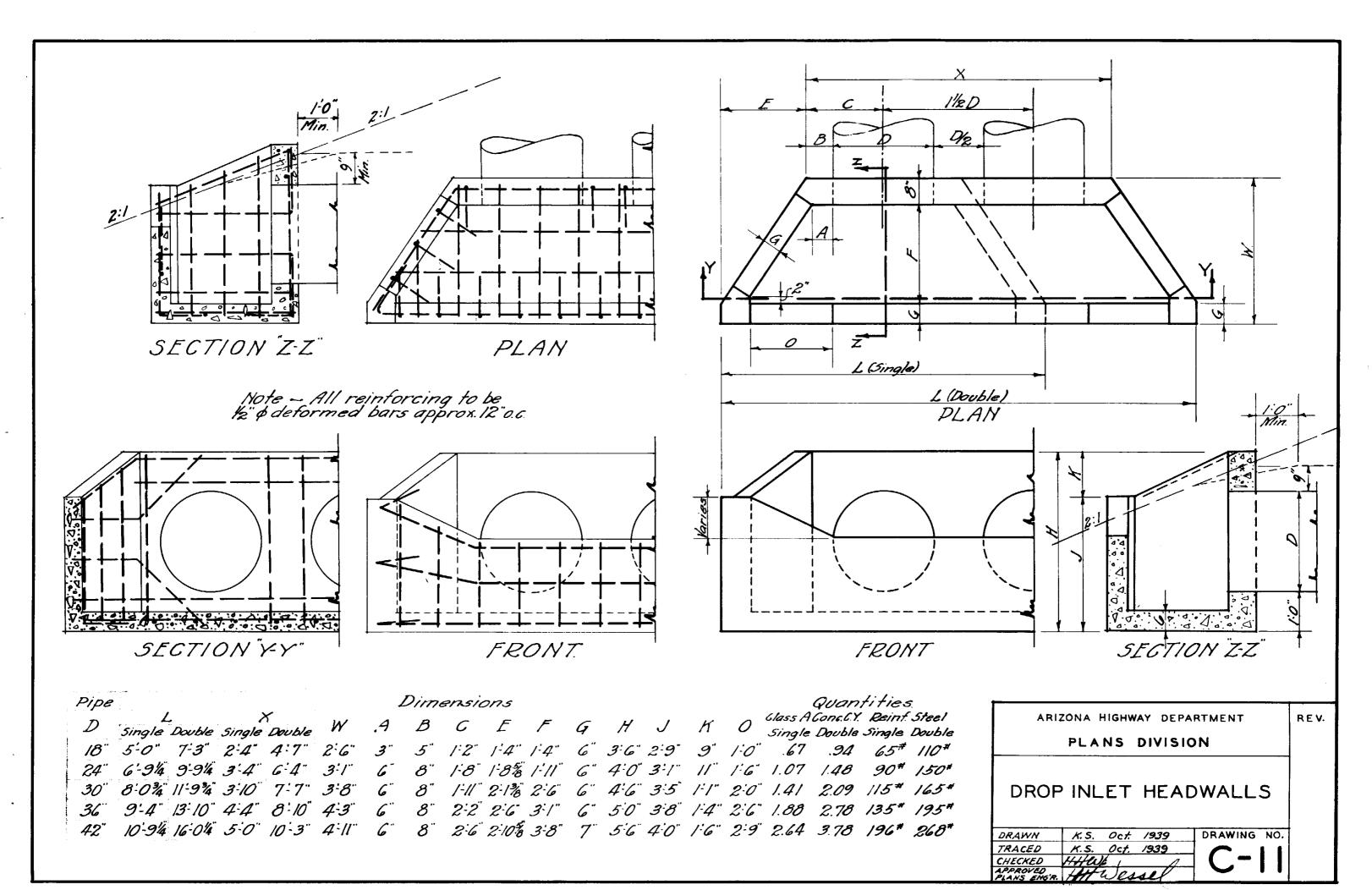
PLANS DIVISION

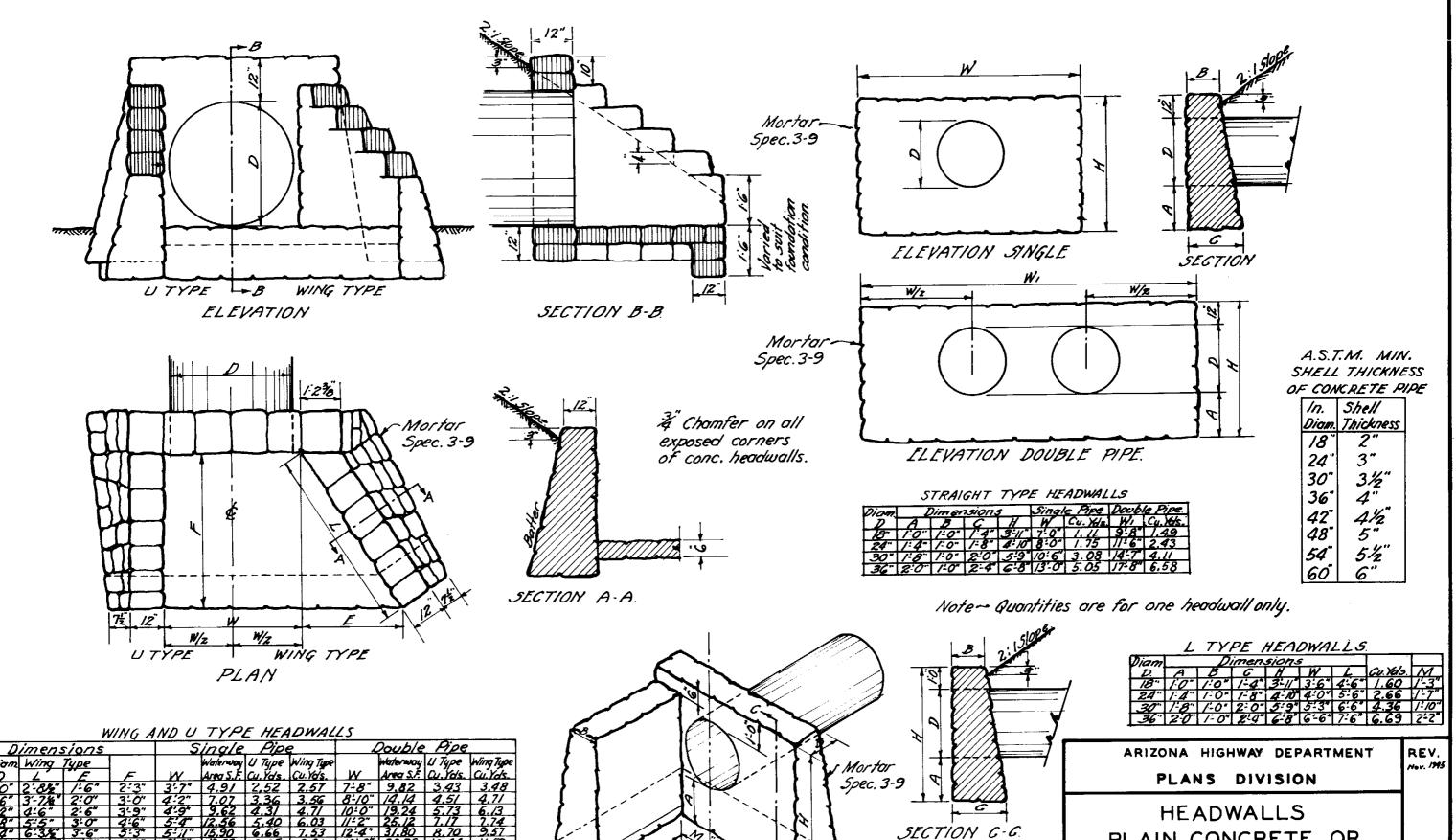
HEADWALLS AND STRUTS

FOR C.M.P.'S 42"TO 84" DIA.

ARIZONA HIGHWAY DEPARTMENT

RAWN BY	W.M.D.	FEB., 193	76 [RAWING	NO.
RACED BY	K.S.	JUNE, 193	78		
ECKED BY	H.H.W.	JULY //9.	38	(-	I()I
PROVED GR. OF PLANS	1411	Wes	ul	<u> </u>	





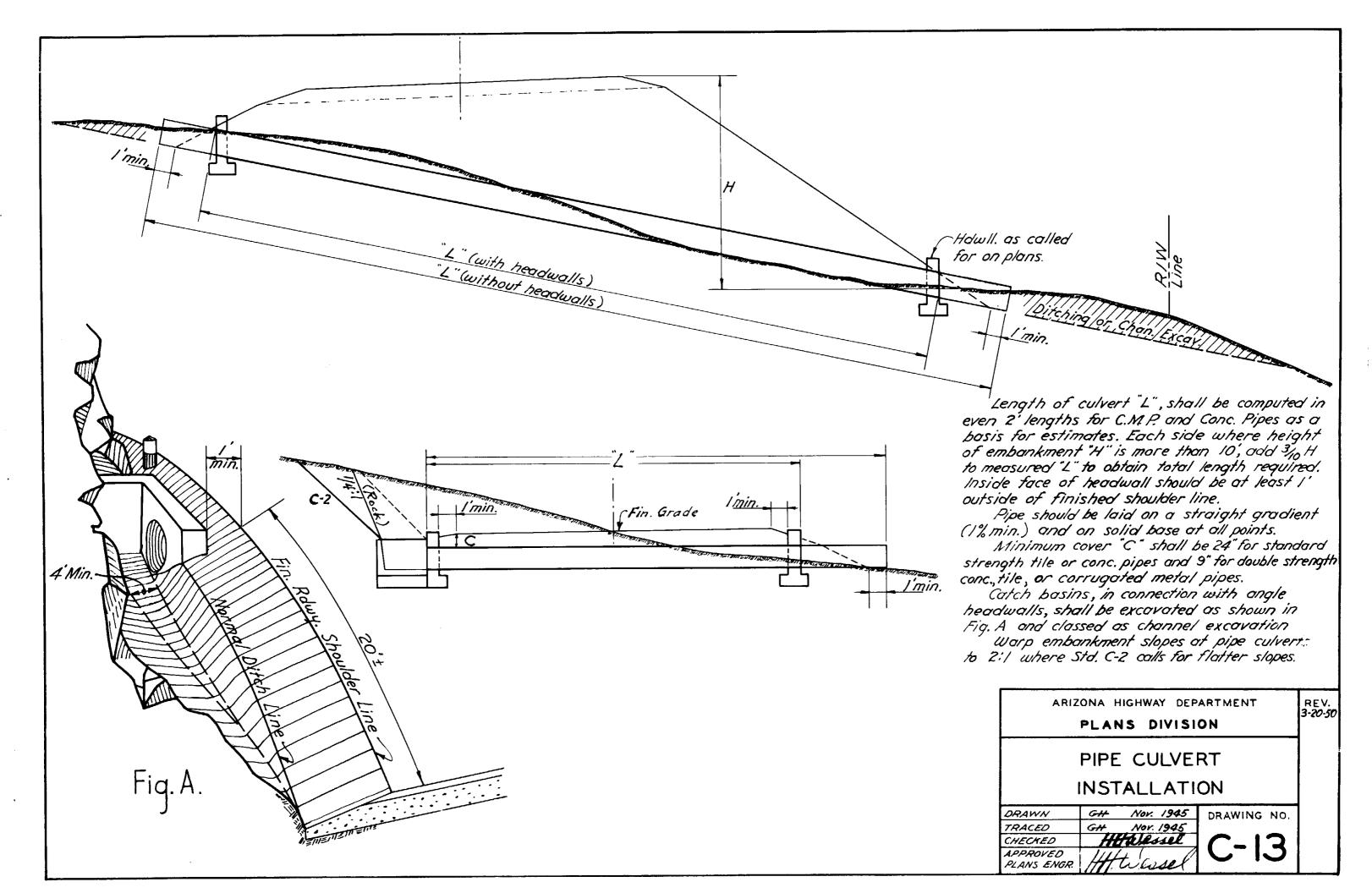
Note - Dimensions and quantities shown are calculated on a basis of using concrete pipe. See table for shell thickness of various sizes of pipe. Dimension W to be increased to take care of increased width or length due to skew.

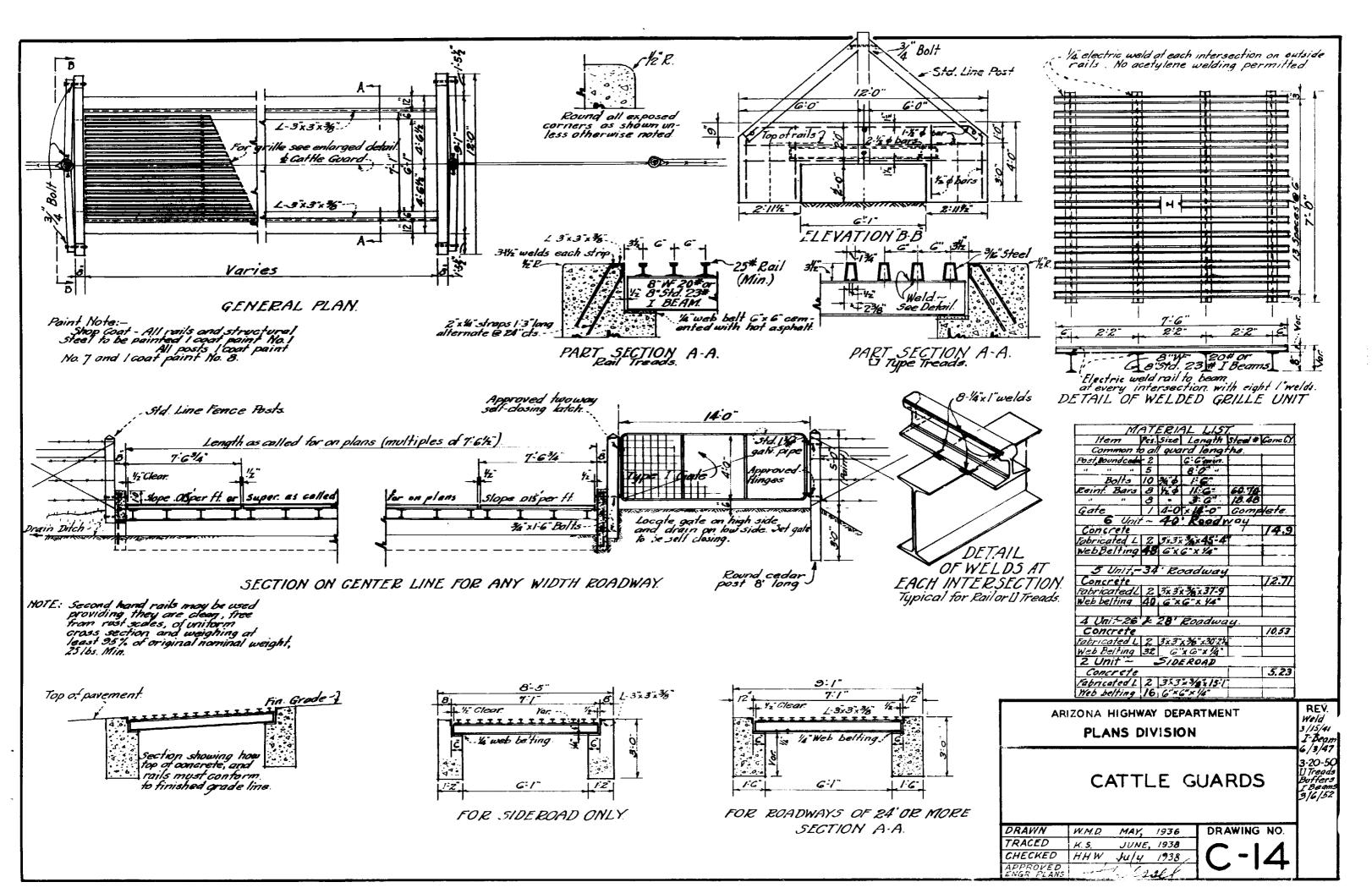
L TYPE HEADWALL

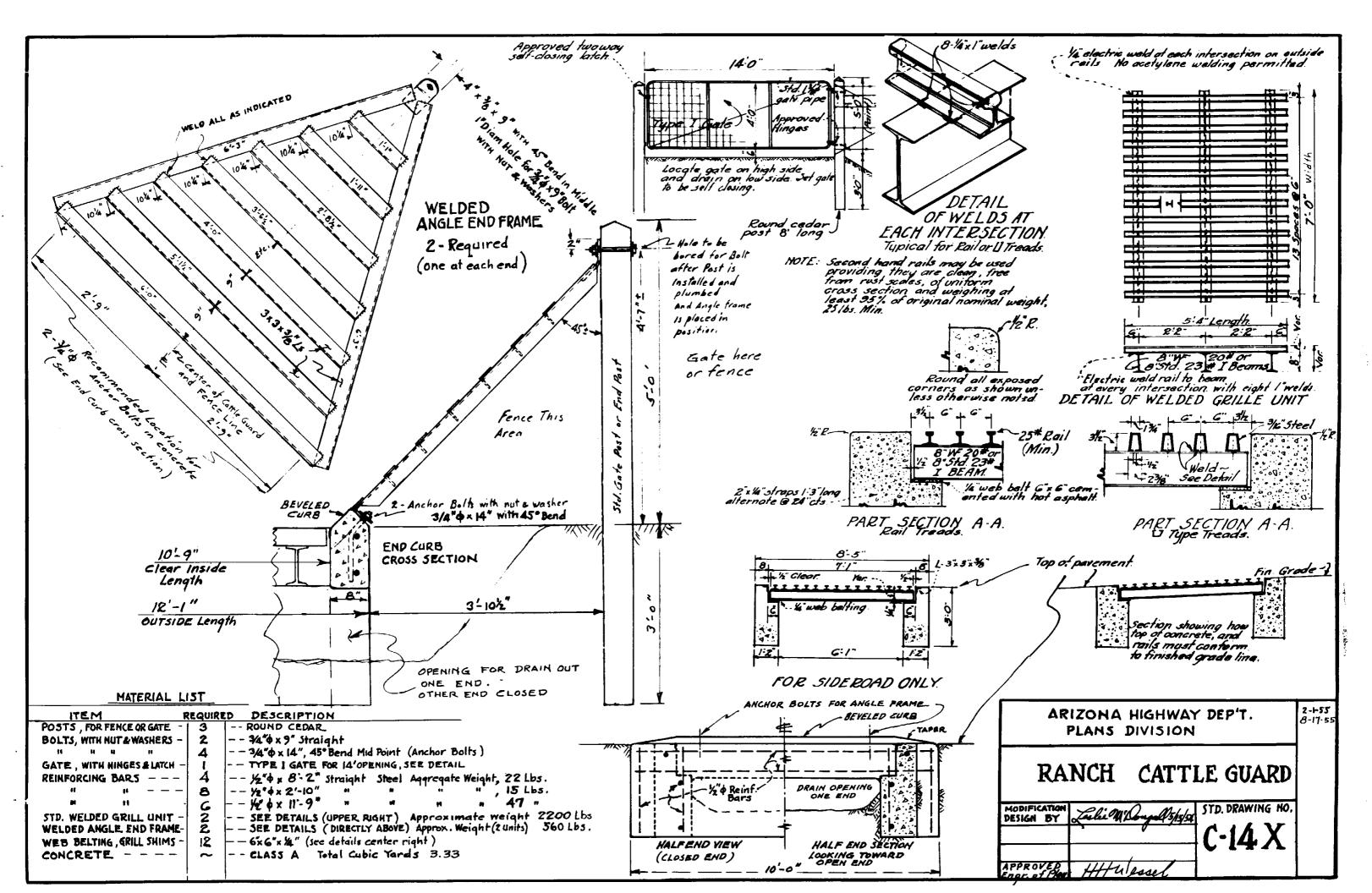
PLAIN CONCRETE OR CEM. RUBBLE MASONRY

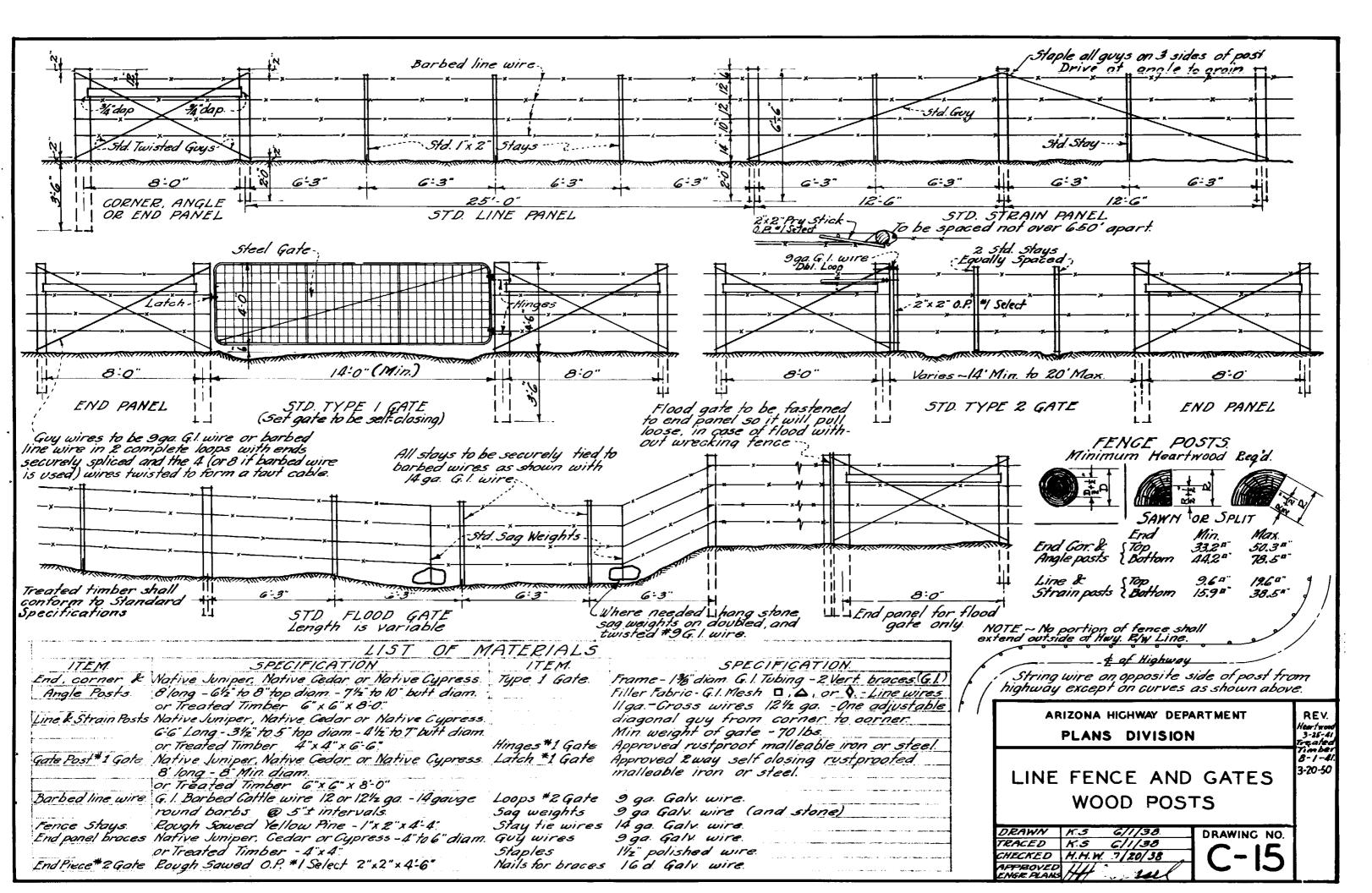
DRAWN BY B.P.R. DRAWING 1936 DRAWING NO. TRACED BY K.S. JUNE, 1938 CHECKED BY HHW

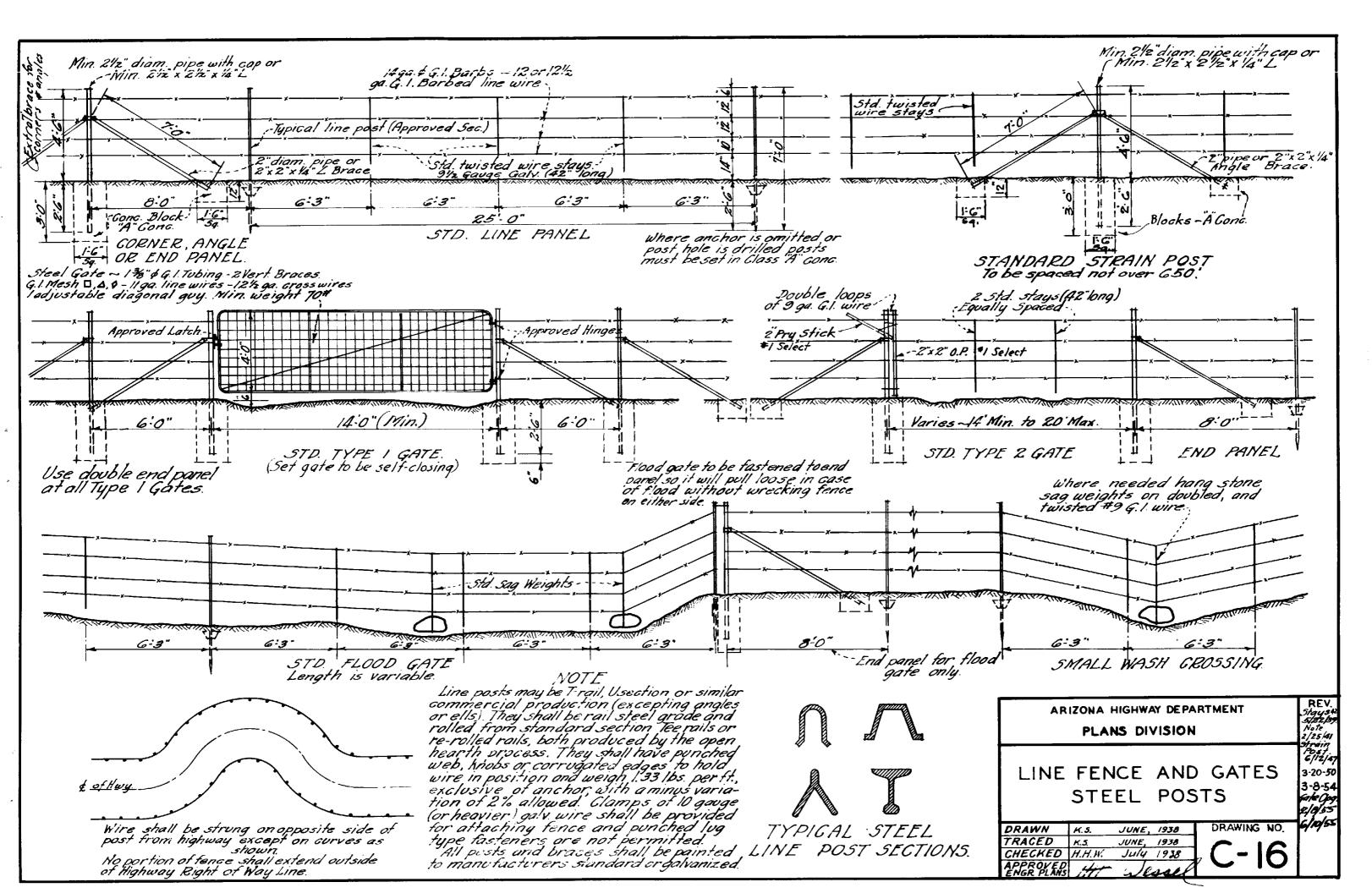
APPROVED
ENGR. OF PLANS

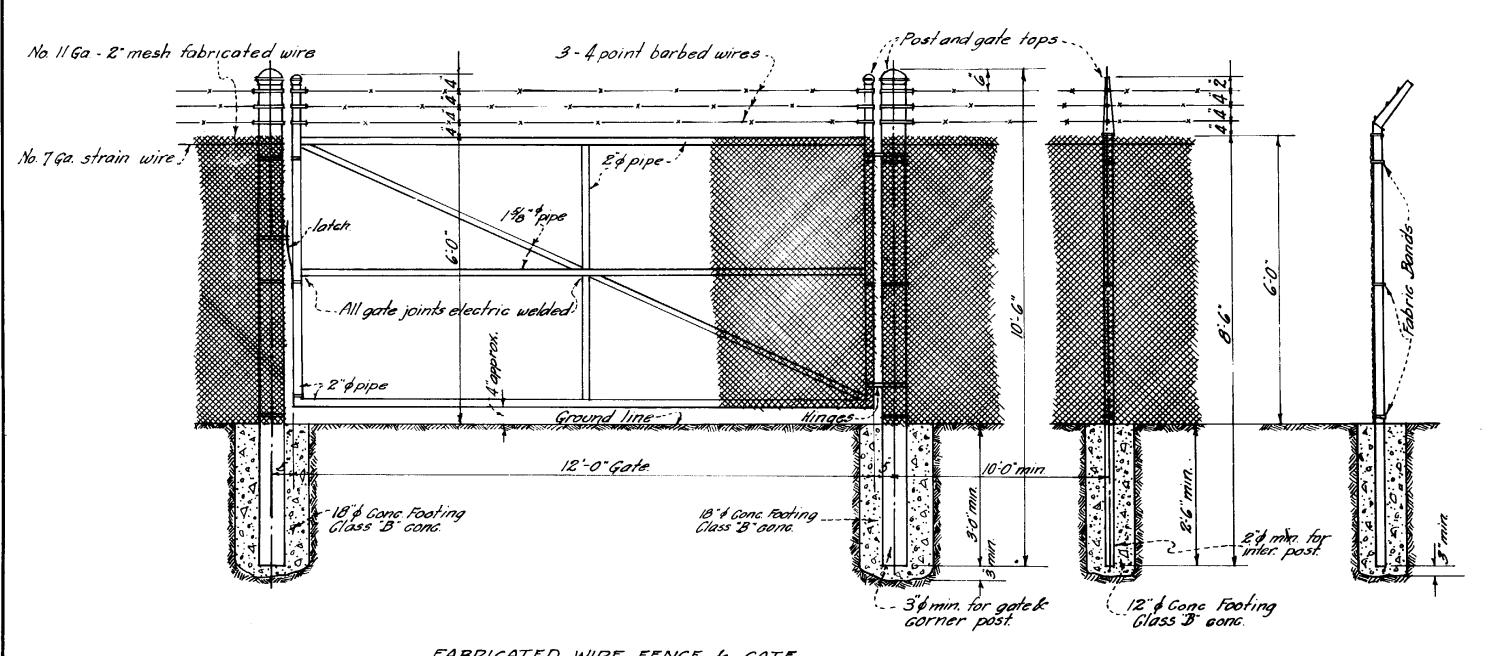












FABRICATED WIRE FENCE & GATE.

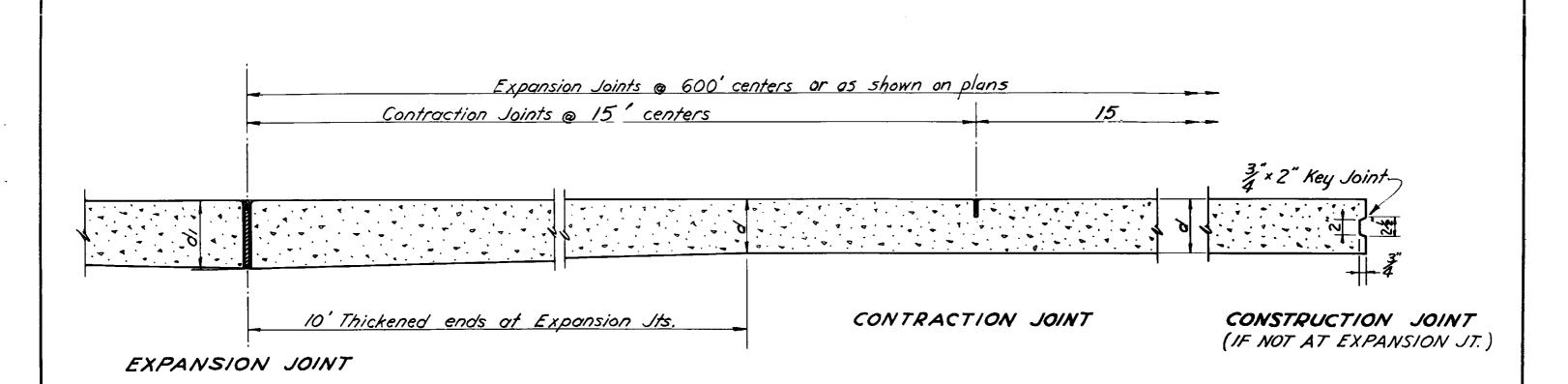
Any standard make of fence may be used which is similar to detail shown above. Entire assembly to be hot galvanized.

ARIZONA HIGHWAY DEPARTMENT

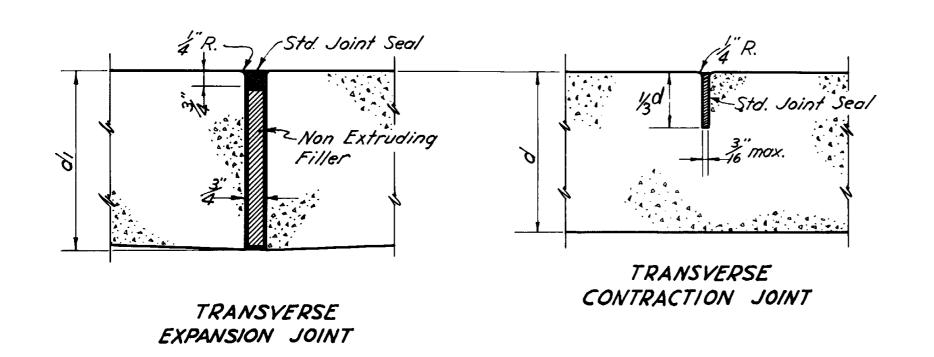
PLANS DIVISION

INDUSTRIAL TYPE
FABRICATED WIRE FENCE

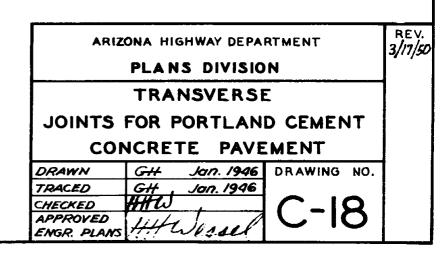
DEAWN BY W.M.D. Jan. 1936
TEACED BY K.S. July 1938
CHECKED BY H.H.W JULY

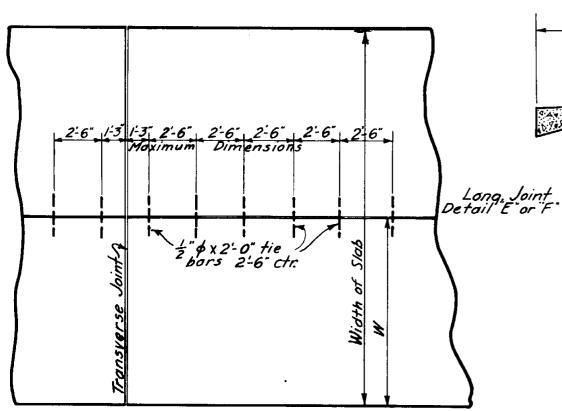


LONGITUDINAL SECTION THRU PAVEMENT

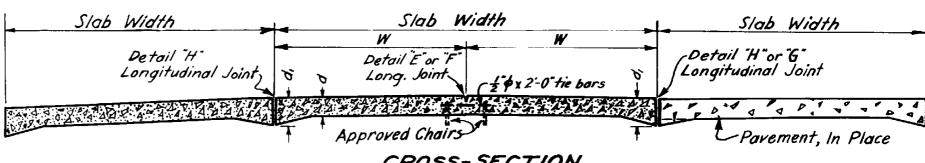


All general requirements may be superseded by special notations on the plans. At intersections of side roads or streets, joints shall be so placed as to give the intersection a symmetrical appearance and to conform to the cross section of the intersecting road or street.

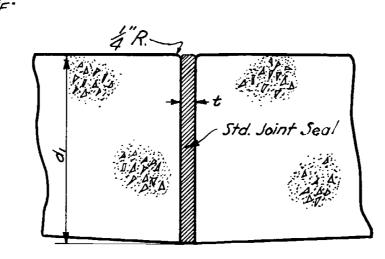




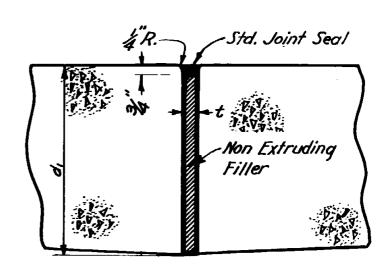
PLAN OF LONGITUDINAL JOINT DETAIL "E" OR "F"



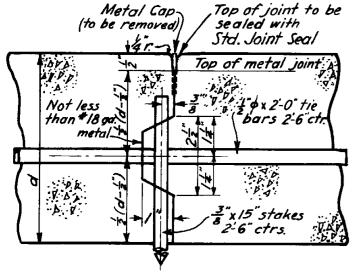
CROSS-SECTION



LONGITUDINAL JOINT DETAIL "G"

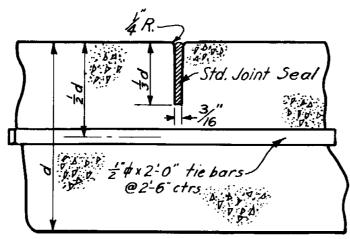


LONGITUDINAL JOINT DETAIL "H"



LONGITUDINAL JOINT DETAIL 'E'

If approved by the District Engineer, other deformations may be used.



LONGITUDINAL JOINT DETAIL "F"

GENERAL NOTES

Width (t) of longitudinal expansion joints shall be z unless otherwise noted on the

All tie bars in center joints shall be deformed bars and shall have unbroken bond. They shall be held securely in place, parallel to the subgrade & perpendicular to the center line of the road, by the use of metal chairs of approved design and made for that purpose.

The edging tool used for all longitudinal joints shall be so constructed as to provide a smooth troweled surface 3" wide on each side of the joint

All general requirements may be superseded by special notations on the plans

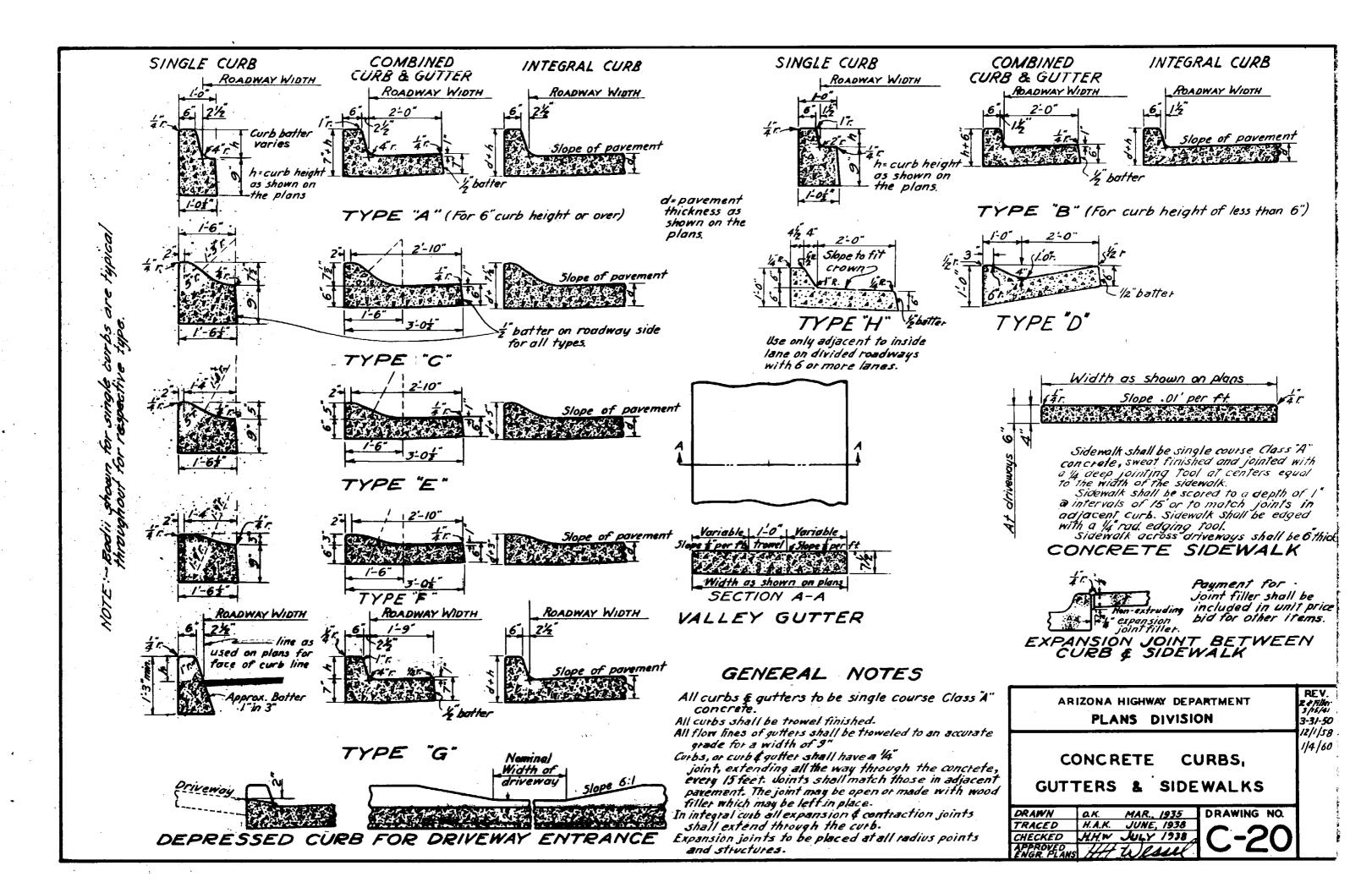
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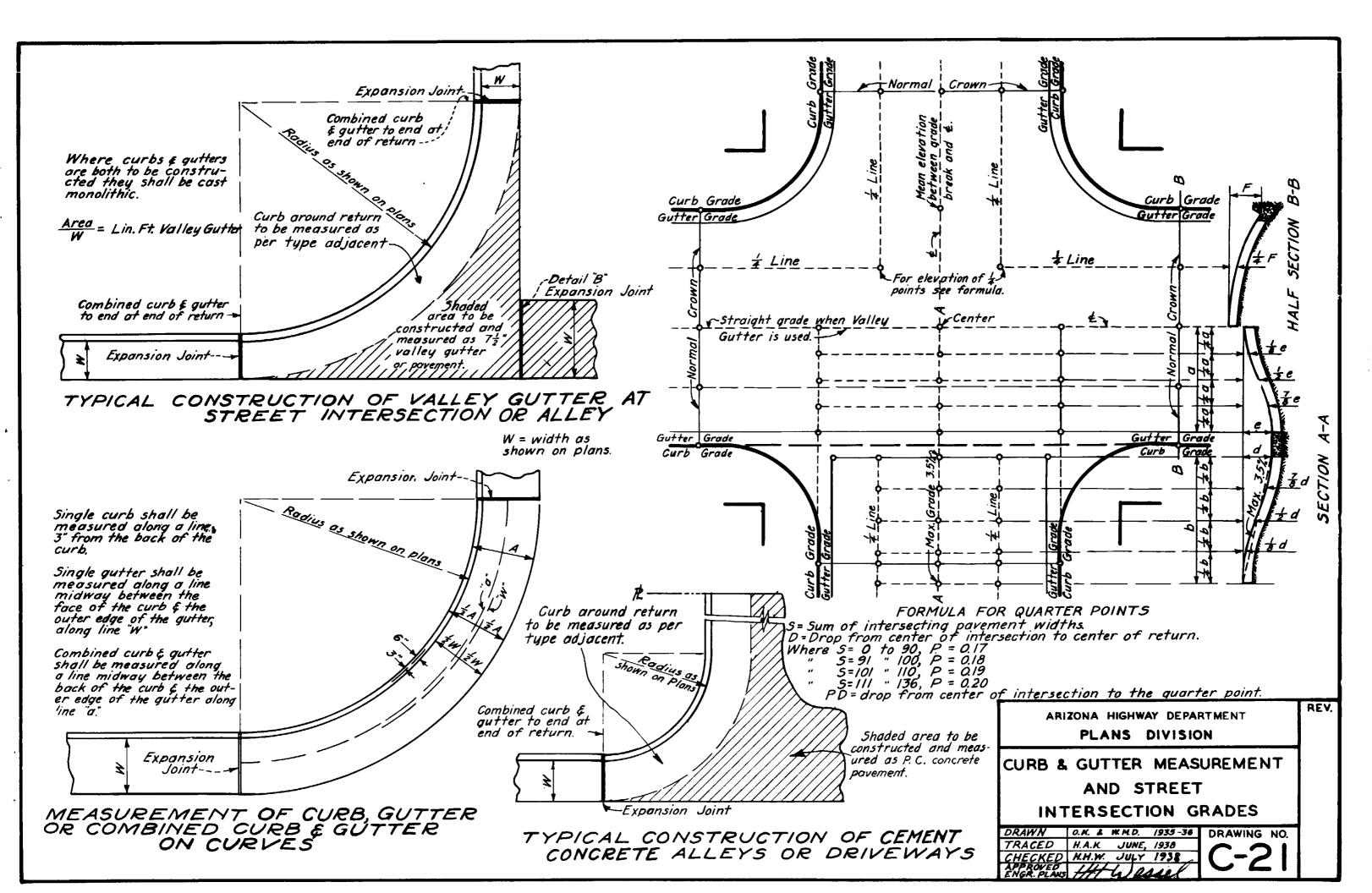
LONGITUDINAL JOINTS FOR PORTLAND CEMENT CONCRETE PAVEMENT

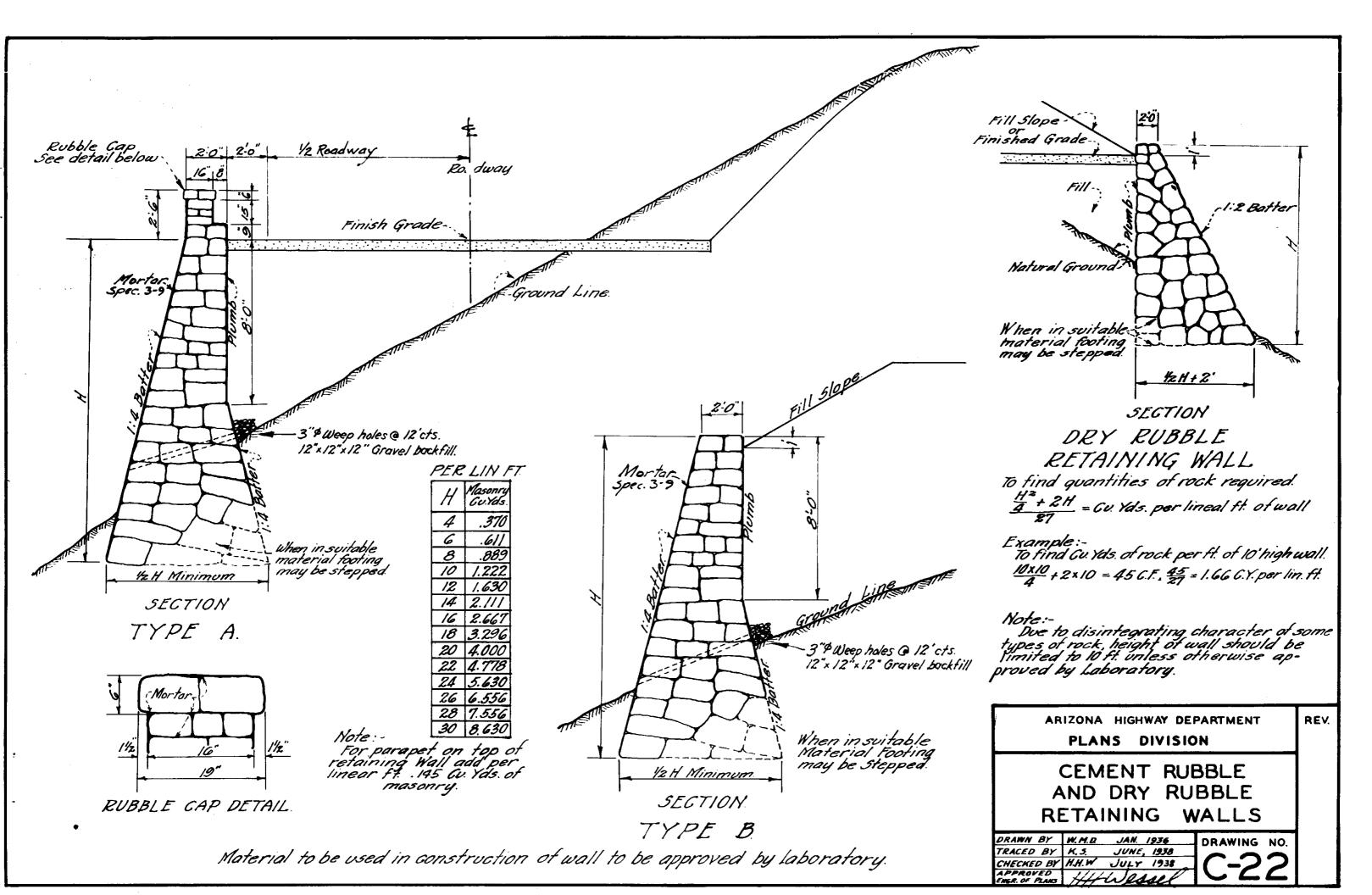
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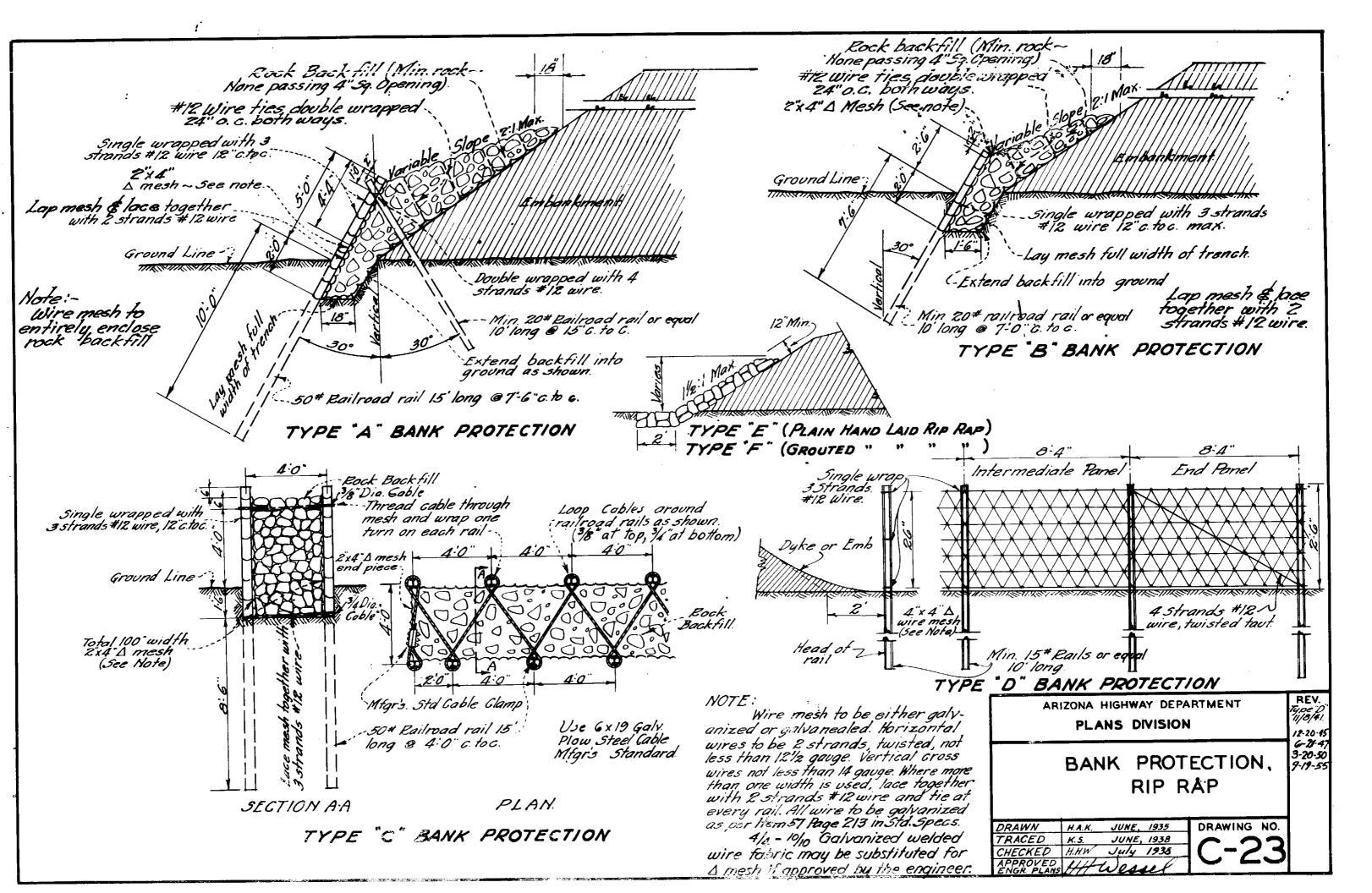
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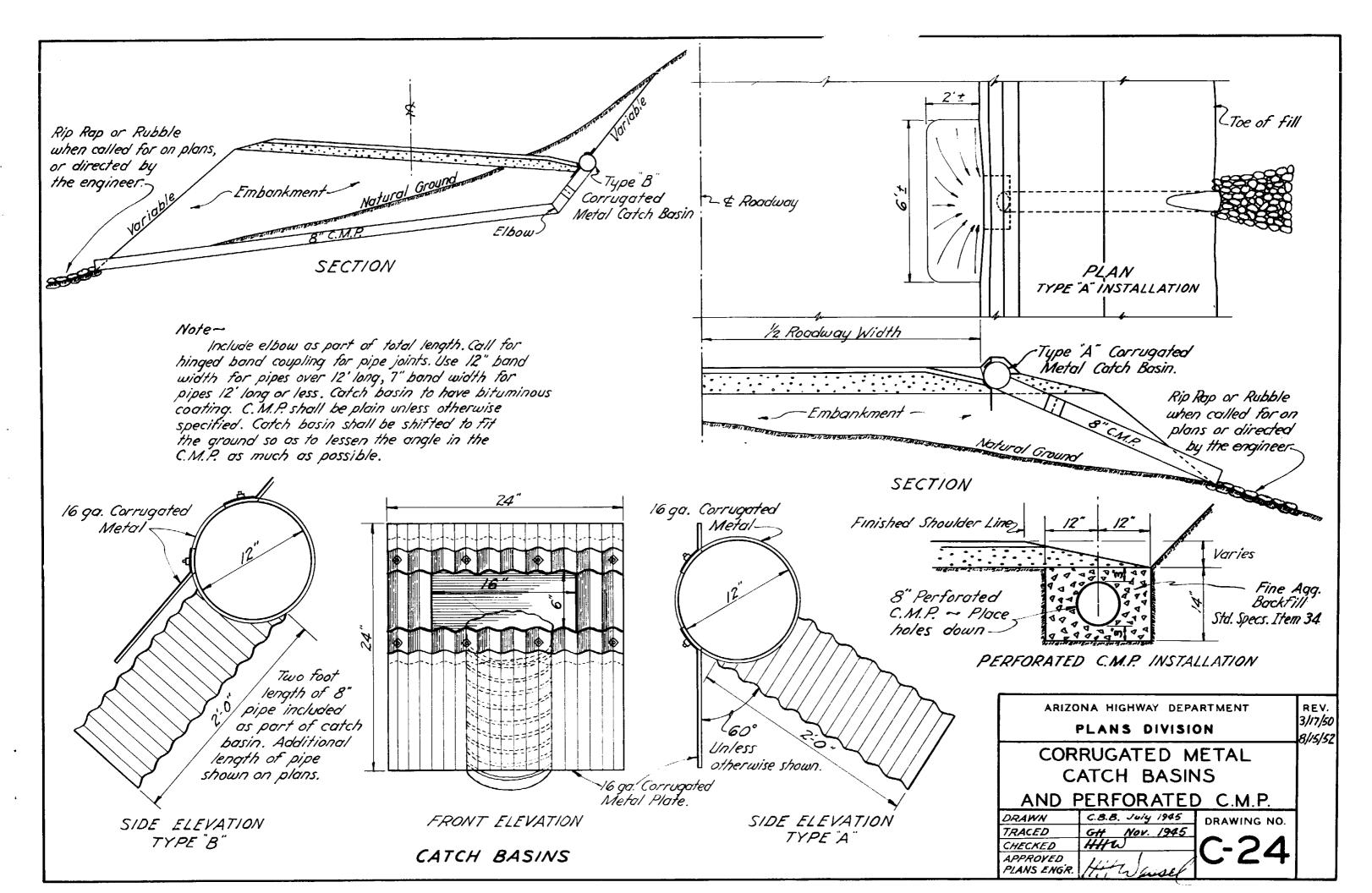
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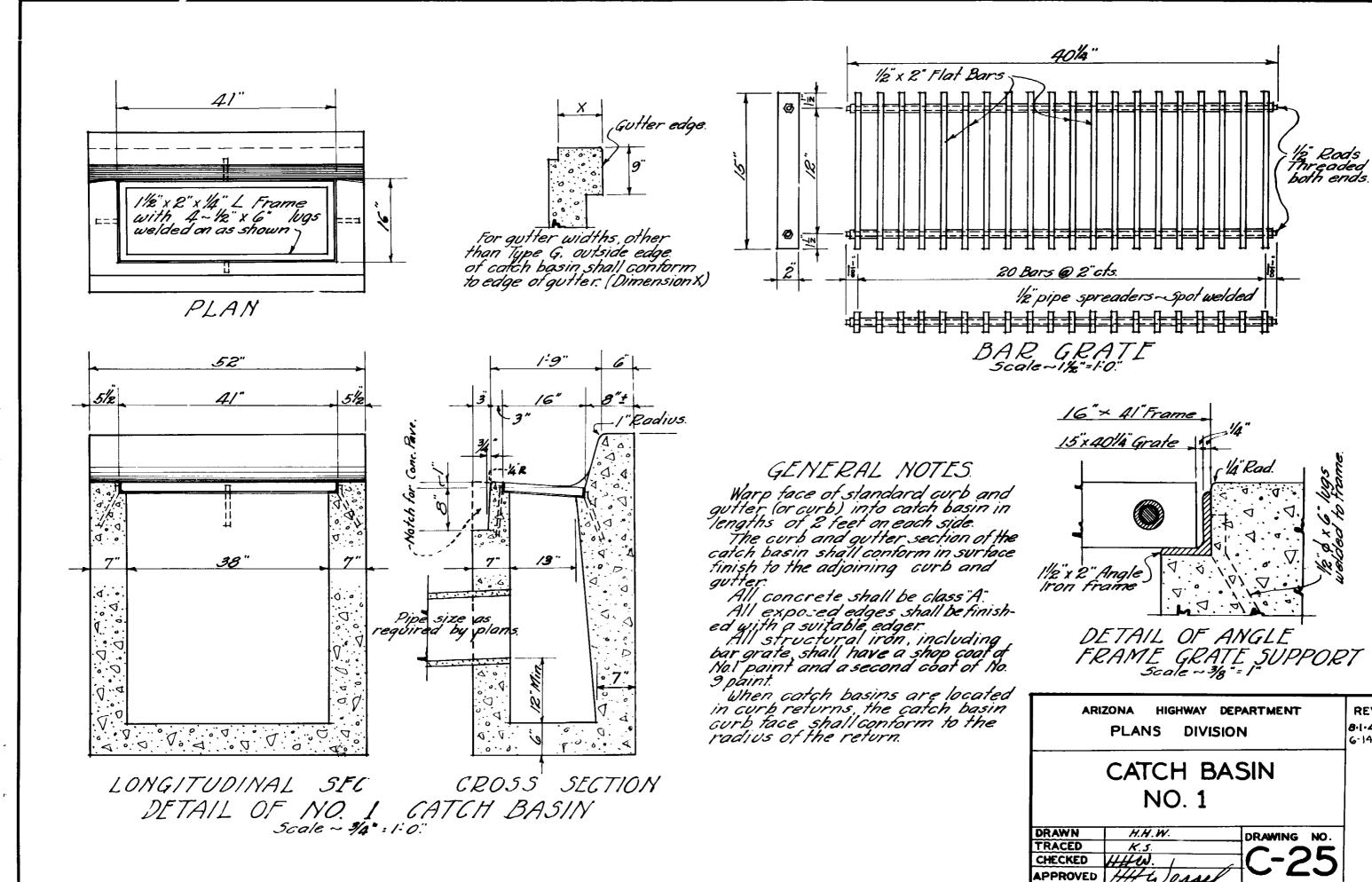






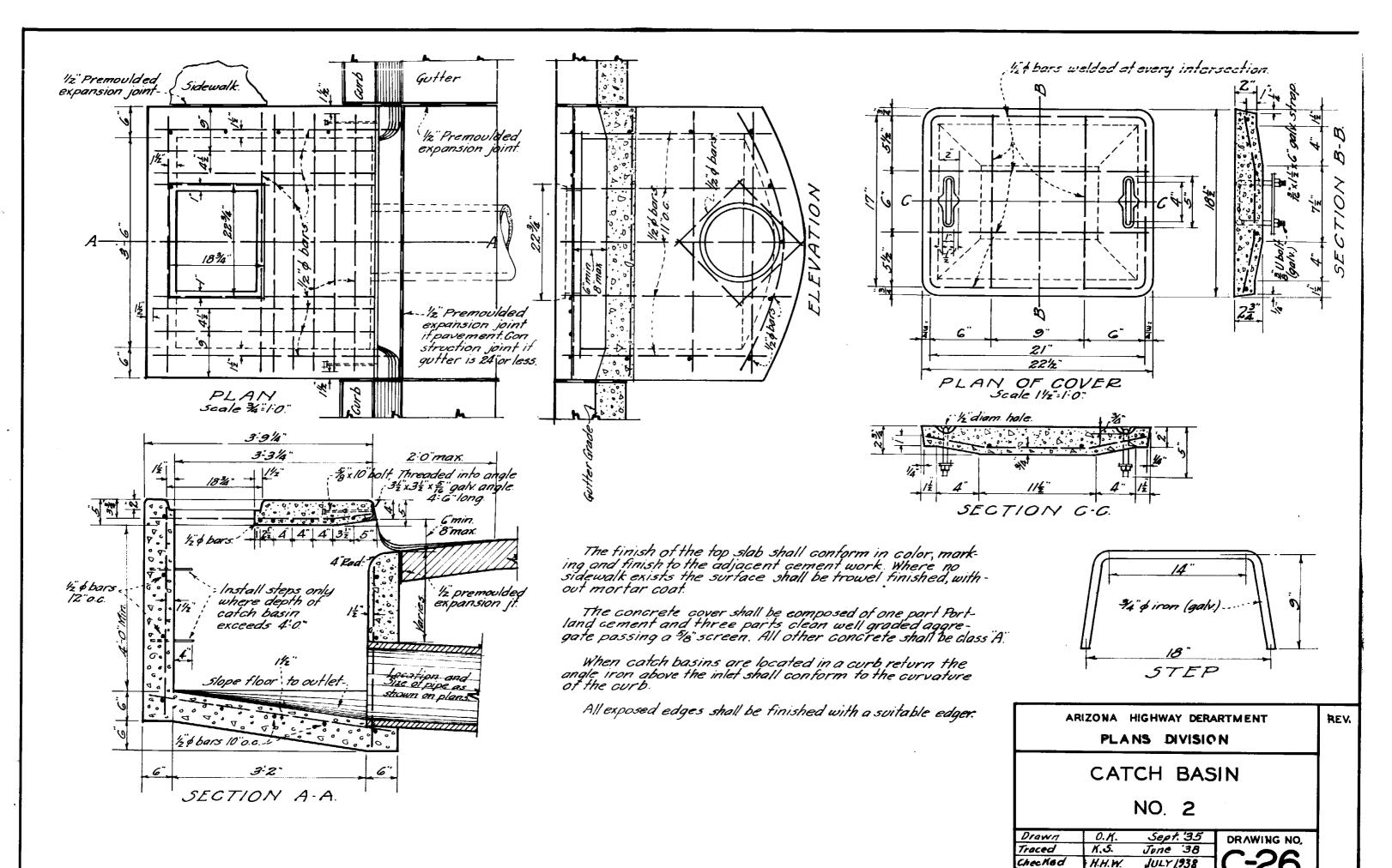


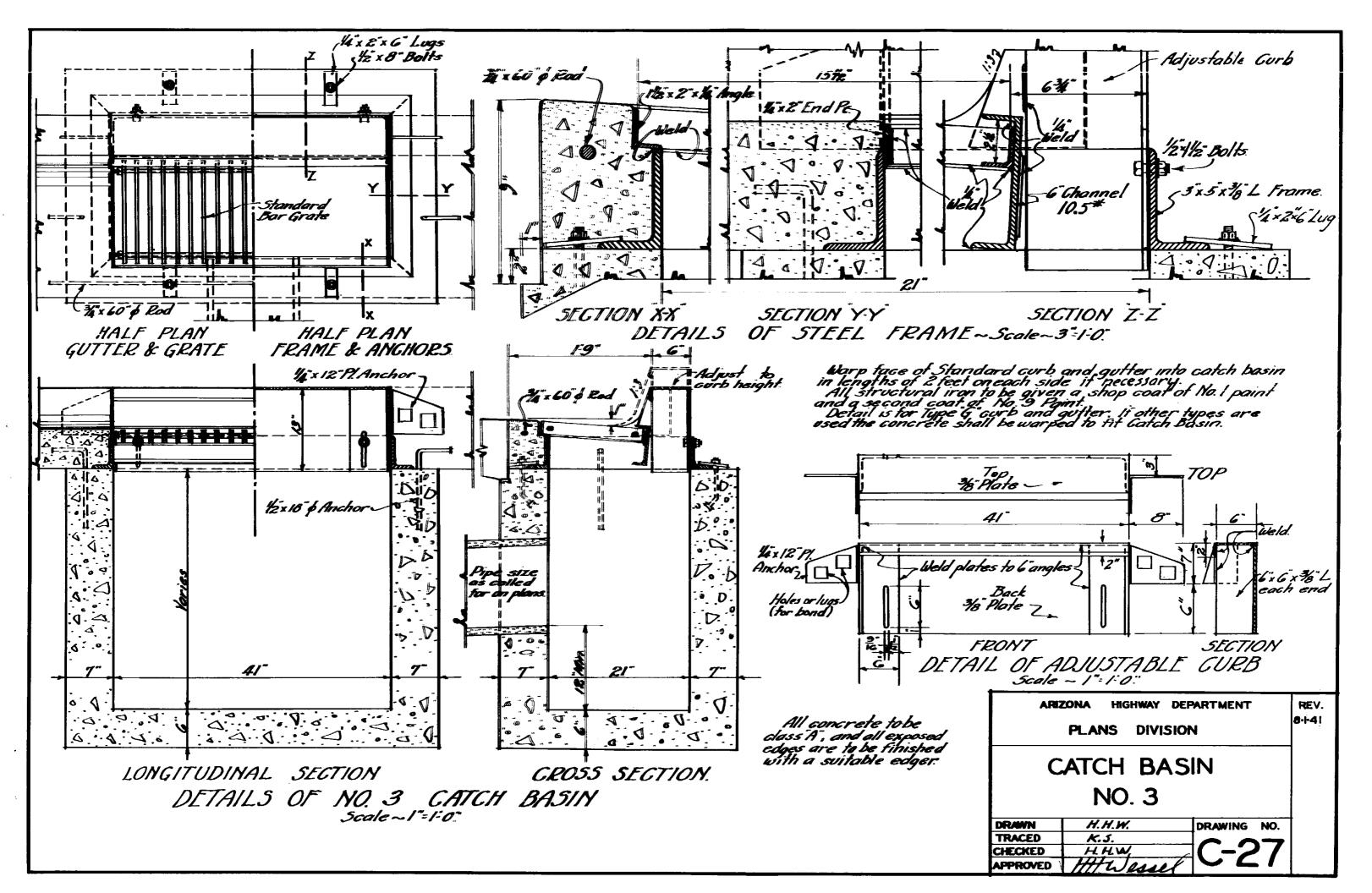


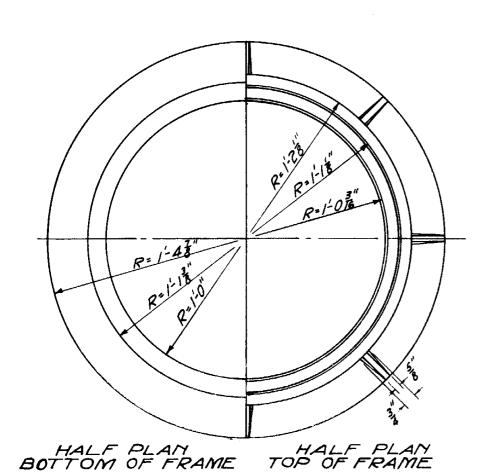


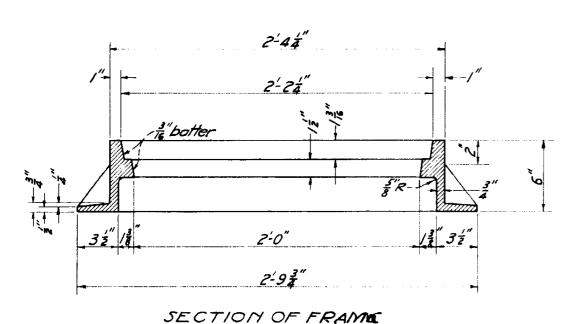
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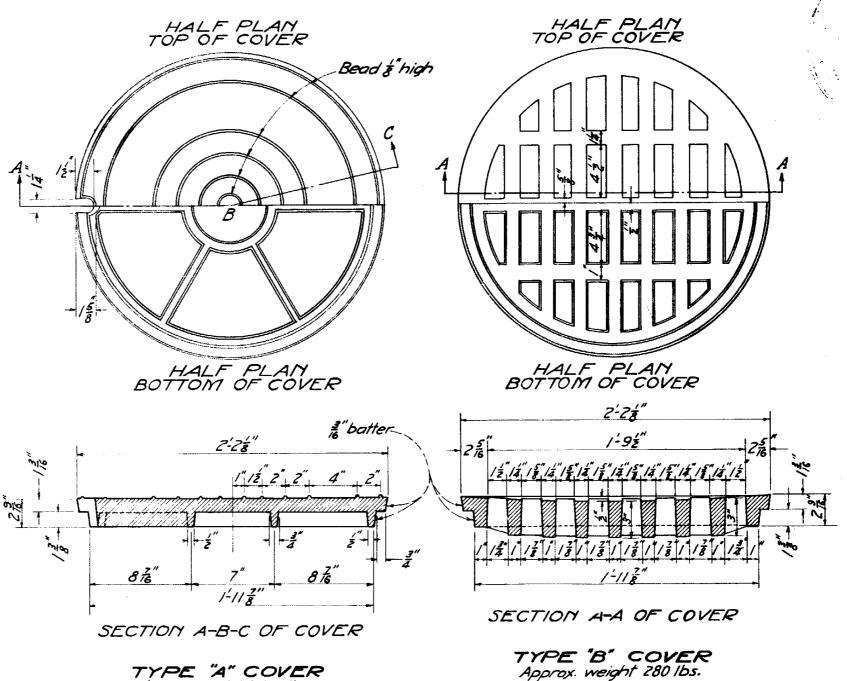








Approx. weight 205 lbs.



TYPE "A-I" COVER: shall be the same as Type "A" except that the cover shall be vented with at least six one inch holes, equally spaced in a circle 8½" from the center of the cover.

Approx. weight 190 lbs.

Type "A" cover shall be used unless otherwise specified.

Notations as shown on the plans shall be as follows: Std. M.H. Frame & Cover No. I-B, the letter denoting the type of cover:

The bearing faces shall be machined so that the cover will have a uniform bearing in any position in the frame.

ARIZONA HIGHWAY DEPARTMENT
PLANS DIVISION

REV.

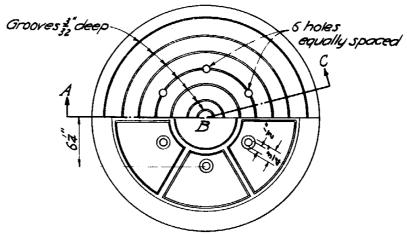
MANHOLE

FRAME & COVER NO. I

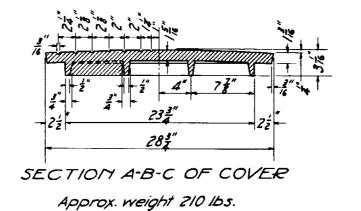
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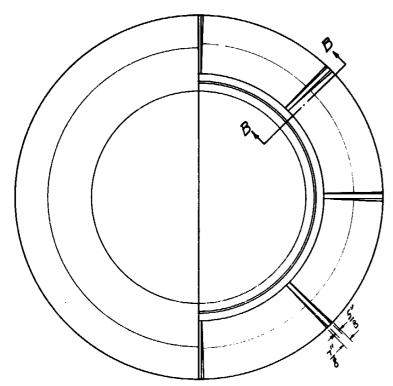
Scale 15 1-0"

HALF PLAN TOP OF COVER

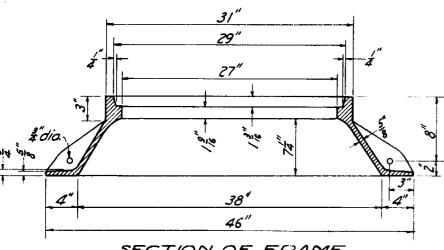


HALF PLAN BOTTOM OF COVER

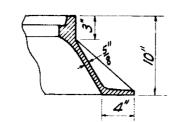




HALF PLAN HALF PLAN BOTTOM OF FRAME TOP OF FRAME



SECTION OF FRAME.
Approx. weight 377 lbs.



SECTION B-B

The beoring faces shall be machined so that the cover will have a uniform bearing in any position in the frame.

Scole 1"-1-0"

ARIZONA	HIGHWA	Y DEPARTMENT
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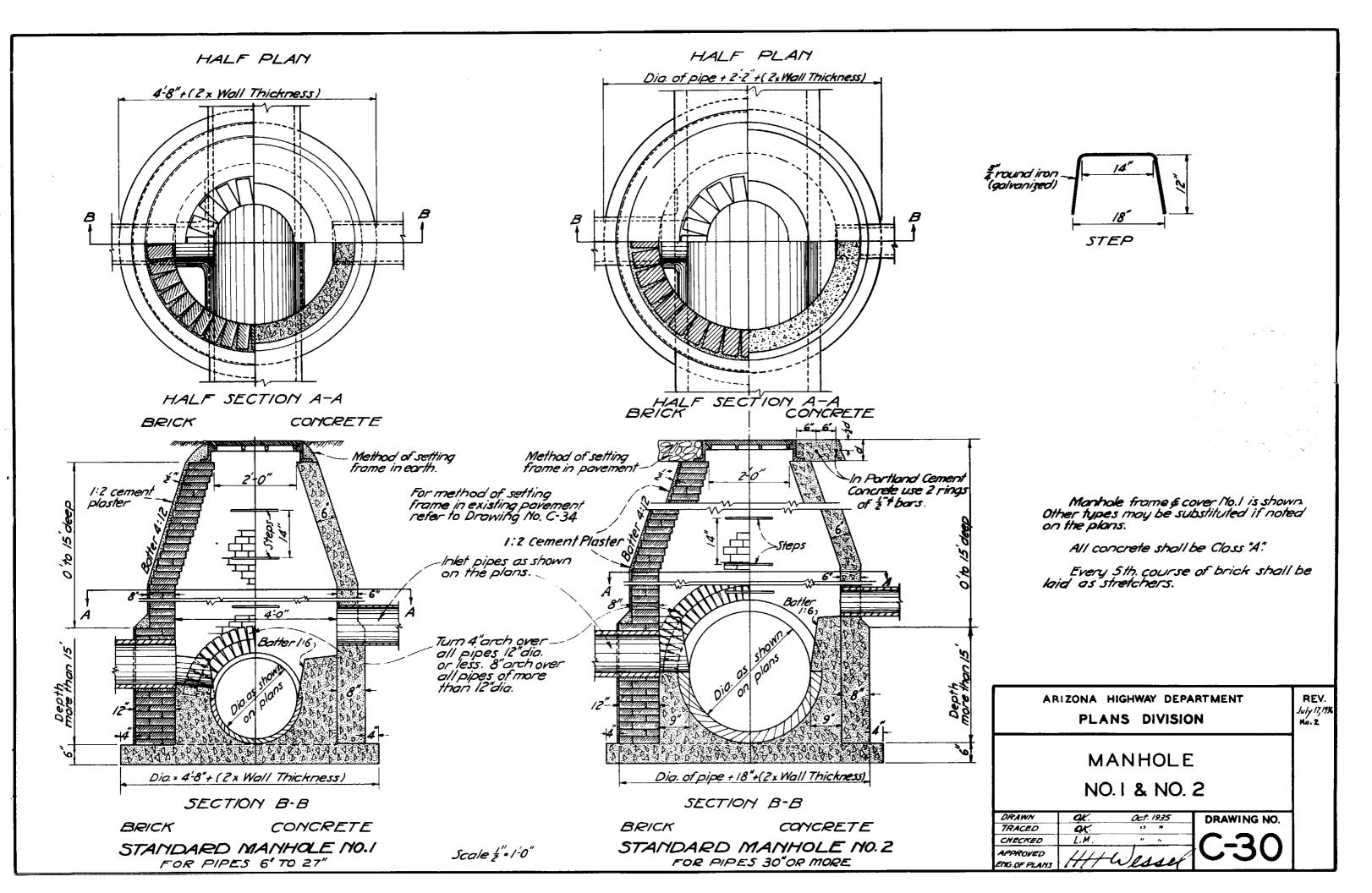
MANHOLE

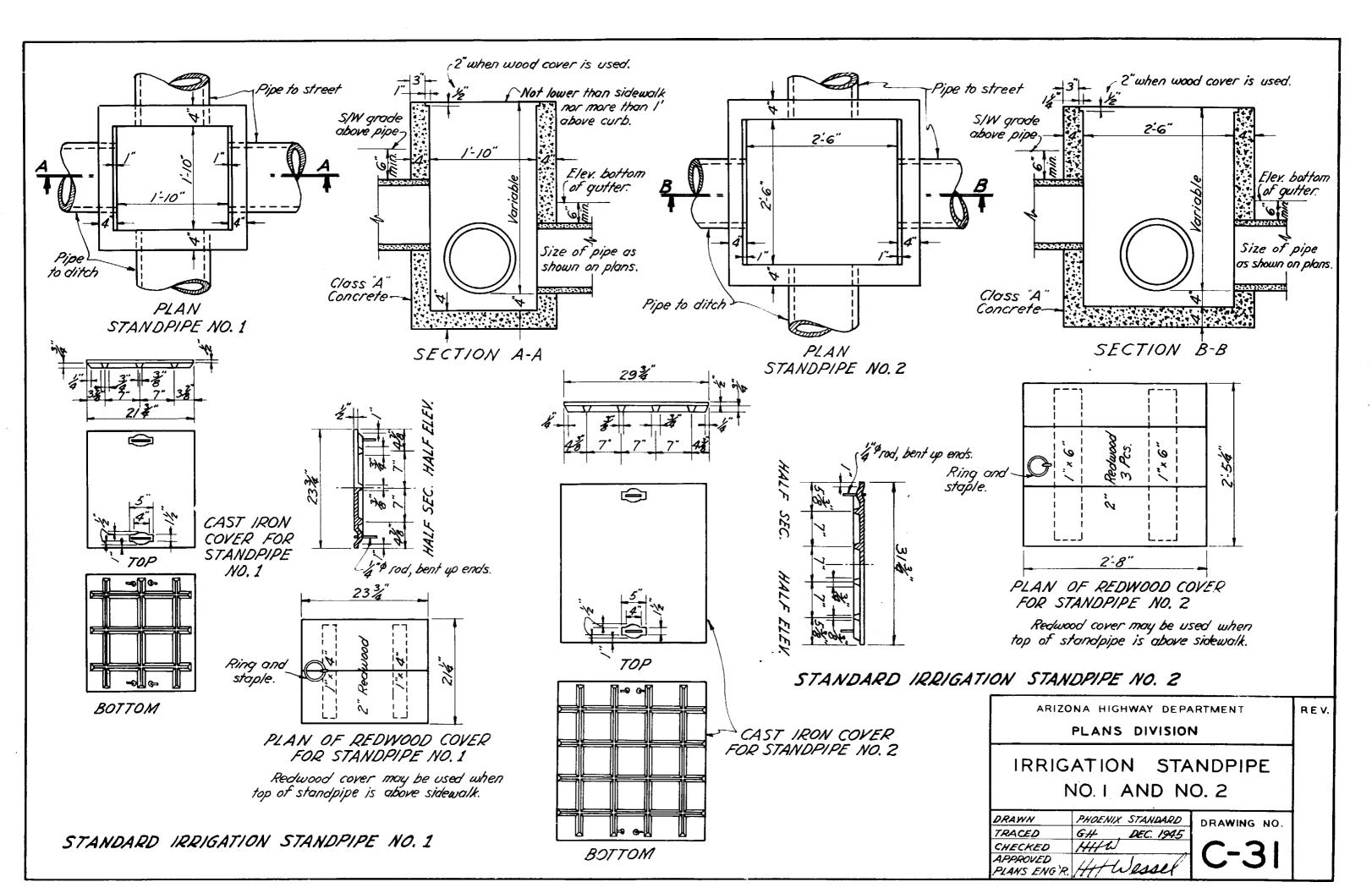
FRAME & COVER NO.2

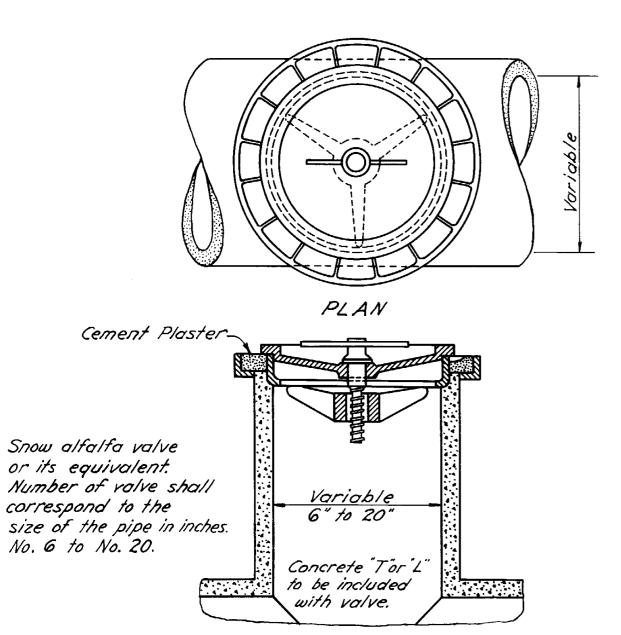
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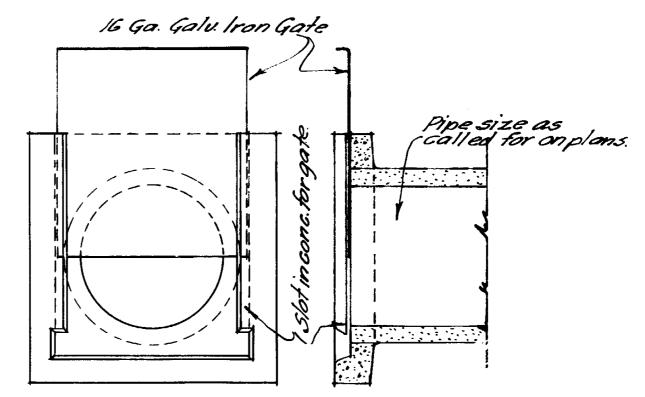




PART SECTION

STANDARD IRRIGATION VALVE

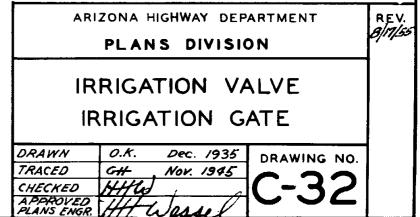
DETAIL "C"

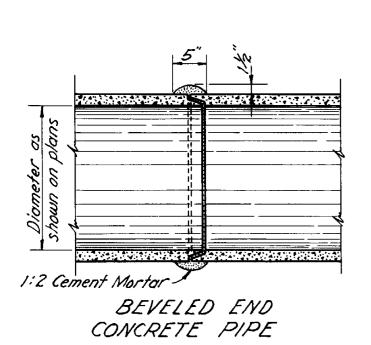


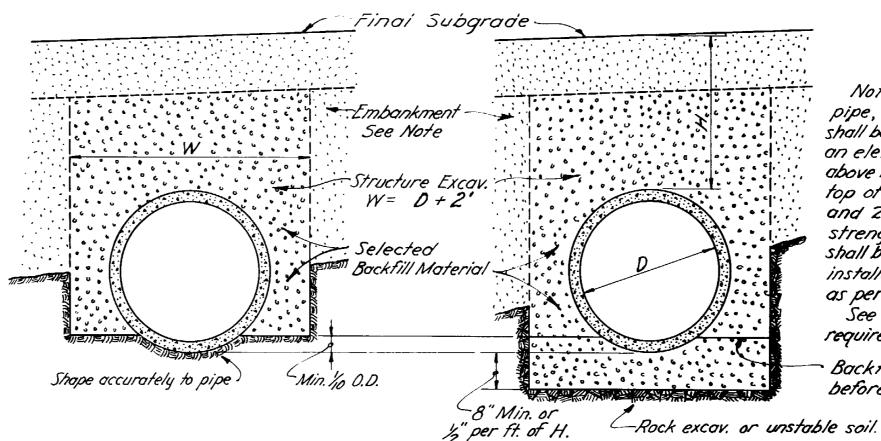
ELEVATION SECTION

STANDARD IRRIGATION HEADGATE

DETAIL "H"







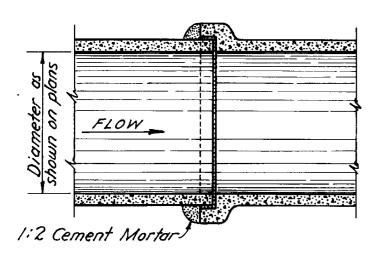
Note— Prior to placing pipe, the roadway embankment shall be placed and compacted to an elevation of at least 9" above the proposed grade for the top of double strength pipe and 24" above the top of std. strength pipe. Then the trench shall be exavated and the pipe installed, backfilled and tamped as per specifications.

See specifications for strength requirements

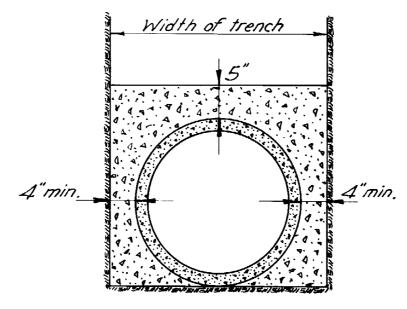
Backfill to this line before placing pipe.

72 750 71. 50 71.

TYPICAL INSTALLATION OF CONCRETE OR TILE PIPE



BELL & SPIGOT CONCRETE PIPE OR VITRIFIED CLAY PIPE



DETAIL"X"
CONCRETE ENCASEMENT

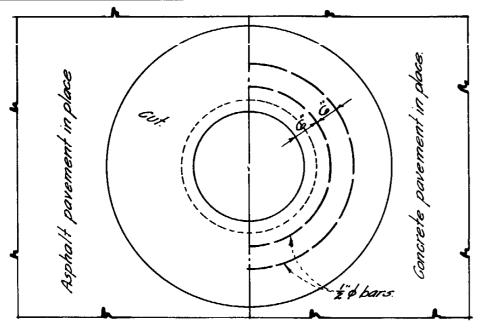
ARIZONA HIGHWAY DEPARTMENT

PLANS DIVISION

CONCRETE AND VITRIFIED CLAY PIPE

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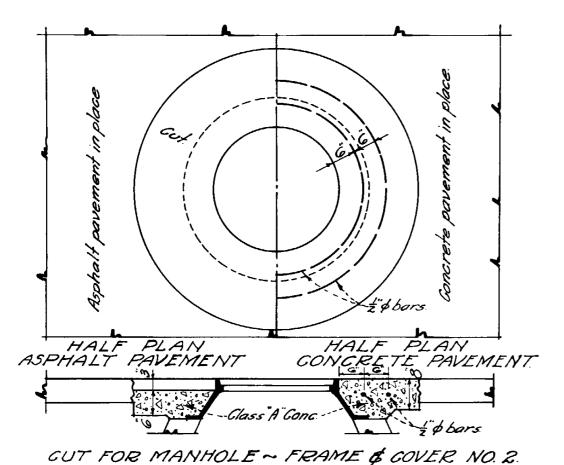
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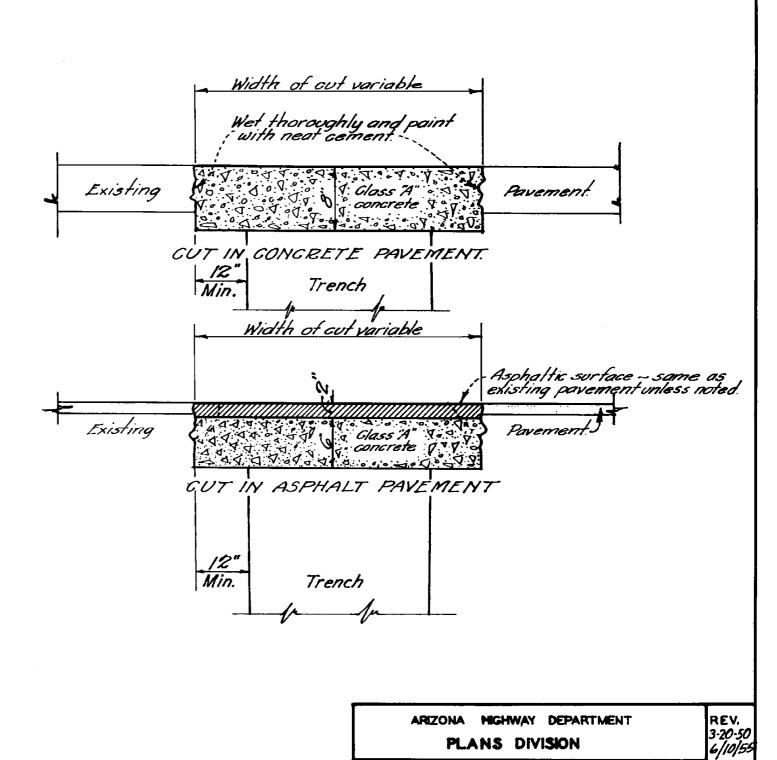


HALF PLAN
ASPHALT PAVEMENT CONGRETE PAVEMENT



CUT FOR MANHOLE ~ FRAME & COVER NO. 1.

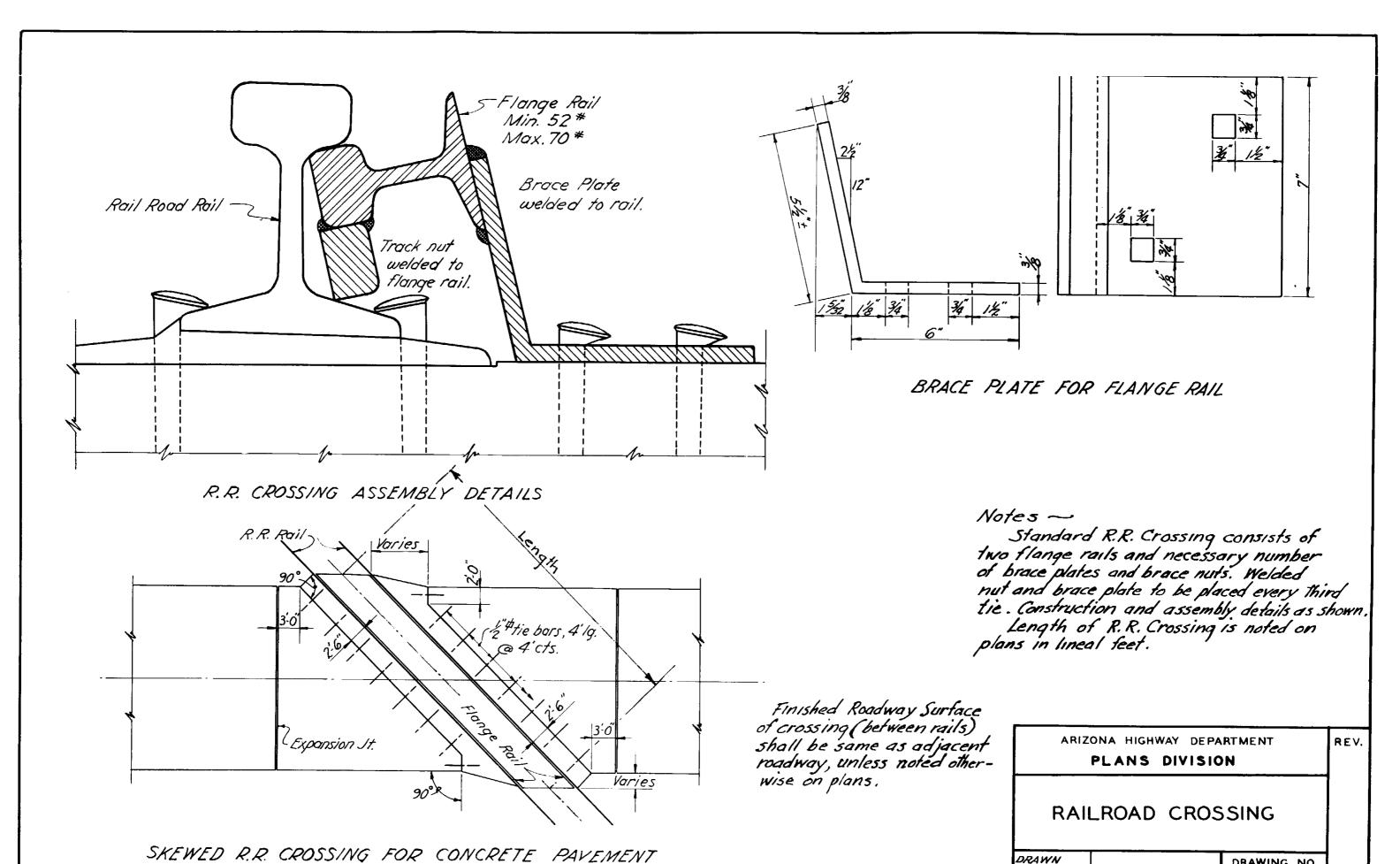




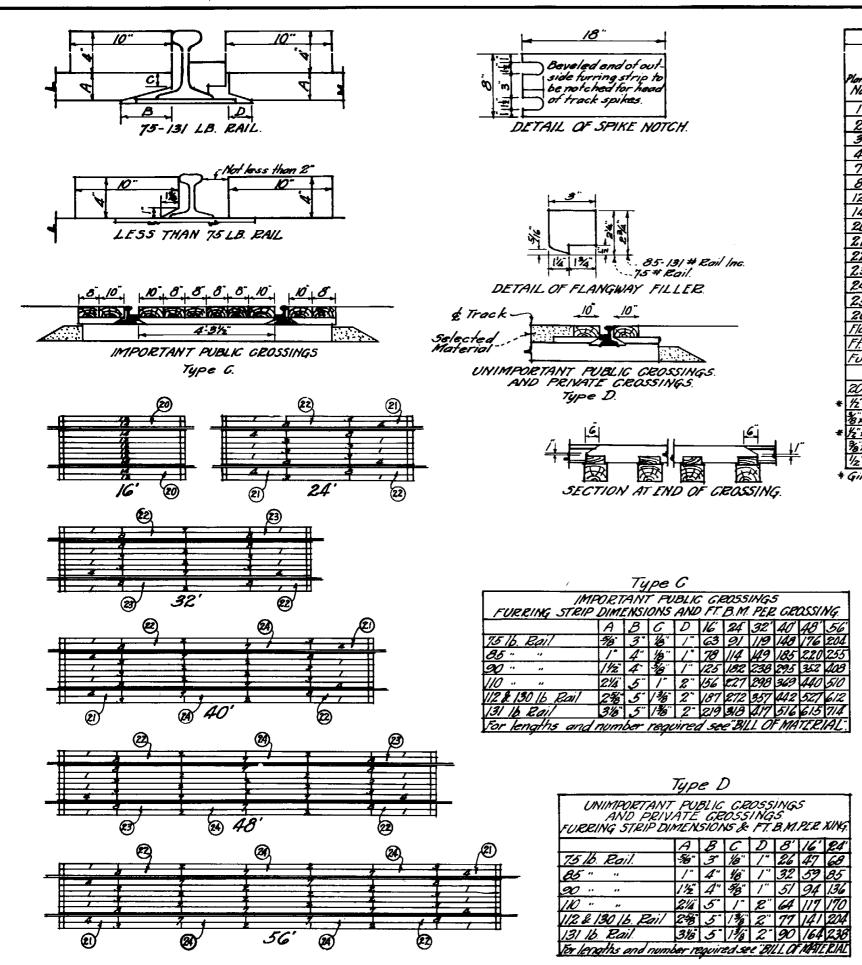
ARIZONA HIGHWAY DEPARTMENT PLANS DIVISION

> PAVEMENT CUT REPLACEMENTS

DRAWN BY	O.K.	OCT. 1935
TRACED BY	K.5.	JULY 1938
CHECKEDBY	HHW	JULY 1938
APPROVED BY Engr. of plans	144	le essel



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TRACED GH NOV. 1945
CHECKED HHAD:
APPROVED
PLANS ENG'R, HATT LOGSEL



			BILL OF MATERIAL												TYPE D				
		TYPE C IMPORTANT PUBLIC GROSSINGS											UNIMPOETANT PUBLIC						
lank	Description.	Γ	75.	13/	16.1	Pail	'	Le	55 H	an	75 IL	S. R.	pi/						
No.	•	16	24	32'	40	48	56				40				T				
7	4"x8"x8-0" one end beveled		6	8			6		6			8			\top				
	4"x8"x16'-0"			4	6	10	IZ			4	6	10	12				\Box		
	4 x 8 x 16 0 one end beveled		6	4	6		6		6	4	6		6			1			
4	4"x10"x8:0" " " "		4	\boldsymbol{z}	4	2	4		Z	Z	2	Z	2		\neg	Т			
7	4"x10"x16-0"			1	4	5	8			1	Z		4					_	
8	4"x10"x16"0" one end beveled		4	6	4	6	4		2	2	2	2	2		T				
	4"x8"x16"0" both ends beveled.	6						6		Г									
	4"x10"x16:0" . " "	4						£		Π	Г								
20	4"x 10" x 16:0" " - "base cut			Г				2											
	4 x 10 x 8 0 one and beveled								2		2		2						
?2	4"x 10'x 16:0"								2				2			T			
3.3	4 x 10 x 16 0 " " " " "								l	2		æ					\mathbf{I}		
24	4"x 10"x 16:0" base cut.										£	2	4						
	4"x10"x8-0" both ands beveled																		
26	4"x 10"x 8.0" both ands beveled base cot																П		
lan	geway Fillers - 16'0" long.	Z	3	4	5	6	7												
7. B	M. Planks and Flongeway Filler	601	901	1202	1502	1802	2,03	550	837	1116	1395	1674	1955			T			
uri	ring Strips 4-31/2 long	//	16	21	26	3/	36								I				
•	· · · · · · · · · · · · · · · · · · ·	22	92	42	52	62	72				l								
O a	(Common Nails (31 per lb) No. of lbs.	3	4/2	5/2	7	8	9%			Г		Γ				П			
						275										T		_	
	Boat Spikes (531b. ea) and act "					215				T						T			
"xA	O lag screws(54 lb.ea) (less than) "								134	143	1894	219	254						
9×/											150								
2"6	of Washers (£7 per lb) "	5				15					13					Т			

NOTES

1 - NOTES
2-Optional with Engineer — planks may be tastened with lag screws or boat spikes, with or without washers under head of either. All planks shall be double tastened at ends and single tastened, staggered, at intermediate ties. Furring strips to be tastened with 20d nails.

3. All necessary milling shall be done at treating plant before treatment. Dimensions shown are after seasoning and treatment.

4. Number at plank to be stamped on each plank as indicated, at treating plant. Encircled numbers on plan steiches denote base out planks for rails less than 751b.

5. It is desirable to have the track in good condition before crossings are installed. Use of sawed ties is preferable.

6. Holes for lag screws or boat spikes (buring for host enibes artismal with Engineers) to be to be the condition of the strength.

ties is preferable.

6-Holes for lag screws or boat spikes (boring for boat spikes optional with Engineer) to be bored in the field. It diameter for lag screws and Hollameter for boat spikes. Depth of boring for lag screws shall be 8" for 12" lag screws and 6" for 10" lag screws. For boat spikes, holes shall be bored through plank and forring strip only.

7- Dating nails to be placed in each plank about one foot from south or west end.

8- Ends of planks must not project past the ties, eliminating the possibility of catching dragging equipement; if necessary, ties must be spaced accordingly.

9- Planks in crossings having sharp angles a intersection with the track may be stepped to perait economical use, in which case furring shall be cut even with edge of plank and remainder used on other end of crossing.

economical use, in which case forring should be out even with edge of plank and remainder used on other end of crassing.

10 When ordering planked crossings in which standard layout cannot be used alayout sketch fully dimensioned, shall occompany the order so that all planks may be properly milled at treating plant. Sketch shall show the change from switch he to cross hes so that the proper thickness furring strips may be furnished.

11- Outside planks for private crossings may be omitted, in which case also omit one-half of furring strips and hardware shown in tables.

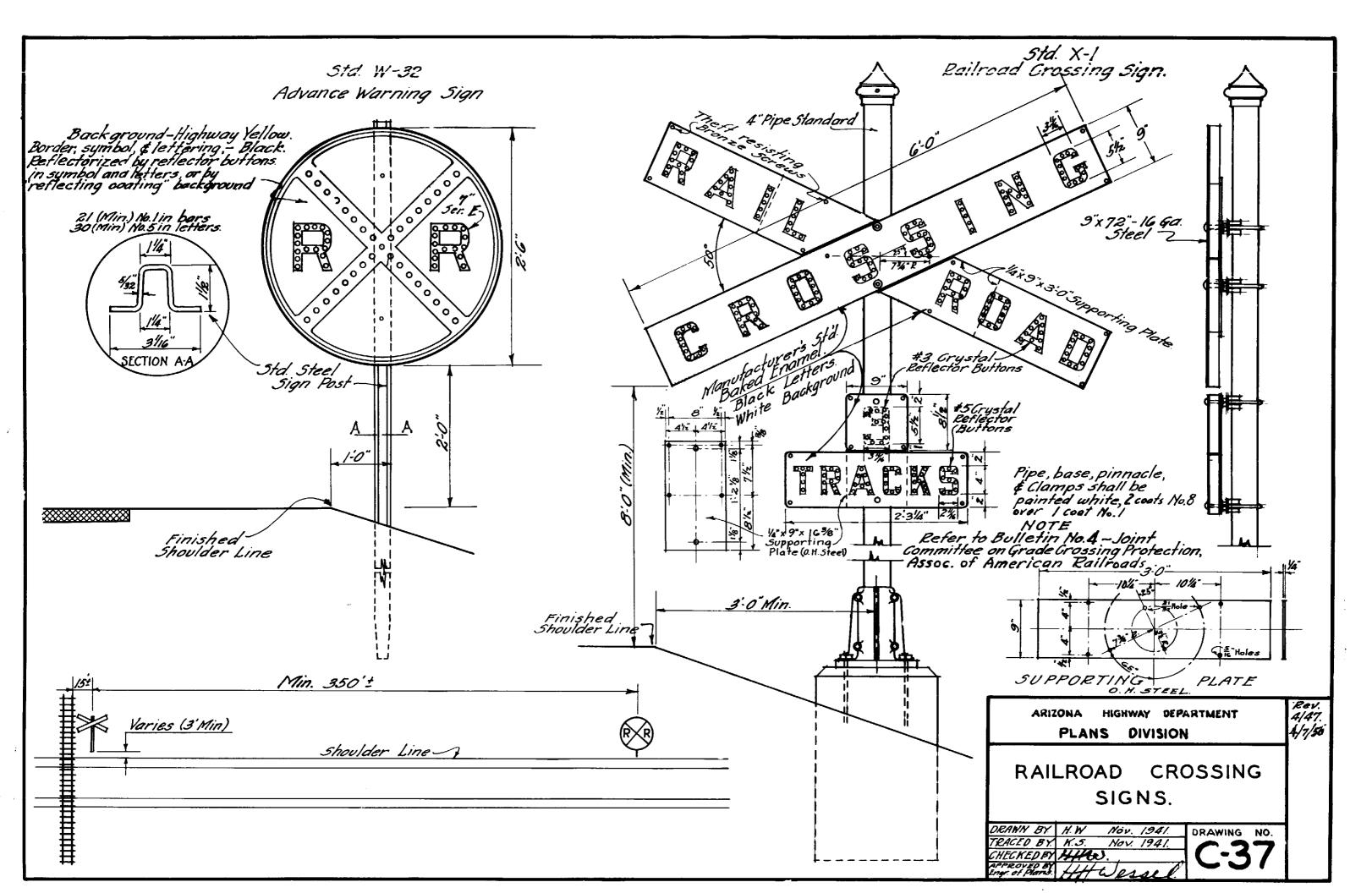
ARIZONA HICHNAY DEPARTMENT

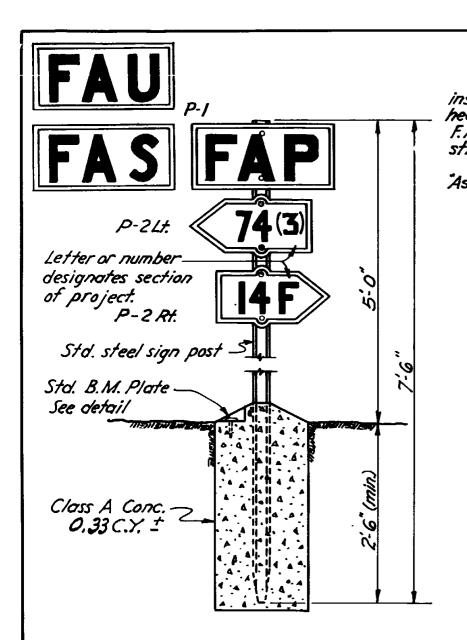
ARIZONA HIGHWAY DEPARTMENT REV. PLANS DIVISION **STANDARD PLANKED** RAILROAD **CROSSINGS**

DRANN BY. WMD. JAN. 1936. TRACED BY. K.S. JULY 1938. CHECKED BY HHW JULY 1938 APPROVED BY ////

DRAWING NO.

This drawing taken from A.T. & S.F. drawing No. 5658.





PROJECT MARKER

Project Marker to be furnished by the State and installed and marked by the Project Engineer at each end of all Federal Aid Projects.

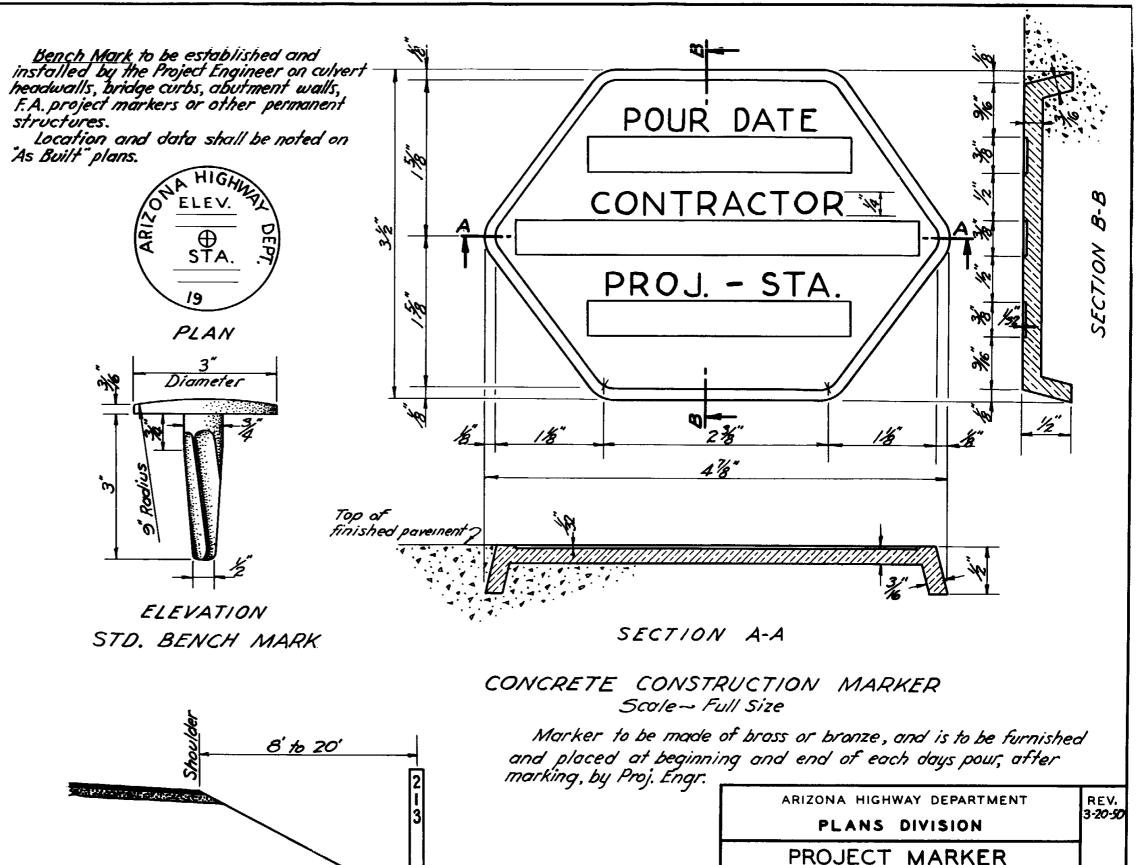
Project Markers are to be placed on R/W line, but not more than 100' from E of road if R/W is greater than 100'.

Mile posts are

furnished by State

and shall be installed by the Project Engineer.

MILE POST



MILE POST, BENCH MARKER

CONC. CONST. MARKER

Nov. 1945

DRAWING NO.

DRAWN

TRACED

CHECKED APPROVED

