## Evaluation Table

| PEP ID: | XXXXX |
| :--- | :--- |
| Manufacturer: | Name of Manufacturer |
| Product Name: | Name of Product |

1007 - Retroreflective Sheeting
1007 Type IX Retroreflective Sheeting
ADOT Specification: 1007
Additional Requirements: ASTM D4956
Responsible Section: Traffic Group

| Material Property | Specification/ Test Method | Requirement | Results | Pass / Fail |
| :---: | :---: | :---: | :---: | :---: |
| Coefficient of Retroreflection | ASTM D4956 <br> Section 6.2 | Shall meet or exceed the minimum requirements for the appropriate type of sheeting (see table 9 below) |  |  |
| Daytime Color | ASTM D4956 <br> Section 6.3 | Shall conform to requirements of Tables 2 and 11 (see tables below) |  |  |
| Accelerated Outdoor <br> Weathering <br> Requirements, <br> Desert Climate | ASTM D4956 Section 6.4 \|1007-7 | Shall be weather resistant and show no appreciable cracking, scaling, pitting, blistering, edge lifting, or curling, or more than 1/32-in. (0.8mm ) shrinkage or expansion |  |  |
| Colorfastness | ASTM D4956 <br> Section 6.5 | After the specified outdoor weathering, the specimen shall conform to the requirements of Tables 2 and 11 (see tables below) |  |  |
| Shrinkage | ASTM D4956 <br> Section 6.6 | Shall not shrink in any dimension more than $1 / 32^{\prime \prime}$ in 10 minutes or $1 / 8^{\prime \prime}$ in 24 hours |  |  |
| Flexibility | ASTM D4956 Section 6.7 | Sheeting shall be sufficiently flexible to show no cracking |  |  |
| Liner Removal | ASTM D4956 Section 6.8 | The liner, when provided, shall be easily removed without soaking in water or other solutions, and shall not break, tear, or remove adhesive from the sheeting |  |  |
| Adhesion | ASTM D4956 Section 6.9 \|1007-6* | The adhesive backing of the retroreflective sheeting shall produce a bond that will support a $13 / 4-\mathrm{lb}$ (0.79-kg) weight for adhesive class 1* |  |  |


| Material Property | Specification/ <br> Test Method | Requirement | Results | Pass / Fail |
| :--- | :--- | :--- | :--- | :--- |
| Impact Resistance | ASTM D4956 <br> Section 6.10 | Shall show no cracking or <br> delamination outside of the actual <br> area of impact |  |  |
| Nighttime Color | ASTM D4956 <br> Section 6.11 | shall conform to the requirements of <br> Table 13 (see table below) |  |  |

*Reflective sheeting and film adhesives shall be Class I as specified in ASTM D4956

## Material Property: Minimum Coefficient of Retroflection ( $\mathrm{R}_{\mathrm{A}}$ ) ASTM D4956 Section 6.2 - Table 9

| Observation Angle | Entrance Angle | White | Yellow | Orange | Green | Red | Blue | Purple |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $0.20^{\circ}$ | $-4^{\circ}$ | 380 | 285 | 145 | 38 | 76 | 17 | 15 |
| Results |  |  |  |  |  |  |  |  |
| $0.20{ }^{\circ}$ | $+30^{\circ}$ | 215 | 162 | 82 | 22 | 43 | 10 | 8.6 |
| Results |  |  |  |  |  |  |  |  |
| $0.50^{\circ}$ | $-4^{\circ}$ | 240 | 180 | 90 | 24 | 48 | 11 | 10 |
| Results |  |  |  |  |  |  |  |  |
| $0.50^{\circ}$ | $+30^{\circ}$ | 135 | 100 | 50 | 14 | 27 | 6.0 | 5.4 |
| Results |  |  |  |  |  |  |  |  |
| $1.00^{\circ}$ | $-4^{\circ}$ | 80 | 60 | 30 | 8.0 | 16 | 3.6 | 3.2 |
| Results |  |  |  |  |  |  |  |  |
| $1.00^{\circ}$ | $+30^{\circ}$ | 45 | 34 | 17 | 4.5 | 9.0 | 2.0 | 1.8 |
| Results |  |  |  |  |  |  |  |  |
| Pass / Fail |  |  |  |  |  |  |  |  |
| Observation Angle | Entrance Angle | Flourescent Yellow-Green |  | Flourescent Yellow |  | Flourescent Orange |  |  |
| $0.20{ }^{\circ}$ | $-4^{\circ}$ | 300 |  | 230 |  | 115 |  |  |
| Results |  |  |  |  |  |  |  |  |
| $0.20^{\circ}$ | $+30^{\circ}$ | 170 |  | 130 |  | 65 |  |  |
| Results |  |  |  |  |  |  |  |  |
| $0.50{ }^{\circ}$ | $-4^{\circ}$ | 190 |  | 145 |  | 72 |  |  |
| Results |  |  |  |  |  |  |  |  |
| $0.50{ }^{\circ}$ | $+30^{\circ}$ | 110 |  | 81 |  | 41 |  |  |
| Results |  |  |  |  |  |  |  |  |
| $1.00^{\circ}$ | $-4^{\circ}$ | 64 |  | 48 |  | 24 |  |  |
| Results |  |  |  |  |  |  |  |  |
| $1.00^{\circ}$ | $+30^{\circ}$ | 36 |  | 27 |  | 14 |  |  |
| Results |  |  |  |  |  |  |  |  |
| Pass / Fail |  |  |  |  |  |  |  |  |

## Material Property: Daytime Luminance Factor (Y \%)

 ASTM D4956 Section 6.3 - Table 2| Color | White | Yellow | Orange | Green | Red | Blue | Purple | Brown |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Minimum | 27 | 15 | 10 | 3.0 | 2.5 | 1.0 | 2.0 | 1.0 |
| Maximum | $\mathrm{n} / \mathrm{a}$ | 45 | 30 | 12 | 15 | 10 | 10 | 9.0 |
| Result |  |  |  |  |  |  |  |  |
| Pass / Fail |  |  |  |  |  |  |  |  |
|  | Flourescent Yellow-Green | Flourescent Yellow | Flourescent Orange | Flourescent Pink |  |  |  |  |
| Minimum | 60 | 40 | 20 | 25 | $\mathrm{n} / \mathrm{a}$ |  |  |  |
| Maximum | $\mathrm{n} / \mathrm{a}$ | $\mathrm{n} / \mathrm{a}$ | $\mathrm{n} / \mathrm{a}$ |  |  |  |  |  |
| Result |  |  |  |  |  |  |  |  |
| Pass / Fail |  |  |  |  |  |  |  |  |

## Material Property: Daytime Color <br> ASTM D4956 Section 6.3 - Table 11

| Color | Requirement | Results | Pass/Fail* |
| :--- | :--- | :--- | :--- |
| White | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Yellow | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Orange | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Green* | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Red | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Blue* | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Purple | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Brown | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Yellow-Green | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Yellow | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Orange | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Pink | Meets Acceptable Chromaticity Box Boundaries? |  |  |

[^0]Outdoor Weathering Photometric Requirements for All Climates (80\% @ 36 months)* Material Property: Minimum Coefficient of Retroflection ( $\mathrm{R}_{\mathrm{A}}$ ) ASTM D4956 Section 6.4-Table 12

| Observation Angle | Entrance <br> Angle | White | Yellow | Orange | Green | Red | Blue | Purple |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $0.20{ }^{\circ}$ | $-4^{\circ}$ | 304 | 228 | 116 | 30.4 | 60.8 | 13.6 | 12 |
| Results |  |  |  |  |  |  |  |  |
| $0.20{ }^{\circ}$ | $+30^{\circ}$ | 172 | 129.6 | 65.6 | 17.6 | 34.4 | 8 | 6.9 |
| Results |  |  |  |  |  |  |  |  |
| Pass / Fail |  |  |  |  |  |  |  |  |
| Observation Angle | Entrance Angle | Flourescent Yellow-Green |  | Flourescent Yellow |  | Flourescent Orange |  |  |
| $0.20{ }^{\circ}$ | -4 ${ }^{\circ}$ | 240 |  | 184 |  | 92 |  |  |
| Results |  |  |  |  |  |  |  |  |
| $0.20{ }^{\circ}$ | $+30^{\circ}$ | 136 |  | 104 |  | 52 |  |  |
| Results |  |  |  |  |  |  |  |  |
| Pass / Fail |  |  |  |  |  |  |  |  |

*Testing at shorter intervals may be done to gather additional information. When sheeting is specified for construction work zone applications, the outdoor weathering shall be twelve months.

After Outdoor Weathering - Material Property: Daytime Luminance Factor (Y \%) ASTM D4956 Section 6.5 - Table 2

| Color | White | Yellow | Orange | Green | Red | Blue | Purple | Brown |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Minimum | 27 | 15 | 10 | 3.0 | 2.5 | 1.0 | 2.0 | 1.0 |
| Maximum | $\mathrm{n} / \mathrm{a}$ | 45 | 30 | 12 | 15 | 10 | 10 | 9.0 |
| Result |  |  |  |  |  |  |  |  |
| Pass / Fail |  |  |  |  |  |  |  |  |
|  | Flourescent Yellow-Green | Flourescent Yellow | Flourescent Orange | Flourescent Pink |  |  |  |  |
| Minimum | 60 | 40 | 20 | 25 | $\mathrm{n} / \mathrm{a}$ |  |  |  |
| Maximum | $\mathrm{n} / \mathrm{a}$ | $\mathrm{n} / \mathrm{a}$ | $\mathrm{n} / \mathrm{a}$ |  |  |  |  |  |
| Result |  |  |  |  |  |  |  |  |
| Pass / Fail |  |  |  |  |  |  |  |  |

## After Outdoor Weathering - Material Property: Daytime Color ASTM D4956 Section 6.5 - Table 11

| Color | Requirement | Results | Pass/Fail* |
| :--- | :--- | :--- | :--- |
| White | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Yellow | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Orange | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Green* | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Red | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Blue* | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Purple | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Brown | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Yellow-Green | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Yellow | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Orange | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Pink | Meets Acceptable Chromaticity Box Boundaries? |  |  |

*The saturation limit of green and blue may extend to the border of the CIE chromaticity locus for spectral colors.

## Material Property: Nighttime Color

ASTM D4956 Section 6.11 - Table 13

| Color | Requirement | Results | Pass/Fail* |
| :--- | :--- | :--- | :--- |
| White | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Yellow | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Orange | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Green | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Red | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Blue | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Purple | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Brown | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Yellow-Green | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Yellow | Meets Acceptable Chromaticity Box Boundaries? |  |  |
| Fluorescent Orange | Meets Acceptable Chromaticity Box Boundaries? |  |  |

* The saturation limit of green and blue may extend to the border of the CIE chromaticity locus for spectral colors.


## Material Property: Weather Testing and Durability Requirements ADOT Specification 1007-7, 1007-8

| ASTM <br> Sheeting <br> Type | Color | Required <br> Durability Rating, <br> Years | Result <br> Durability Rating, <br> Years | Pass / Fail |
| :--- | :--- | :--- | :--- | :--- |
| IX | Flourescent Orange | 3 |  |  |
| IX | All Other Colors | 10 |  |  |


[^0]:    * The saturation limit of green and blue may extend to the border of the CIE chromaticity locus for spectral colors.

