Evaluation Table

PEP ID:	xxxxx
Manufacturer:	Name of Manufacturer
Product Name:	Name of Product

1007 – Retroreflective Sheeting

1007 Type VIII Retroreflective Sheeting

ADOT Specification: 1007

Additional Requirements: ASTM D4956 Responsible Section: Traffic Group

Material Property	Specification/ Test Method	Requirement	Results	Pass / Fail
Coefficient of Retroreflection	ASTM D4956 Section 6.2	Shall meet or exceed the minimum requirements for the appropriate type of sheeting (see table 8 below)		
Daytime Color	ASTM D4956 Section 6.3	Shall conform to requirements of Tables 2 and 11 (see tables below)		
Accelerated Outdoor Weathering Requirements, Desert Climate	ASTM D4956 Section 6.4	Shall be weather resistant and show no appreciable cracking, scaling, pitting, blistering, edge lifting, or curling, or more than 1/32-in. (0.8-mm) shrinkage or expansion		
Colorfastness	ASTM D4956 Section 6.5	After the specified outdoor weathering, the specimen shall conform to the requirements of Tables 2 and 11 (see tables below)		
Shrinkage	ASTM D4956 Section 6.6	Shall not shrink in any dimension more than 1/32" in 10 minutes or 1/8" in 24 hours		
Flexibility	ASTM D4956 Section 6.7	Sheeting shall be sufficiently flexible to show no cracking		
Liner Removal	ASTM D4956 Section 6.8	The liner, when provided, shall be easily removed without soaking in water or other solutions, and shall not break, tear, or remove adhesive from the sheeting		
Adhesion	ASTM D4956 Section 6.9 1007-6*	The adhesive backing of the retroreflective sheeting shall produce a bond that will support a 1 3/4-lb (0.79-kg) weight for adhesive class 1*		

Material Property	Specification/ Test Method	Requirement	Results	Pass / Fail
Impact Resistance	ASTM D4956 Section 6.10	Shall show no cracking or delamination outside of the actual area of impact		
Nighttime Color	ASTM D4956 Section 6.11	shall conform to the requirements of Table 13 (see table below)		

^{*}Reflective sheeting and film adhesives shall be Class I as specified in ASTM D4956

Material Property: Minimum Coefficient of Retroflection (R_A) ASTM D4956 Section 6.2 - Table 8

Observation Angle	Entrance Angle	White	Yellow	Orange	Green	Red	Blue	Purple	Brown
0.20°	-4°	700	525	265	70	105	32	28	21
Results									
0.20°	+30°	325	245	120	33	49	15	13	10
Results									
0.50°	-4°	250	190	94	25	38	11	10	7.5
Results									
0.50°	+30°	115	86	43	12	17	5.0	4.6	3.5
Results									
Pass / Fail									
Observation Angle	Entrance Angle	Flourescent	Yellow-Green	Flourescent Yellow		Flourescer	Flourescent Orange		•
0.20°	-4°	560		420		210			
Results									
0.20°	+30°	260		200		95			
Results									
0.50°	-4°	200		150		75			
Results									
0.50°	+30°	92		69		35			
Results									
Pass / Fail									

Material Property: Daytime Luminance Factor (Y %) ASTM D4956 Section 6.3 - Table 2

Color	White	Yellow	Orange	Green	Red	Blue	Purple	Brown
Minimum	27	15	10	3.0	2.5	1.0	2.0	1.0
Maximum	n/a	45	30	12	15	10	10	9.0
Result								
Pass / Fail								
	Flourescent Yellow-Green		Flourescent Yellow		Flourescent Orange		Flourescent Pink	
Minimum	60		40		20		25	
Maximum	n/a		n/a		n/a		n/a	
Result								
Pass / Fail								

Material Property: Daytime Color ASTM D4956 Section 6.3 - Table 11

Color	Requirement	Results	Pass/Fail*
White	Meets Acceptable Chromaticity Box Boundaries?		
Yellow	Meets Acceptable Chromaticity Box Boundaries?		
Orange	Meets Acceptable Chromaticity Box Boundaries?		
Green*	Meets Acceptable Chromaticity Box Boundaries?		
Red	Meets Acceptable Chromaticity Box Boundaries?		
Blue*	Meets Acceptable Chromaticity Box Boundaries?		
Purple	Meets Acceptable Chromaticity Box Boundaries?		
Brown	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Yellow-Green	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Yellow	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Orange	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Pink	Meets Acceptable Chromaticity Box Boundaries?		

^{*} The saturation limit of green and blue may extend to the border of the CIE chromaticity locus for spectral colors.

Outdoor Weathering Photometric Requirements for All Climates (80% @ 36 months)* Material Property: Minimum Coefficient of Retroflection (R_A) ASTM D4956 Section 6.4 - Table 12

Observation Angle	Entrance Angle	White	Yellow	Orange	Green	Red	Blue	Purple	Brown
0.20°	-4°	560	420	212	56	84	25.6	22.4	16.8
Results									
0.20°	+30°	260	196	96	26.4	39.2	12	10.4	8
Results									
Pass / Fail									
Observation Angle	Entrance Angle	Flourescent	Flourescent Yellow-Green		Flourescent Yellow		nt Orange		
0.20°	-4°	448		336		168			
Results									
0.20°	+30°	208		160		76			
Results									
Pass / Fail									

^{*}Testing at shorter intervals may be done to gather additional information. When sheeting is specified for construction work zone applications, the outdoor weathering shall be twelve months.

After Outdoor Weathering - Material Property: Daytime Luminance Factor (Y %) ASTM D4956 Section 6.5 - Table 2

Color	White	Yellow	Orange	Green	Red	Blue	Purple	Brown
Minimum	27	15	10	3.0	2.5	1.0	2.0	1.0
Maximum	n/a	45	30	12	15	10	10	9.0
Result								
Pass / Fail								
	Flourescent Yellow-Green		Flourescent Yellow		Flourescent Orange		Flourescent Pink	
Minimum	60		40		20		25	
Maximum	n/a		n/a		n/a		n/a	
Result								
Pass / Fail								

After Outdoor Weathering - Material Property: Daytime Color ASTM D4956 Section 6.5 - Table 11

Color	Requirement	Results	Pass/Fail*
White	Meets Acceptable Chromaticity Box Boundaries?		
Yellow	Meets Acceptable Chromaticity Box Boundaries?		
Orange	Meets Acceptable Chromaticity Box Boundaries?		
Green*	Meets Acceptable Chromaticity Box Boundaries?		
Red	Meets Acceptable Chromaticity Box Boundaries?		
Blue*	Meets Acceptable Chromaticity Box Boundaries?		
Purple	Meets Acceptable Chromaticity Box Boundaries?		
Brown	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Yellow-Green	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Yellow	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Orange	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Pink	Meets Acceptable Chromaticity Box Boundaries?		

^{*} The saturation limit of green and blue may extend to the border of the CIE chromaticity locus for spectral colors.

Material Property: Nighttime Color ASTM D4956 Section 6.11 - Table 13

Color	Requirement	Results	Pass/Fail*
White	Meets Acceptable Chromaticity Box Boundaries?		
Yellow	Meets Acceptable Chromaticity Box Boundaries?		
Orange	Meets Acceptable Chromaticity Box Boundaries?		
Green	Meets Acceptable Chromaticity Box Boundaries?		
Red	Meets Acceptable Chromaticity Box Boundaries?		
Blue	Meets Acceptable Chromaticity Box Boundaries?		
Purple	Meets Acceptable Chromaticity Box Boundaries?		
Brown	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Yellow-Green	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Yellow	Meets Acceptable Chromaticity Box Boundaries?		
Fluorescent Orange	Meets Acceptable Chromaticity Box Boundaries?		

^{*} The saturation limit of green and blue may extend to the border of the CIE chromaticity locus for spectral colors.

Material Property: Weather Testing and Durability Requirements ADOT Specification 1007-7, 1007-8

ASTM		Required	Result	
Sheeting	Color	Durability Rating,	Durability Rating,	Pass / Fail
Туре		Years	Years	
VIII	Flourescent Orange	3		
VIII	All Other Colors	5		