

## Evaluation Table

<b>PEP ID:</b>	XXXXXX
<b>Manufacturer:</b>	Name of Manufacturer
<b>Product Name:</b>	Name of Product

1006 – PORTLAND CEMENT CONCRETE  
 1006 Type C – Accelerating  
 ADOT Standard Specification: 1006-2.04, 1006-2.04(B)  
 Additional Specification: ASTM C494  
 Responsible Section: Materials Group

Material Property	Specification/ Test Method	Requirement	Results	Pass/ Fail
Time of setting, allowable deviation from reference, h:min	ASTM C494	Initial Set Time: -1:00 to -3:30		
		Final Set Time: -1:00 and later		
Compressive Strength, min, % of reference	ASTM C494	125 @ 3 days		
		100 @ 7 days		
		100 @ 28 days		
		90 @ 6 months		
		90 @ 1 year		
Flexural Strength, min, % of reference	ASTM C494	110 @ 3 days		
		100 @ 7 days		
		90 @ 28 days		
Length change, max shrinkage: Increase over reference, max	ASTM C494	135% if control length change $\geq 0.030\%$		
		0.010 if control length change $< 0.030\%$		
Relative Durability Factor, min	ASTM C494	80		
Chloride Concentration	Arizona Test Method 738 BS EN 480-10:2009	Equal to or Less than 1% or 10,000 parts per million		