Evaluation Table

Product ID:	xxxxx
Manufacturer:	Name of Manufacturer
Product Name:	Name of Product

1002 Paints for Structural Steel and Other Metallic Surfaces

1002 Solvent Based Paint for Structural Steel and Other Metallic Surfaces (Alkyd Primer)

ADOT Standard Specification: 1002 Responsible Section: Materials Group

Material Property	Specification/ Test Method	Requirement	Results	Pass/ Fail
Mixing	1002-1	All paints specified herein shall be ready-		
		mixed at the manufacturer's plant.		
Product Data Sheet		All paints shall be standard paint		
	1002-1	products of the manufacturer with		
		published product data sheets.		
		Ready-mixed paint shall be		
Specified Use	1002 1	homogeneous, free of contaminants,		
Specified Use	1002-1	and shall be of a consistency suitable for		
		the use for which it is specified.		
		The pigment shall be finely ground and		
		properly dispersed in the vehicle,		
		according to the requirements for the		
Digmont	1002-1	type of paint, and this dispersion shall		
Pigment	1002-1	be such that the pigment does not settle		
		appreciably, does not cake or thicken in		
		the paint container, and does not		
		become granular, jelled, or curdled.		
	1002-1	Any settlement of pigment in the paint		
Settlement		shall be easily dispersed with a paddle		
		so as to produce a smooth uniform paint		
		of the proper consistency.		
Additives	1002-1	The manufacturer shall include in the		
		paint the necessary additives for control		
Additives		of sagging, leveling, drying, drier		
		absorption, and skinning.		
	1002-1	Lead, lead compounds, soluble barium		
Compounds		compounds, or hexavalent chromium		
		compounds shall not be used as raw		
		materials in the paint formulas.		
Halogenated	1002-1	The use of halogenated solvents is not		
Solvents		permitted.		

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Material Property	Specification/ Test Method	Requirement	Results	Pass/ Fail
Containers	1002-1	Paint shall be furnished in new, unopened air-tight containers, which are clearly labeled with the exact title of the paint, Federal Specification number when applicable, name and address of the manufacturer, product code, date of paint manufacture, and the lot or batch number.		
Containers	1002-1	The containers shall meet U.S. Department of Transportation Hazardous Materials Shipping Regulations.		
Labeling	1002-1	Precautions concerning the handling and the application of the paint shall be shown on the label of the paint containers.		
Paint Systems	1002-1	All of the paints of any coating system consisting of individual paints (such as a primer, intermediate coat, and topcoat), shall be made by the same manufacturer, and shall be designed and sold to be used together as a system.		
Alkyd Primer: General	1002-2.04	Alkyd primer shall be solvent-based, and shall be designed for ferrous metal surfaces where there are rusting issues which rule out the use of a water-based primer.		
Alkyd Primer: General	1002-2.04	Alkyd primer shall be certified by the manufacturer to be compatible with any suitable water-based acrylic finish paint.		
Accelerated Weathering	1002-3(B) ASTM G154 ASTM D4587	Coating systems composed of the paints specified in Subsections 1002-2.01 through 1002-2.05 of the specifications will be tested as complete systems applied to steel panels and weathered in accordance with ASTM G154, and exposure cycle number 4 of ASTM D4587. (see below)		
Cracking	1002-3(B) ASTM D661	Report Only, if available (not currently included in ASTM D4587)		
Flaking (Scaling)	1002-3(B) ASTM D4587 ASTM D772	Report Only		

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Material Property	Specification/ Test Method	Requirement	Results	Pass/ Fail
Blistering	1002-3(B)			
	ASTM D4587	Report Only		
	ASTM D714			
Corrosion	1002-3(B)	Report Only		
	ASTM D4587			
	ASTM D610			
Chalking	1002-3(B)	Report Only		
	ASTM D4587			
	ASTM D4214			
Erosion	1002-3(B)	Report Only		
	ASTM D4587			
	ASTM D662			
Adhesion	1002-3(B)	Report Only		
	ASTM D4587			
	ASTM D3359			
	Test Method B			
Flexibility	1002-3(B)	Report Only, if available		
	ASTM D522	(not currently included in ASTM D4587)		

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