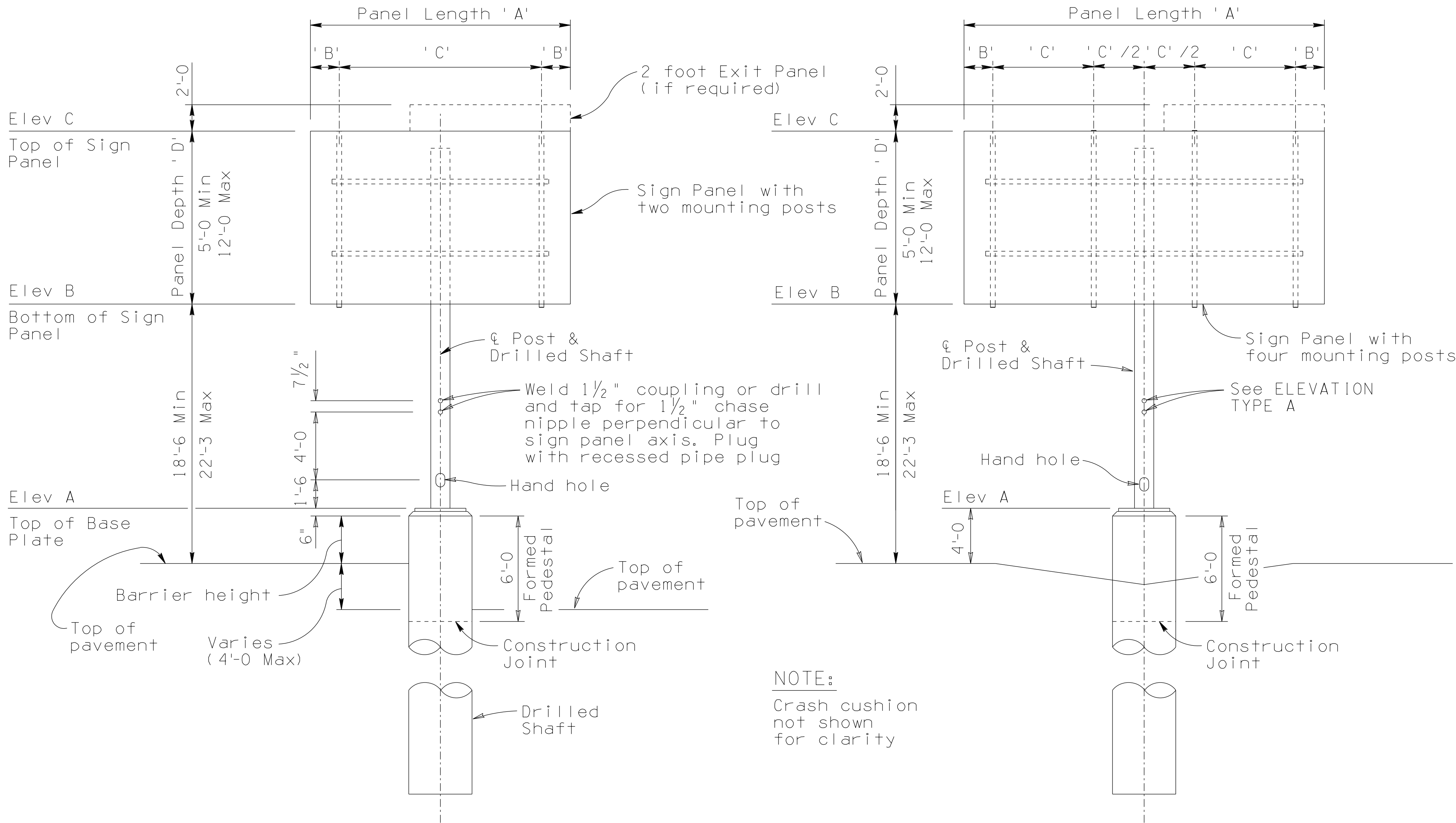


Note to Designer:
The information presented in this Standard Drawing has been prepared in accordance with recognized engineering principles and is for general use. It should not be used for specific application without competent professional examination and verification of its suitability and applicability by a licensed professional engineer. Comments within the inner border line shall not be altered.



ELEVATION - TYPE A
Shown with median barrier

ELEVATION - TYPE B
Shown without median barrier

		Dimensions			Nominal Pipe Dia inches	Pipe Wall thickness inches
		' A '	' B '	' C '		
Type A	2 Mounting Posts	8'-0	1'-6	5'-0	14	0.938
		9'-0	1'-9	5'-6	14	0.938
		10'-0	2'-0	6'-0	14	0.938
		11'-0	2'-0	7'-0	14	0.938
		12'-0	2'-3	7'-6	14	0.938
		13'-0	2'-6	8'-0	14	0.938
Type B	4 Mounting Posts	14'-0	1'-0	4'-0	16	1.031
		15'-0	1'-0	4'-4	16	1.031
		16'-0	1'-0	4'-8	16	1.031
		17'-0	1'-0	5'-0	16	1.031
		18'-0	1'-0	5'-4	16	1.031
		19'-0	1'-0	5'-8	16	1.031
		20'-0	1'-6	5'-8	16	1.031
		21'-0	1'-6	6'-0	20	0.750
		22'-0	1'-6	6'-4	20	0.750
		23'-0	1'-6	6'-8	20	0.750
		24'-0	1'-6	7'-0	20	0.750
		25'-0	2'-0	7'-0	20	0.750

PAY ITEM NOTES:

Pay item for sign structure foundation includes the drilled shaft and the formed pedestal on drilled shaft and the anchor bolt assembly.

Item No. 6060162
SIGN STRUCTURE (MEDIAN) (ONE SIDED)
Measure: Each

Item No. 6060239
FOUNDATION FOR SIGN STRUCTURE (MEDIAN)
Measure: Each

Drilled shaft locations and top of drilled shaft elevations shall be field verified by the Contractor prior to fabrication of posts

GENERAL NOTES:

Construction Specification - Arizona Department of Transportation Standard Specifications for Road and Bridge Construction, latest Edition.

Design Specifications - AASHTO Standard Specification for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, 6th Edition (2013), including the 2015, 2019, and 2020 interim Revisions.

All tubular structural cantilever pipe shall be welded or seamless steel pipe and shall conform to ASTM Specification (Fy = 35,000 psi):
A-53 Grade B, Type E or S
A252 Grade 2, Type E or S
A106 Grade B, Type S only
API 5L Grade B, Type E or S
API 5LX Grade X42, Type E or S

All other Structural Steel shall conform to ASTM Specification A36 unless noted otherwise.

All bolts shall conform to ASTM Specification F3125 GR A325.

All bolts, nuts and washers shall be galvanized in accordance with the requirements of ASTM A153. All other steel shall be galvanized after fabrication in accordance with ASTM A123.

Welding of structural tubing shall conform to the requirements of the American Welding Society, Structural Welding Code, D1.1, latest Edition.

All welding shall be continuous unless noted otherwise. All butt welds shall be full penetration using prequalified welding procedures and shall be tested by ultrasonic testing. All butt welds shall be ground flush, full width.

Grinding striations shall be parallel to the length of member.

The Column to base plate weld (WELD DETAIL A) shall be tested by ultrasonic testing. Any detected shallow toe cracks shall be repaired in the shop.

All Concrete shall be Class "S" (f'c = 3500 psi).

Reinforcing steel shall conform to ASTM Specification A615. All reinforcing shall be furnished as Grade 60.

All bends and hooks shall meet the requirements of AASHTO LRFD Article 5.10. All bend dimensions for reinforcing steel shall be out-to-out of bars. All placement dimensions for reinforcing steel shall be to center of bars unless noted otherwise.

Project Plans shall provide an elevation view of each sign structure with location (station and offset), Elev A, Elev B, Elev C, and Sign panel dimensions ('A', and 'D').

See Project Plans for length and location of exit panels, if required.

Dimensions shall not be scaled from drawings.

STANDARDS ENGINEER A. ALZUBI RECOMMENDED FOR APPROVAL GROUP MANAGER D. EBERHART APPROVED STANDARDS COMMITTEE APPROVED FOR DISTRIBUTION	ARIZONA DEPARTMENT OF TRANSPORTATION INFRASTRUCTURE DELIVERY AND OPERATIONS DIVISION BRIDGE GROUP STANDARD DRAWING	
	MEDIAN SIGN STRUCTURE (ONE SIDED) ELEVATION AND NOTES	DRAWING NO. SD 9.02 (1 of 5)