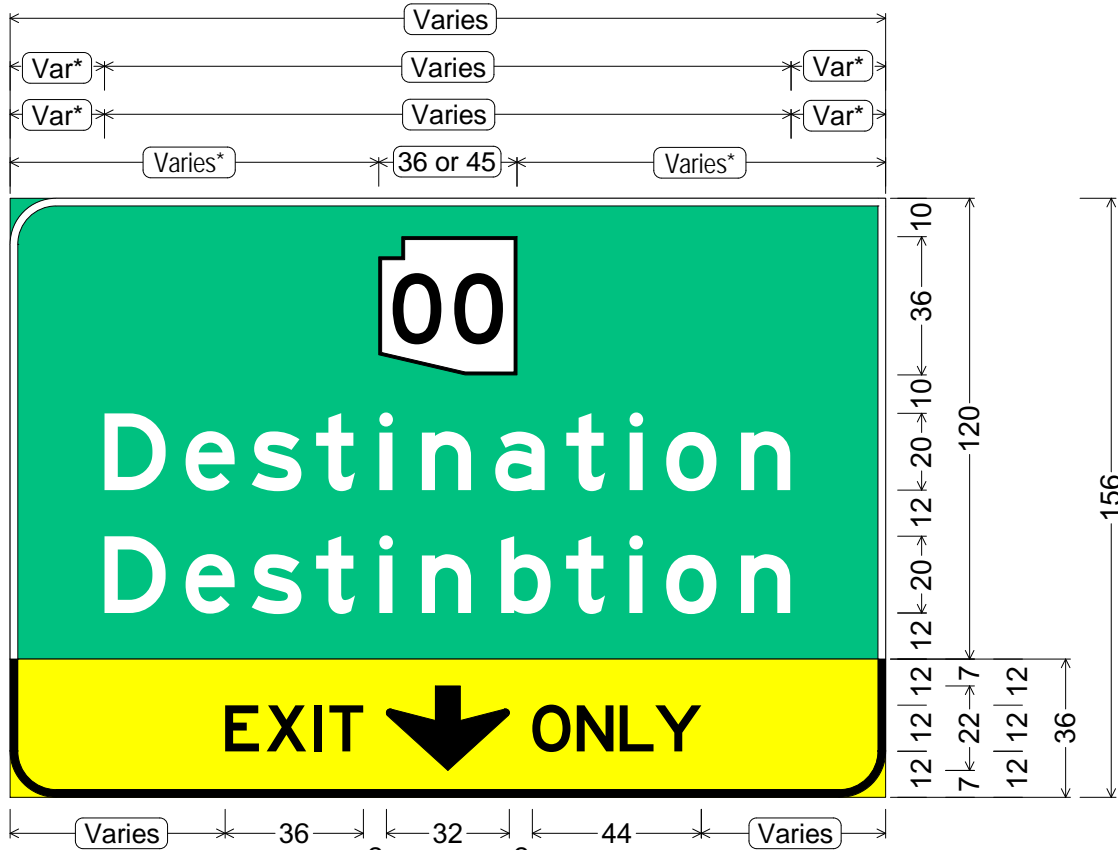


Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
 Arrows are to be centered over each lane.
 * Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101bx
SIZE: Varies x 156"
 Freeway

For use at major interchanges.
 Use with E1-5 series exit number plaque.
 If multiple route shields are used, space horizontally at 18".



E6-101bx (freeway);
 12.00" Radius, 2.00" Border, White on Green;
 State Highway 00 M1-5c; "Destination" E; "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length; Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

All dimensions are in inches

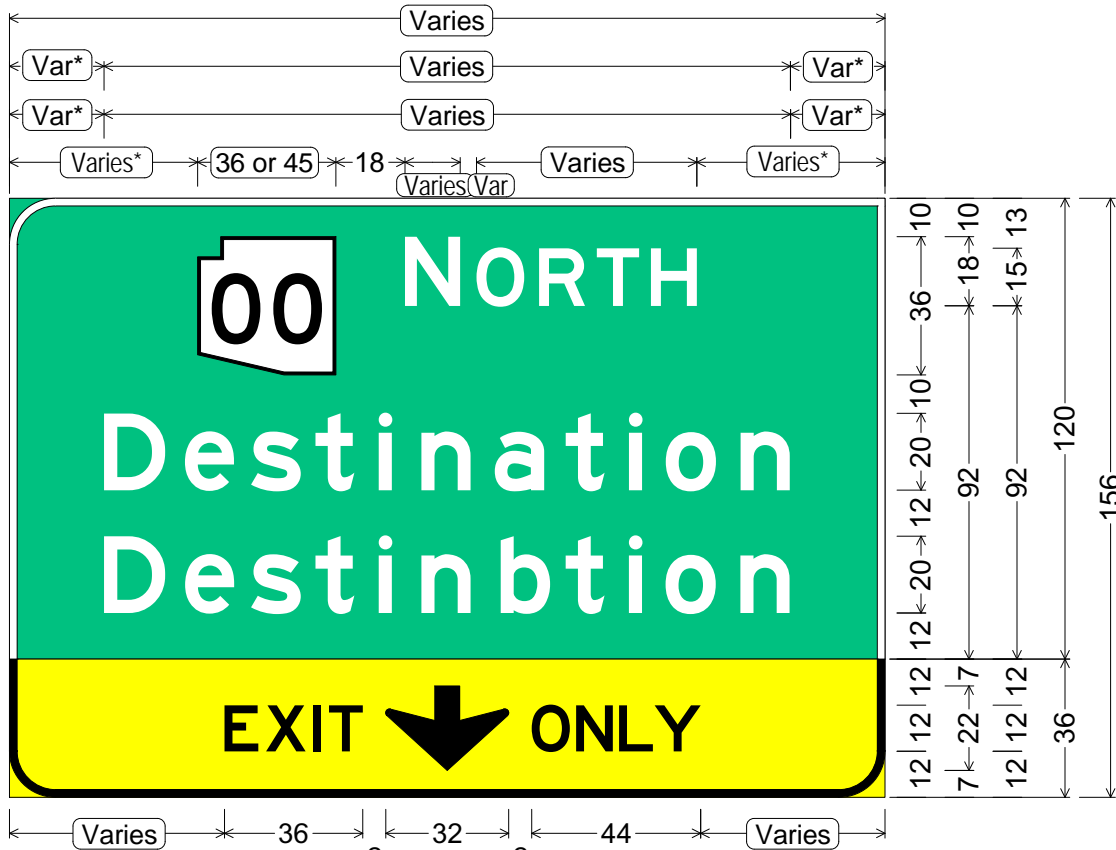
Designed By: R. C. Moeur

Issue Date: December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
 Arrows are to be centered over each lane.
 * Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101bx
SIZE: Varies x 156"
 Freeway

For use at major interchanges.
 Use with E1-5 series exit number plaque.



E6-101bx (freeway);
 12.00" Radius, 2.00" Border, White on Green;
 State Highway 00 M1-5c; "NORTH" E; "Destination" E;
 "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length; Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

All dimensions are in inches

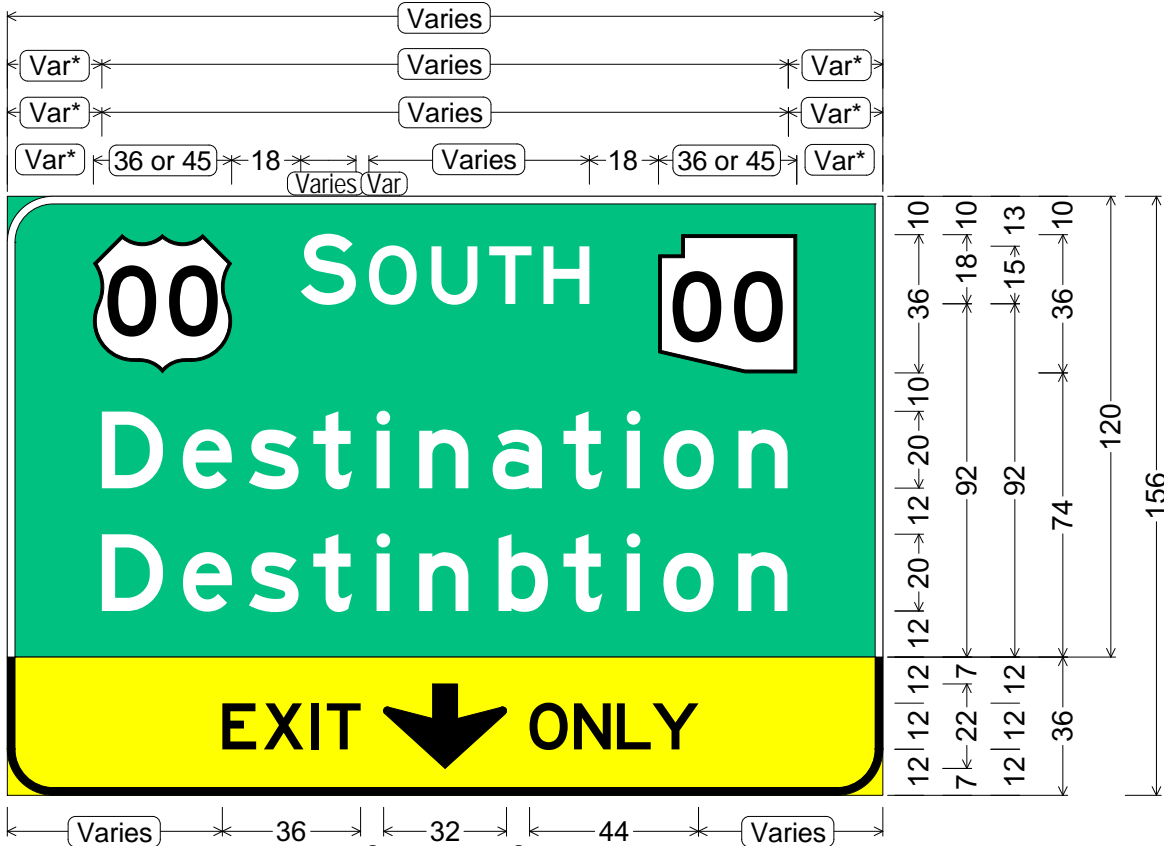
Designed By: R. C. Moeur

Issue Date: December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
 Arrows are to be centered over each lane.
 * Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101bx
SIZE: Varies x 156"
 Freeway

For use at major interchanges.
 Use with E1-5 series exit number plaque.



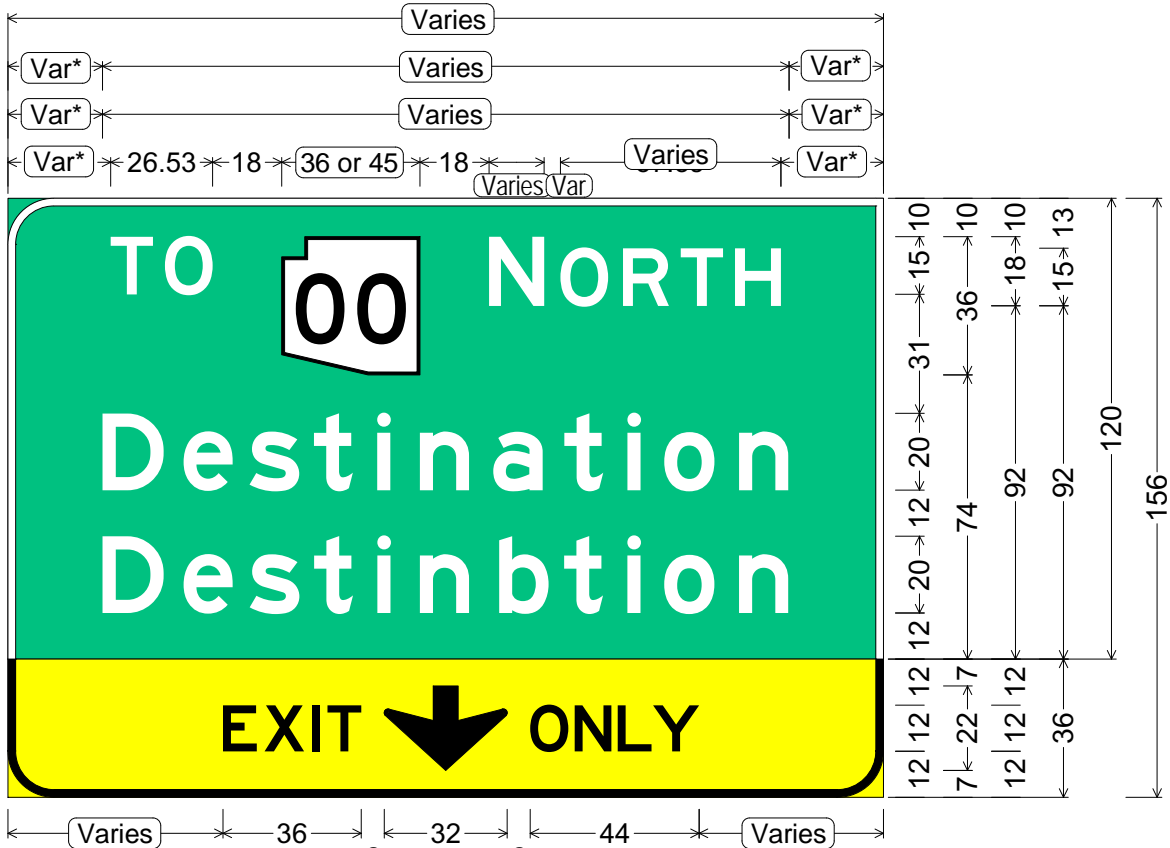
E6-101bx (freeway);
 12.00" Radius, 2.00" Border, White on Green;
 US 00 M1-4c; "SOUTH" E; State Highway 00 M1-5c;
 "Destination" E; "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length; Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors: Upper Panel: Legend & Border: White (Reflective) Background: Green (Reflective) Lower Panel: Legend & Border: Black (Non-reflective) Background: Yellow (Reflective)	All dimensions are in inches	
	Designed By:	R. C. Moeur
	Issue Date:	December 2016
Arizona Department of Transportation		Traffic Engineering Group

Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
 Arrows are to be centered over each lane.
 * Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101bx
SIZE: Varies x 156"
 Freeway

For use at major interchanges.
 Use with E1-5 series exit number plaque.



E6-101bx (freeway);

- 12.00" Radius, 2.00" Border, White on Green;
- "TO" E; State Highway 00 M1-5c; "NORTH" E; "Destination" E;
- "Destinbtion" E;
- 12.00" Radius, 2.00" Border, Black on Yellow;
- "EXIT" E specified length; Down Arrow 13.33-16-20" - 22.00" 270°;
- "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

All dimensions are in inches

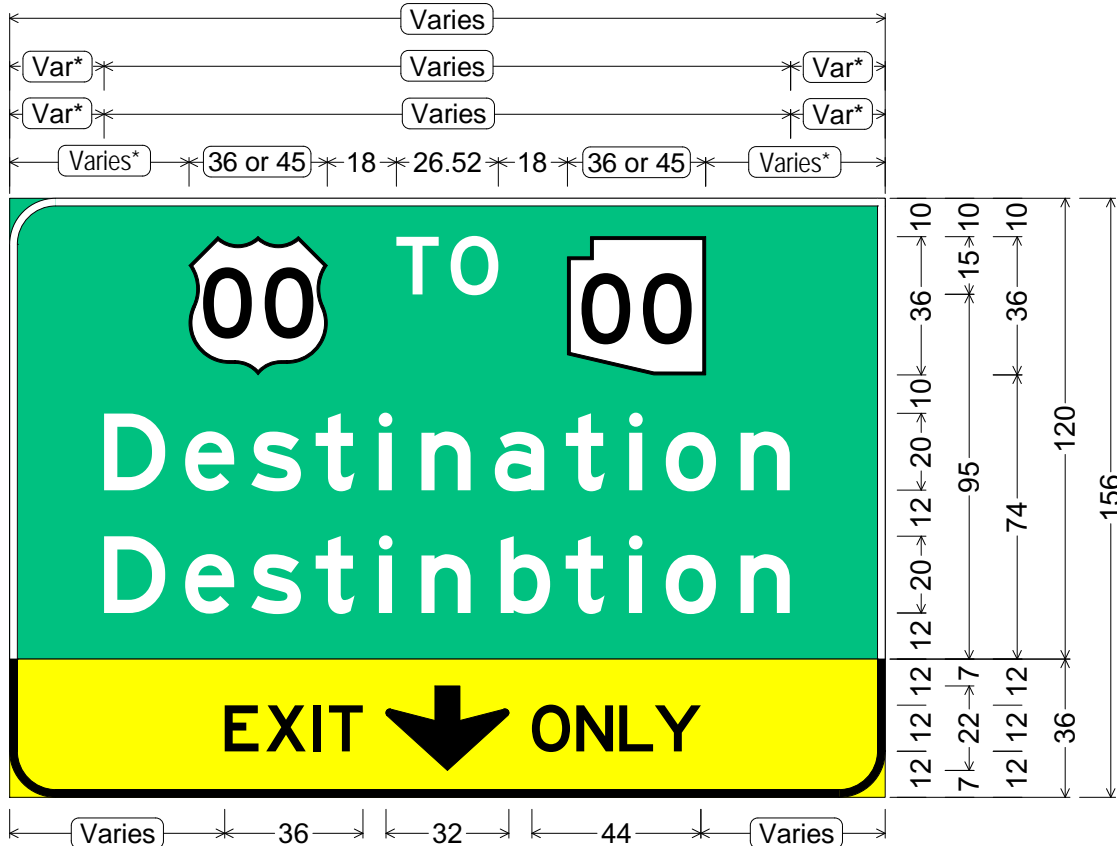
Designed By: R. C. Moeur

Issue Date: December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
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CODE: E6-101bx
SIZE: Varies x 156"
 Freeway

For use at major interchanges.
 Use with E1-5 series exit number plaque.



E6-101bx (freeway);
 12.00" Radius, 2.00" Border, White on Green;
 US 00 M1-4c; "TO" E; State Highway 00 M1-5c; "Destination" E;
 "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length; Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

All dimensions are in inches

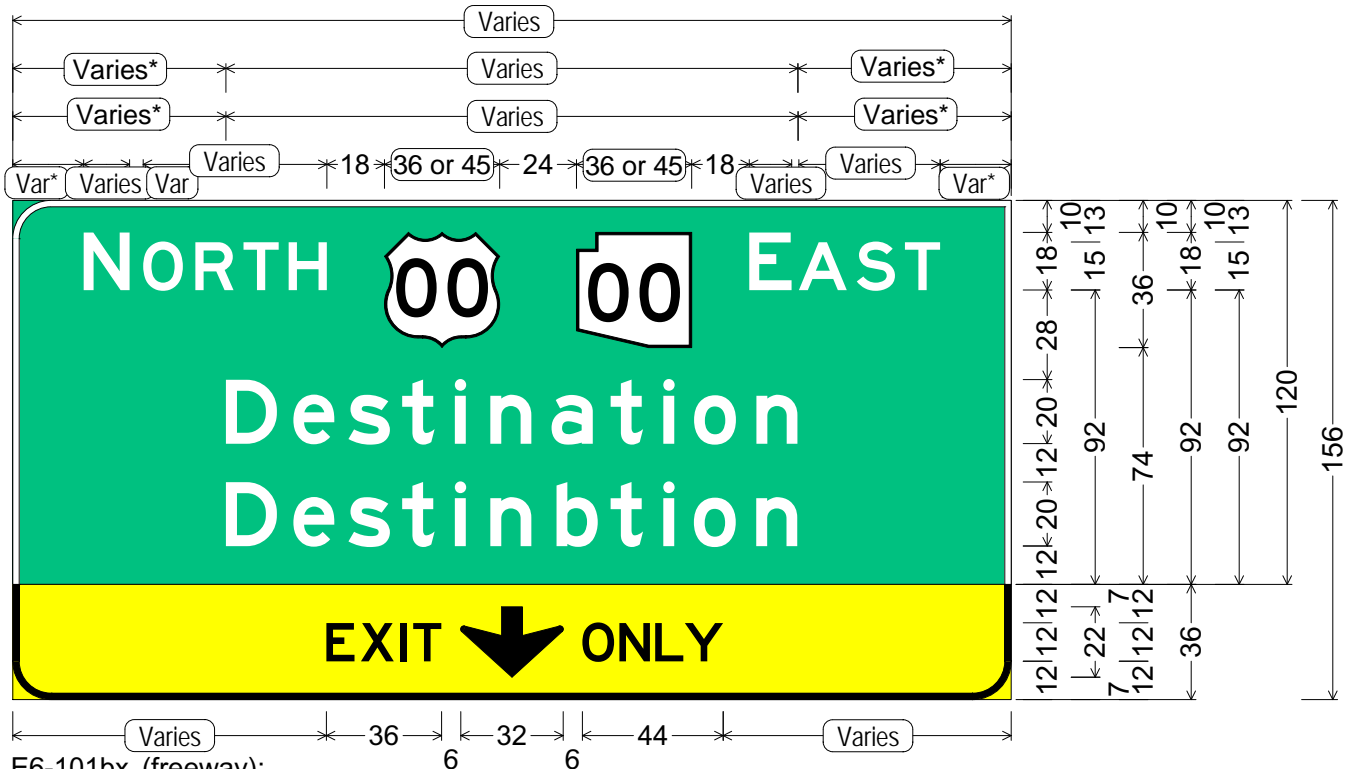
Designed By: R. C. Moeur

Issue Date: December 2016

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CODE: E6-101bx
SIZE: Varies x 156"
 Freeway

For use at major interchanges.
 Use with E1-5 series exit number plaque.



E6-101bx (freeway);
 12.00" Radius, 2.00" Border, White on Green;
 "NORTH" E; US 00 M1-4c; State Highway 00 M1-5c; "EAST" E;
 "Destination" E; "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length; Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

All dimensions are in inches

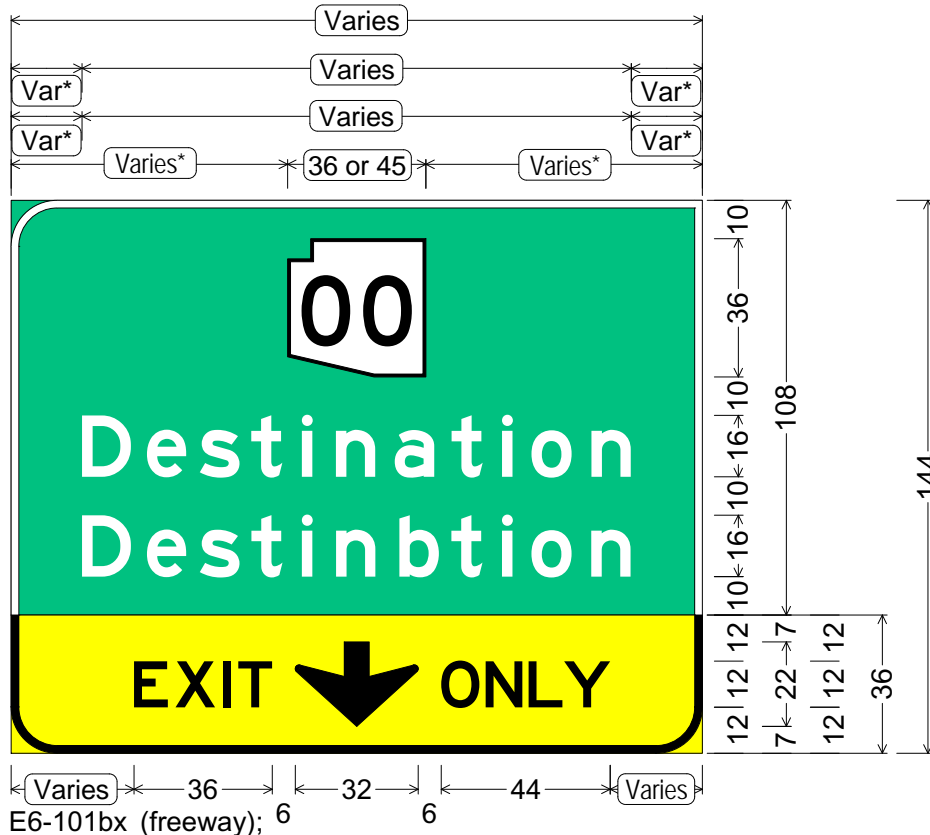
Designed By: R. C. Moeur

Issue Date: December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
 Arrows are to be centered over each lane.
 * Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101bx
SIZE: Varies x 144"
 Freeway

For use at intermediate and minor interchanges.
 Use with E1-5 series exit number plaque.
 If multiple route shields are used, space horizontally at 15".



E6-101bx (freeway);
 12.00" Radius, 2.00" Border, White on Green;
 State Highway 00 M1-5c; "Destination" E;
 "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length;
 Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

All dimensions are in inches

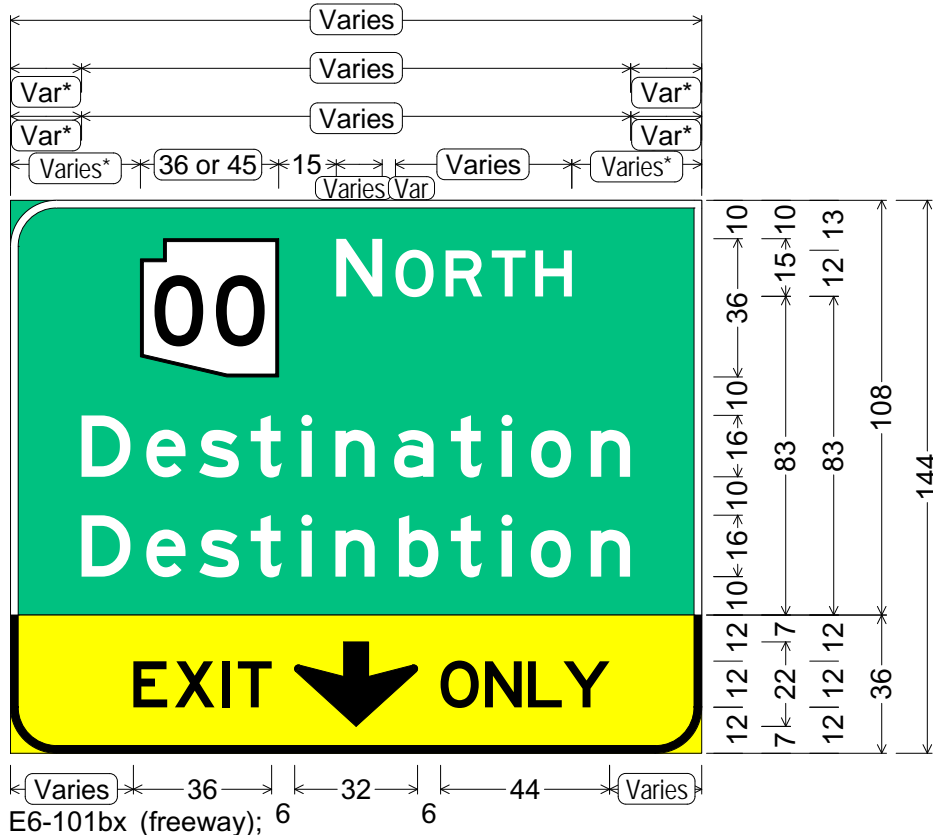
Designed By: R. C. Moeur

Issue Date: December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
 Arrows are to be centered over each lane.
 * Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101bx
SIZE: Varies x 144"
 Freeway

For use at intermediate and minor interchanges.
 Use with E1-5 series exit number plaque.



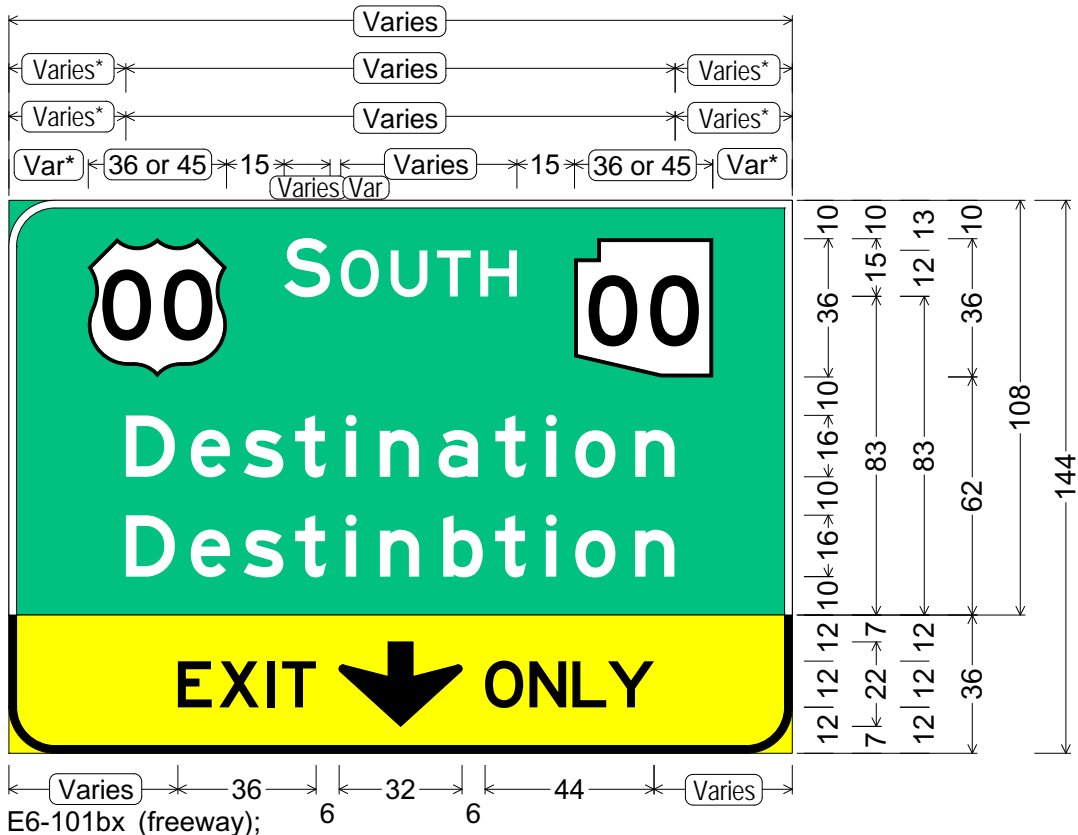
E6-101bx (freeway); 6 6
 12.00" Radius, 2.00" Border, White on Green;
 State Highway 00 M1-5c; "NORTH" E;
 "Destination" E; "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length;
 Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors: Upper Panel: Legend & Border: White (Reflective) Background: Green (Reflective) Lower Panel: Legend & Border: Black (Non-reflective) Background: Yellow (Reflective)	All dimensions are in inches	
	Designed By:	R. C. Moeur
	Issue Date:	December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
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CODE: E6-101bx
SIZE: Varies x 144"
 Freeway

For use at intermediate and minor interchanges.
 Use with E1-5 series exit number plaque.



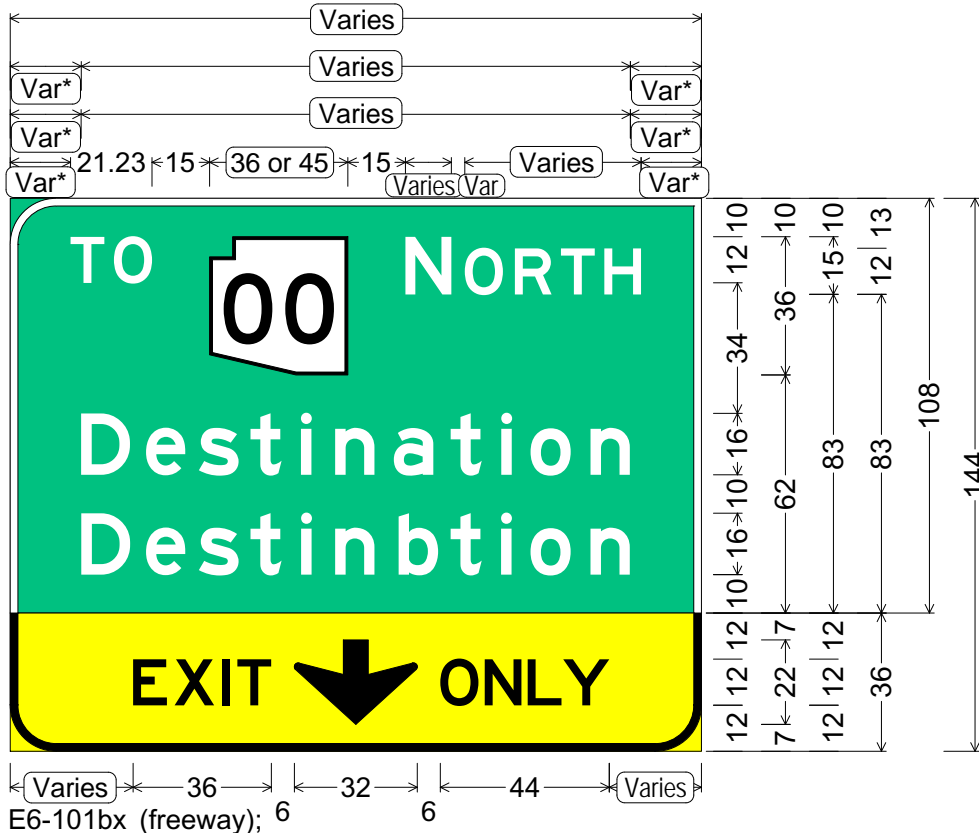
E6-101bx (freeway);
 12.00" Radius, 2.00" Border, White on Green;
 US 00 M1-4c; "SOUTH" E; State Highway 00 M1-5c;
 "Destination" E; "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length;
 Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors: Upper Panel: Legend & Border: White (Reflective) Background: Green (Reflective) Lower Panel: Legend & Border: Black (Non-reflective) Background: Yellow (Reflective)	All dimensions are in inches	
	Designed By:	R. C. Moeur
	Issue Date:	December 2016

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 Arrows are to be centered over each lane.
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CODE: E6-101bx
SIZE: Varies x 144"
 Freeway

For use at intermediate and minor interchanges.
 Use with E1-5 series exit number plaque.



E6-101bx (freeway); 6 6
 12.00" Radius, 2.00" Border, White on Green;
 "TO" E; State Highway 00 M1-5c; "NORTH" E;
 "Destination" E; "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length;
 Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

All dimensions are in inches

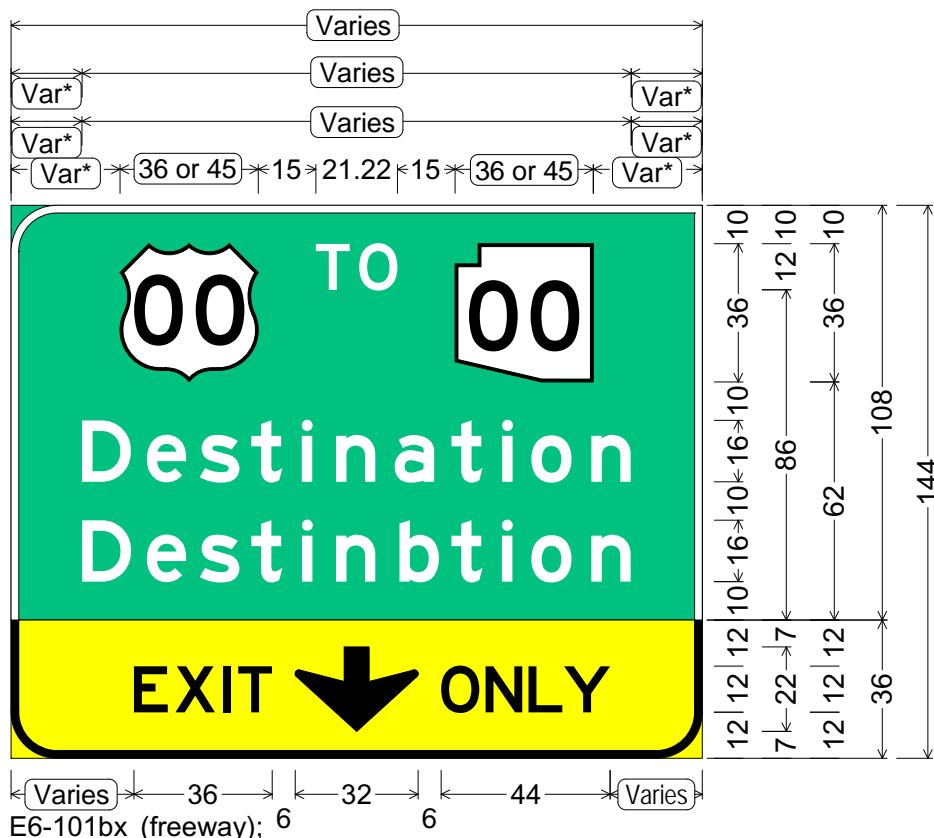
Designed By: R. C. Moeur

Issue Date: December 2016

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 Arrows are to be centered over each lane.
 * Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101bx
SIZE: Varies x 144"
 Freeway

For use at intermediate and minor interchanges.
 Use with E1-5 series exit number plaque.



E6-101bx (freeway); 6 6
 12.00" Radius, 2.00" Border, White on Green;
 US 00 M1-4c; "TO" E; State Highway 00 M1-5c;
 "Destination" E; "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length;
 Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

All dimensions are in inches

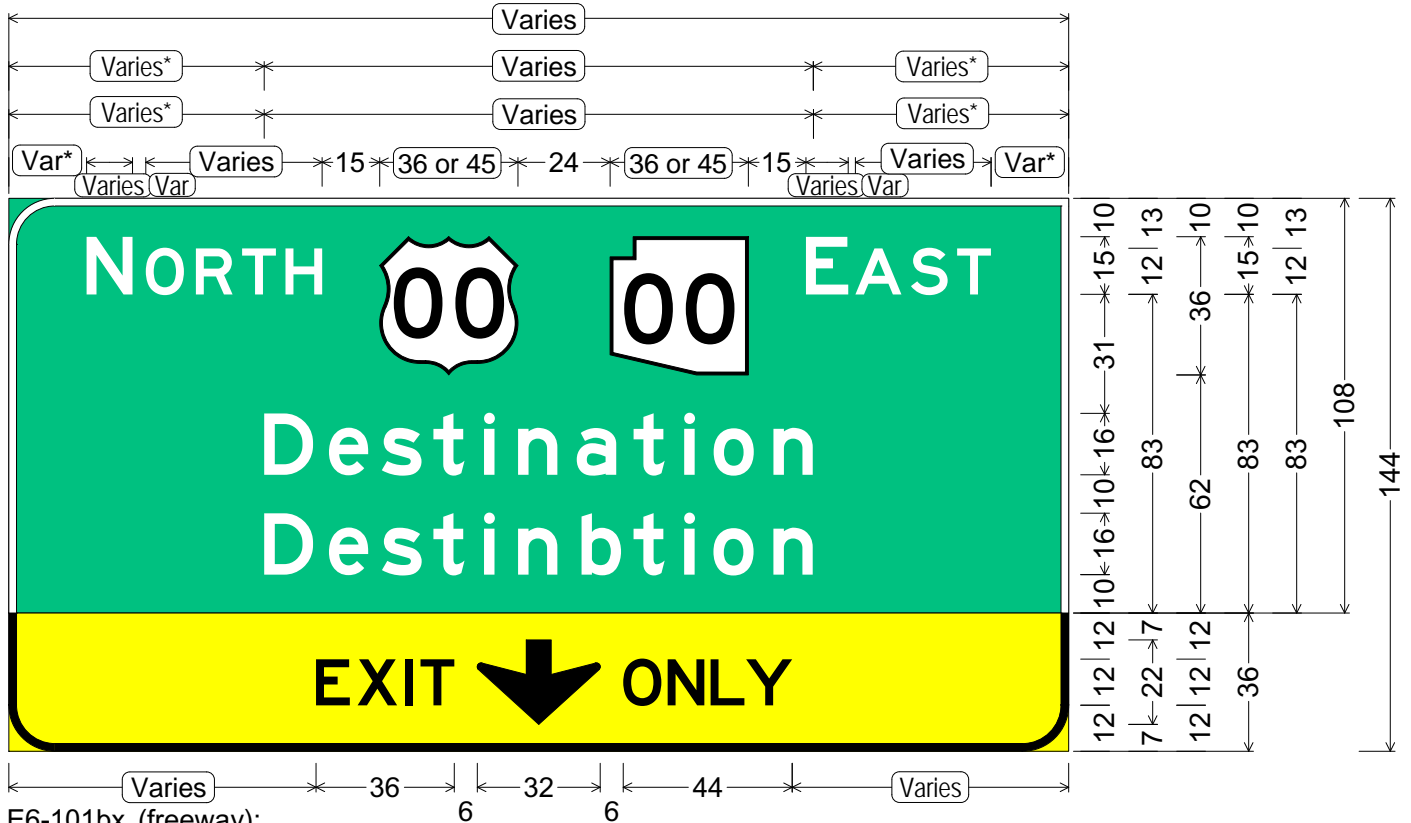
Designed By: R. C. Moeur

Issue Date: December 2016

Sign width varies by destination(s). Sign width varies in even foot increments.
 If sign width is an issue, reduce edge or text spacing or use Series D.
 On multi-line signs, horizontally center destination text groupings relative to one another.
 Arrows are to be centered over each lane.
 * Center entire legend package horizontally on each panel or sub-panel.

CODE: E6-101bx
SIZE: Varies x 144"
 Freeway

For use at intermediate and minor interchanges.
 Use with E1-5 series exit number plaque.



E6-101bx (freeway);
 12.00" Radius, 2.00" Border, White on Green;
 "NORTH" E; US 00 M1-4c; State Highway 00 M1-5c; "EAST" E; "Destination" E;
 "Destinbtion" E;
 12.00" Radius, 2.00" Border, Black on Yellow;
 "EXIT" E specified length; Down Arrow 13.33-16-20" - 22.00" 270°;
 "ONLY" E specified length;

Colors:

Upper Panel: Legend & Border: White (Reflective)
 Background: Green (Reflective)
 Lower Panel: Legend & Border: Black (Non-reflective)
 Background: Yellow (Reflective)

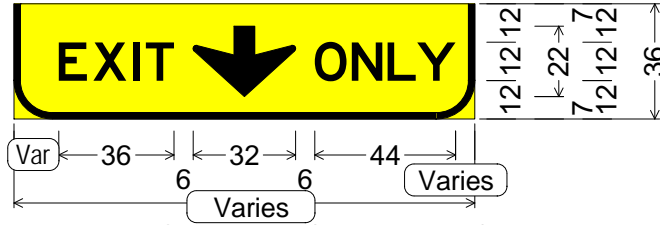
All dimensions are in inches

Designed By: R. C. Moeur

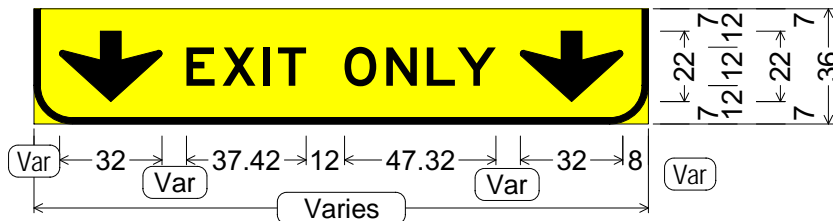
Issue Date: December 2016

Match width of E6 series sign panel.
Center arrows above each lane. Adjust spacing as needed.

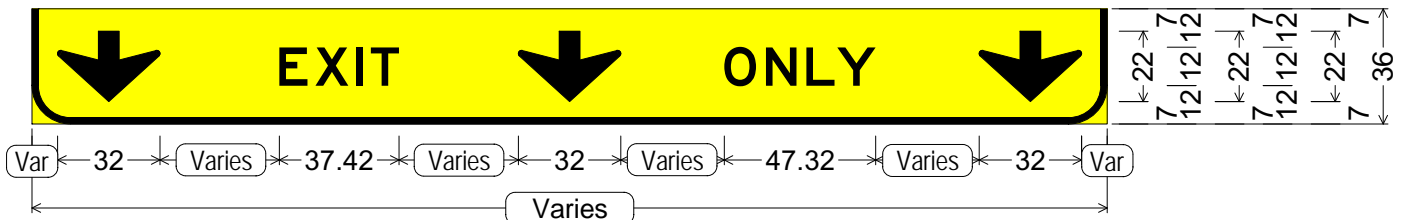
CODE: E11-1 sub-panels
for E6 series signs
SIZE: Varies x 36"
Freeway



E11-1 Exit Only panel (one-lane exit);
12.00" Radius, 2.00" Border, Black on Yellow;
"EXIT" E specified length;
Down Arrow 13.33-16-20" - 22.00" 270°;
"ONLY" E specified length;



E11-1 Exit Only panel two-lane exit);
12.00" Radius, 2.00" Border, Black on Yellow;
Down Arrow 13.33-16-20" - 22.00" 270°;
"EXIT ONLY" E;
Down Arrow 13.33-16-20" - 22.00" 270°;



E11-1 Exit Only panel (three-lane exit);
12.00" Radius, 2.00" Border, Black on Yellow;
Down Arrow 13.33-16-20" - 22.00" 270°; "EXIT" E;
Down Arrow 13.33-16-20" - 22.00" 270°; "ONLY" E;
Down Arrow 13.33-16-20" - 22.00" 270°;

Colors:

Legend & Border: Black (Non-reflective)
Background: Yellow (Reflective)

All dimensions are in inches

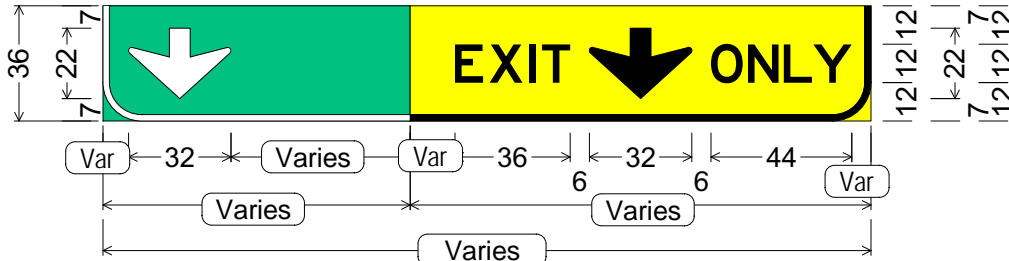
Designed By: R. C. Moeur

Issue Date: December 2016

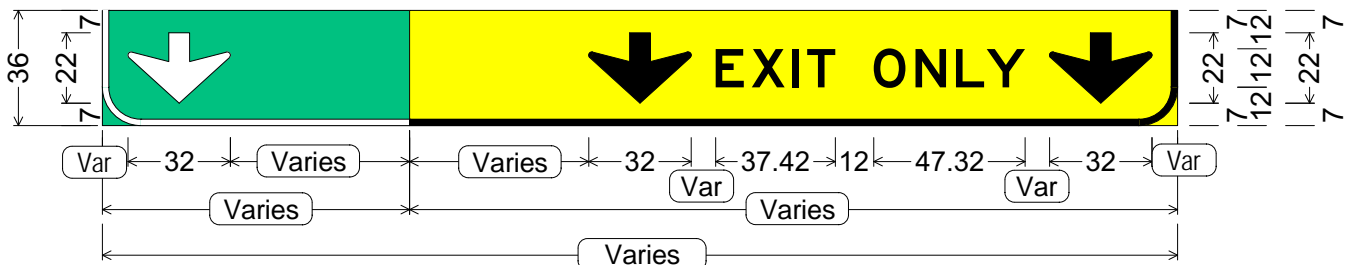
Match width of E6 series sign panel.

Green/yellow border should be above the lane line separating the option and exit-only lanes.
Center arrows above each lane. Adjust spacing as needed.

CODE: Exit Only sub-panels for E6 series signs
SIZE: Varies x 36"
Freeway



E6 Exit Only panel (one lane option, one lane exit);
12.00" Radius, 2.00" Border, White on Green;
Down Arrow 13.33-16-20" - 22.00" 270°;
12.00" Radius, 2.00" Border, Black on Yellow;
"EXIT" E specified length;
Down Arrow 13.33-16-20" - 22.00" 270°;
"ONLY" E specified length;



E6 Exit Only panel (one lane option, two lane exit);
12.00" Radius, 2.00" Border, White on Green;
Down Arrow 13.33-16-20" - 22.00" 270°;
12.00" Radius, 2.00" Border, Black on Yellow;
Down Arrow 13.33-16-20" - 22.00" 270°; "EXIT ONLY" E;
Down Arrow 13.33-16-20" - 22.00" 270°;

Colors:

Legend & Border: Black (Non-reflective) or White (Reflective)
Background: Yellow or Green (Reflective)

All dimensions are in inches

Designed By: R. C. Moeur

Issue Date: December 2016